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SIMIT - Unity Coupling V3.0.0

SIMIT Coupling to Unity

<https://support.industry.siemens.com/cs/ww/en/view/109769816>

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1 Introduction

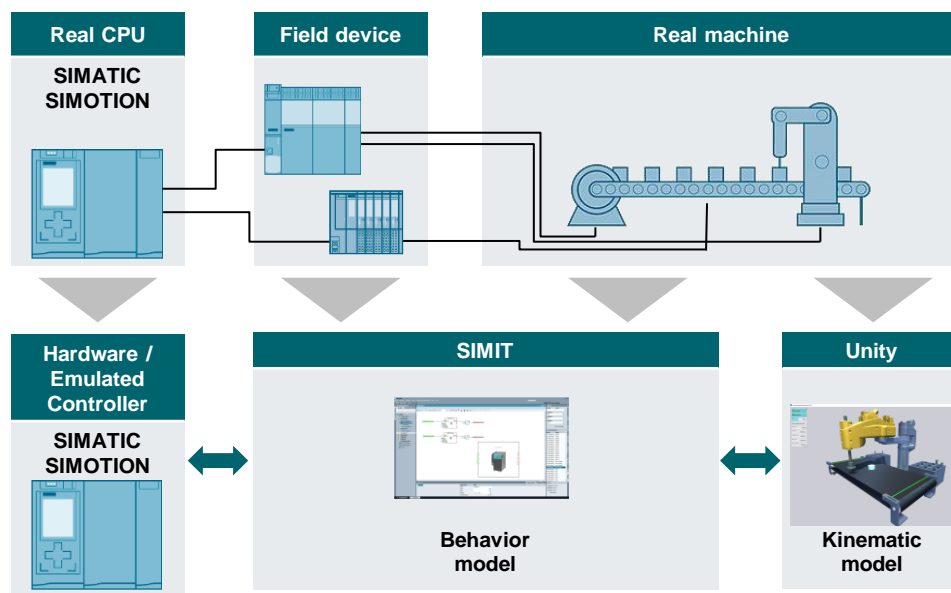
1.1 Overview

To perform a virtual commissioning, a model of the real machine is needed. This model is called the digital twin.

With the help of a digital twin the interaction of the individual components in the virtual world can be simulated and optimized - without having a real prototype. To reduce the risks and effort for the real commissioning, the virtual commissioning of a machine offers an efficient alternative. This enables shorter time-to-market and greater flexibility, efficiency and quality.

STEP 7 and the Totally Integrated Automation Portal (TIA Portal) allow you to create a Hardware- and Software-in-the-Loop scenario in order to simulate and to validate your PLC program. With Unity, machine builders can simulate and test the mechanical components of their machine in a virtual environment. The behavior of active components, such as drives or valves, is emulated with the SIMIT simulation software. This combination helps with the preparation and for a problem-free commissioning. Furthermore, these tools make it possible to validate the mechanical concept of the machine, and the interaction of the mechanical system, the electrical system, the software as well as the user program, at an early development phase of a plant.

Figure 1-1 Overview of the systems



This application example consists of the SIMIT coupling to Unity and a guidance to implement Unity scripts for the communication with SIMIT.

The SIMIT - Unity Coupling can be easily implemented in an already installed SIMIT v10.3 and newer software installation.

This external coupling is prepared to communicate isochronously with a Unity Build or Unity Project.

1.2 Components used

This application example has been created with the following software components:

Table 1-1 Software components

Component	Article number
STEP 7 Professional V17 + WinCC Professional	6ES7822-1..07-..
PLCSIM Advanced 4.0 SP1 HF1	6ES7823-1FA03-0YA5
SIMIT S V11.0	6DL8913-...01-....
Unity 2021.3 LTS (Unity Pro)	

This application example consists of the following components:

Table 1-2 Components

Component	File name	Note
Documentation	Manual_SIMIT-Unity_Coupling_V3_0_0_EN.pdf	
SIMIT Coupling	UnityCouplingConfiguration.exe	Subfolder: SIMIT_Coupling
SIMIT V11.0 Project	SIMIT-Unity_Coupling_V3_0_0.simarc	SIMIT archive
Unity Build	UnityGettingStartedExampleV3_0_0.exe	Subfolder: Unity_Build
Unity Package	Unity_Package\package.json	Subfolder: Unity_Package
TIA Portal V17 Project	GettingStarted.zap17	TIA Portal archive

Limitations

This application example does not contain any descriptions of the following topics:

- Basics of TIA Portal configuration
<https://support.industry.siemens.com/cs/ww/en/view/109798671>
- Basics of SIMIT
<https://support.industry.siemens.com/cs/ww/en/view/109801804>
- Basics of Virtual Commissioning
<https://support.industry.siemens.com/cs/ww/en/view/109758943>
- Unity Community
<https://Unity3d.com/commUnity>
- Unity Learning
<https://Unity3d.com/de/learn>

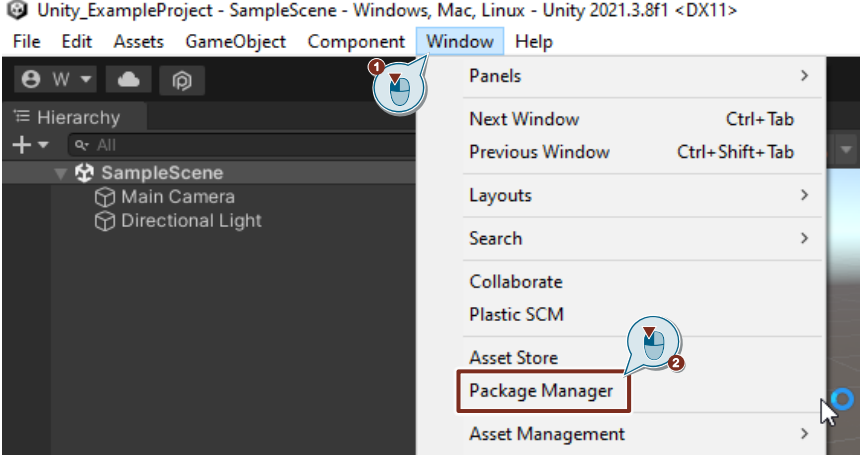
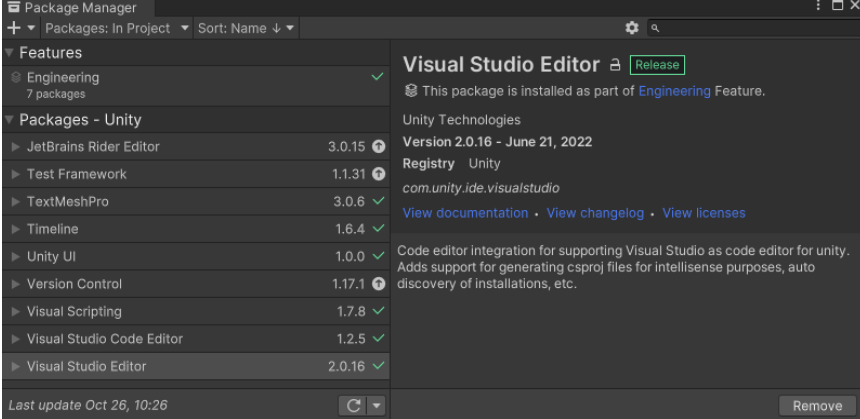
To understand this application example, it is assumed that readers have adequate knowledge of these topics.

2 Unity - Requirements for SIMIT coupling

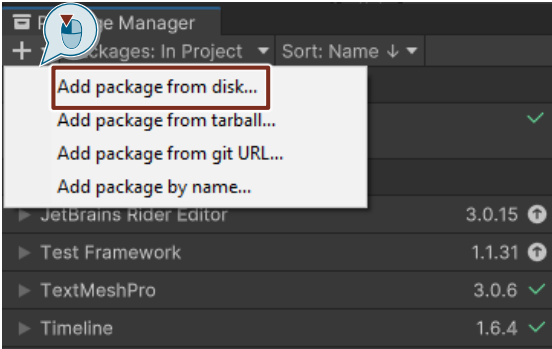
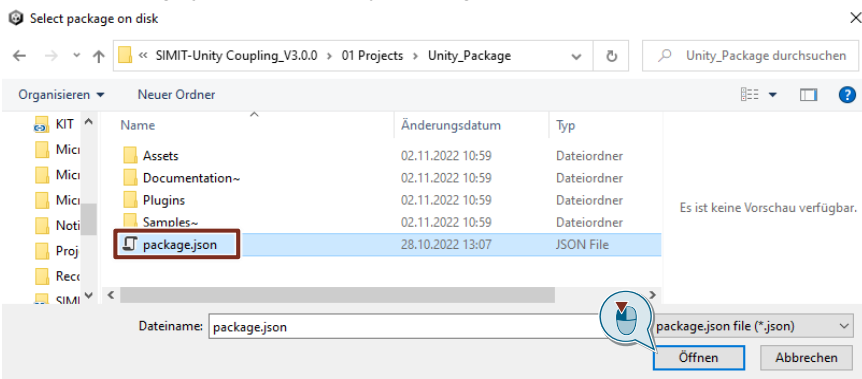
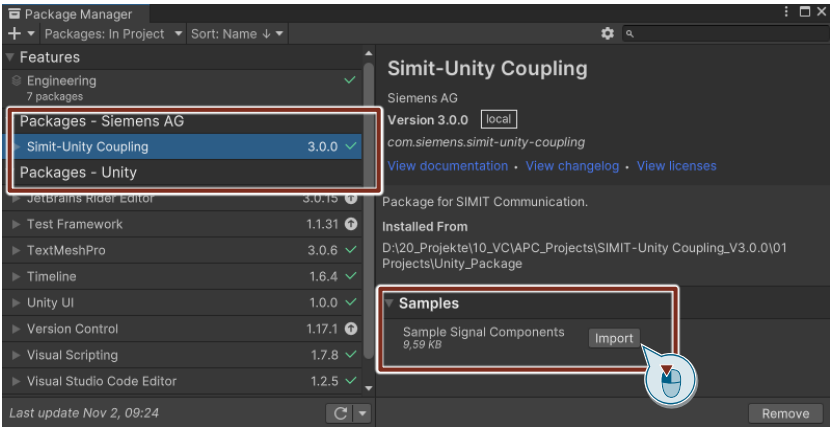
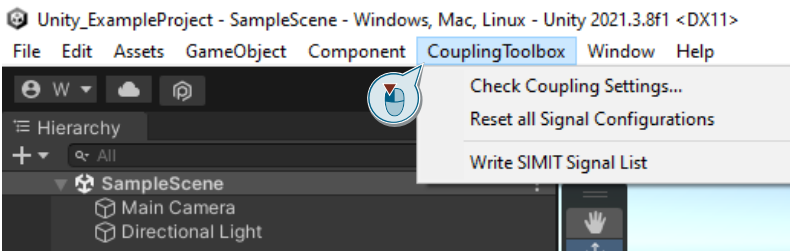
2.1 Installing a package from a local folder

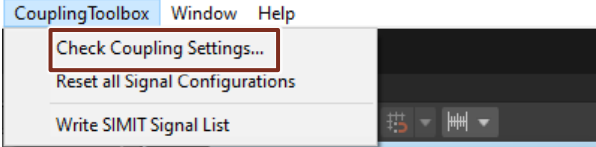
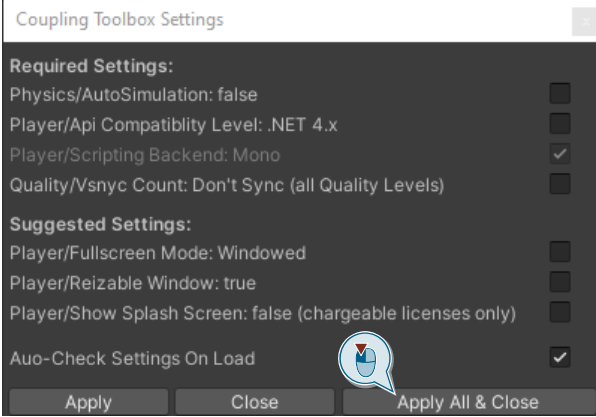
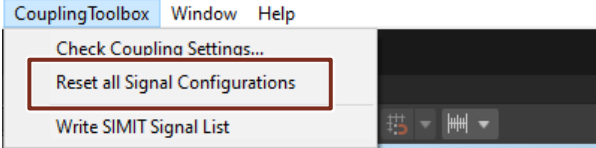
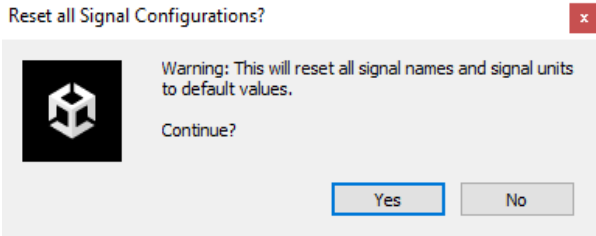
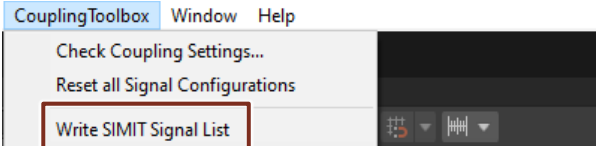
The process of installing a unity package from a local folder is described in the following. Additional information can be found in the Unity manual.¹

Table 2-1 Installing Unity package

No.	Action
1.	<p>Via the Unity „Package Manager” it is possible to install packages from a local folder.</p>  <p>The screenshot shows the Unity Package Manager menu in the Window menu. The menu items are: Panels, Next Window (Ctrl+Tab), Previous Window (Ctrl+Shift+Tab), Layouts, Search, Collaborate, Plastic SCM, Asset Store, Package Manager (highlighted with a red box and a callout), and Asset Management. A callout with a red circle and the number 1 points to the Package Manager menu item. Another callout with a red circle and the number 2 points to the Package Manager menu item.</p>
2.	<p>The “Package Manager” shows an overview of all used packages. The used packages can be updated directly. New packages can be implemented also very easily.</p>  <p>The screenshot shows the Unity Package Manager window. The window title is 'Package Manager'. The left pane shows a list of packages under 'Packages - Unity'. The right pane shows details for the 'Visual Studio Editor' package, including its version (2.0.16), release date (June 21, 2022), registry (Unity), and a 'Release' button. A 'Remove' button is visible at the bottom right of the window.</p>

¹ <https://docs.unity3d.com/Manual/upm-ui-local.html>

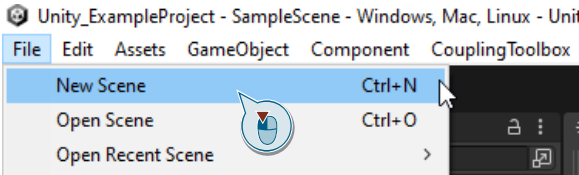
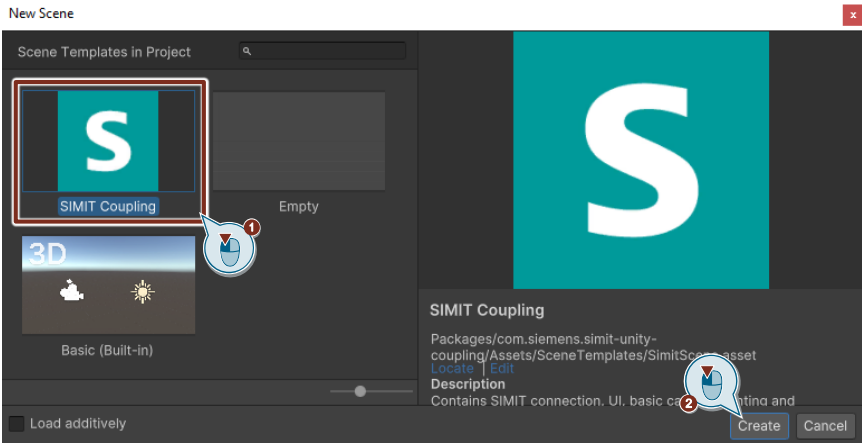
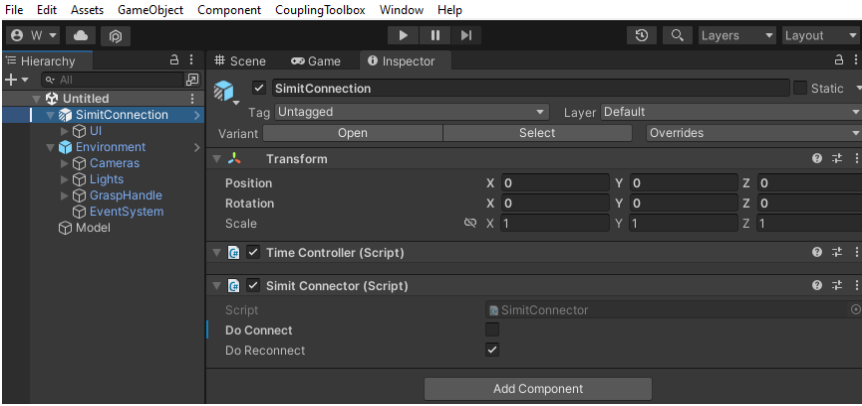
No.	Action
3.	<p>Via "+", new packages from different sources can be imported. In case of the simit-unity-coupling packages "Add package from disk" must be chosen.</p>  <p>The file "package.json" in the "Unity_Package" folder must be chosen to import.</p>  <p>If the import is done, the SIMIT-Unity Coupling is displayed and can be used in the project.</p> <p>To get an overview about the programming Styleguide, sample scripts can be imported to the project manually.</p>  <p>Additionally, the "Coupling Toolbox" is installed in the toolbar. The Coupling Toolbox implements different features to ensure a correct signal exchange with SIMIT.</p> 

No.	Action
4.	<p>Check Coupling Settings It is recommended to apply all Coupling Toolbox Settings to ensure a correct behavior.</p>   <p>Reset all Signal configurations Resets all signal names and signal units to default values.</p>   <p>Write SIMIT Signal List Updates the SIMIT Signal List. The SIMIT Signal List is after coupling with SIMIT visible in the Unity coupling.</p> 

2.2 SIMIT - Unity Coupling scene template

The imported Unity package implements a scene template for new projects. The scene template implements all necessary objects to establish a SIMIT connection and additional features.

Table 2-2 SIMIT Coupling scene template

No.	Action
1.	 <p>Unity_ExampleProject - SampleScene - Windows, Mac, Linux - Unity File Edit Assets GameObject Component CouplingToolbox New Scene Ctrl+N Open Scene Ctrl+O Open Recent Scene</p>
2.	<p>Select the SIMIT Coupling scene template The scene template implements the SIMIT connection, UI, basic camera, lighting and interaction functionalities in the project.</p>  <p>New Scene Scene Templates In Project SIMIT Coupling Empty 3D Basic (Built-in) SIMIT Coupling Packages/com.siemens.simit-unity-coupling/Assets/SceneTemplates/SimitScene.asset Description Contains SIMIT connection, UI, basic camera, lighting and interaction functionalities. Create Cancel</p>
3.	<p>A new Unity scene is created. It automatically implements the SIMIT connection and additional features.</p>  <p>File Edit Assets GameObject Component CouplingToolbox Window Help Hierarchy # Scene Game Inspector SimitConnection Tag Untagged Variant Open Select Overrides Transform Position X 0 Y 0 Z 0 Rotation X 0 Y 0 Z 0 Scale X 1 Y 1 Z 1 Time Controller (Script) Simit Connector (Script) Script SimitConnector Do Connect Do Reconnect Add Component</p>

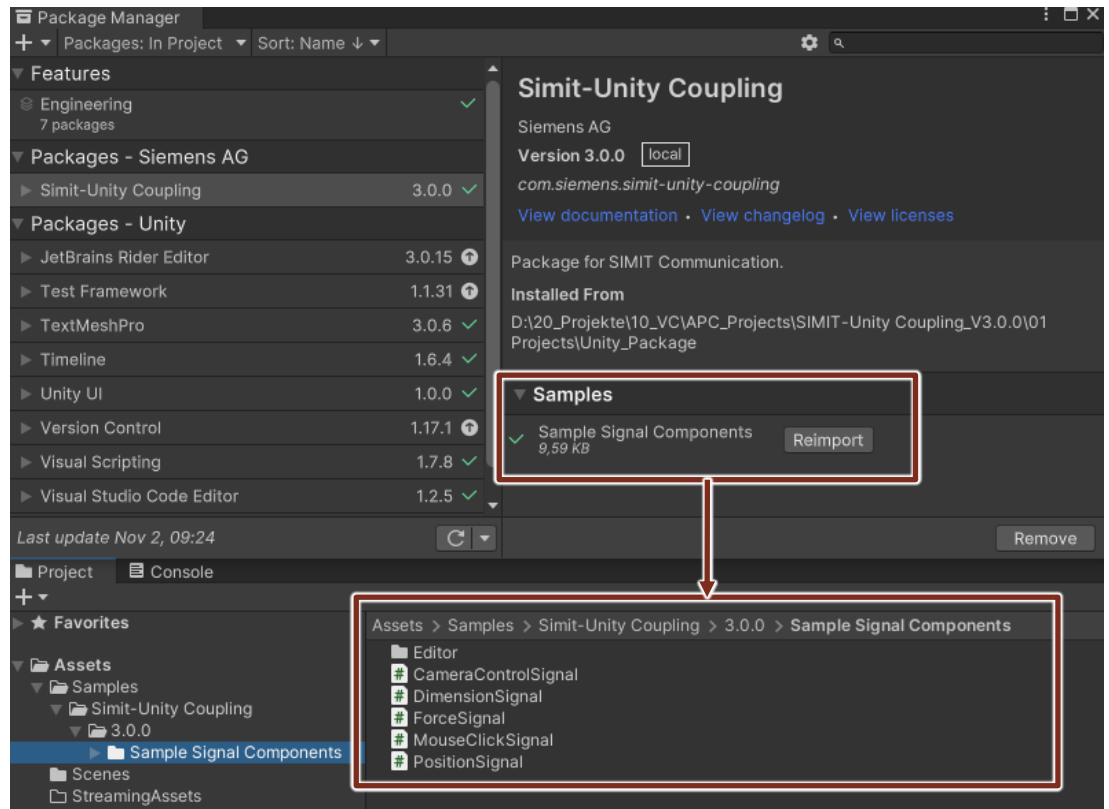
2.3 Sample scripts for Coupling Toolbox

The Unity package implements example scripts to get an overview about the programming styleguide for scripts interacting with the Coupling Toolbox.

NOTE

The imported sample scripts should give just a simple guideline to implement further signals to the SIMIT-Unity Coupling Toolbox.

Figure 2-1 Sample scripts



CameraControlSignal

The camera control signal script implements an example for switching between several cameras while simulation. The input signal "CameraControl" can be controlled via an integer value (Signal from SIMIT).

Figure 2-2 Sample script for camera control signal

```

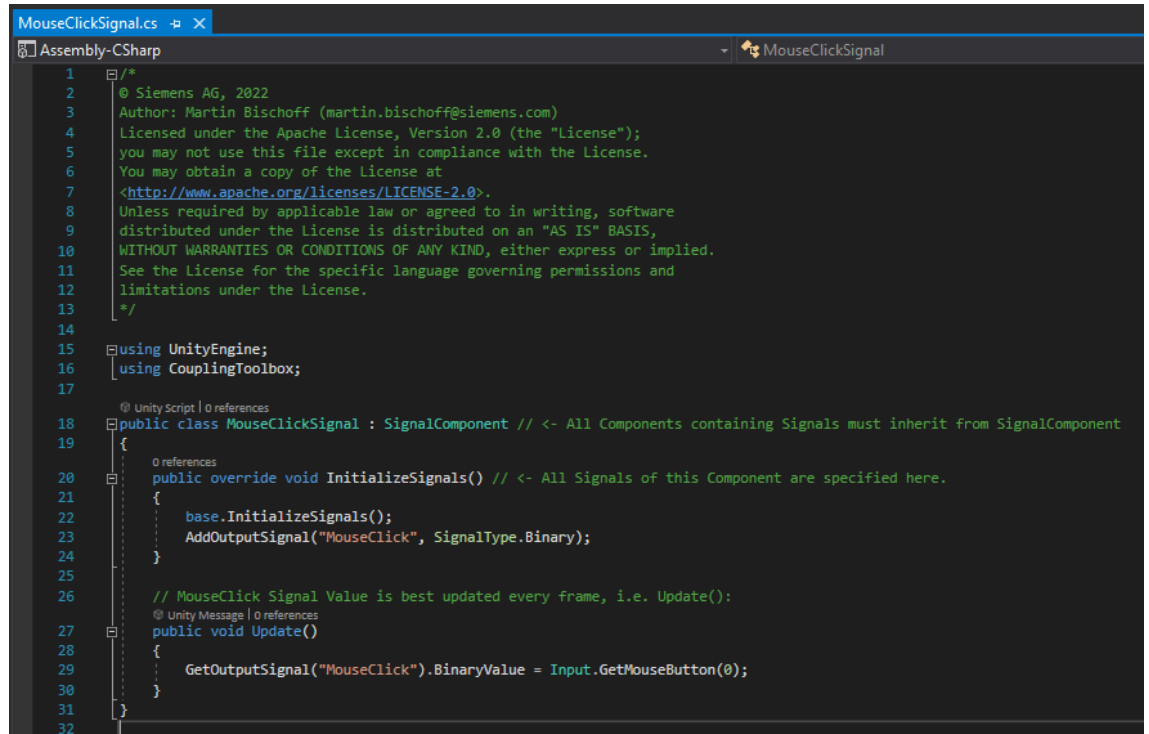
1  1  /*
2  2  ① Siemens AG, 2022
3  3  Author: Martin Bischoff (martin.bischoff@siemens.com)
4  4  Licensed under the Apache License, Version 2.0 (the "License");
5  5  You may not use this file except in compliance with the License.
6  6  You may obtain a copy of the License at
7  7  <http://www.apache.org/licenses/LICENSE-2.0>.
8  8  Unless required by applicable law or agreed to in writing, software
9  9  distributed under the license is distributed on an "AS IS" BASIS,
10 10 WITHOUT WARRANTIES OR CONDITIONS OF ANY KIND, either express or implied.
11 11 See the License for the specific language governing permissions and
12 12 limitations under the License.
13 13 */
14 14
15 15 using UnityEngine;
16 16 using CouplingToolbox;
17 17
18 18 ① Unity Script | 0 references
19 19 public class CameraControlSignal : SignalComponent // <- All Components containing Signals must inherit from SignalComponent
20 20 {
21 21     private Camera[] cameras;
22 22     public int CameraNumber;
23 23
24 24     ① Unity Message | 0 references
25 25     protected void Awake()
26 26     {
27 27         cameras = FindObjectsOfType<Camera>();
28 28         UpdateCameras();
29 29     }
30 30
31 31     0 references
32 32     public override void InitializeSignals() // <- All Signals of this Component are specified here.
33 33     {
34 34         base.InitializeSignals();
35 35         AddInputSignal("CameraControl", SignalType.Integer);
36 36     }
37 37
38 38     // CameraControl Signal Value is best updated every frame, i.e. Update():
39 39     ① Unity Message | 0 references
40 40     public void Update()
41 41     {
42 42         int cameraNumber = (int) GetInputSignal("CameraControl").IntegerValue % cameras.Length;
43 43         if (cameraNumber != CameraNumber)
44 44         {
45 45             CameraNumber = cameraNumber;
46 46             UpdateCameras();
47 47         }
48 48     }
49 49
50 50     2 references
51 51     private void UpdateCameras()
52 52     {
53 53         for (int i = 0; i < cameras.Length; i++)
54 54             cameras[i].enabled = i == CameraNumber;
55 55     }
56 56 }

```

MouseClickedSignal

The mouse click signal script implements an output signal (binary) to read out each mouse click while simulation (Signal to SIMIT).

Figure 2-3 Sample script for mouse click signal

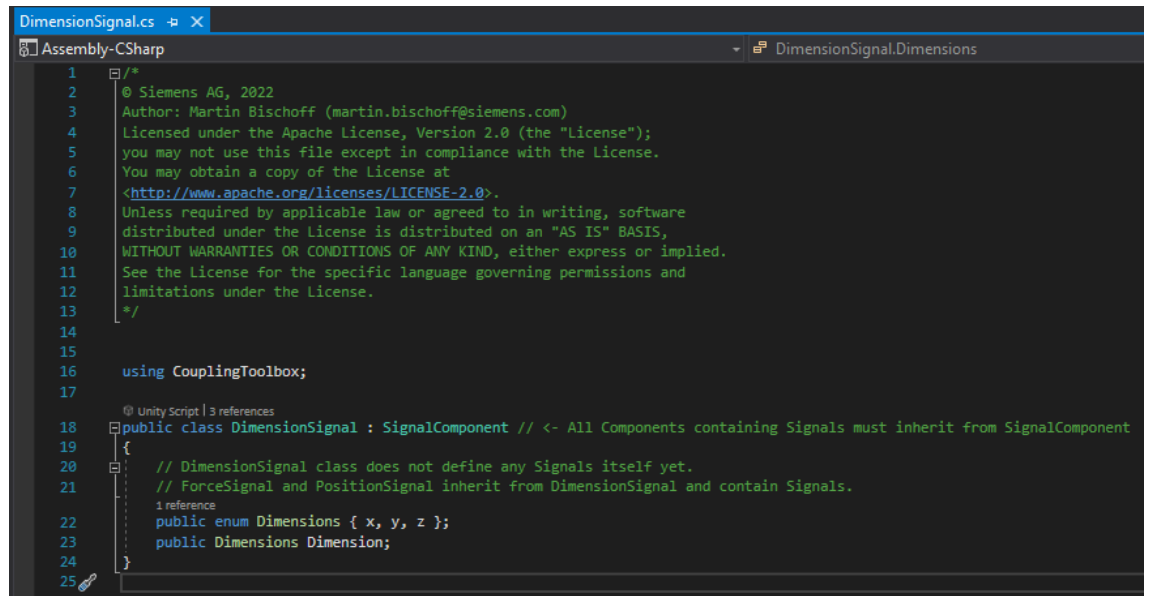


```
1  /*
2  3  @ Siemens AG, 2022
4  Author: Martin Bischoff (martin.bischoff@siemens.com)
5  Licensed under the Apache License, Version 2.0 (the "License");
6  you may not use this file except in compliance with the License.
7  You may obtain a copy of the License at
8  <http://www.apache.org/licenses/LICENSE-2.0>.
9  Unless required by applicable law or agreed to in writing, software
10 distributed under the License is distributed on an "AS IS" BASIS,
11 WITHOUT WARRANTIES OR CONDITIONS OF ANY KIND, either express or implied.
12 See the license for the specific language governing permissions and
13 limitations under the License.
14 */
15 using UnityEngine;
16 using CouplingToolbox;
17
18 public class MouseClickSignal : SignalComponent // <- All Components containing Signals must inherit from SignalComponent
19 {
20     public override void InitializeSignals() // <- All Signals of this Component are specified here.
21     {
22         base.InitializeSignals();
23         AddOutputSignal("MouseClicked", SignalType.Binary);
24     }
25
26     // MouseClick Signal Value is best updated every frame, i.e. Update():
27     public void Update()
28     {
29         GetOutputSignal("MouseClicked").BinaryValue = Input.GetMouseButton(0);
30     }
31 }
32
```

DimensionSignal

The dimension signal script implements an example for dimensioning objects in x, y and z. It implements the base for reading and writing values on the specific axes (x, y, z).

Figure 2-4 Sample script for dimension signal



```
1  /*
2  3  @ Siemens AG, 2022
4  Author: Martin Bischoff (martin.bischoff@siemens.com)
5  Licensed under the Apache License, Version 2.0 (the "License");
6  you may not use this file except in compliance with the License.
7  You may obtain a copy of the License at
8  <http://www.apache.org/licenses/LICENSE-2.0>.
9  Unless required by applicable law or agreed to in writing, software
10 distributed under the License is distributed on an "AS IS" BASIS,
11 WITHOUT WARRANTIES OR CONDITIONS OF ANY KIND, either express or implied.
12 See the License for the specific language governing permissions and
13 limitations under the License.
14 */
15
16 using CouplingToolbox;
17
18 @ Unity Script | 3 references
19 public class DimensionSignal : SignalComponent // <- All Components containing Signals must inherit from SignalComponent
20 {
21     // DimensionSignal class does not define any Signals itself yet.
22     // ForceSignal and PositionSignal inherit from DimensionSignal and contain Signals.
23     public enum Dimensions { x, y, z };
24     public Dimensions Dimension;
25 }
```

ForceSignal

The force signal script implements an input signal to write a force value on a rigid body (Signal from SIMIT). The force value can be added to the x, y or z direction. The calculation is done in the PreStep().

Figure 2-5 Sample script for force signal

```

ForceSignal.cs
Assembly-CSharp ForceSignal
1  1  /*
2  2  @ Siemens AG, 2022
3  3  Author: Martin Bischoff (martin.bischoff@siemens.com)
4  4  Licensed under the Apache License, Version 2.0 (the "License");
5  5  you may not use this file except in compliance with the License.
6  6  You may obtain a copy of the license at
7  7  <http://www.apache.org/licenses/LICENSE-2.0>.
8  8  Unless required by applicable law or agreed to in writing, software
9  9  distributed under the license is distributed on an "AS IS" BASIS,
10 10 WITHOUT WARRANTIES OR CONDITIONS OF ANY KIND, either express or implied.
11 11 See the License for the specific language governing permissions and
12 12 limitations under the License.
13 13 */
14 14
15 15 using UnityEngine;
16 16 using CouplingToolbox;
17 17
18 18 [RequireComponent(typeof(Rigidbody))]
19 19 public class ForceSignal : DimensionSignal, IPreSimulator // <- Please note inheritance and interface implementation.
20 20 {
21 21     public Vector3 forceVector;
22 22     private Rigidbody _rigidbody;
23 23
24 24     @ Unity Message | 0 references
25 25     public void Awake()
26 26     {
27 27         forceVector = new Vector3();
28 28         _rigidbody = GetComponent<Rigidbody>();
29 29     }
30 30
31 31     0 references
32 32     public override void InitializeSignals() // <- All Signals of this Component are specified here.
33 33     {
34 34         base.InitializeSignals();
35 35         AddInputSignal("AddForce", SignalType.Analog, Quantity.Force);
36 36     }
37 37
38 38     // PreStep is called directly before every physics step after receiving new signal values.
39 39     // Here is the best place for applying updated setpoint signal values which are consumed every physics step.
40 40     0 references
41 41     public void PreStep(float timeStep)
42 42     {
43 43         forceVector[(int)Dimension] = (float)GetInputSignal("AddForce").GetDoubleInSI();
44 44         _rigidbody.AddForce(forceVector);
45 45     }
46 46 }

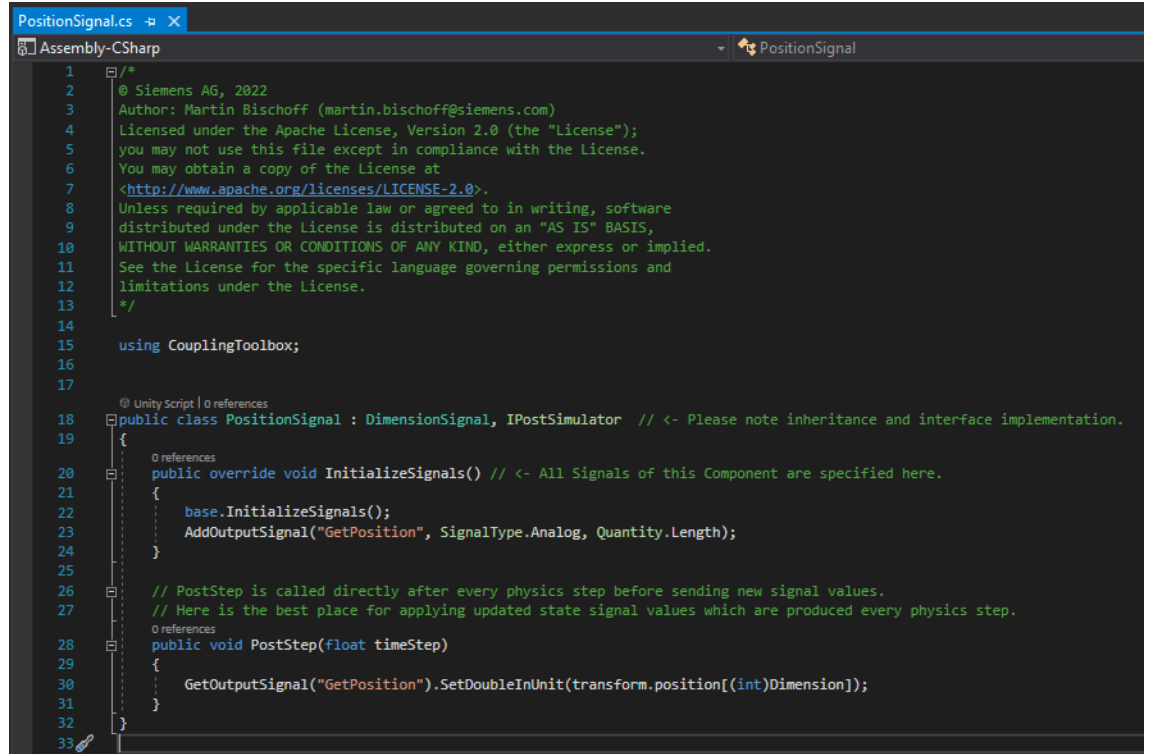
```

PositionSignal

The position signal script implements an output signal to read out a position value of a game object (Signal to SIMIT). The position value can read out the x, y and z direction.

The calculation is done in the PostStep().

Figure 2-6 Sample script for position signal

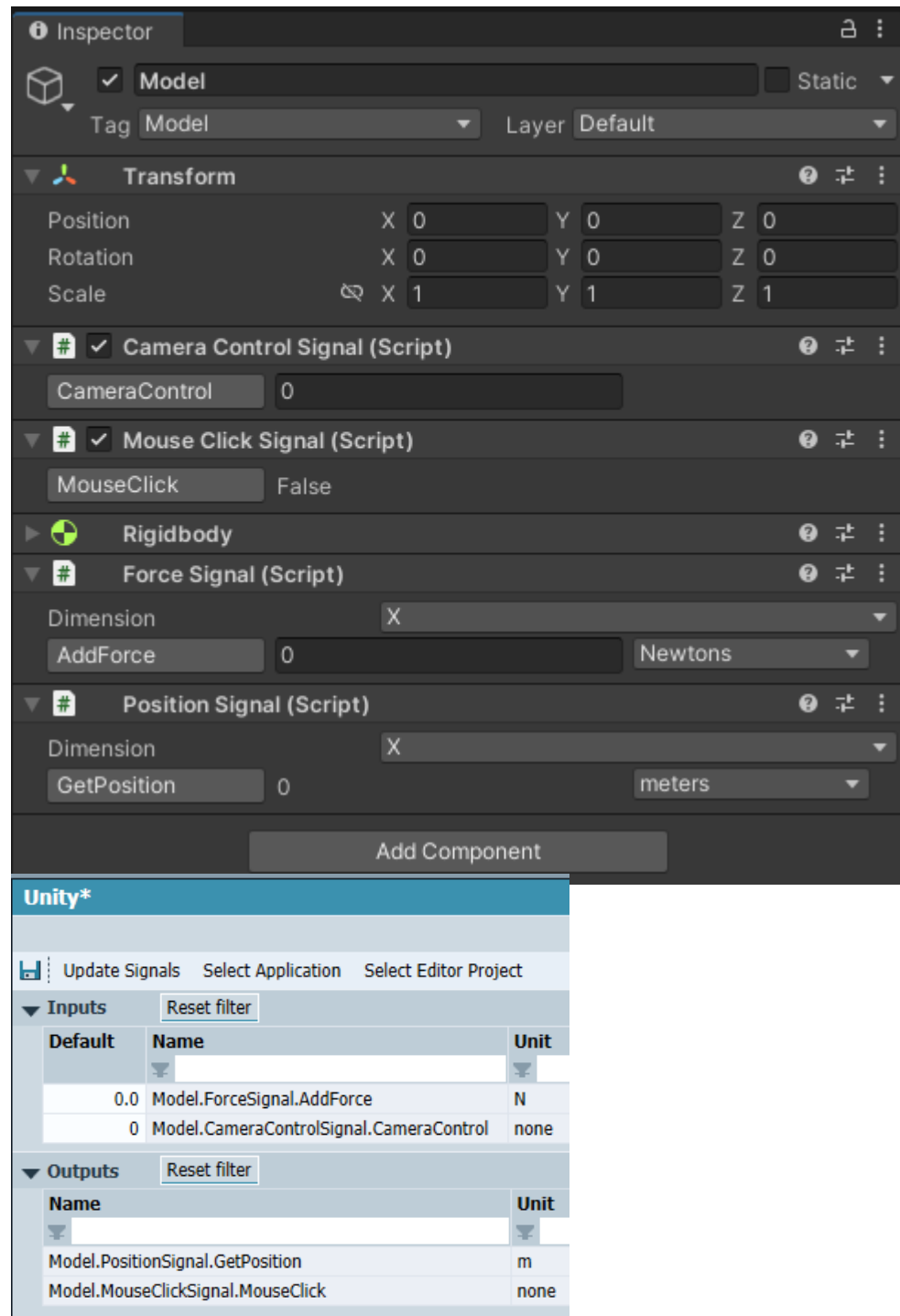


```
PositionSignal.cs
Assembly-CSharp
1 2
2  /*
3  * Siemens AG, 2022
4  * Author: Martin Bischoff (martin.bischoff@siemens.com)
5  * Licensed under the Apache License, Version 2.0 (the "License");
6  * you may not use this file except in compliance with the License.
7  * You may obtain a copy of the License at
8  * <http://www.apache.org/licenses/LICENSE-2.0>.
9  * Unless required by applicable law or agreed to in writing, software
10 * distributed under the License is distributed on an "AS IS" BASIS,
11 * WITHOUT WARRANTIES OR CONDITIONS OF ANY KIND, either express or implied.
12 * See the license for the specific language governing permissions and
13 * limitations under the license.
14 */
15
16 using CouplingToolbox;
17
18 public class PositionSignal : DimensionSignal, IPostSimulator // <- Please note inheritance and interface implementation.
19 {
20     public override void InitializeSignals() // <- All Signals of this Component are specified here.
21     {
22         base.InitializeSignals();
23         AddOutputSignal("GetPosition", SignalType.Analog, Quantity.Length);
24     }
25
26     // PostStep is called directly after every physics step before sending new signal values.
27     // Here is the best place for applying updated state signal values which are produced every physics step.
28     public void PostStep(float timeStep)
29     {
30         GetOutputSignal("GetPosition").SetDoubleInUnit(transform.position[(int)Dimension]);
31     }
32 }
33
```

SIMIT – Unity coupling example signals

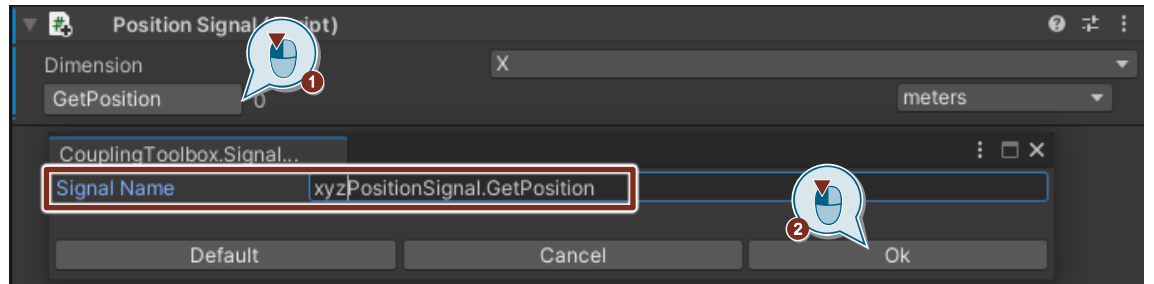
The following figure shows the example signals imported in SIMIT.

Figure 2-7



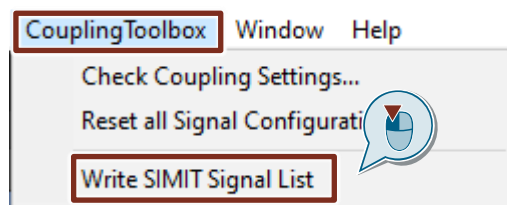
The signal names can be changed within the Unity project via click on the signals.

Figure 2-8 Change signal names



After changing signal names, the SIMIT signals list must be refreshed. To update the signal list, click "Write SIMIT Signal List" in the "Coupling Toolbox".

Figure 2-9 Write SIMIT Signal List



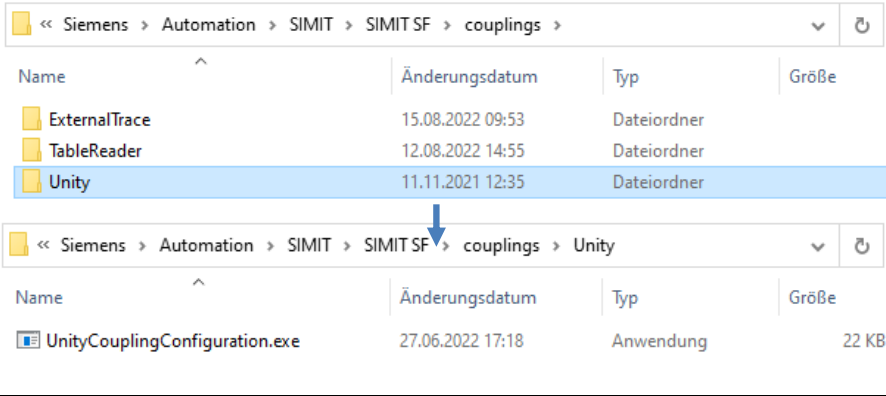
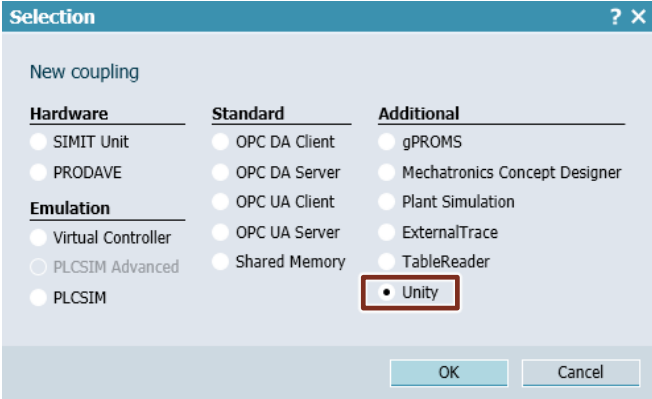
3 Installation of Unity Coupling in SIMIT

The Unity coupling is based on an external coupling for SIMIT and must be added manually. The required steps are described in the following table.

3.1 Implementing the Unity Coupling in SIMIT

NOTE The name of the Unity coupling folder in ...\SIMIT SF\couplings must be "Unity".

Table 3-1 Implementation of Unity Coupling in SIMIT

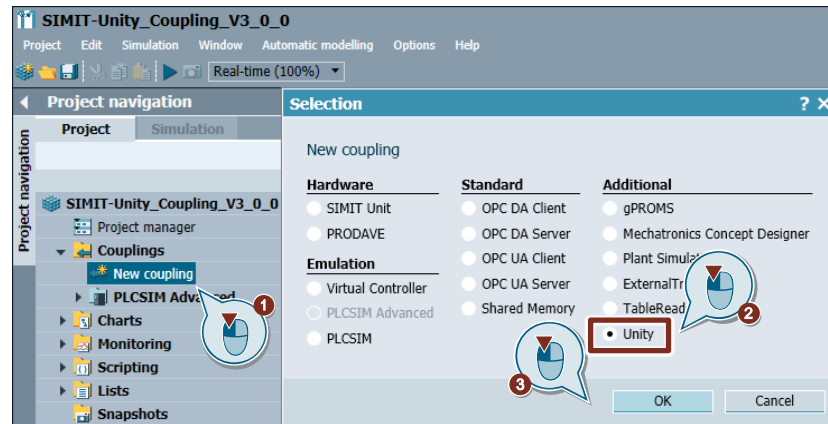
No.	Action
1.	<p>Copy the "UnityCouplingConfiguration.exe" from folder "SIMIT_Coupling" into a new folder "Unity" in the following directory:</p> <p>... \Siemens\Automation\SIMIT\SIMIT SF\couplings</p> <p>If the folder "couplings" does not exist yet, please create it.</p> 
2.	<p>Restart SIMIT to update the couplings dialogue. The new coupling "Unity" is visible in the coupling selection dialog.</p> 

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3.2 Creating a Unity Coupling in SIMIT

Via a “Unity” Coupling, a connection to either the Unity Editor Project or a Unity Application (Build) can be established. Both options are explained in the following. When coupling with the Unity Editor Project, the Unity project can be modified and tested quickly and simultaneously to modifications on the SIMIT project. Couplings with Unity applications (Build) have a better performance and require no Unity installation. The usage of the coupling in detail is explained in chapter 5.

Figure 3-1 Creating a new Unity Coupling in SIMIT



Via “Unity Coupling Configuration” the properties of the coupling can be checked and adjusted.

The checkbox “Isochronous” enables the synchronization to a time slice, if the operation mode of the project is isochronous, too.

Via “Coupling Mode” the coupling can switch between Unity Editor and Unity Application connection.

The “Application Coupling ID” can be adjusted to show a specific name in the runtime information.

Via “Suppress Graphics”, the visualization of graphics can be switched of completely to reach a much better simulation performance.

Figure 3-2 Unity Coupling Configuration

Unity		
Unity Coupling Configuration	Property	Value
	Time slice	2
	Isochronous	<input type="checkbox"/>
	Coupling Mode	Editor
	Editor Project Path	
	Application Path	
	Application Coupling ID	UnityApp
	Suppress Graphics	<input type="checkbox"/>
	Version	3.0.0.0

4 Simulation with Unity

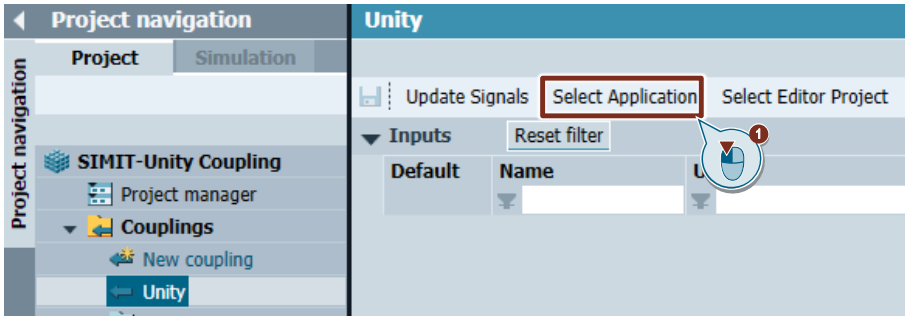
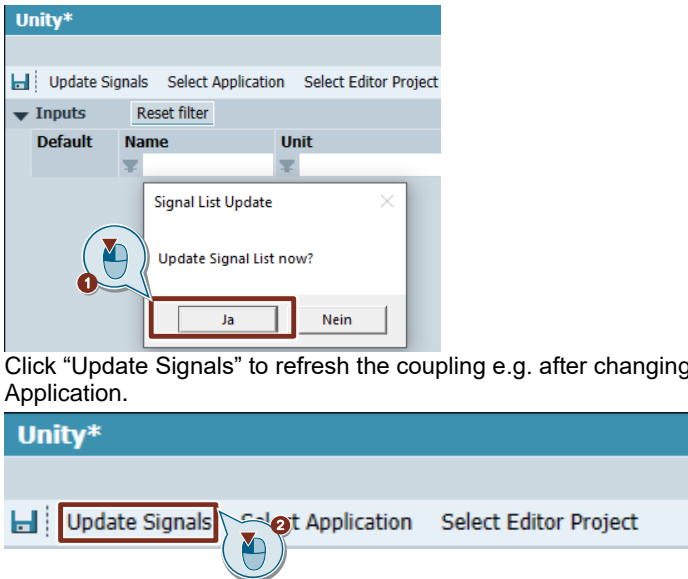
The following chapter describes different scenarios of simulating with Unity.

4.1 Coupling SIMIT with Unity Build

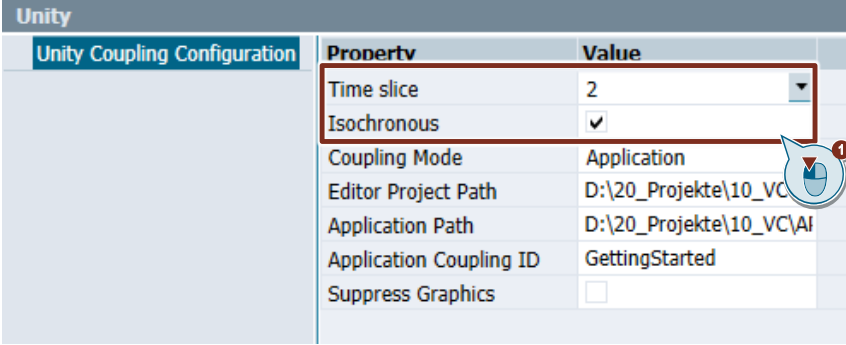
This chapter describes the coupling of SIMIT to a Unity Build.

If SIMIT should be connected to a Unity Build, the “Unity_Package\package.json” must be part of the Unity project.

Table 4-1 Coupling with Unity Build

No.	Action
1.	<p>Click “Select Application” to choose a Unity Application (Build).</p>  <p>Choose the Unity Build of the Unity project. Within this application example a Unity Build “UnityGettingStartedExampleV3_0_0.exe” including the “GettingStartedExample” scene is provided.</p>
2.	<p>After choosing a Unity Application, the Signal List Update Popup must be acknowledged to read out all input and output signal information from the Unity Application.</p>  <p>Click “Update Signals” to refresh the coupling e.g. after changing the Unity Application.</p> <p>On success, all signal information is listed in the coupling. Save the coupling.</p>

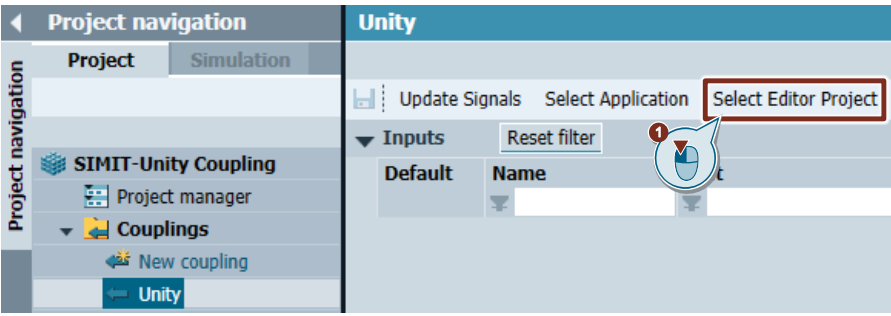
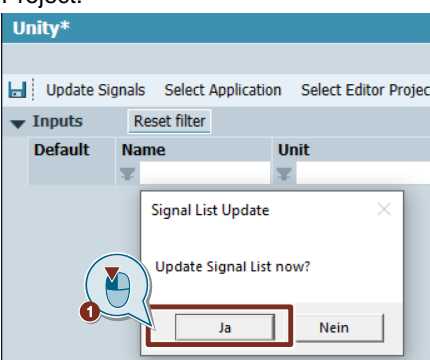
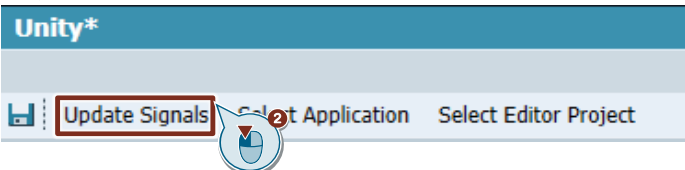
4 Simulation with Unity

No.	Action																								
3.	<p data-bbox="469 271 1276 324">To ensure the isochronous connection type of the Unity coupling, select the checkbox and correct Time slice.</p> <div data-bbox="469 331 1318 674"><p data-bbox="480 338 544 360">Unity</p><table border="1"><thead><tr><th data-bbox="501 371 772 394">Unity Coupling Configuration</th><th data-bbox="788 371 1043 394">Property</th><th data-bbox="1059 371 1318 394">Value</th></tr></thead><tbody><tr><td></td><td data-bbox="788 405 1043 427">Time slice</td><td data-bbox="1059 405 1318 427">2</td></tr><tr><td></td><td data-bbox="788 439 1043 461">Isochronous</td><td data-bbox="1059 439 1318 461"><input checked="" type="checkbox"/></td></tr><tr><td></td><td data-bbox="788 472 1043 495">Coupling Mode</td><td data-bbox="1059 472 1318 495">Application</td></tr><tr><td></td><td data-bbox="788 506 1043 528">Editor Project Path</td><td data-bbox="1059 506 1318 528">D:\20_Projekte\10_VC</td></tr><tr><td></td><td data-bbox="788 539 1043 562">Application Path</td><td data-bbox="1059 539 1318 562">D:\20_Projekte\10_VC\AI</td></tr><tr><td></td><td data-bbox="788 573 1043 595">Application Coupling ID</td><td data-bbox="1059 573 1318 595">GettingStarted</td></tr><tr><td></td><td data-bbox="788 607 1043 629">Suppress Graphics</td><td data-bbox="1059 607 1318 629"><input type="checkbox"/></td></tr></tbody></table></div>	Unity Coupling Configuration	Property	Value		Time slice	2		Isochronous	<input checked="" type="checkbox"/>		Coupling Mode	Application		Editor Project Path	D:\20_Projekte\10_VC		Application Path	D:\20_Projekte\10_VC\AI		Application Coupling ID	GettingStarted		Suppress Graphics	<input type="checkbox"/>
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	Application Coupling ID	GettingStarted																							
	Suppress Graphics	<input type="checkbox"/>																							

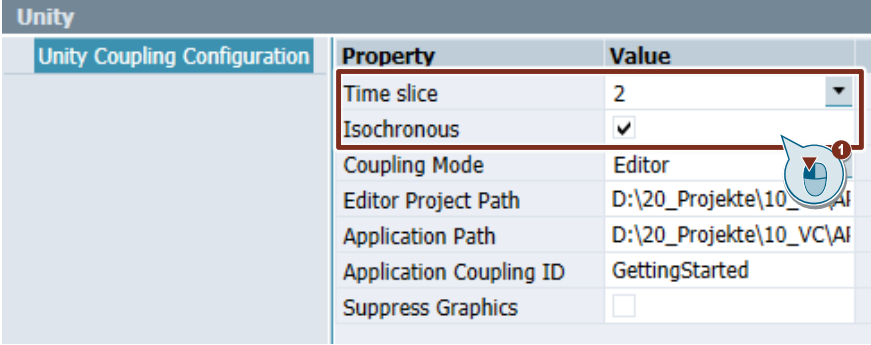
4.2 Coupling SIMIT with Unity Editor

The coupling to the Unity Editor is explained in the following table.
 The Unity Project executed in the Unity Editor in Step 2 must include the "Unity_Package\package.json".

Table 4-2 Coupling with Unity Editor Project

No.	Action
1.	<p>Click "Select Editor Project" to choose the directory of the Unity Project.</p> 
2.	<p>After choosing "Select Editor Project", the Signal List Update Popup must be acknowledged to read out all input and output signal information from the Unity Project.</p>  <p>Click "Update Signals" to refresh the coupling e.g. after changing the Unity Editor Project.</p>  <p>On success, all signal information is listed in the coupling. Save the coupling.</p>

4 Simulation with Unity

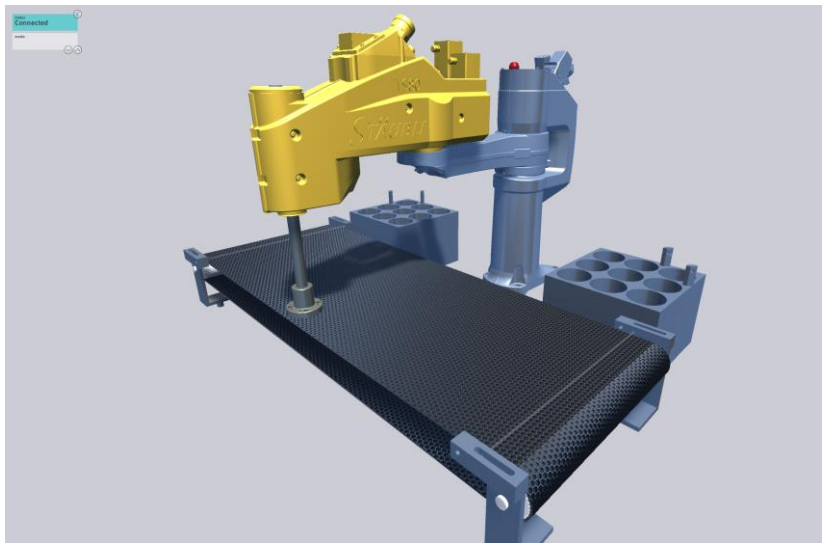
No.	Action																								
3.	<p data-bbox="469 271 1276 324">To ensure the isochronous connection type of the Unity coupling, select the checkbox and correct Time slice.</p>  <table border="1" data-bbox="469 331 1343 674"><thead><tr><th data-bbox="469 331 799 374">Unity Coupling Configuration</th><th data-bbox="799 374 1070 405">Property</th><th data-bbox="1070 374 1343 405">Value</th></tr></thead><tbody><tr><td></td><td data-bbox="799 405 1070 443">Time slice</td><td data-bbox="1070 405 1343 443">2</td></tr><tr><td></td><td data-bbox="799 443 1070 481">Isochronous</td><td data-bbox="1070 443 1343 481"><input checked="" type="checkbox"/></td></tr><tr><td></td><td data-bbox="799 481 1070 519">Coupling Mode</td><td data-bbox="1070 481 1343 519">Editor</td></tr><tr><td></td><td data-bbox="799 519 1070 557">Editor Project Path</td><td data-bbox="1070 519 1343 557">D:\20_Projekte\10_...Af</td></tr><tr><td></td><td data-bbox="799 557 1070 595">Application Path</td><td data-bbox="1070 557 1343 595">D:\20_Projekte\10_VC\Af</td></tr><tr><td></td><td data-bbox="799 595 1070 633">Application Coupling ID</td><td data-bbox="1070 595 1343 633">GettingStarted</td></tr><tr><td></td><td data-bbox="799 633 1070 674">Suppress Graphics</td><td data-bbox="1070 633 1343 674"><input type="checkbox"/></td></tr></tbody></table>	Unity Coupling Configuration	Property	Value		Time slice	2		Isochronous	<input checked="" type="checkbox"/>		Coupling Mode	Editor		Editor Project Path	D:\20_Projekte\10_...Af		Application Path	D:\20_Projekte\10_VC\Af		Application Coupling ID	GettingStarted		Suppress Graphics	<input type="checkbox"/>
Unity Coupling Configuration	Property	Value																							
	Time slice	2																							
	Isochronous	<input checked="" type="checkbox"/>																							
	Coupling Mode	Editor																							
	Editor Project Path	D:\20_Projekte\10_...Af																							
	Application Path	D:\20_Projekte\10_VC\Af																							
	Application Coupling ID	GettingStarted																							
	Suppress Graphics	<input type="checkbox"/>																							

5 SIMATIC Machine Simulator - Getting Started Example

In this application example a ready-to-run simulation, including Unity Build, SIMIT and TIA Portal project.

Detailed information about operating, testing and failure handling of this application example (SIMIT + TIA Portal project), can be found in the documentation of the SIMATIC Machine Simulator Getting Started.²

Figure 5-1 Unity Getting Started Example



5.1 SIMIT Project - Getting Started Example

A physical axis simulation in Unity combined with a synchronized behavior model in SIMIT results in a deterministic position control loop.

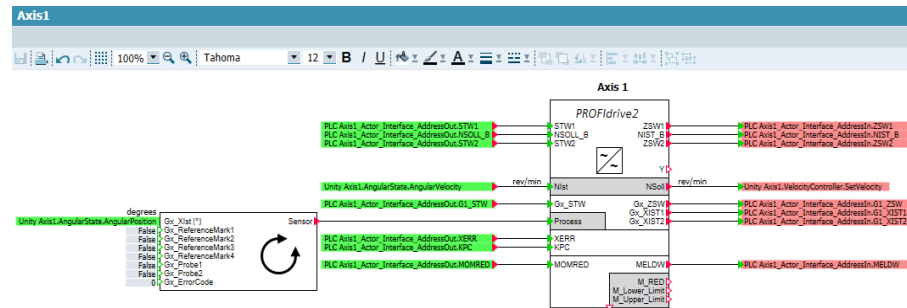
NOTE Since SIMIT v10.3 the External Coupling supports a synchronized communication.

² <https://support.industry.siemens.com/cs/ww/en/view/109758943>

SIMIT chart “Axis1” and “Axis2”

TIA technology objects for Axis1 and Axis2 are not in simulation mode. Due to this, the PROFdrive telegram is used for the communication.

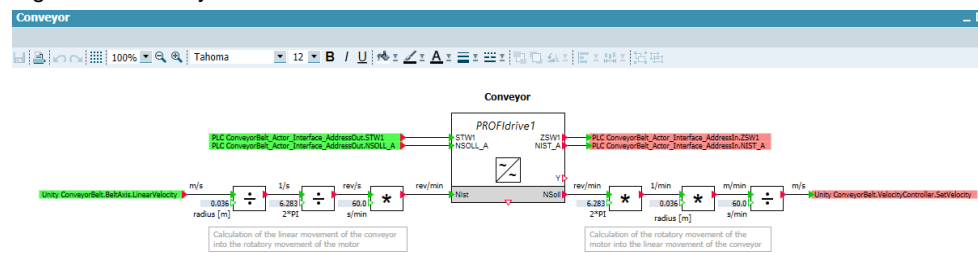
Figure 5-2 Axis1 simulation SIMIT chart



SIMIT chart “Conveyor”

The SIMIT chart “Conveyor” shows the drive simulation of the Conveyor system.

Figure 5-3 Conveyor simulation SIMIT chart



SIMIT chart “Bitlogic”

The SIMIT chart “Bitlogic” shows special I/O signals of the machine. There are also buttons to interact with the simulation, directly.

- Trigger new Product in Unity
Produces a new workpiece in Unity.
- Clear all Products in Unity
Deletes all created workpieces in Unity.
- Deactivate Sensors-Failure Test
Deactivates the chosen light barrier to test failure scenarios.

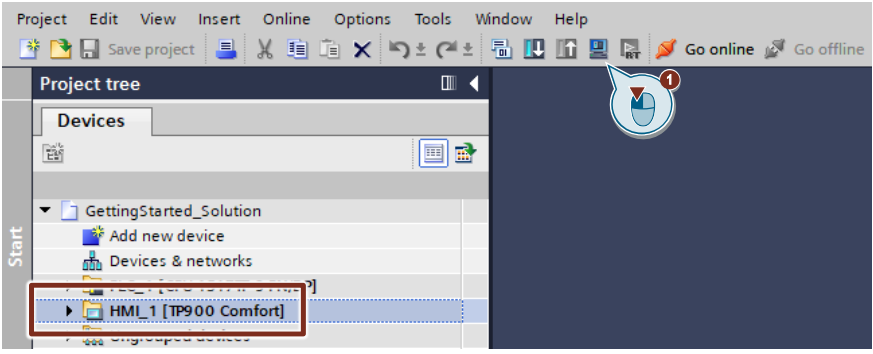
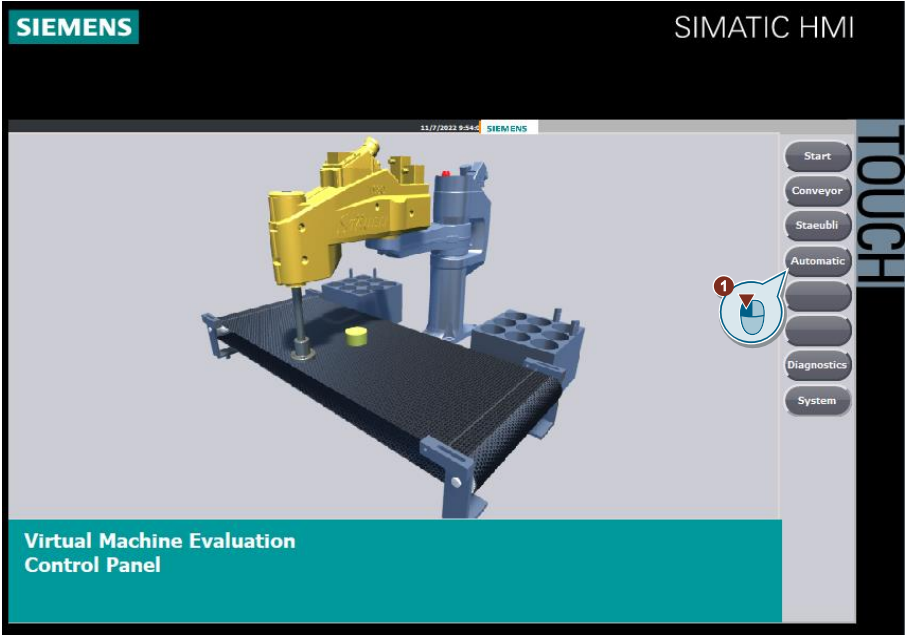
Figure 5-4 Bitlogic chart in SIMIT

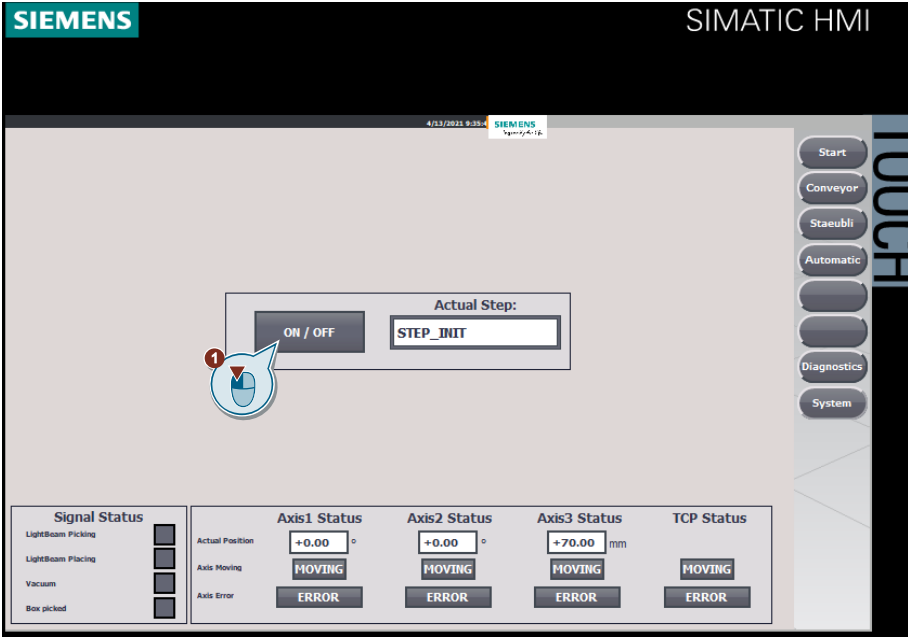


5.2 Starting the Getting Started Example via HMI Runtime

When the Unity application is operational in SIMIT simulation mode as described in chapter 5.3, the PLC application of the Getting Started example can be executed as described in the following table.

Table 5-1 Starting the application via WinCC Runtime

No.	Action
1.	<p>Start the WinCC Runtime</p> 
2.	<p>Switch to Automatic mode in the WinCC Runtime.</p> 

No.	Action
3.	<p>Click the "ON / OFF" button to start and stop the application.</p> 

5.3 Operation

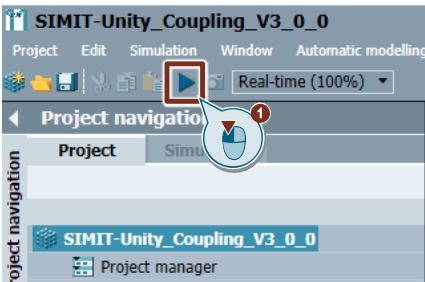
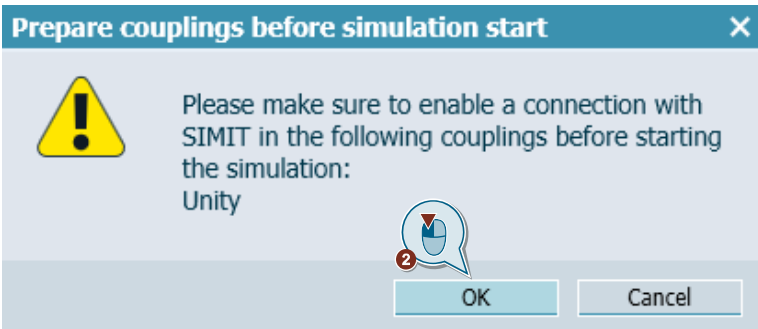
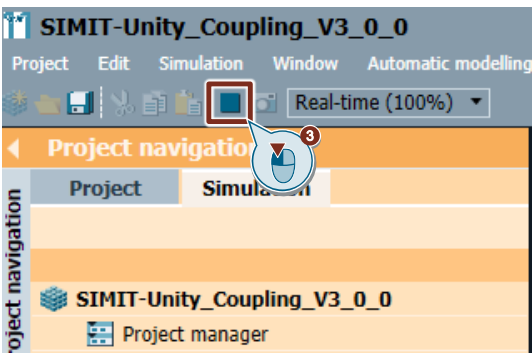
This chapter describes, how to start the simulation of the example project. The digital twin is controlled via SIMIT and WinCC Runtime as shown in the following.

5.3.1 Starting the SIMIT simulation, connected to a Unity Application

If all couplings and charts in SIMIT are prepared, the simulation can be started in SIMIT.

An orange background indicates that the simulation is running.

Table 5-2 Starting the SIMIT simulation, connected to a Unity Build

No.	Action
1.	<p>Click the “Start” button to start the SIMIT simulation. → Unity Application will start up in run mode automatically. → PLCSIM Adv. Instance will start up automatically.</p>  <p>Click “Ok” to accept the connection to an external coupling.</p> 
2.	<p>Click the “Stop” button to stop the simulation. →Unity Application will shut down automatically. →PLCSIM Advanced instance will be shut down automatically.</p> 

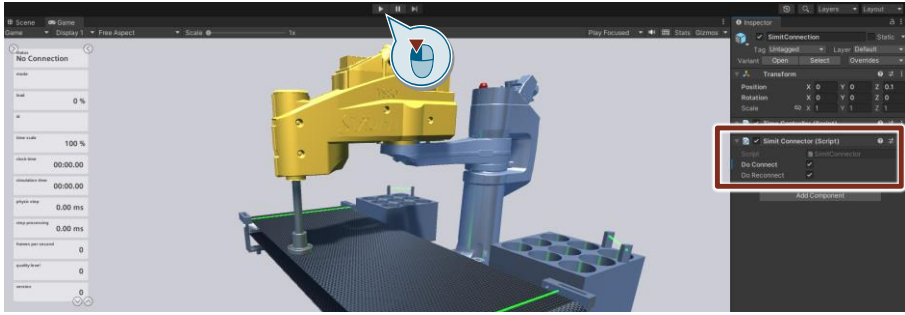
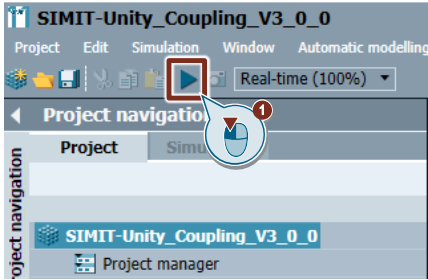
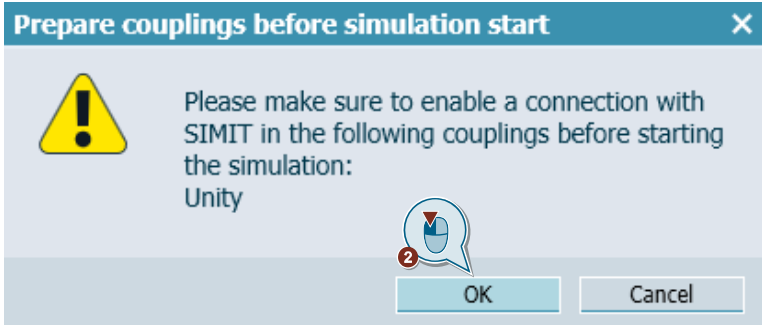
5.3.2 Starting the SIMIT simulation, connected to a Unity Editor Project

If all couplings and charts in SIMIT are prepared, the simulation can be started in SIMIT.

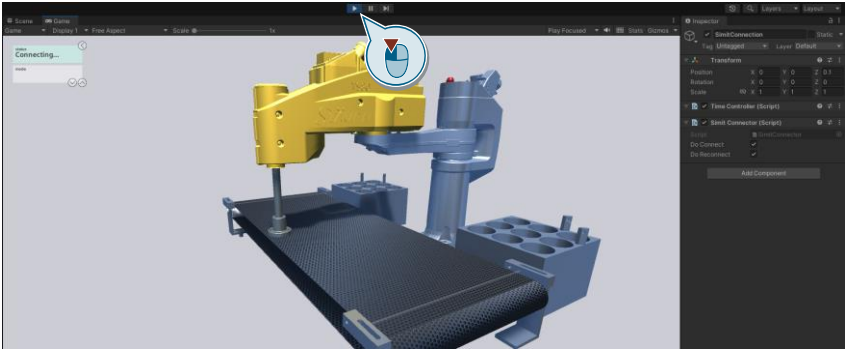
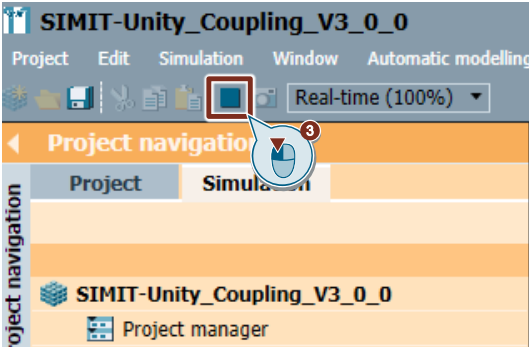
An orange background indicates that the simulation is running.

NOTE Unity Editor Project is not provided with the application example.

Table 5-3 Starting the SIMIT simulation, connected to a Unity Editor

No.	Action
1.	<p>For the coupling with SIMIT, the “Simit Connector” script must be activated and the “Do Connect” selected.</p> <p>Click the "Start" button to start the simulation in Unity.</p> <p>→ Unity is prepared and waiting for SIMIT connection.</p> 
2.	<p>Click the “Start” button to start the SIMIT simulation.</p> <p>→ Connection to Unity Editor Project will be established.</p> <p>→ SIMATIC PLCSIM Advanced Instance will start up automatically.</p>  <p>Click “Ok” to accept the connection to an external coupling.</p> 

5 SIMATIC Machine Simulator - Getting Started Example

No.	Action
3.	<p>Click the “Start” symbol again to stop the simulation in Unity. →Unity Editor is disconnecting.</p> 
4.	<p>Click the “Stop” button to stop the simulation in SIMIT. →SIMIT-Unity coupling is disconnecting. →SIMATIC PLCSIM Advanced instance will be closed automatically.</p> 

6 Appendix

6.1 Service and support

Industry Online Support

Do you have any questions or need assistance?

Siemens Industry Online Support offers round the clock access to our entire service and support know-how and portfolio.

The Industry Online Support is the central address for information about our products, solutions and services.

Product information, manuals, downloads, FAQs, application examples and videos – all information is accessible with just a few mouse clicks:

support.industry.siemens.com

Technical Support

The Technical Support of Siemens Industry provides you fast and competent support regarding all technical queries with numerous tailor-made offers – ranging from basic support to individual support contracts.

Please send queries to Technical Support via Web form:

support.industry.siemens.com/cs/my/src

SITRAIN – Digital Industry Academy

We support you with our globally available training courses for industry with practical experience, innovative learning methods and a concept that's tailored to the customer's specific needs.

For more information on our offered trainings and courses, as well as their locations and dates, refer to our web page:

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- Plant data services
- Spare parts services
- Repair services
- On-site and maintenance services
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You can find detailed information on our range of services in the service catalog web page:

support.industry.siemens.com/cs/sc

Industry Online Support app

You will receive optimum support wherever you are with the "Siemens Industry Online Support" app. The app is available for iOS and Android:

support.industry.siemens.com/cs/ww/en/sc/2067

6.2 Industry Mall



The Siemens Industry Mall is the platform on which the entire Siemens Industry product portfolio is accessible. From the selection of products to the order and the delivery tracking, the Industry Mall enables the complete purchasing processing – directly and independently of time and location:

mall.industry.siemens.com

6.3 Application support

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 Digital Industries
 Factory Automation
 Production Machines
 DI FA PMA APC
 Frauenauracher Str. 80
 91056 Erlangen, Germany
 mailto: tech.team.motioncontrol@siemens.com

6.4 Links and literature

Table 6-1 Links and Literature

No.	Topic
\1\	Siemens Industry Online Support https://support.industry.siemens.com
\2\	Link to this entry page of this application example https://support.industry.siemens.com/cs/ww/en/view/109769816
\4\	Link to Unity - Learning https://Unity3d.com/de/learn

6.5 Change documentation

Table 6-2 Change documentation

Version	Date	Modifications
V1.0.0	08/2019	First version
V2.0.0	04/2021	Update: new software versions, Unity project, Unity assets, Documentation
V2.0.1	12/2021	Update: Know-How Protection
V2.1.0	12/2021	Update: New software versions, New External Coupling with isochronous connection type, Unity Asset structure, Know-How Protection, Documentation
V3.0.0	11/2022	Only SIMIT-Unity coupling will be provided from now. Update software versions, projects and documentation