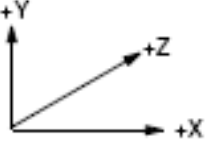
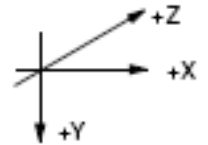
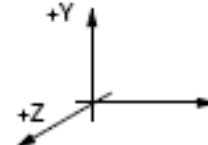
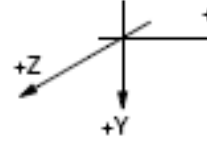
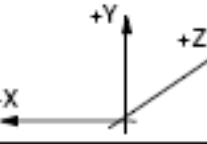
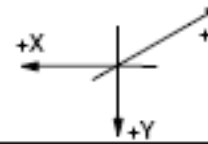
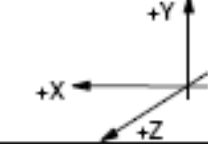
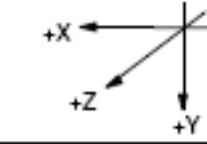
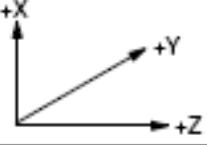
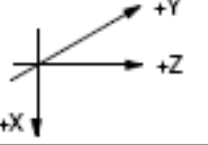
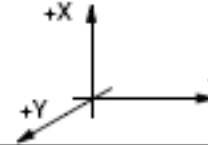
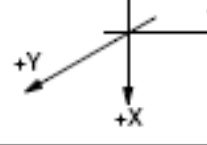
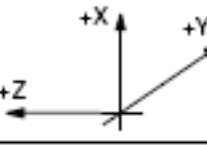
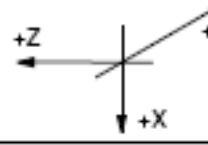
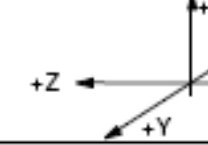
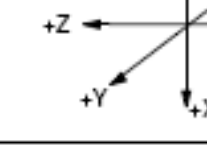
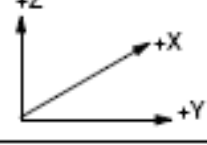
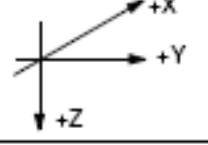
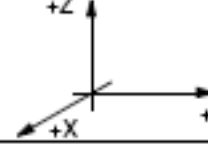
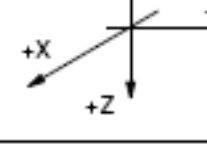
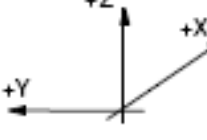
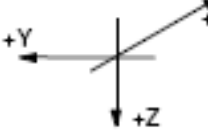
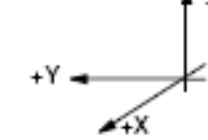
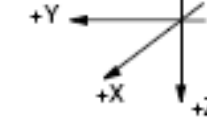


9650 MD number	\$MM_CMM_POS_COORDINATE_SYSTEM Position of coordinate system		
Default setting: 34	Minimum input limit: 0	Maximum input limit: 47	
Changes effective after: IMMEDIATE	Protection level: 3/4	Unit: -	
Data type: BYTE	Valid as of software version: ShopTurn 6.1		
Meaning:	You can use this MD to match the coordinate system of the user interface to that of the machine. In the ShopTurn user interface all help screens, sequence graphs, simulation and input fields with circle direction indication change automatically according to the selected position. The coordinate system can assume the positions listed below. Please also refer to MD 9719 \$MM_CMM_OPTION_MASK, bit 31.		

9650 MD number	\$MM_CMM_POS_COORDINATE_SYSTEM Position of coordinate system		
 <p>24</p>	 <p>25</p>	 <p>26</p>	 <p>27</p>
 <p>28</p>	 <p>29</p>	 <p>30</p>	 <p>31</p>
 <p>32</p>	 <p>33</p>	 <p>34</p>	 <p>35</p>
 <p>36</p>	 <p>37</p>	 <p>38</p>	 <p>39</p>
 <p>40</p>	 <p>41</p>	 <p>42</p>	 <p>43</p>
 <p>44</p>	 <p>45</p>	 <p>46</p>	 <p>47</p>