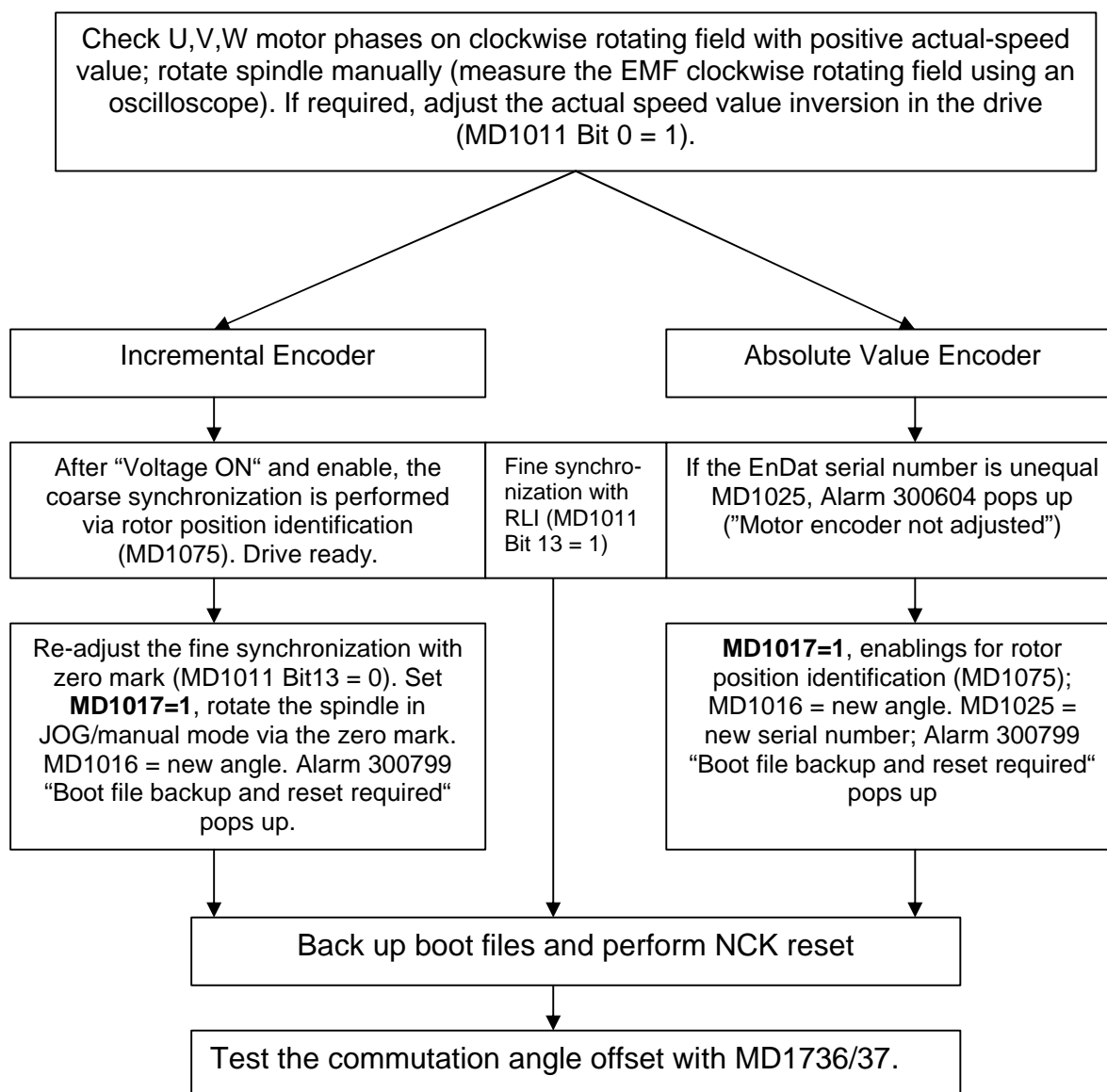


## Motor Replacement for PE Spindles with Incremental and Absolute Value Encoders



Possible causes for a failure of the rotor position identification:

- A diagnosis can be performed via the MD1734 parameter.
- For absolute value encoders, the commutation angle offset can be measured using an oscilloscope. The value can be entered into MD1016 without using the MD1017 setting-up aid.

The MD1734 description is provided on DOCONCD.

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