

Plain text for PLC machine data HMI-Emb. sl

Question: How should the plain texts be configured?

Solution:

The text file must be called "oemtea.txt".
Save these files in the following directory:

card/user/sinumerik/hmi/Ing/eng folder /deu or /eng for the corresponding languages.

Structure of "omtea.txt" file:

```
// CP = 1252
// IDEO = NO
// ANSI = YES
// UNICODE = NO
// VERSION = $VERSION
[Switches]/NATIVE
```

14510 PLC MD

← There **must** be one general text, even if all indices are described!!!

14510[0] PLC machine data 1

14510[1] PLC machine data 2

//14510[2] PLC machine data 3 ← "PLC MD" would be displayed for index [2], because it has been commented out using "//".

14510[3] PLC machine data 4

//14510[4] PLC machine data 5 ← "PLC MD" would be displayed for index [4], because it has been commented out using "//"

14510[5] PLC machine data 6

14510[6] PLC machine data 7

14510[7] PLC machine data 8

14510[8] PLC machine data 9

14510[9] PLC machine data 10

14512 PLC machine data HEX ← the above statement also applies here

14512[0] PLC HEX 1

14512[1] PLC HEX 2

14514 PLC-MD FLOAT

← the above statement also applies here

14514[0] FLOAT 1

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