Configuration of an S7-300 as DP Slave on an S7-400H as DP Master Using the Y-link

PROFIBUS DP

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Question

How do you configure the S7-300 CPU or the CP342-5 as DP slave on an S7-400H as DP master using the Y-link?

Answer

The instructions and notes listed in this document provide a detailed answer to this question.

Table of Contents

1	Configuration of the S7-400H as DP Master	4
2	Configuration of the S7-300 CPU as DP Slave	10
3	Configuration of the CP342-5 as DP Slave	13
4	S7 Program of the DP Slave CP342-5	16
5	S7 Program of the DP Slave CPU 315-2DP	19
6	S7 Program of the DP Master	20

1 Configuration of the S7-400H as DP Master

In the example, a CPU 417-4H is configured as DP master. An S7-300 CPU and a CP342-5 are connected as DP slaves to the DP master system using the Y-link. Please follow the instructions below for configuring the CPU417-4H as DP master.

Table 1-1

No.	Action	Remark
1.	In the SIMATIC Manager, you create a new STEP 7 project via the menu "File → New".	SIMATIC Manager - [CPU 417-4H_Master D:\temp\FAQ2\S7 File Edit Insert PLC View Options Window Help New Ctrl+N 'New Project' Wizard Open Open Ctrl+O Close Multiproject Multiproject + S37 Memory Card + Save As Ctrl+S Delete Reorganize Manage Archive Print + Page Setup 1 CPU 417-4H_Master (Projekt) D:\\CPU 417-4H 2 test (Projekt) C:\\Step7\S7proj\test_1 3 Standard Library (Bibliothek) C:\\Step7\S7plibs\stdlib30 4 FAQ (Projekt) D:\temp\FAQ2\S7-400H\Faq Exit
2.	Add a SIMATIC H station via "Insert → Station".	SIMATIC Manager - [CPU 417-4H_Master D:\temp\FA File Edit Insert PLC View Options Window Help Station + 1 SIMATIC 400 Station 2 SIMATIC 400 Station 2 SIMATIC 400 Station 2 SIMATIC 400 Station 3 SIMATIC H Station 4 SIMATIC PC Station 5 Other Station 5 Other Station 6 SIMATIC S5 7 PG/PC Symbol Table Text Library + External Source
3.	Select the SIMATIC H station. Then double-click the "Hardware" item to open the hardware configuration.	SIMATIC Manager - [CPU 417-4H_Master D:\ter File Edit Insert PLC View Options Window Help CPU 417-4H_Master CPU 417-4H_Master CPU 417-4H_Master SIMATIC 300 CPU 417-4 H CPU 417-4 H(1)

No.	Action	Remark
4.	In the hardware catalog under "SIMATIC 400 → RACK-400" you select a rack which is suitable for configuring redundant controllers and which matches your hardware setup, UR2-H, for example. Insert the selected rack by drag-and-drop into the hardware configuration.	I I
5.	In the hardware catalog under "SIMATIC 400 → PS-400", select the relevant power supply and drag-and- drop this to slot 1 of the rack.	DURDH P = 407 P = 403 1 P = 407 P = 403 3 C PU 417.4 H P = 403 2/2 DP Standard P5.400 1 H Syreo Modul P = 403 tlak 1 H Syreo Modul P = 403 tlak 1 H Syreo Modul P = 403 tlak 1 P = 400 tlak P = 403 tlak 1 H Syreo Modul S = 400 tlak 1 H Syreo Modul S = 400 tlak 1 P = 400 tlak P = 400 tlak 1 H Syreo Modul S = 400 tlak 1 P = 400 tlak P = 400 tlak 1 H Syreo Modul S = 400 tlak 1 P = 400 tlak P = 400 tlak 1 H Syreo Modul S = 400 tlak 1 P = 400 tlak P = 400 tlak 1 P = 400 tlak P = 400 tlak 1 P = 400 tlak P = 400 tlak 1 P = 400 tlak P = 400 tlak 1 P = 400 tlak P = 400 tlak
6.	In the hardware catalog under "SIMATIC 400 \rightarrow CPU-400 \rightarrow CPU 400-H", select the relevant CPU and drag-and-drop this to any slot of the rack.	Image: Display the system Similar Line Similar Line <th< td=""></th<>
7.	Insert an H-Sync module from the hardware catalog at each of the slots IF1 and IF2 of the rack.	0) UB2H Image: SimATIC 400 1 Image: Simatic 400 1 <td< td=""></td<>
8.	Copy the configured rack and paste it as a second rack to make the controller CPU 417-4H redundant. Double-click the DP interface of the CPU 417-4H in the first rack to open the "Properties" dialog of the DP interface.	OJ UR2H 1 PS 407 10A 3 CPU 417-4 H X2 DP X7 MPP/DP IF1 H-Sync-Modul IF2 H-Sync-Modul 5 6 7 7 8 Y
		DP MP/DP IF1 H-Sync-Modul IF2 H-Sync-Modul IF2 H-Sync-Modul IF2 H-Sync-Modul

No.	Action	Remark
9.	In the Properties dialog of the DP interface → "General" tab click on the "Properties" button.	Properties - DP - (R0/S3.1) General Addresses Operating Mode Clock Short Description: DP Name: DP Interface Type: PROFIBUS Address: 2 Networked: Yes Properties Comment: OK Cancel
10.	Assign a PROFIBUS address to the DP interface and assign a PROFIBUS subnet to the DP interface. If no PROFIBUS subnet has been created yet, click the "New" button to create a new PROFIBUS subnet. Apply the settings with "OK".	Properties - PROFIBUS interface DP (R0/S3.1) General Parameters Address: Image: Comparison of the standard s
11.	In the Properties dialog of the DP interface, you switch to the "Operating Mode" tab. Select "DP master" as the operating mode.	Properties - DP - (R0/53.1) General Addresses Operating Mode Clock Image: DP glave
12.	Repeat Steps 8 to 11 for the DP interface of the CPU 417-4H in the second rack. Note Assign a different PROFIBUS subnet to the DP interface than the one for the CPU 417-4H in the first rack.	

No.	Action	Remark
13.	In the hardware catalog under "PROFIBUS-DP → DP/PA-Link", select the interface module you are using in your Y-link. Drag-and-drop the selected interface module to the PROFIBUS DP master system of the CPU 417-4H in the first rack.	HW Contig: Status 168 Issues Fill Image: Status 168 Issues 168 Image: Status 168 </td
14.	Assign a PROFIBUS address to the PROFIBUS interface of the interface module. Apply the settings with "OK".	Properties - PROFIBUS interface IM153-2 General Parameters Address: Image: Constraint of the second
15.	You have the option of configuring an interface module for PROFIBUS-PA (DP/PA Link) or an interface module for PROFIBUS-DP (Y-link). In this example select "Interface module for PROFIBUS-DP" to configure a Y- link. Apply the settings with "OK".	Define Master System Image: Constraint of the system Interface module for PROFIBUS-PA Interface module for PROFIBUS-DP OK Cancel
16.	In the following Entry ID you download the GSD files of the S7-300 CPU and PROFIBUS CP you are using as DP slaves: <u>113652</u> .	
17.	Install the downloaded GSD files in the hardware configuration. Instructions for the installing the GSD files are available in Entry ID: <u>2383630</u> .	Note If you are using an S7-300 or S7-400 CPU as DP slave on the DP master system of a Y-link, then you must configure the S7-300 or S7-400 CPU via the GSD file.
18.	In the hardware catalog under "PROFIBUS-DP \rightarrow Additional Field Devices \rightarrow PLC \rightarrow SIMATIC" you select the CPU that you are operating as DP slave on the DP master system of the Y-link. Drag-and-drop the selected CPU to the PROFIBUS DP master system of the Y-link.	Bit State Control

No.	Action	Remark
19.	In the "Properties – PROFIBUS interface CPU 315-2DP" dialog you select the PROFIBUS address for the S7-300 CPU that you are operating as DP slave on the DP master system of the Y-link. In this example the S7-300 CPU has the PROFIBUS address 5.	Properties - PROFIBUS interface CPU 315-2 DP General Parameters Address: Image: Submet Image: Submet Submet Image: Submet Subme
20.	 Select the S7-300 CPU that is configured as DP slave and insert the modules for the IO data exchange from the hardware catalog in the slots of the CPU. The IO data areas below are configured for the DP master in this example: I address 5 (1 byte, consistent over unit) Q address 10 and 11 (2 bytes, consistent over unit) I address 6 to 9 (4 bytes, consistent over total length) Q address 12 to 19 (8 bytes, consistent over total length) 	Image: Second
21.	In the hardware catalog under "PROFIBUS-DP \rightarrow Additional Field Devices \rightarrow IO \rightarrow SIMATIC" you select the PROFIBUS CP that you are operating as DP slave on the DP master system of the Y-link. Drag-and- drop the selected CP to the PROFIBUS DP master system of the Y-link.	1 Pr 40130 2 CP 41744 3 CP 47441 4 Sector 1 Pr 40130 1 Pr 50 1 Pr 40130 1 Pr 50 2 Pr 50 3 Pr 50
22.	In the "Properties – PROFIBUS interface CP 342-5" dialog you select the PROFIBUS address for the CP that you are operating as DP slave on the DP master system of the Y-link. In this example the CP has the PROFIBUS address 6.	Properties - PROFIBUS interface CP 342-5 General Parameters Address: Image: Constraint of the second secon

No.	Action	Remark
23.	 Mark the CP that is configured as DP slave and insert the modules for the IO data exchange from the hardware catalog in the slots of the CP. The IO data areas below are configured for the DP master in this example: I address 0 (1 byte, consistent over 1 byte) Q address 0 and 1 (2 bytes, consistent over 1 byte) I address 1 (4 bytes, total consistency) Q address 2 to 9 (8 bytes, total consistency) 	Image: State Stat
24.	Save and compile the hardware configuration of the SIMATIC H station. Load the configuration into the CPU417-4H.	HW Config -: [SIMATIC H-Station (Configuration) CPU 417-4H_Master] Soton Edit Drest: P.C. Vew Options Window Help Soton Edit Drest: P.C. Vew Options Window Help Soton Edit Drest: P.C. Vew Options Window Help Configuration Soton Edit Drest: P.C. Vew Options Window Help Soton Edit Drest: P.C. Vew Options Window Help Configuration Configuration Image: Properties Configuration Image: Properties Image:

2 Configuration of the S7-300 CPU as DP Slave

In this example, an S7-300 CPU and a CP342-5 are configured as DP slaves to a CPU 417-4H as DP master. Proceed as follows to configure the S7-300 CPU as DP slave.

Table 2-1

No.	Action	Remark
1.	Insert a SIMATIC 300 station via the "Insert → Station" menu.	SIMATIC Manager [CPU 417-4H_Master D:\temp\FA File Edit Insert PLC View Options Window Help Subset Subnet 1 SIMATIC 400 Station Subnet Program 3 SIMATIC H Station File SIN S7 Software 5 SIN S7 Software SOftware 5 SIN S7 Block M7 Software 5 Symbol Table Text Library External Source 7 PG/PC
2.	Select the inserted SIMATIC 300 station. Then double-click the "Hardware" item to open the hardware configuration.	SIMATIC Manager - [CPU 417-4H_Master D:\temp\F File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help CPU 417-4H_Master File CPU 417-4H_Master File C
3.	In the hardware catalog, under "SIMATIC 300 → RACK 300", select the rail and drag-and-drop this into the hardware configuration.	○) UR ○ CP SIMATIC 300 1 PS 307 10A ○ CP 2 CPU 315-2 DP ○ CPU-300 X2 DP □ □ 3 □ □ Gateway 4 □ ○ M-300 5 □ ○ PS-300 - PS-300 ○ RACK-300 - PS-300 ○ RACK-300 - - PS-300 ○ - - - PS-300 - - - - drag & drop - - - drag & drop - - -
4.	In the hardware catalog under "SIMATIC 300 → PS-300", select the relevant power supply and drag-and- drop this to slot 1 of the rail.	Image: Constraint of the second s

No.	Action	Remark
5.	In the hardware catalog under "SIMATIC 300 → CPU-300", select the relevant CPU and drag-and-drop this to slot 2 of the rail.	Image: CPU 314C-2 PP Image: CPU 315-2 DP Image
6.	Double-click on the DP interface of the S7-300 to open the Properties dialog of the DP interface.	Image: Weight of the second
7.	In the Properties dialog of the DP interface → "General" tab click on the "Properties" button.	Properties - DP - (R0/S2.1) General Addresses Operating Mode Configuration Clock Short Description: DP Name: DP Interface Type: PROFIBUS Address: 5 Networked: Yes Comment: OK Cancel
8.	For the DP interface of the S7-300 CPU, select the PROFIBUS address that you assigned in the hardware configuration of the SIMATIC H station for the DP slave. Click on the "New" button to insert a new PROFIBUS subnet. Assign the newly created PROFIBUS subnet to the DP interface. The S7-300 CPU must be connected to a different PROFIBUS subnet than in the hardware configuration of the SIMATIC H station, because otherwise when the system data is generated, a double assignment of the PROFIBUS address of the DP slave S7-300 CPU is detected. Apply the settings with "OK".	Properties - PROFIBUS interface DP (R0/S2.1) Image: Constraint of the second secon

No.	Action	Remark
9.	In the Properties dialog of the DP interface, you switch to the "Operating Mode" tab. Select "DP slave" as the operating mode. Disable the "Test, commissioning and routing" option, because it is not allowed to configure an active node on a Y-link. Apply the settings with "OK".	Properties - DP - (R0/S2.1) General Addresses Operating Mode Configuration Clock C No DP C DP master Image: DP glave Image: Station Module Rack (R) / slot (S) Djagnostic address: Address for "slot" 2: Image: DK OK
10.	 In the Properties dialog of the DP interface, you switch to the "Configuration" tab. Define an IO data area for data exchange between DP master and DP slave. The IO data areas must be defined according to the configuration in the DP master, in other words inputs on the DP master are outputs on the DP slave and vice versa. The length, unit and consistency of the IO data areas must be identical. The IO data areas below are configured for the DP slave in this example: Q address 0 (1 byte, consistent over unit) I address 1 to 4 (4 bytes, consistent over total length) I address 2 to 9 (8 bytes, consistent over total length) 	Properties - DP - (R0/S2.1) Image: Configuration Clock General Addresses Operating Mode Configuration Clock Education Row Mode Partner DP a Partner add. Local addr. Length Consiste Education 2 MS - 2 MS - 4 MS - 4 MS - Kew Edk Delete MS Master-slave configuration Master: Station: Comment: OK Cancel
11.	Save and compile the hardware configuration of the S7-300 station. Load the configuration into the CPU.	Image: HW Config - [SIMATIC 300 (Configuration) test] Image: HW Config - [SIMATIC 300 (Config) test] Image: HW Config - [

3 Configuration of the CP342-5 as DP Slave

In this example, an S7-300 CPU and a CP342-5 are configured as DP slaves to a CPU 417-4H as DP master. Follow the instructions below for configuring the CP342-5 as DP slave.

Table 3-1

No.	Action	Remark
1.	Insert a SIMATIC 300 station via the "Insert → Station" menu.	SIMATIC Manager - [CPU 417-4H_Master D:\temp\FA File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help Subnet + Program + Subnet + Program + SIMATIC 400 Station 2 SIMATIC 400 Station 3 SIMATIC H Station 4 SIMATIC PC Station 5 Other Station 6 SIMATIC S5 7 PG/PC Symbol Table Text Library + External Source
2.	Select the inserted SIMATIC 300 station. Then double-click the "Hardware" item to open the hardware configuration.	SIMATIC Manager - [CPU 417-4H_Master D:\temp\FAQ2\S7-4 File Edit Insert PLC View Options Window Help E File Edit Insert PLC View Options Window Help E File Edit Insert PLC View Options Window Help E File Edit Insert PLC View Options Window Help E File Edit Insert PLC View Options Window Help E File Edit Insert PLC View Options Window Help E File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help E File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options Window Help File Edit Insert PLC View Options View
3.	In the hardware catalog, under SIMATIC 300, select the rail, the relevant power supply, CPU and the CP342-5 and drag-and-drop them into the hardware configuration. Double-click on the CP342-5 to open the Properties dialog of the CP342-5.	Image: CP342-5 (Configuration) CPU 417-4H_Master] Image: CP332-5

No.	Action	Remark
4.	In the Properties dialog of the CP342-5 → "General" tab click the "Properties" button.	Properties - CP 342-5 - (R0/S4) Image: CP 342-5 General Addresses Operating Mode Options Diagnostics Short Description: CP 342-5 PROFIBUS CP: DP protocol with Sync/Freeze, SEND/RECEIVE interface. Science interface Image: CP 342-5 Order No. / firmware GGK7 342-5DA02-0XE0 / V5.0 Image: CP 342-5 Interface CP 342-5 Backplane Connection Type: PROFIBUS MPI Address: 3 Address: 6 Networked: Yes Properties Comment: Image: CP 342-5 Image: CP 342-5 Image: CP 342-5 OK Comment: Image: CP 342-5 Image: CP 342-5
5.	For the CP342-5, select the PROFIBUS address that you assigned in the hardware configuration of the SIMATIC H station for the DP slave. Click on the "New" button to insert a new PROFIBUS subnet. Assign the newly created PROFIBUS subnet to the CP342-5. The CP342-5 must be connected to a different PROFIBUS subnet than in the hardware configuration of the SIMATIC H station, because otherwise when the system data is generated, a double assignment of the PROFIBUS address of the CP342-5 is detected. Apply the settings with "OK".	Properties - PROFIBUS interface CP 342-5 (R0/S4) General Parameters Address: Image: Control of the second
6.	In the Properties dialog of the CP342-5, you switch to the "Operating Mode" tab. Select "DP slave" as the operating mode. Disable the "Test, commissioning and routing" option, because it is not allowed to configure an active node on a Y-link. Apply the settings with "OK".	Properties - CP 342-5 - (R0/54) General Addresses Operating Mode Options Diagnostics © No DP © DP gaster DP delay time (ms): © DP glave Master: Station: Not in project Module: Heart (R) / slot (S): Interface module slot: DP mode: OK

No.	Action	Remark
7.	Save and compile the hardware configuration of the S7-300 station. Load the configuration into the CPU.	Image: HW Config - [CP 342-5 (Configuration) CPU 417-4H_Master] Image: HW Config - [CP 342-5 (Configuration) CPU 417-4H_Master] Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Options Window Help Image: HW Configuration Edit Insert PLC View Option Edit Inse

4 S7 Program of the DP Slave CP342-5

The CP342-5 always transfers the data consistently. For data exchange via PROFIBUS you call functions FC1 "DP_SEND" and FC2 "DP_READ" in the user program of the CPU.

Functions FC1 and FC2 are available in the "SIMATIC_NET_CP \rightarrow CP 300 \rightarrow Blocks" library.

Parameterization of FC1 "DP_SEND"

The FC1 "DP_SEND" transfers the input data of the DP slave to the CP342-5 for transfer to the DP master.

In this example, the input data is configured with the start address 0 and a length of 5 bytes, which means that the I addresses 0 to 4 are the address area of the input data (see Figure 4-1).



At the input parameter CPLADDR of FC1, you specify the module start address. You take the module start address from the hardware configuration of the S7-300 station that is configured as DP slave. In the hardware configuration you open the Properties dialog of the CP342-5. The module start address is defined in the "Addresses" tab (see Figure 4-2).

Figure 4-2
Properties - CP 342-5 - (R0/S4)
General Addresses Operating Mode Options Diagnostics
Inputs
Start: 256 Length: 16 🗆 System default
Module start address 256(dez)=100(hex)
Outputs
Start: 256 Length: 16 🗆 System default
OK Cancel Help

At the SEND input parameter of FC1 you specify the address and length of the DP data area in which the input data of the DP slave are stored. The length of the DP data area must correspond to the length of the address area of the input data.

In this example, the FC1 "DP_SEND" transfers the 5 bytes of input data of the DP slave to the DB1 as of address 0 for transfer to the DP master.

Figure 4-3

(CALL "	DP_SEND"	
	CPLADD	R:=W#16#110	Module start address
(SEND	:=P#DBl.DE	XO.O BYTE 5
	DONE	:=M10.0	DP data area where the input data of the
	ERROR	:=M10.1	DP clave are caved
	STATUS	:=MW12	DF Slave die Saveu

Parameterization of FC2 "DP_READ"

FC2 "DP_READ" reads the output data transferred from the DP master into the DP data area specified on the block.

In this example, the output data is configured with the start address 0 and a length of 10 bytes, which means that the Q addresses 0 to 9 are the address area of the output data (see Figure 4-1).

At the input parameter CPLADDR of FC2, you specify the module start address. You take the module start address from the hardware configuration of the S7-300 station that is configured as DP slave. In the hardware configuration you open the Properties dialog of the CP342-5. The module start address is defined in the "Addresses" tab (see Figure 4-2).

At the RECV input parameter of FC2 you specify the address and length of the DP data area in which the output data is received. The length of the DP data area must correspond to the length of the address area of the output data.

In this example, FC2 "DP_RECV" reads the 10 bytes of output data transferred from the DP master into DB2 as of address 0.

Figure 4-4

```
CALL "DP_RECV"

CPLADDR :=W#16#110

MDR :=M20.0

ERROR :=M20.1

STATUS :=MW22

DPSTATUS:=MB24

Module start address

Module start ad
```

5 S7 Program of the DP Slave CPU 315-2DP

With the DP slave CPU 315-2DP the operating system handles the sending and receiving of data.

Neither load and transfer commands nor system functions or functions are called in the user program of the DP slave CPU 315-2DP to send and receive data.

S7 Program of the DP Master 6

Using transfer commands or the SFC15 "DPWR_DAT" system function you access the IO or the process image of the outputs.

Using load commands or the SFC14 "DPRD_DAT" system function you access the IO or the process image of the inputs.

The load and transfer commands support consistent reading out or writing of a maximum of 4 bytes.

If you read out or write 3 bytes or more than 4 bytes consistently, you call the SFC14 "DPRD DAT" and SFC15 "DPWR DAT" system functions in the S7 program of the DP master.

The IO data areas below are configured for access to the DP slave CP342-5 in this example (see Figure 6-1 and Table 6-1):

Figure 6-1



Table 6-1

IO address	Length
I address 0	1 byte
I addresses 1 to 4	4 bytes
Q addresses 0 and 1	2 bytes
Q addresses 2 to 9	8 bytes

Using load and transfer commands or the SFC15 "DPWR_DATA" you access the process image of the outputs and inputs. You read the data out of the configured data area of the input addresses or write the data to the configured data area of the output addresses in order to transfer the data to the DP slave CP342-5. Figure 6-2

OB1 : "Mair	n Program Sw	weep (Cycle)"	
Kommentar:			
Netzwerk 1	read and wr	ite data from D	P-Slave CP342-5
Kommentar:			
// read dats	a		
L T	KB O DB1.DBB	0	// read Input address 0 (1 Byte DI)
L T	ED 1 DB1.DBD	1	// read Input address 1 to 4 (4 Byte DI)
// write dat	a		
L T	DB2.DBW AW O	0	// write Output address O and 1 (2 Byte DO)
CALL LADDI RECOI RET_V	"DPWR_DAT" R :=W#16#2 RD :=P#DB2.D JAL:=MW12	BX2.0 BYTE 8	// write Output address 2 to 9 (8 Byte DO)

S7-300 as DP slave on an S7-400H as DP master V1.0, Item ID: 19951154

The IO data areas below are configured for access to the DP slave CPU315-2DP in this example (see Figure 6-3 and Table 6-2):



Table 6-2

IO address	Length
I address 5	1 byte
I addresses 6 to 9	4 bytes
Q addresses 10 and 11	2 bytes
Q addresses 12 to 19	8 bytes

Using load and transfer commands or the SFC15 "DPWR_DATA" you access the process image of the outputs and inputs. You read the data out of the configured data area of the input addresses or write the data to the configured data area of the output addresses in order to transfer the data to the DP slave CPU 315-2 DP. Figure 6-4

Netzwerk 2: read and write data from DP-Slave CPU315-2DP

Komm	entar:					
// re	ead dat	a				
	L	EB	5		// read Input address 0 (1 Byte)	
	Т	DB3.DBB	0			
	L	ED	6		// read Input address 6 to 9 (4 Byte)	
	Т	DB3.DBD	1			
// ឃា	rite da	ta				
	L	DB4.DBW	0		// write Output address 10 and 11 (2 By	/te)
	Т	AW 1	0			
	CALL	"DPWR_D	AT"		// write Output address 12 to 19 (8 Byt	;e)
	LADDR :=W#16#C					
	RECO	RD := P #D	B4.DB	X 2.0 BYTE	8	
	RET	VAL:=MW1	0			