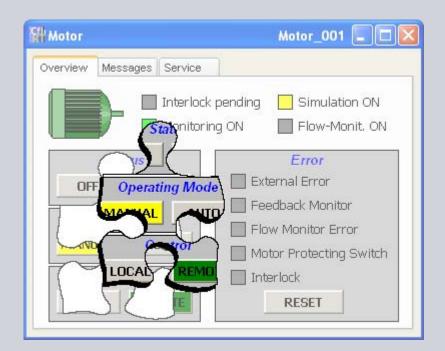
# Sample Blocks for STEP 7 and WinCC flexible - Supplements

WinCC flexible

**Application description • September 2010** 



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## SIEMENS

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## SIMATIC WCF\_BLOCKS\_Supplements

Application

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# 1

## **Automation Task**

#### Introduction

The sample blocks for STEP 7 and WinCC flexible are to offer the user various automation functions or the use of these blocks as templates for the configuration of individual blocks.

#### Description of the automation task

The task of this supplement documentation is to show the project engineers ways in which to use existing sample blocks in a real life situation.

This is to be achieved by:

- dynamic positioning of the faceplates at runtime.
- multiple use of a faceplate and therefore:
  - an economical way of using controller tags ("power tags") and the resulting cost savings.
  - and a careful use of resources regarding the number of the objects used in the picture whilst considering the system limits.

## **Automation Solution**

#### Introduction

An individual faceplate icon will be placed for each motor in the project. Via address multiplexing of the data block used, the faceplate icons address only one single faceplate window (<u>See chapter 3.2 – Multiple use through address</u> multiplexing).

Alternatively, the faceplate can assume an alternative position via mouse click on its header (See chapter 3.1 – Dynamic positioning at runtime).

#### Description of the automation solution

This document shows an example of the necessary configuration by means of the "MOTOR" faceplate to be able to expand a faceplate of this application by the following characteristics.

• Dynamic positioning at runtime

Via mouse click in the header of the faceplate, it assumes an alternative position. Another mouse click shifts the faceplate to its original position.

This makes it possible to operate and monitor the remaining picture, covered by an open faceplate, without having to close it and having to do without the provided information.

Multiple use through address multiplexing

By using address multiplexing, one single faceplate addresses several assigned objects without having to configure individual faceplates and tags for these objects.

```
ATTENTION Before using the block in your own projects, check the proper
functioning of the block and adjust it to your individual requirements
where necessary. The block described in this application is only intended
as a template for creating your own blocks.
```

## 2.1 Hardware and software components used

The application was generated with the following components:

#### Hardware components

Table 2-1

Component	Number	Note
Development system	1	PC to configure the controller and WinCC flexible. The hardware requirements for STEP 7 and WinCC flexible apply.
S7-300 CPU or S7-400 CPU	1	Alternatively, the controller can also be simulated with PLCSIM.

#### Software components

Table 2-2

Component	Number	MLFB / Order number	Note
STEP 7 V5.4 SP5	1	6ES7810-4CC08-0YA7	
WinCC flexible 2008 SP2	1	6AV6613-0AA51-3CA5	Incl. Update 1
S7-PLCSIM V5.4	1	6ES7841-0CC05-0YA5	[As an option]

## Sample files and projects

The following list contains all files and projects that are used in this example. Table 2-3

Component	Note
36435784_S7_WCF_Blocks_SUPPLEMENTS.zip	The zip file contains the STEP 7 project with the integrated WinCC flexible project.
36435784_S7_WCF_Blocks_DOCUMENTS_d.zip	All documents for this application.

## 3

## **Functional Mechanisms**

#### Introduction

The functional mechanisms described in this chapter are intended as additional information to the "Sample Blocks for STEP 7 and WinCC " flexible application.

This is why the two functional mechanisms are described separately from each other and can be used independently.

When using the dynamic positioning, for example, it is not necessary to also use address multiplexing.

## 3.1 Dynamic positioning at runtime

#### Introduction

It is frequently necessary to move the faceplate on the user interface to get to displays which are positioned behind it. The faceplate window which is still opened provides additional information or is necessary for the operation.

It is **<u>not</u>** possible to move the faceplate window within WinCC flexible as usual for the graphical user interface of an operating system.

Via mouse click, the faceplate assumes an alternative position on its header. Another mouse click shifts the faceplate to its original position.

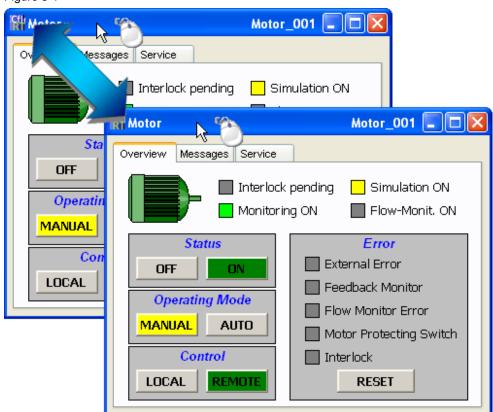


Figure 3-1

The following steps are necessary for implementation:

- modification of faceplate window
- creating and connecting of positioning tags
- creating and connecting of scripts to toggle the position

## 3.1.1 Modification of faceplate window

To reposition the faceplate window on its header via mouse click, it is necessary to place a button in this area.

Table	3-4
-------	-----

Step	Description				
1.	<ul> <li>Edit faceplate</li> <li>Right-click on an existing instance of a faceplate or the correspondent template in the library.</li> <li>Click "Edit faceplate".</li> </ul>				
		Order         Qreate Faceplate         Undo-Deleting object(s)         Cut         Copy         Flat Copy         Paste         Replace         Delete         Print Selection         Crops-References         Rewire         Properties         Edit faceplate         Split instance data         Split instance from type	Ctrl+Z Ctrl+X Ctrl+C Ctrl+W Ctrl+E Delete Ctrl+W Ctrl+W Ctrl+W	000 [s] 00.0 00.0 Flow [l/min] 000.0 000.0 000.0 000.0	

Step	Description
2.	Creating button Place a button in "Level 0" of the faceplate editor in the header area of the faceplate window with the following characteristics:  General – Button mode: invisible Properties – Appearance – Width focus:0 Properties – Layout – Position X, position Y: 10, 10 Properties – Layout – Size X, Size Y: 325, 29 Properties – Misc – Name: Positioning Properties – Misc – Layer: 0 Animations – Visibility: Enabled, tags: Visibility, hidden
3.	<ul> <li>Add click event in the interface</li> <li>Select the "Event interface" of the faceplate in "Faceplate configuration".</li> <li>Select the "Positioning" object in "Inner objects".</li> <li>Drag the "Click" event via Drag&amp;Drop to the interface of the faceplate.</li> <li>Close the faceplate editor.</li> </ul>

## 3.1.2 Creating and connecting positioning tags

To position the faceplate window, two positioning tags are connected via its property dialog.

Table	3-5
i ubio	00

	na taas			
<b>Creating positioning tags</b> Create two tags each for every instance of your faceplate window: Name: X_Offset, connection: Internal tag, data type: Int Name: Y_Offset, connection: Internal tag, data type: Int				
<ul> <li>2. Connecting positioning tags <ul> <li>Right click on an existing instance of faceplate in a picture.</li> <li>Select "Properties".</li> <li>Connect the previously created tags to the faceplate: Animations – Direct Movement – enabled Animations – Direct Movement – X position - Offset: X_Offs Animations – Direct Movement – y position - Offset: Y_Offset</li> </ul></li></ul>				
<ul> <li>Properties</li> <li>General</li> <li>Animations</li> <li>Diagonal Movement</li> <li>Horizontal Movement</li> <li>Vertical movement</li> <li><u>Direct Movement</u></li> <li>Events</li> </ul>	Enabled      X position      Start X position      Y position      Start Y position      200      T	Offset Y_Offset		
	Name: X_Offset, co Name: Y_Offset, co Connecting positic Right click on a Select "Propert Connect the pro- Animations – D Animations – D Animations – D Animations – D Motor (Faceplate in Properties General Animations Diagonal Movement Horizontal Movement Vertical movement Direct Movement Events	<ul> <li>Name: X_Offset, connection: Internal tag, data type: Int Name: Y_Offset, connection: Internal tag, data type: Int</li> <li>Connecting positioning tags</li> <li>Right click on an existing instance of faceplate in a position of the previously created tags to the faceplate in a positions – Direct Movement – enabled Animations – Direct Movement – enabled Animations – Direct Movement – X position - Offset: Animations – Direct Movement – y position - Offset:</li> <li>Motor (Faceplate instance)</li> <li>Properties</li> <li>General</li> <li>Animations</li> <li>Direct Movement</li> <li>Vertical movement</li> <li>Vertical movement</li> <li>Events</li> </ul>		

## 3.1.3 Creating and connecting scripts

Two scripts are created as interface for the click event of the faceplate and its positioning tags.

Through the parameter dialog, the scripts can be used as often as desired.

Table 3-6

Step	Description		
1.	Creating scripts Create a script each with the following properties for both positioning tags (as an example explained for "X_Offset"): General – Settings – Name: X_Offset General – Settings – Type: Function General – Parameter: Offset_Value, Input_value Code: If Input_value = 0 Then X_Offset = 0 Then X_Offset = 0 End If		
	Function X_Offset(Offset_Value , Input_value )  1 If Input_value = 0 Then 2 X_Offset = Offset_Value 3 Else 4 X_Offset = 0 5 End If End Function Line 5 Column 7 char 7  X_Offset (Script)  General Properties Settings Parameters Offset_Value Input_value Input_v		
2.	<ul> <li>Connecting scripts</li> <li>Right click on an existing instance of faceplate in a picture.</li> <li>Select "Properties".</li> <li>Connect the previously created scripts to the faceplate: Events - Click - Function: X_Offset Events - Click - Function: Y_Offset</li> <li>Connect the following tags to the parameter interface (as an example explained for "X_Offset"): Output value: X_Offset</li> <li>Offset_Value: <offset value=""> (may be a constant or a variable) Input_value: X_Offset</offset></li> </ul>		

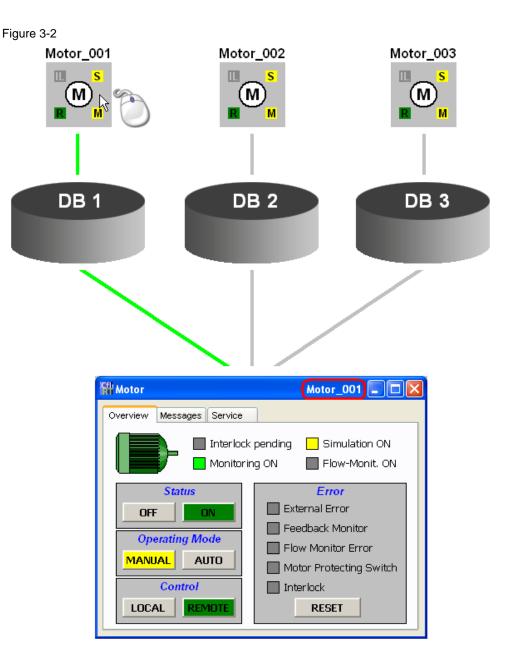
Step		Des	cription		
	Note: To be able to reuse the scripts, the same tag has to be connected for the "Output value" and "Input_value" parameters.				
	Motor (Faceplate	e instan	ce)	()	
	<ul> <li>Properties</li> <li>General</li> </ul>	×	• = = Fi	Inction List	
	Animations     Events     Click	1	🗆 X_Offset	•	
			Output value	Motor\X_Offset	
	CIICK		Offset_Value	100	
			Input_value	Motor\X_Offset	
		2	🗆 Y_Offset		
			Output value	Motor\Y_Offset	
			Offset_Value	100	
			Input_value	Motor\Y_Offset	
		3	<no function=""></no>		

## 3.2 Multiple use through address multiplexing

#### Introduction

By using address multiplexing, one single faceplate addresses several assigned objects without having to configure individual faceplates and tags for each of these objects. In doing so, the value of a pointer is changed for the DB address of the faceplate tag.

The necessary pointer for the corresponding memory area is solely created in WinCC flexible and is set via mouse click on the faceplate icon – support by the controller is not necessary.



## 3.2.1 Editing tags

For reasons of clarity, this documentation describes the necessary configuration steps as an example by means of the "Motor" faceplate and three areas of use ("Motor\_001", "Motor\_002" and "Motor\_003").

The concept can naturally also be transferred to other faceplates of this application and several locations.

Tab	le	3-7
iuo		0,

Step	Description				
1.	Creating a folder Create an additional folder for each faceplate instance (location), e.g. "Motor_001". Communication Tags Motor_001 Motor_001 Motor_001				
2.	Deleting of existing tags Delete the "QwAlarm" tag in the "Motor" main folder.				
	Name         Connection         Data type         Symbol         Address         Acquisition cycle           MotorDB.INSTANCE         Connection_1         String         INSTANCE         DB 620 DBB 24         1 s           MotorDB.INSTANCE         Connection_1         Byte         OP_VISIBILITY         DB 620 DBB 96         100 ms           MotorDB.OP_VISIBILITY         Connection_1         DWord         OPdwCmd         DB 620 DBD 70         100 ms           MotorDB.QdwState         Connection_1         DWord         QdwState         DB 620 DBD 44         100 ms           MotorDB.QwAlarm         Connection_1         Word         QwAlarm         DB 620 DBW 68         100 ms				
3.	<ul> <li>Creating new tags</li> <li>For each instance create the tags "QdwState" and "QwAlarm" in the respective instance folder, e.g. "Motor_001".</li> <li>Create an internal "Pointer" tag for each faceplate type of the "UInt" data type in the "Motor" main folder (see figure in step 5).</li> <li>Note:</li> <li>The "QdwState" tag is used to display the faceplate icons, the "QwAlarm" tag is used to display messages. Both tags always have to be updated, irrelevant of the respective pointer value.</li> <li>This is why they have to be connected by symbol and must not be addressed via address multiplexing.</li> </ul>				
	Name       Connection       Data type       Symbol       Address       Comment         MotorDB_001.QdwState       Connection_1       DWord       QdwState       DB 1       DBD 44       Status HMI         MotorDB_001.QwAlarm       Connection_1       Word       QwAlarm       DB 1       DBW 68       Bit alarm procedure				

ultiplexing of exis Open the "Addre "Motor" main fol Now right click t 620 to "Multiples Open the tag se Proceed like this "Service_Monitor OtorDB.INSTANCE	essing" ever Ider. the "123" but x". election dialo s with all tag pring" and "S (Tag)	tton next og on the gs of the "	to the DB DB field a 'Service_F	number and c nd select the ' lowMonitoring	hange it from 'Pointer" tag.
Limits     Linear Scaling     Base Values     Comment	Symbol <undefined></undefined>	-	·	Address Range DE DB 12	3 <mark>2</mark> 620
Pointer" tag) and its Pointer]". Motor MotorDB.INSTANCE MotorDB.OP_VISIBILITY MotorDB.OPdwCmd	Connection Connection_1 Connection_1 Connection_1	Data type String Byte DWord	Symbol <undefined> <undefined> <undefined></undefined></undefined></undefined>	Address DB [Pointer] DBB 24 DB [Pointer] DBB 27 DB [Pointer] DBD 72	Acquisition cycle 1 s 100 ms 100 ms
	<ul> <li>Linear Scaling</li> <li>Base Values</li> <li>Comment</li> <li>Multiplexing</li> <li>Logging Limits</li> <li>Events</li> </ul> Essuit add essure that all tage on the second	Limits Linear Scaling Base Values Comment Multiplexing Logging Limits Events Events Sesult ack e sure that all tags of the "Mointer" tag) and its three sub for Connection Motor MotorDB.INSTANCE Connection_1 MotorDB.OP_VISIBILITY Connection_1 MotorDB.OP_WISIBILITY Connection_1 MotorDB.OPdwCmd Connection_1 MotorDB.QdwState Connection_1	Limits Limits Linear Scaling Base Values Comment Multiplexing Logging Logging Limits Events Events Posult ake sure that all tags of the "Motor" mail onter" tag) and its three sub folders were onter]". Motor Motor Name MotorDB.INSTANCE Connection_1 String MotorDB.OP_VISIBILITY MotorDB.OPdwCmd Connection_1 DWord MotorDB.QdwState Connection_1 DWord MotorDB.QdwState Connection_1 DWord	Limits Limits Linear Scaling Base Values Comment Multiplexing Logging Logging Logging Limits Events Events Events Connection Data type Symbol Motor Data type Symbol MotorDB.INSTANCE Connection_1 String MotorDB.OP_VISIBILITY Connection_1 Byte Undefined> MotorDB.OP_WISIBILITY Connection_1 Byte Undefined> MotorDB.OPdwCmd Connection_1 DWord Undefined> MotorDB.OPdwCmd Connection_1 DWord Undefined> MotorDB.OPdwCmd Connection_1 DWord Undefined> MotorDB.QdwState Connection_1 DWord Undefined> MotorDB.QdwState Connection_1 DWord Undefined>	Limits Limits Linear Scaling Base Values Comment Multiplexing Logging Logging Limits Events Besult acke sure that all tags of the "Motor" main folder (with the except onter" tag) and its three sub folders were changed to the DB actoriter". Motor Name Connection Detatype Symbol Address MotorDB.INSTANCE Connection_1 String Undefined> DB [Pointer] DBB 24 MotorDB.OP_VISIBILITY Connection_1 Byte Cundefined> DB [Pointer] DBB 24 MotorDB.OPdwCmd Connection_1 DWord Undefined> DB [Pointer] DBB 24 DB [Pointer] DBD 22 DB [Pointer] DBD 24 MotorDB.QdwState Connection_1 DWord Undefined> DB [Pointer] DBD 44

### 3.2.2 Editing messages

Because the "QwAlarm" tag was deleted in the "Motor" main folder, the messages have lost their trigger tag. Since it is important to always receive the messages of all faceplates, it could not be changed to address multiplexing and was therefore superfluous.

Instead, the newly created message tags are now linked to the instance folders.

Table	3-8
-------	-----

Step	Description				
1.	Open the bit message editor under "Messages" > "Bit messages".				
2.	Open the tag selection dialog and select the "QwAlarm" tag corresponding to the messages from one of the instance folders.           Trigger Tag         Trigger bit         Trigger address				
	MotorDB_001.QwAlarm         0         DB 1 DBX 69.0           Image: Second				
	Project     Icon Name Info      Info            Image: WinCC flexible faceplate				
	Communication  Carlos				
	New 🛛 🖉 🗶				
3.	<ul> <li>Copy the tag to all 16 messages of the same faceplate instance.</li> <li>For this purpose, select the "Trigger Tag" field of the first message of a faceplate instance with bit number "0", so that it is highlighted in blue.</li> <li>Holding the mouse button down, on the right base point of the field, drag the trigger tag to all 16 messages of the same faceplate instance. The bit number is automatically incremented.</li> </ul>				
	Trigger Tag     Trigger bit       MotorDB_001.QwAlarm				
4.	Repeat the first three steps for all faceplate instances.				

## 3.2.3 Modification of the faceplate icon

To be able to handle the pointer via faceplate icon and therefore the addressing of the faceplate icon, it is necessary to process several value assignments consecutively and in the correct sequence.

For this purpose, the "Click" event of the faceplate icon is moved outward to be able to connect the "SetValue" functions.

Tab	ole	3-9
i u.	~	00

Step	Description				
1.	Rig     ten	f <b>aceplate</b> ght-click on an existing ir nplate in the library. ck "Edit faceplate".	stance of a facep	late or the corresponding	
		Order Greate Faceplate	• • • • • • •	·	
	ц С	Undo-Deleting object(s)	Ctrl+Z	•	
	X E	Cu <u>t</u>	Ctrl+X		
	- <b>F</b>	<u>С</u> ору	Ctrl+C		
	6	F <u>l</u> at Copy			
		<u>P</u> aste	Ctrl+V		
	::	<u>R</u> eplace	Ctrl+E		
	$\mathbf{X}$	<u>D</u> elete	Delete		
		Print Selection	Ctrl+W		
	<u>(x)</u>	Cross-References			
	IZI	<u>R</u> ewire…			
		Prop <u>e</u> rties	Ctrl+Shift+X		
	::	Edit faceplate			
		Reset instance data			
		Split instance from type			

Step	Description					
2.	Deleting the "S	SetValue" functior	า			
	<ul> <li>In the ever "Button" but</li> </ul>		perties of the faceplate configuration, open the	е		
	Select the	"Click" event and de	elete the "SetValue" function.			
	Faceplate configuration		<ul> <li>Image: Second sec</li></ul>			
	General Property interfa	ce Eventinterface Script Gra	aphics list editor			
	MeineEigensch		Indicator_InterlockL0CK     Indicator_InterlockQL0CK			
		ULong Byte	Button     General     Appearance			
	Interface		Layout			
	<i>e</i>					
	Dutters (Dutters)		 ج (۹)			
	Button (Button) General		Function List			
	Properties     Animations	1 SetValue				
	<ul> <li>Events</li> <li>Click</li> <li>Press</li> </ul>	Tag (Out) Value	Properties\Visibility			
	Release Activate	2 <no function=""></no>	Paste Cri+V X Delete Delete			
	<ul><li>Deactivate</li><li>Change</li></ul>		(¥) Cross-References			
3.	Deleting the "	/isibility" property	 V			
	In the prop	erty interface of the	e faceplate configuration in the "Process"			
	category, c mouse but		property of the property dialog with the right			
		"Visibility" property.				
	Faceplate configuration	visionity property.				
	General Property interface	e Eventinterface Script Gra	aphics list editor			
	ita ta ☆ マ MeineEigenscha					
	Process     State	ULong	Molor     Indicator_Manual     Hindicator_Local			
	🔄 🛃 🛃 🛃	Duto Ctrl+Z				
	1 a 1		Indicator_Automatic     Indicator_Remote     Refinicator_SimulationActive			
		Copy Ctrl+C	Indicator_InterlockLOCK			
	6	Paste Ctrl+V	Indicator_InterlockQLOCK     Button			
		Replace         Ctrl+E           Delete         Delete				
	isibility (HmiScre	Print Selection Ctrl+W	General			
	Events	Cross-References Add Category	General			
		Add Property Add Tag	y			
		Edit Property				

Step	Description
4.	<ul> <li>Add click event in the interface</li> <li>Select the "Event interface" of the faceplate in "Faceplate configuration".</li> <li>Select the "Button" object in "Inner objects".</li> <li>Drag the "Click" event via Drag&amp;Drop to the interface of the faceplate.</li> <li>Close the faceplate editor.</li> </ul>
	Buton       Image: Change       Image: Change

### 3.2.4 Using the faceplate icon

Since the faceplate icons always have to display the status of the corresponding motor, irrespective of the pointer (just like the messages), it is necessary to link the status tags of the instance folders.

Furthermore, the faceplate icon has to handle the pointer value and therefore also has to readdress the faceplate instances. It is therefore necessary to configure an individual faceplate icon for each instance.

**Note** It is always possible to change between the individual faceplate instances. When the faceplate window of "Motor\_001" is open, the value of "Motor\_002" can be instantly displayed when clicking on its faceplate icon.

Step	Description		
1.	Selecting faceplate icon Open the "Dynamic Interface" in the property dialog of the relevant faceplate icon.		
2.	<b>Exchanging the status tags</b> Open the tag selection dialog in the field of the "State" property and select the "QdwState" tag relevant for the instance from one of the instance folders.		
	Screen_1 Motor_001		
	MotorIcon (Faceplate instance)  Properties  Dynamic Interface Layout Misc General Animations  MotorDB_001.QdwState		

Table 3-10

Step	Description				
3.	Creating the "SetValue" functions				
	In the "Click" event, assign the "SetValue" function for the following tags in the "Motor" main folder:				
	<ul> <li>"OP_VISIBILITY" with the value "0"</li> </ul>				
	This marks the value of the previous instance of the faceplate window as "closed".				
	"Pointer" with the value	ue "1	"		
	This addresses the n	ew fa	aceplate instan	ce correctly.	
	The value depends	on tl	he respective i	instance or DB address!	
	<ul> <li>"OP_VISIBILITY" with</li> </ul>	h the	value "1"		
	This opens the new f			ith the first tab.	
	Moto	001		8	
	MotorIcon (Faceplate instance)				
	<ul> <li>Properties</li> <li>General</li> </ul>	×	+ + ⊑⊒	Function List	
	Animations	1	🗆 SetValue	<b>*</b>	
	Events		Tag (Out)	Motor\MotorDB.0P_¥I5IBILIT¥	
		2	Value	0	
		2	SetValue     Tag (Out)	Motor\Pointer	
			Value	1	
		3	🗆 SetValue		
			Tag (Out)	Motor\MotorDB.OP_VISIBILITY	
			Value	1	

### 3.2.5 "VISIBILITY" - status in the controller (optional)

Since only one faceplate window is opened when address multiplexing, the "VISIBILITY" value always only refers to the respective instance.

This is why it is important to find out the pointer value before reading and/or writing the "VISIBILITY" value in the controller and to address the respective DB.

For reading, it is sufficient in WinCC flexible to declare the internal "Pointer" tag of the "UInt" data type in the "Motor" main folder as controller tag of the "Int" data type.

The value of the pointer indicates the data block number from which the "VISIBILITY" value can be read. However, if you would like to influence the faceplate window and its tab from the controller, additional steps are necessary.

Step	Description					
1.	<ul> <li>Declaring "Pointer" tag as controller tag</li> <li>Open the "Addressing" event dialog of the "Pointer" tag in the "Motor" main folder.</li> <li>Assign a fixed address or select a symbol via the tag selection dialog.</li> </ul>					
	Pointer (Tag)					
	General     Properties     Addressing     Limits     Linear Scaling     Base Values     Comment     Multiplexing     Logging     Logging     Logging Limits     Events					
2.	Declaring "PointerSet" tag as controller tag					
	<ul> <li>Create a new "PointerSet" tag in the "Motor" main folder.</li> <li>Assign a fixed address or select a symbol via the tag selection dialog.</li> </ul>					
3.	<ul> <li>Configuring value transfer</li> <li>To confirm the value transfer of the operator panel when changing the pointer value, the changed value has to be written back to the controller from the operator panel.</li> <li>Open the "Addressing" event dialog of the "Pointer" tag in the "Motor" main folder.</li> <li>Configure the "SetValue" function on the "Change value" event. Tag: "PointerSet" Value: "Pointer" (the tag)</li> </ul>					
	Pointer (Tag)       Properties         Properties       Events         Change value       Tag (Out)         High limit       Utake					
	Low limit Value Motor\Pointer					

Step	Description
4.	Value diagnostics in the controller
	When the value of the "Pointer" tag and the value of the "PointerSet" tag are identical, then the pointer was accepted by the operator panel.
	Now the display of the faceplate window can be influenced (described) via the "VISIBILITY" block input of the respective data block.

## 4

## Literature

This list is by no means complete and only presents a selection of suitable literature.

Table 4-12

	Subject	Title
\1\	Reference to the entry	http://support.automation.siemens.com/WW/view/en/364357 84
\2\	Siemens I IA/DT Customer Support	http://support.automation.siemens.com
\3\	FAQ regarding address multiplexing	http://support.automation.siemens.com/WW/view/en/218083 20

# 5

## History

Table 5-13 History

Version	Date	Modification
V1.0	01.09.2010	First issue