



FAQ • 12/2015

# Can a contactor reversing combination be used in a safety function?

SIRIUS Industrial Controls, Safety Integrated

<https://support.industry.siemens.com/cs/ww/en/view/109480215>

This entry is from the Siemens Industry Online Support. The general terms of use ([http://www.siemens.com/terms\\_of\\_use](http://www.siemens.com/terms_of_use)) apply.

## Security information

Siemens provides products and solutions with industrial security functions that support the secure operation of plants, solutions, machines, equipment and/or networks. They are important components in a holistic industrial security concept. With this in mind, Siemens' products and solutions undergo continuous development. Siemens recommends strongly that you regularly check for product updates.

For the secure operation of Siemens products and solutions, it is necessary to take suitable preventive action (e.g. cell protection concept) and integrate each component into a holistic, state-of-the-art industrial security concept. Third-party products that may be in use should also be considered. For more information about industrial security, visit <http://www.siemens.com/industrialsecurity>.

To stay informed about product updates as they occur, sign up for a product-specific newsletter. For more information, visit <http://support.industry.siemens.com>.

## Table of contents

<b>1</b>	<b>Question .....</b>	<b>3</b>
<b>2</b>	<b>Answer .....</b>	<b>4</b>
	2.1 Used components .....	5
<b>3</b>	<b>Circuit diagrams with 3SK1 and 3SK2 safety relay.....</b>	<b>6</b>
	3.1 SIL 1 reversing combination with 3SK1 safety relay .....	6
	3.2 SIL 1 reversing combination with 3SK2 safety relay .....	7
	3.2.1 Logic diagram of the software SIRIUS Safety ES for the safety relay 3SK2 .....	7
	3.2.2 Adjustable parameter of the function elements in SIRIUS safety ES .....	7
	3.3 SIL 3 reversing combination with 3SK1 safety relay .....	9
	3.4 SIL 3 reversing combination with 3SK2 safety relay .....	10
	3.4.1 Logic diagram of the software SIRIUS Safety ES for the safety relay 3SK2 .....	10
	3.4.2 Adjustable parameter of the function elements in SIRIUS safety ES .....	11
<b>4</b>	<b>Contact/Support.....</b>	<b>13</b>

# 1 Question

Can a contactor reversing combination be used in a safety function?

## 2 Answer

In general reversing combination can be used for switching drives in a safety function.

For applications up to SIL 1 in accordance with IEC 62061 or up to PL c in accordance with ISO 13849-1 it is sufficient to switch off the motor contactors for clockwise rotation and counter-clockwise rotation and to monitor its mirror contact (NC) in the feedback circuit.

From SIL 2 in accordance with IEC 62061 or PL d in accordance with ISO 13849-1 a two-channel architecture is required. Therefore an additional overlaid contactor is necessary – a combination of two contactors has to be switched on for the drive to run. Thus an additional, fourth contactor is not required.

The correct function of all three contactors has to be monitored via the mirror contacts (NC). Please be advised that hard-wired reversing combination use the mirror contacts. If the contactors do not provide enough mirror contacts to also implement the feedback circuit, contactors with auxiliary switch block are necessary (In this case a 3RA23 reversing combination and 3RH29 auxiliary switch blocks are used).






The additional auxiliary switch block 3RH29 is necessary because the internal NC-contacts of the 3RT-contactors are used for the electrical interlocking of the reversing combination.

In order to avoid common-cause failures, among other measures, the control lines to the contactors have to be laid separately or similar measures must be taken.

### Note

If the Application requires permanently mounted auxiliary switch blocks, it is also a device version for the 3RT20 contactors available.

## 2.1 Used components

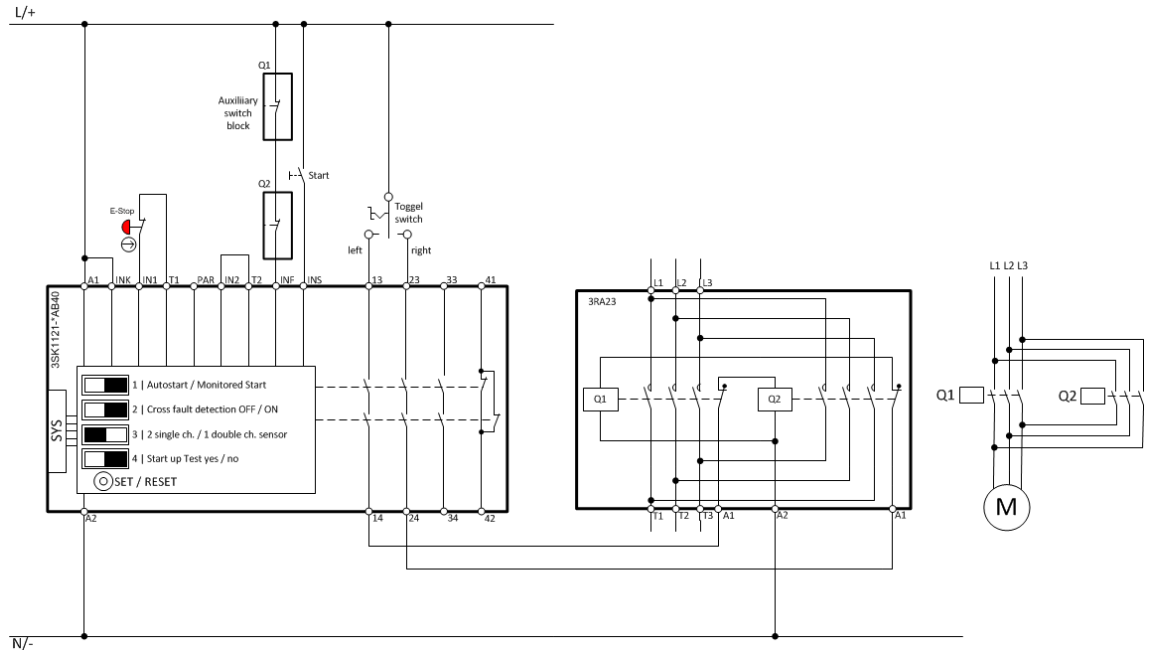
Safety relay 3SK1 or 3SK2		Contactor reversing combination	Snap on auxiliary switch blocks	Additional contactor relay for SIL 3 applications
				
3SK1 ( <a href="http://www.siemens.com/safety-relays">http://www.siemens.com/safety-relays</a> )	3SK2 ( <a href="http://www.siemens.com/safety-relays">http://www.siemens.com/safety-relays</a> )	3RA23 ( <a href="http://www.siemens.com/sirius-switching">http://www.siemens.com/sirius-switching</a> )	3RH2911 ( <a href="http://www.siemens.com/sirius-switching">http://www.siemens.com/sirius-switching</a> )	3RT20 ( <a href="http://www.siemens.com/sirius-switching">http://www.siemens.com/sirius-switching</a> )

**Note**

This is an example for devices from the system components SIRIUS Innovations with the frame size S00. At other power ratings other device combinations could be necessary.

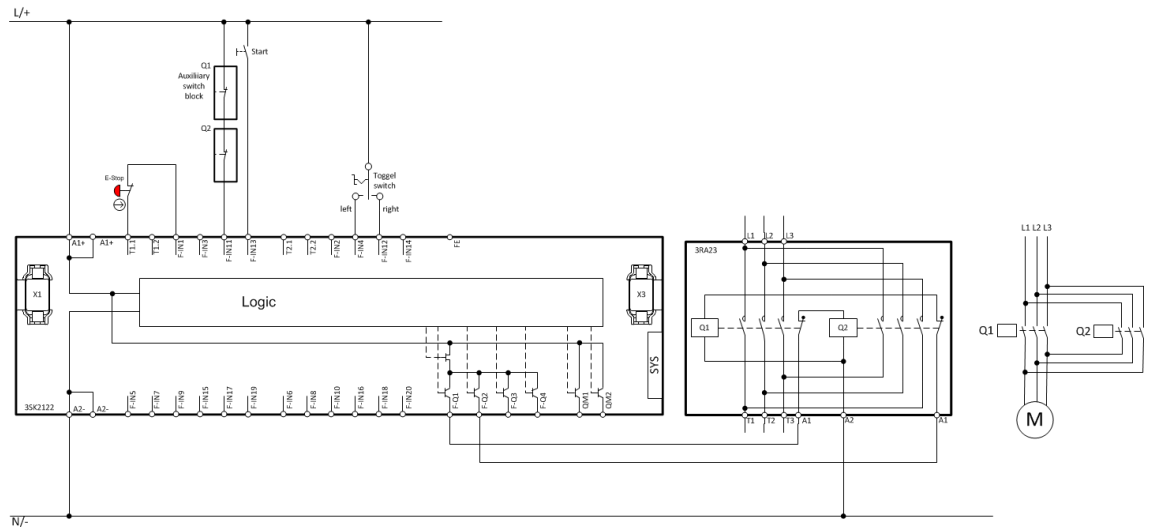
### 3 Circuit diagrams with 3SK1 and 3SK2 safety relay

#### 3.1 SIL 1 reversing combination with 3SK1 safety relay

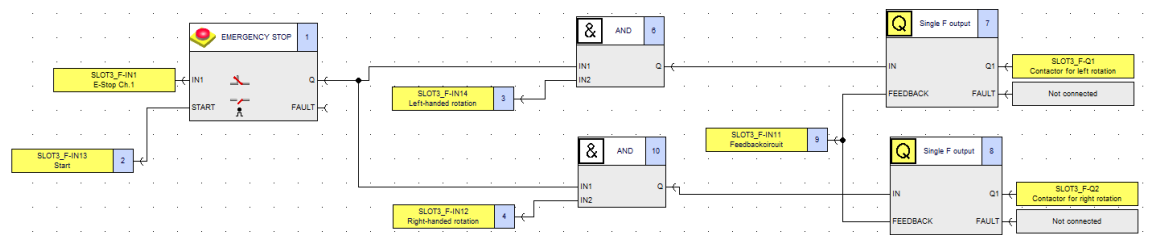


**Note** The parameterization of 3SK1 devices are described in the circuit diagram with the position of the DIP switches. The specified position is represented by black marking.

### 3.2 SIL 1 reversing combination with 3SK2 safety relay

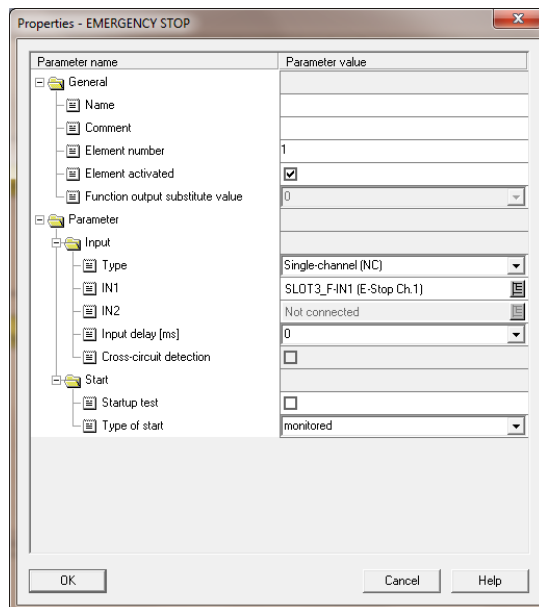


#### 3.2.1 Logic diagram of the software SIRIUS Safety ES for the safety relay 3SK2



#### 3.2.2 Adjustable parameter of the function elements in SIRIUS safety ES

- Parameter of the software module: Emergency Stop



### 3 Circuit diagrams with 3SK1 and 3SK2 safety relay

- Parameter of the software module: Single F-output Q1

The screenshot shows the 'Properties - F output' dialog box. The left pane shows a tree view with 'Parameter' expanded to 'Output circuit' and 'Q1' selected. The right pane shows the following parameter values:

Parameter name	Parameter value
General	
Name	
Comment	
Element number	7
Element activated	<input checked="" type="checkbox"/>
Substitute value - Q1	0
Substitute value - Q2	0
Parameter	
Type of output	Single F output
Feedback circuit	
Monitoring	To OFF and ON status
Switching time [s]	0.090
Output circuit	
Q1	SLOT3_F-Q1 (Contactor for left rotation)
Q2	Not connected
Auxiliary outputs	no
AUX1	Not connected
AUX2	Not connected
FAULT	Not connected
Start	
Type of start	automatic

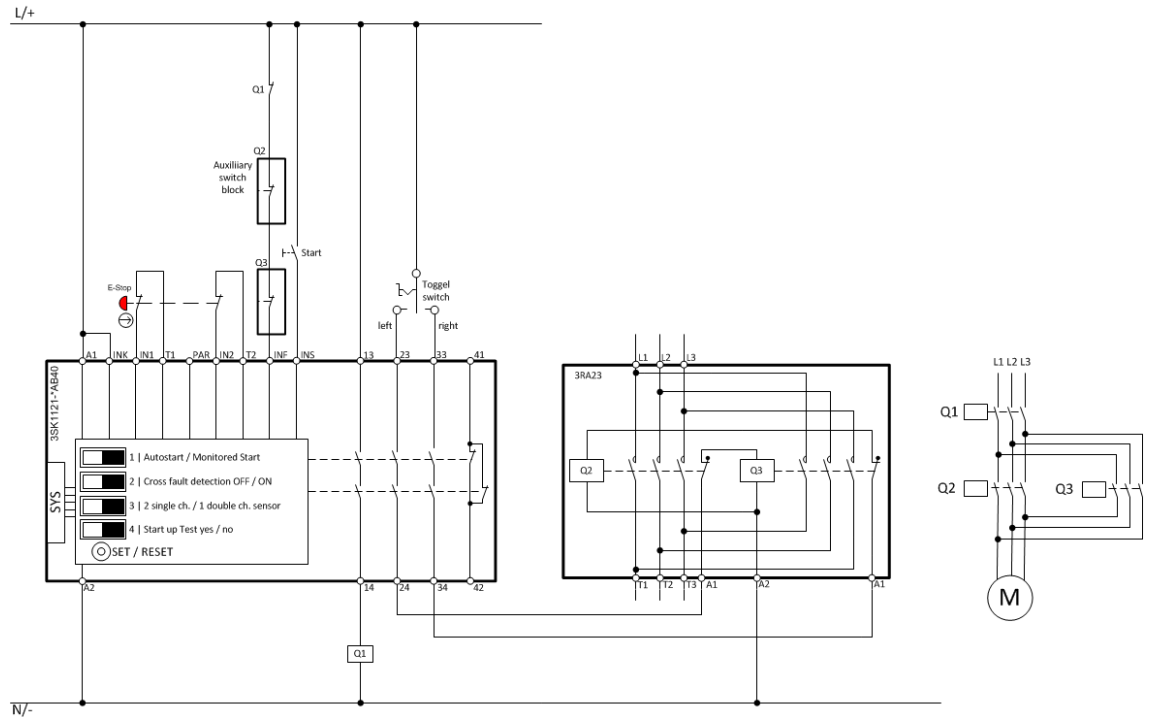
- Parameter of the software module: Single F-output Q2

The screenshot shows the 'Properties - F output' dialog box. The left pane shows a tree view with 'Parameter' expanded to 'Output circuit' and 'Q2' selected. The right pane shows the following parameter values:

Parameter name	Parameter value
General	
Name	
Comment	
Element number	8
Element activated	<input checked="" type="checkbox"/>
Substitute value - Q1	0
Substitute value - Q2	0
Parameter	
Type of output	Single F output
Feedback circuit	
Monitoring	To OFF and ON status
Switching time [s]	0.090
Output circuit	
Q1	SLOT3_F-Q2 (Contactor for right rotation)
Q2	Not connected
Auxiliary outputs	no
AUX1	Not connected
AUX2	Not connected
FAULT	Not connected
Start	
Type of start	automatic



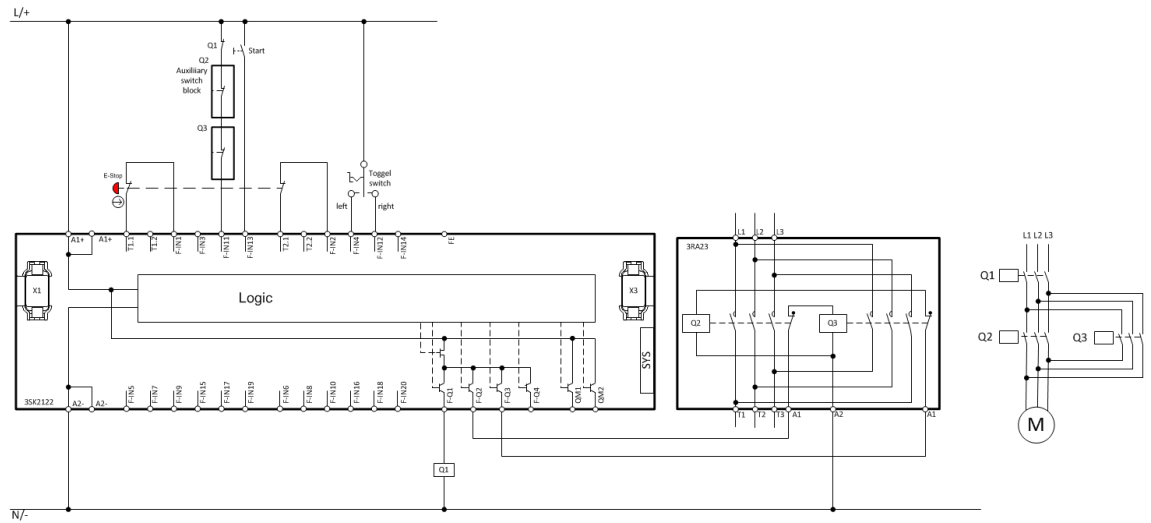
### 3.3 SIL 3 reversing combination with 3SK1 safety relay



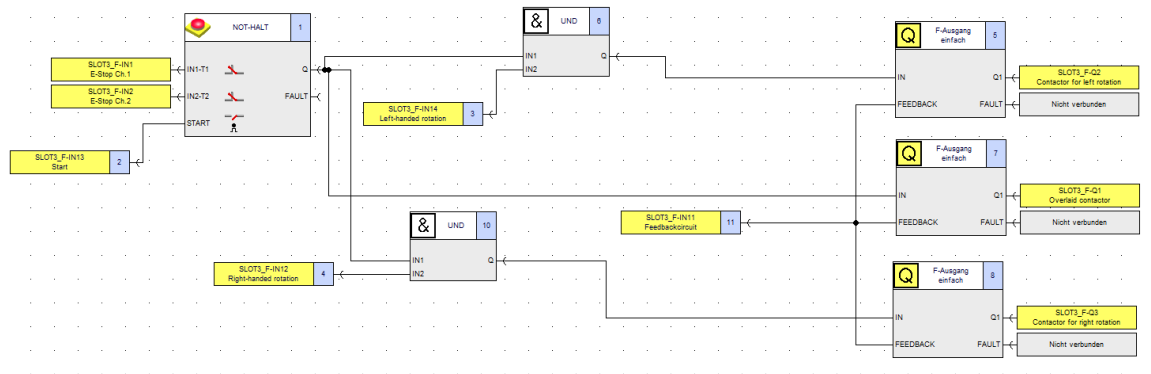
**Note**

The parameterization of 3SK1 devices are described in the circuit diagram with the position of the DIP switches. The specified position is represented by black marking.

### 3.4 SIL 3 reversing combination with 3SK2 safety relay

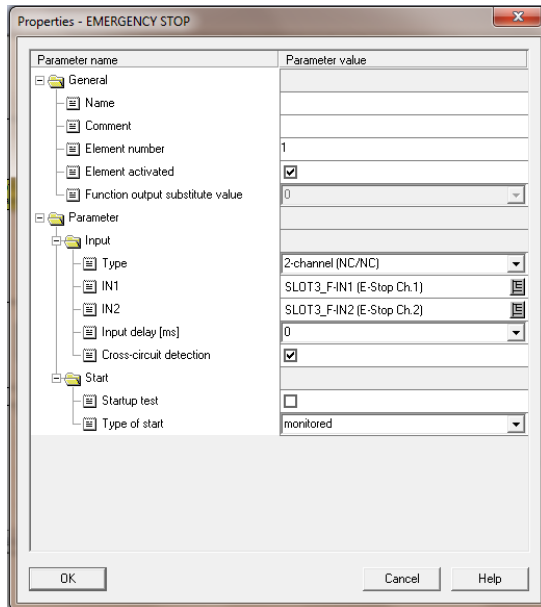


#### 3.4.1 Logic diagram of the software SIRIUS Safety ES for the safety relay 3SK2

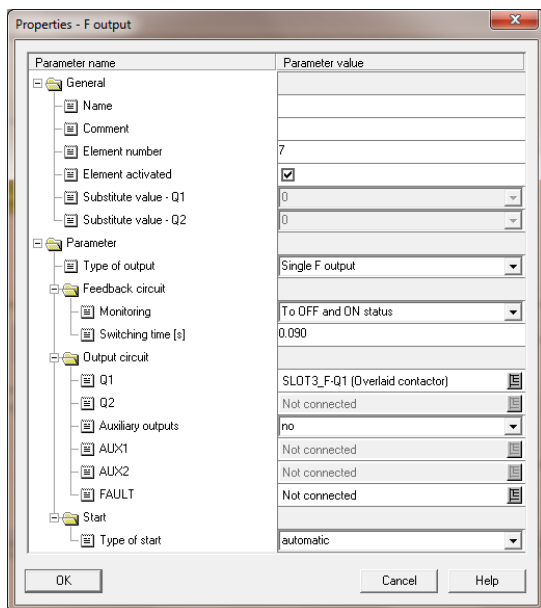


### 3.4.2 Adjustable parameter of the function elements in SIRIUS safety ES

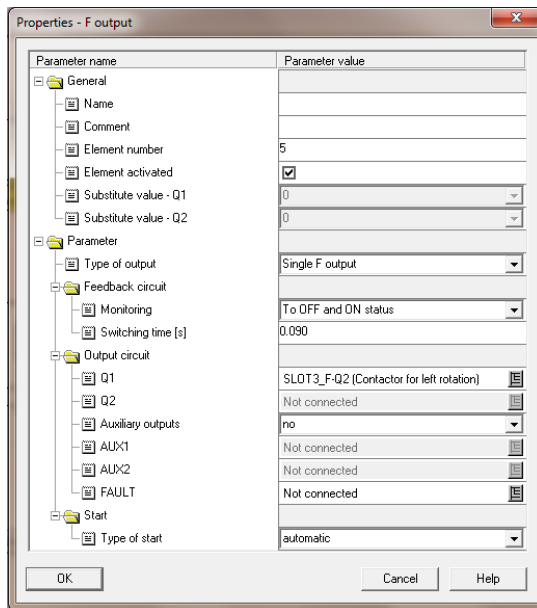
- Parameter of the software module: Emergency Stop



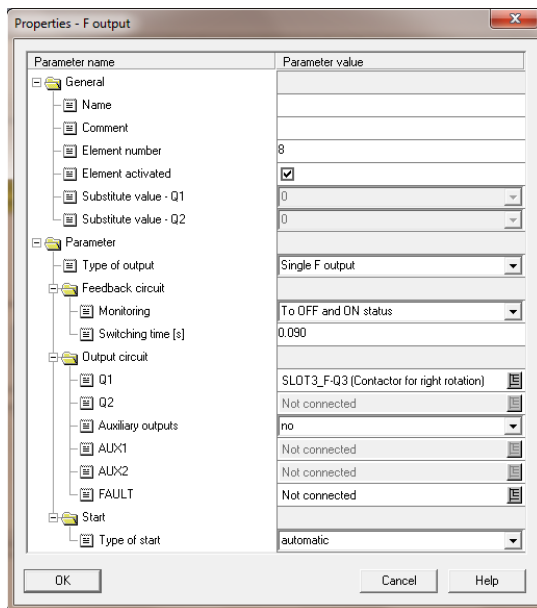
- Parameter of the software module: Single F-output Q1



- Parameter of the software module: Single F-output Q2



- Parameter of the software module: Single F-output Q3



## 4 Contact/Support

Siemens AG

Technical Assistance

Tel: +49 (911) 895-5900

Fax: +49 (911) 895-5907

Mail: [technical-assistance@siemens.com](mailto:technical-assistance@siemens.com)