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Title

Template for creating SFC Types

Based guideline

PCS 7 Compendium Part C - Technical Functions with SFC Types

In addition to the “PCS 7 Compendium Part C - Technical Functions with SFC Types”, we provide here a template for creating SFC Types to you which can support at the specification of your technical functions.

Table of Contents

Table of Contents **2**

1 General description of the function **3**

2 General characteristic of the SFC types **4**

3 Which control strategies, setpoints and characteristics are needed? **5**

4 Sequences **8**

4.1 STARTING 8
4.2 RUN (and optional Control Strategy 1) 10
4.3 RUN (and optional Control Strategy 2) 12
4.4 COMPLETING 14
4.5 HOLDING 16
4.6 RESUMING 18
4.7 ABORTING or STOPPING 20
4.8 ERROR 22
4.9 Collective Error 24

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1 General description of the function

<General task description of the function >

Note In this section you can insert a general task description of the function as required.

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2 General characteristic of the SFC types

Table 2-1

SFC type name	Comment

Table 2-2

FB number of the SFC types	Comment

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3 Which control strategies, setpoints and characteristics are needed?

Name of SFC type 1:

Control strategies of SFC type 1:

Table 3-1

Control strategy names	Comment

Setpoints of SFC type 1:

Table 3-2

Setpoint name (24 signs)	Data type	Connection name (16 signs)	Unit	Comment

Process values of SFC type 1:

Table 3-3

Process value name (24 signs)	Data type	Connection name (16 signs)	Comment

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Control values of SFC type 1:

Table 3-4

Control value name (24 signs)	Data type	Connection name (16 signs)	Comment

Parameter of SFC type 1:

Table 3-5

Parameter name (24 signs)	Data type	Connection name (16 signs)	Comment

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Times of SFC type 1:

Table 3-6

Name (24 signs)	Connection name (16 signs)	Comment

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Block contacts of SFC type 1:

Table 3-7

Name (24 signs)	Block	Connection name (16 signs)	Comment

Position texts of SFC typ 1:

Tabelle 3-8

Name	Number	Displayed text

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Note texts of SFC typ 1:

Tabelle 3-9

Name	Number	Displayed text

4 Sequences

4.1 STARTING

Task description STARTING

<What has to be executed in the operation status STARTING?>

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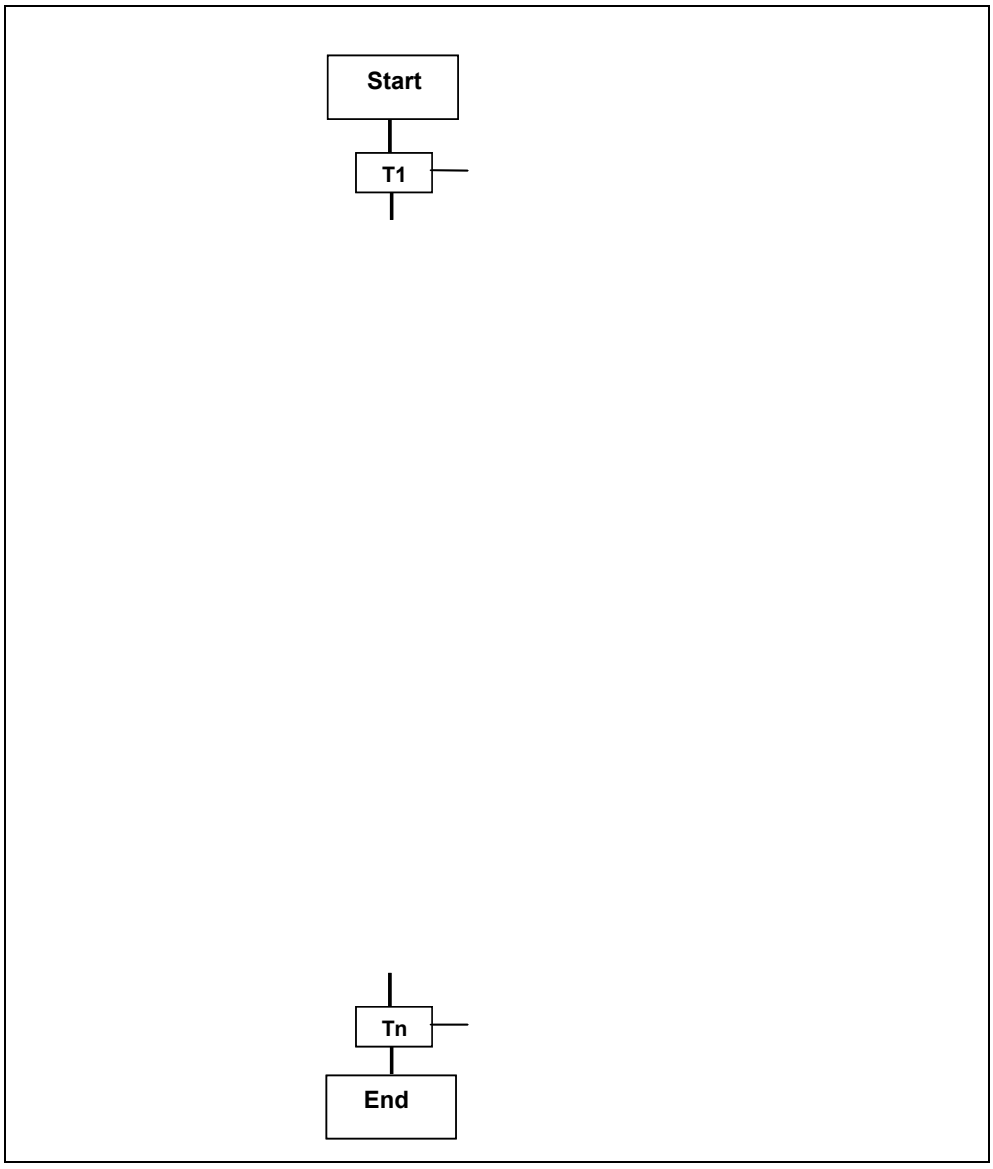
Initial conditions of the sequence

Table 4-1

STARTING	=	True	AND

Figure 4-1



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4.2 RUN (and optional Control Strategy 1)

Task description RUN (and optional CS1)

<What has to be executed in the operation status RUN (and optional CS1)?>

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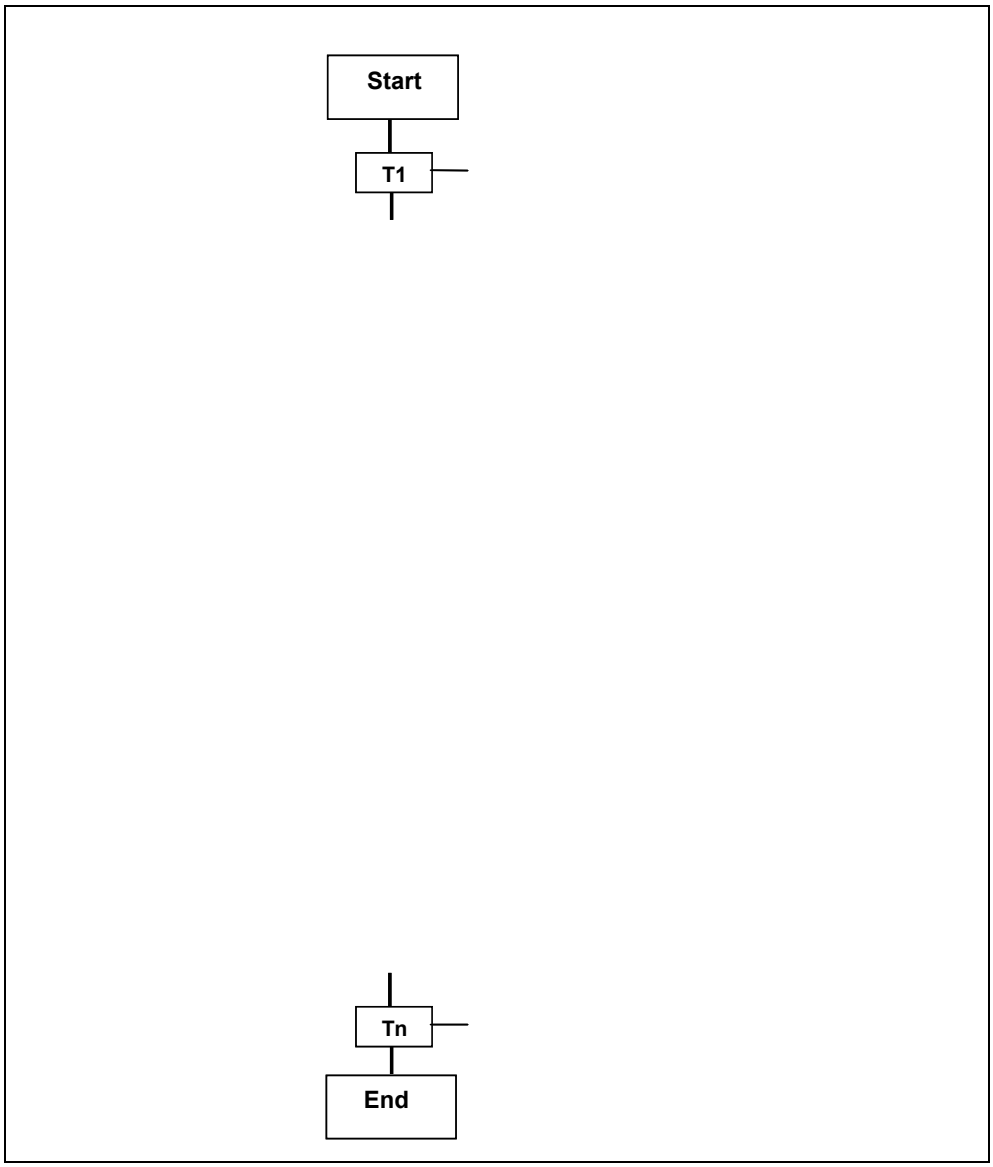
Initial conditions of the sequence

Table 4-2

RUN	=	True	AND
(QCS)	=	1	

Figure 4-2



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4.3 RUN (and optional Control Strategy 2)

Task description of RUN (and optional CS2)

<What has to be executed in the operation status RUN (and optional CS2)?>

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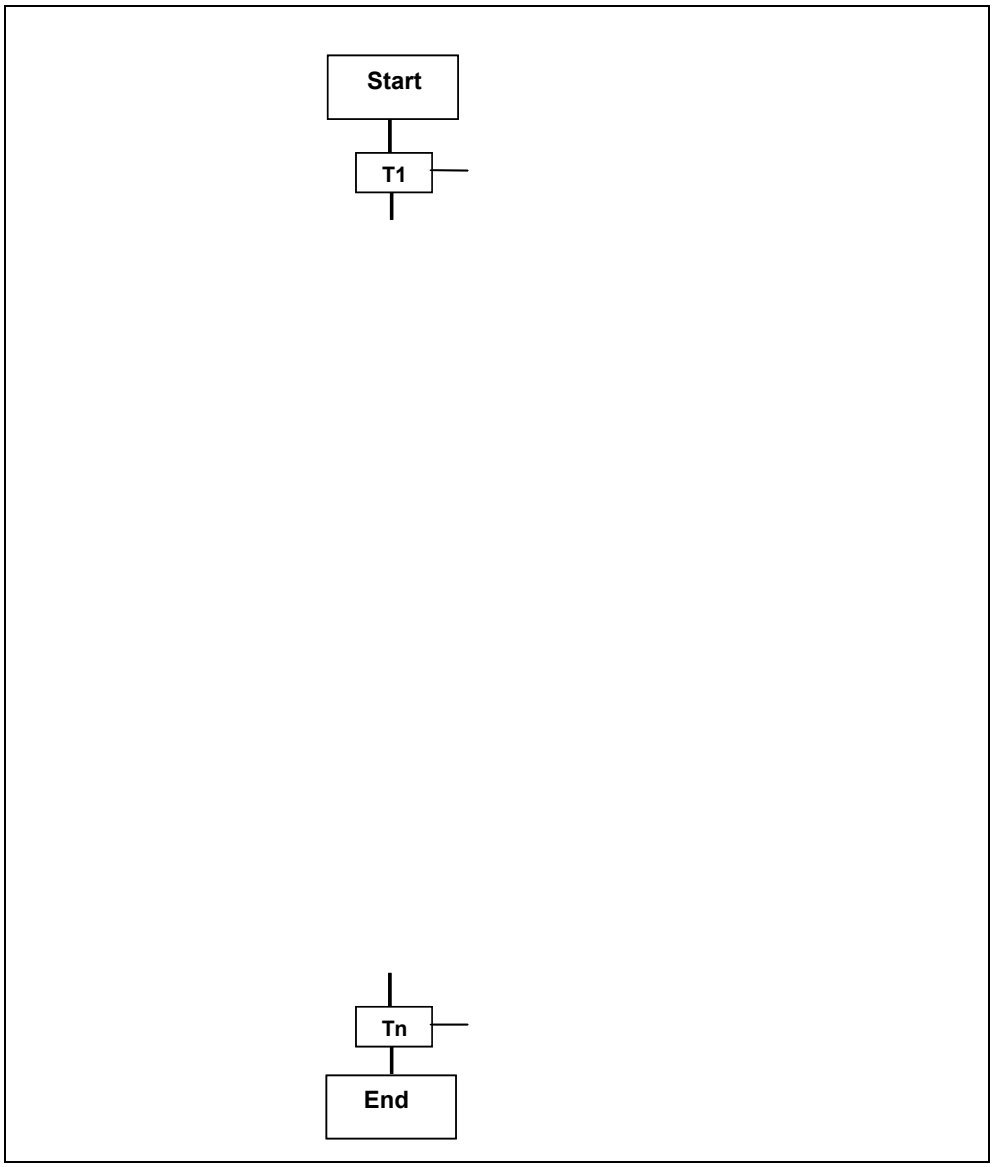
Initial conditions of the sequence

Table 4-3

RUN	=	True	AND
(QCS)	=	2	

Figure 4-3



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4.4 COMPLETING

Task description COMPLETING

<What has to be executed in the operation status COMPLETING?>

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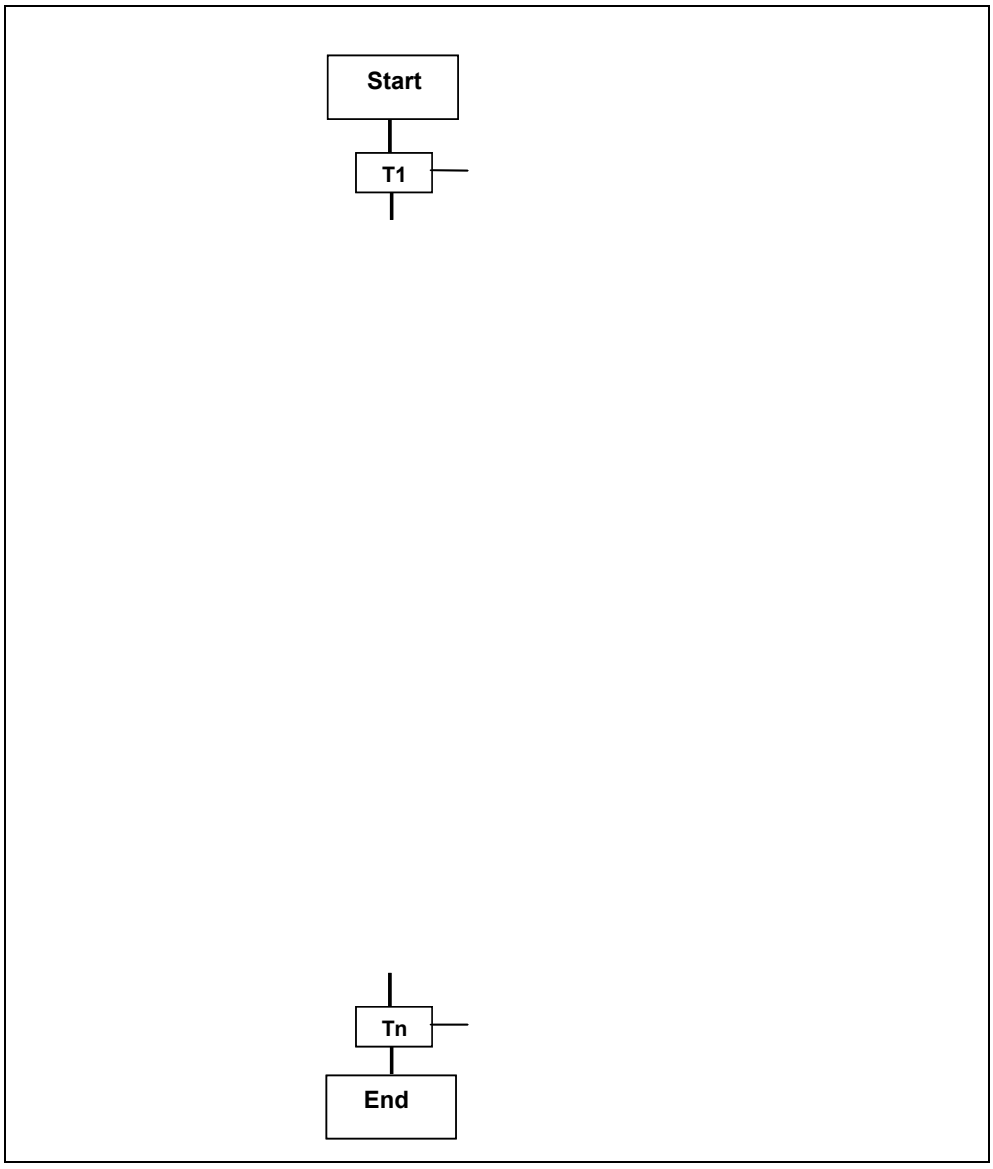
Initial conditions of the sequence

Table 4-4

COMPLETING	=	True	AND

Figure 4-4



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4.5 HOLDING

Task description HOLDING

<What has to be executed in the operation status HOLDING?>

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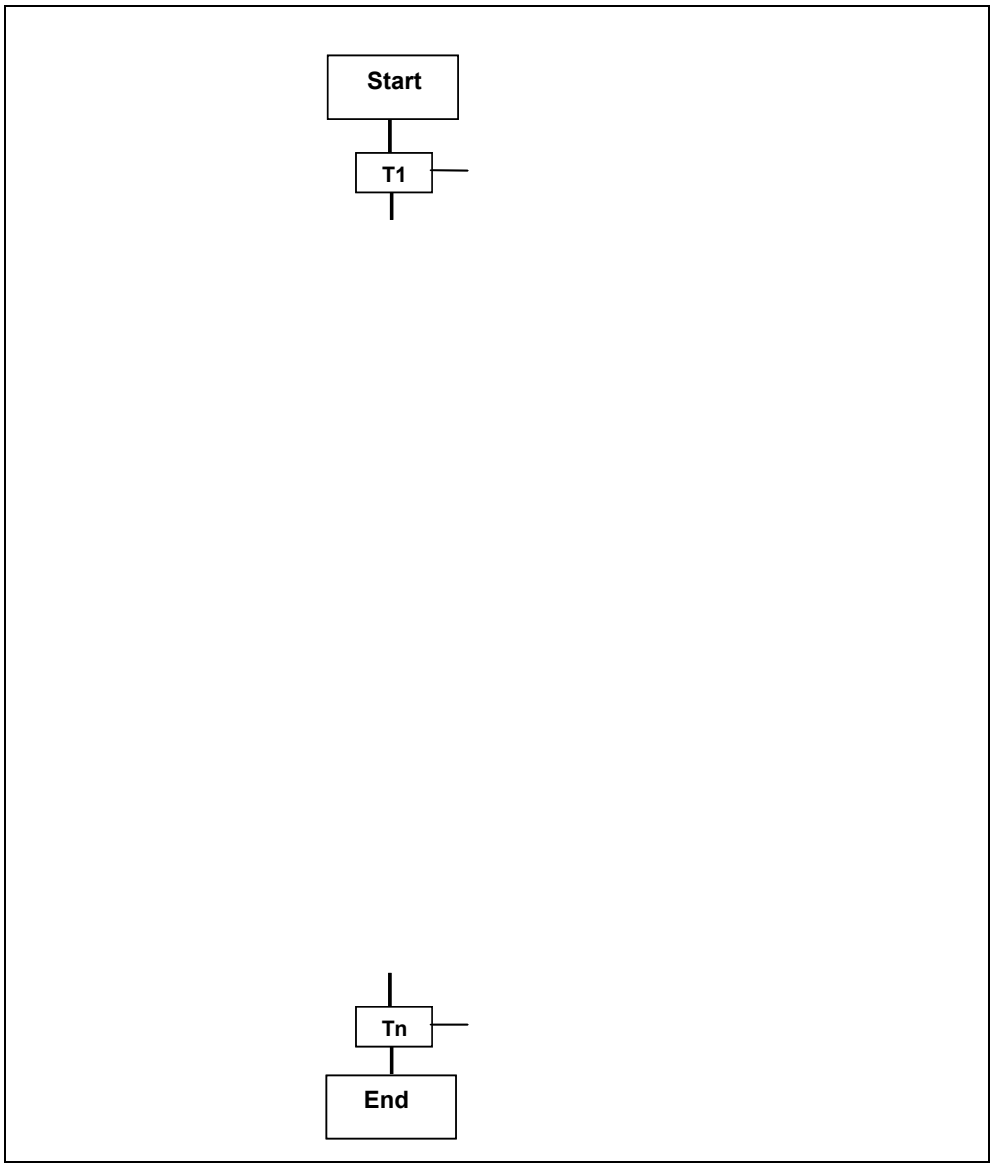
Initial conditions of the sequence

Table 4-5

HOLDING	=	True	AND

Figure 4-5



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4.6 RESUMING

Task description RESUMING

<What has to be executed in the operation status RESUMING?>

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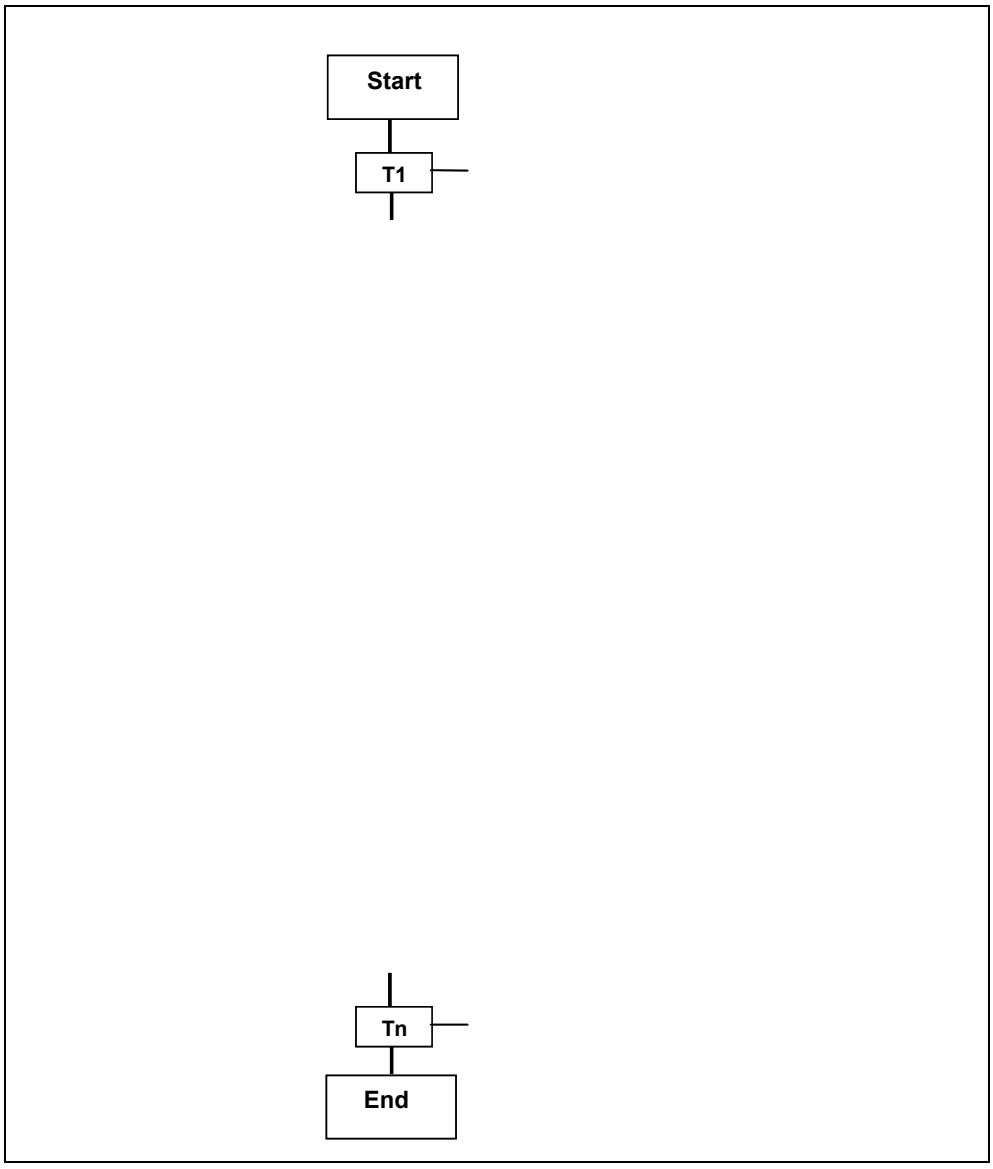
Initial conditions of the sequence

Table 4-6

RESUMING	=	True	AND

Figure 4-6



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4.7 ABORTING or STOPPING

Task description ABORTING / STOPPING

<What has to be executed in the operation status ABORTING / STOPPING?>

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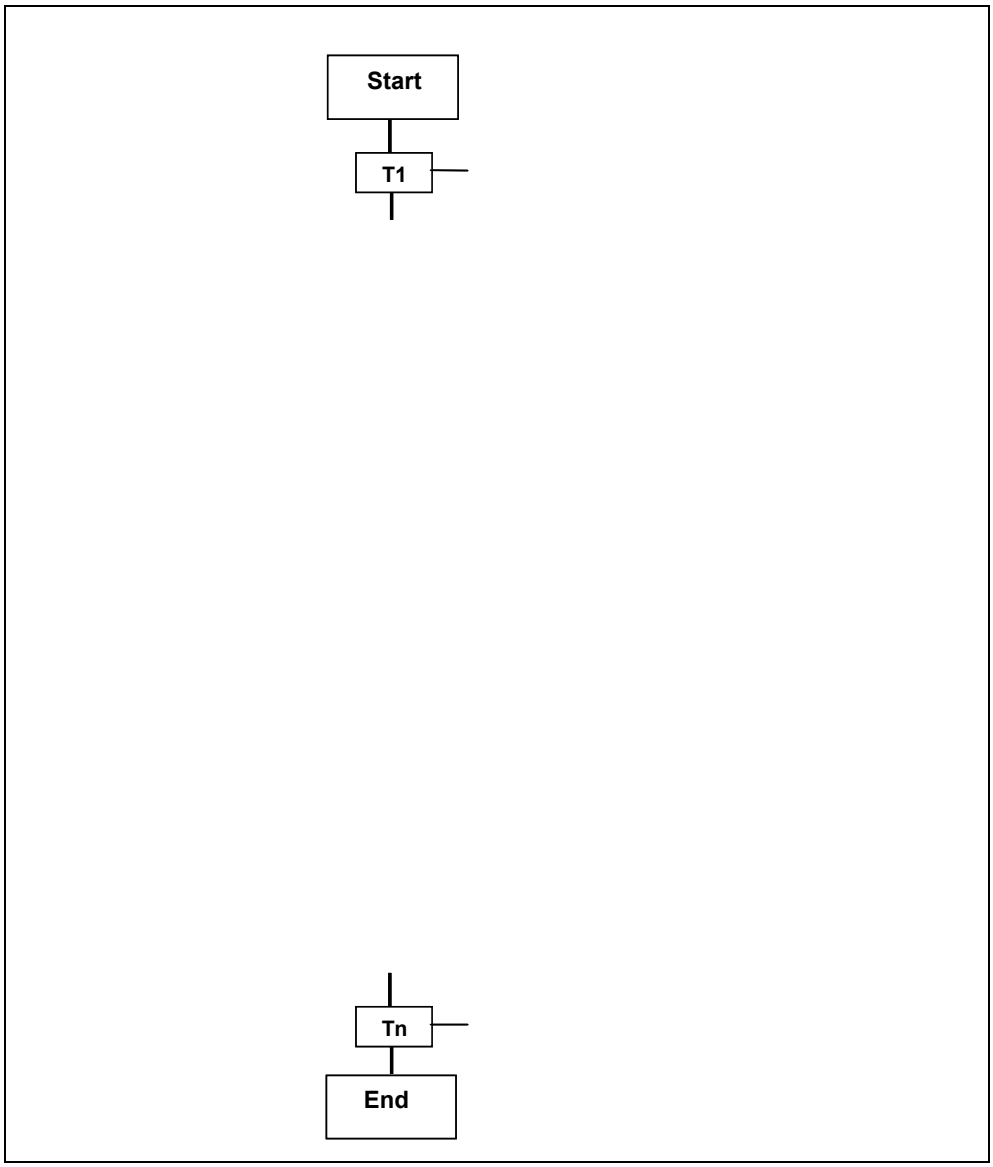
Initial conditions of the sequence

Table 4-7

ABORTING	**=**	**True**	**OR**
STOPPING	**=**	**True**	

Figure 4-7



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4.8 ERROR

Task description ERROR

<What has to be executed in the operation status ERROR?>

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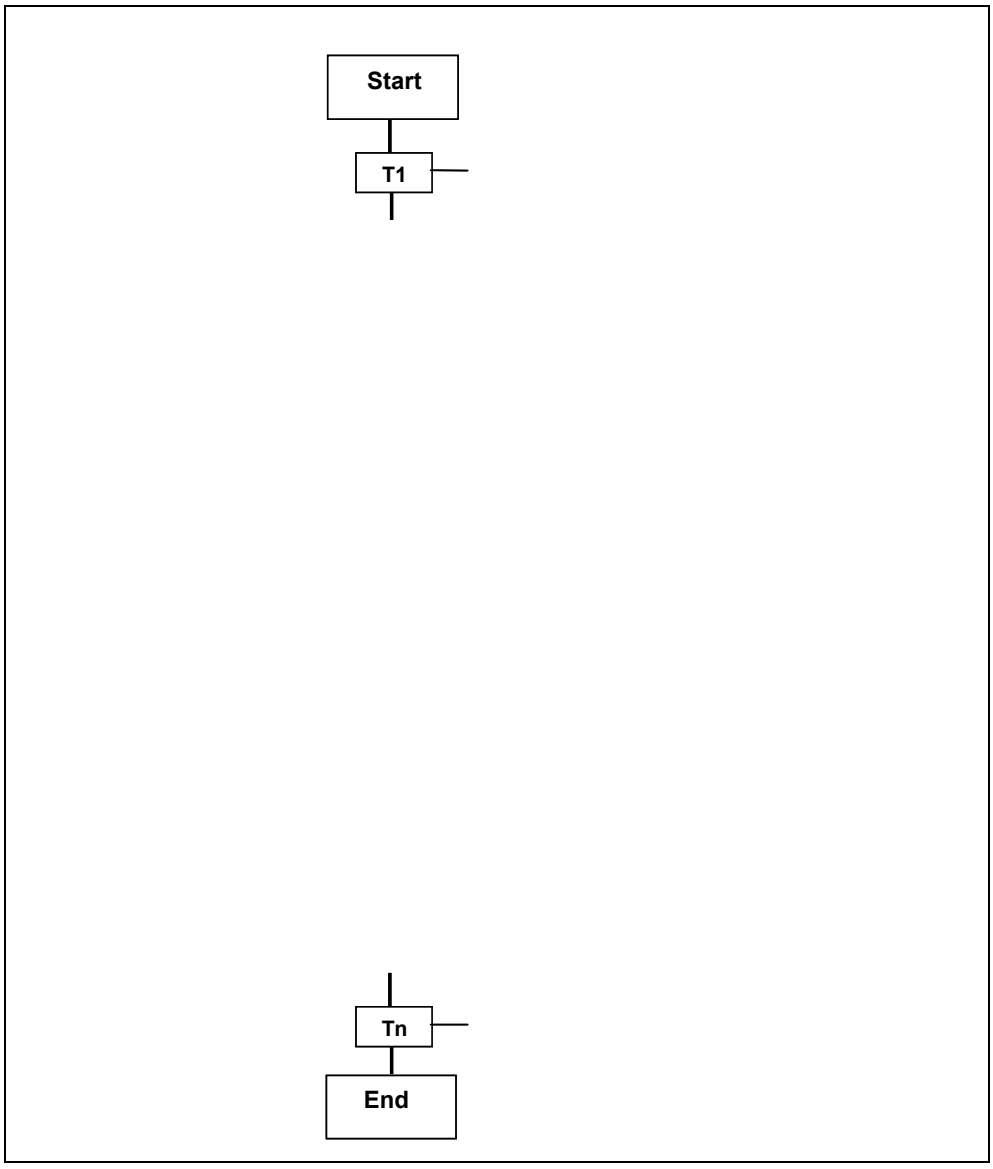
Initial conditions of the sequence

Table 4-8

ERROR	=	True	AND

Figure 4-8



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4.9 Collective Error

Task description Collective Error

<What has to be executed in the operation status Collective Error?>

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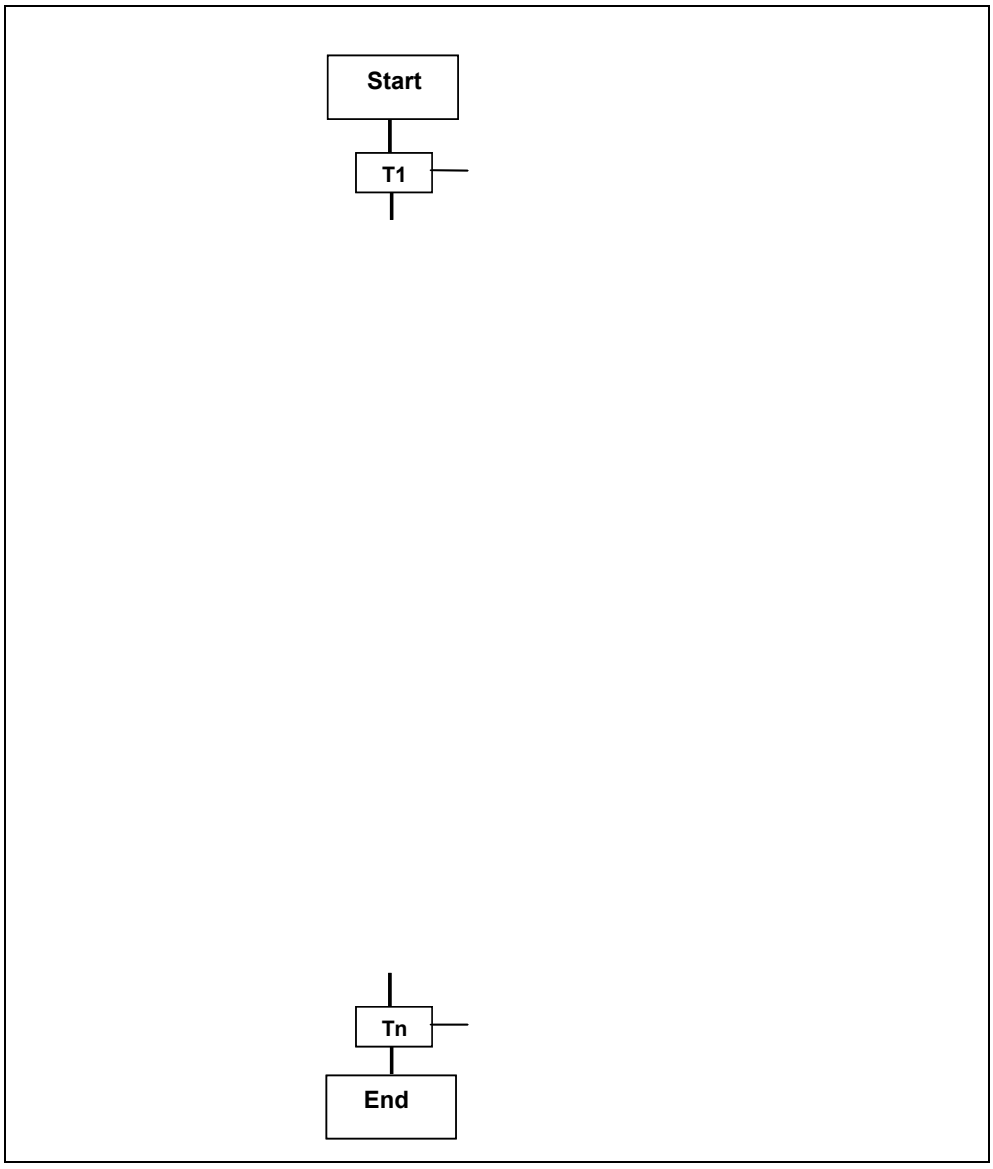
Initial conditions of the sequence

Table 4-9

ERROR	=	True	AND

Figure 4-9



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