

## SINUMERIK MCP 483, MPP 483: Settings for coding switch S3 for PROFIBUS-DP

Table 1 Settings on a MCP483

1	2	3	4	5	6	7	8	9	10	Meaning / Value
off	on	on	off	on	on	off	off	off	off	MPI, Address 6
on	on	on	off	on	on	off	off	off	off	OPI, Address 6
off	on	on	off	off	off	off	off	<b>on</b>	on	PROFIBUS DP, Address 6

Table 2 Settings on a MPP483

1	2	3	4	5	6	7	8	9	10	Meaning / Value
off	on	on	off	on	on	off	off	off	off	MPI, Address 6
on	on	on	off	on	on	off	off	off	off	OPI, Address 6
off	on	on	off	off	off	off	off	<b>off</b>	on	PROFIBUS DP, Address 6

A detailed description and further setting options are provided in the documentation, see the following link:  
<https://support.industry.siemens.com/cs/ww/en/view/26508341>