SIEMENS

Installing MCIS DNC Machine V2.0 on controls with JobShop – Open products

If you install the software MCIS DNC Machine together with a JobShop – Open product on a PCU50 V1, V2 or PCU50.3, then you must observe the following:

The softkey with the number "10" recommended by DNC - Setup may not be accepted, as then the "Commissioning" softkey will be overwritten in the JobShop – Open product.

The setup of DNC Machine does not check as to whether the default softkey is already assigned. If a different number is entered in the screen form then the check from then is made correctly and only non-assigned softkey numbers can be used.

This is the reason that a different softkey number in must be selected in Setup for DNC Machine, e.g. task number 15.

This problem will be resolved in the next Hotfix.

If the setup was already executed with Task Number 10 then the following steps to repair this must be carried-out:

1. Boot the PCU in the Windows service mode
2. Search for a softkey number that has still not been used by the HMI system - e.g. by searching through the file f:\mmc2\regie.ini, f:\add_on\regie.ini, f:\oem\regie.ini, f:\user\regie.ini
3. Now navigate to f:\add_on
4. Edit data f:\add_on\regie.ini
   - carry-out the following in the section [TaskConfiguration]:
   - replace Task10 with the DNC Machine entry by the newly determined task number (e.g. "Task15=...")
   - now restore the "old" Task 10 with the following entry:
       Task10=name := ib, Timeout := 120000, PreLoad := False

5. Now adapt the language-dependent softkey labels in the directory f:\add_on\language in the files "re_xx.ini" corresponding to the above number that was assigned. In the example: Change the label of Task 10 into "IB" and supplement Task 15 for "DNC"