

# SIEMENS

## Example for "sinumerik\_alarm\_oem\_plc\_pmc.html"

```
<html><head><meta http-equiv="Content-Type" content="text/html; charset="UTF-8"/><title></title></head>
<body><table><tr><td width="15%"><b><a name="510008">510008</a></b></td>
<td width="85%"><b>Feed STOP</b></td></tr>
<tr><td valign="top" width="15%"><b>Parameter:</b></td>
<td width="85%"></td></tr>
<tr><td valign="top" width="15%"><b>Explanation:</b></td>
<td width="85%"><b>Actuate feed START</b></td></tr><tr><td valign="top"
width="15%"><b>Reaction:</b></td>
<td width="85%">- Alarm display.<br /></td></tr>
<tr><td valign="top" width="15%"><b>Remedy:</b></td>
<td width="85%">Correct parameter. </td></tr>
<tr><td valign="top" width="15%"><b>Program continuation:</b></td>
<td width="85%">Switch controller OFF - ON.</td></tr>

</table><p></p><table><tr><td width="15%"><b><a
name="600408">600408</a></b></td>
<td width="85%"><b>Spindle STOP</b></td></tr>
<tr><td valign="top" width="15%"><b>Parameter:</b></td>
<td width="85%"></td></tr>
<tr><td valign="top" width="15%"><b>Explanation:</b></td>
<td width="85%"><b>Actuate spindle START</b></td></tr><tr><td valign="top"
width="15%"><b>Reaction:</b></td>
<td width="85%">- Alarm display.<br /></td></tr>
<tr><td valign="top" width="15%"><b>Remedy:</b></td>
<td width="85%">Correct parameter. </td></tr>
<tr><td valign="top" width="15%"><b>Program continuation:</b></td>
<td width="85%">Switch controller OFF - ON.</td></tr>

</table><p></p><table><tr><td width="15%"><b><a
name="700000">700000</a></b></td>
<td width="85%"><b>PLC Alarm 700000</b></td></tr>
<tr><td valign="top" width="15%"><b>Parameter:</b></td>
<td width="85%"></td></tr>
<tr><td valign="top" width="15%"><b>Explanation:</b></td>
<td width="85%"><b>DB2.DBX180.0</b></td></tr><tr><td valign="top"
width="15%"><b>Reaction:</b></td>
<td width="85%">- Alarm display.<br /></td></tr>
<tr><td valign="top" width="15%"><b>Remedy:</b></td>
<td width="85%">Reset DB2.DBX180.0</td></tr>
<tr><td valign="top" width="15%"><b>Program continuation:</b></td>
<td width="85%">Switch controller OFF - ON.</td></tr>

</table><p></p></body></html>
```

Afterwards, it looks as follows:

The screenshot shows a Siemens alarm interface. At the top, there are status icons (a triangle with a signal and a wavy line labeled 'JOG'), a dropdown menu showing '600408 ↓', and the text 'Spindle Stop'. Below this is a 'Messages' section with a table:

Date ▲	Number	Text
11/09/09 6:57:26.791 AM	510008	Feed Stop
11/09/09 6:57:26.791 AM	600408	Spindle Stop

Below the table, two messages are expanded in a yellow box:

**510008 Feed STOP**  
 Parameter:  
 Explanation: Press Feed START  
 Reaktion: - Alarm display

**Help:** Correcting parameters  
**Continuing programme:** Control Power OFF - ON

**600408 Spindle STOP**  
 Parameter:  
 Explanation: Press Spindle START  
 Reaktion: - Alarm display

On the right side of the interface is a vertical menu with the following options: Current topic, Table of contents, Keyword index, Search, Full screen, Follow reference, Back to reference, and Exit Help.