## Bumpless Media Redundancy with PROFINET IRT (MRPD)

**SIMOTION & SINAMICS** 

Application description • July 2012

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1.1 Overview

## 1 Problem

## 1.1 Overview

#### Introduction

To prevent failures (cable or device defect) in an automation system, the **MRPD** (Media Redundancy for Planned Duplication) functionality is available as of SIMOTION V4.3.

MRPD is a procedure for the bumpless media redundancy with PROFINET IRT. This functionality assumes that the part of the system to be protected against failures should be arranged in a ring topology.

The bumplessness is ensured by the provider (IO controller) sending the cyclic data in both directions in the ring with the consumers (IO devices) then receiving the data twice. The first received message frame is evaluated by the consumer; the second message frame is discarded.

If the ring is now interrupted at one location (e.g. through the failure of a ring node), the receiving of the cyclic data via the uninterrupted side of the ring is still guaranteed.

#### Overview of the automation task

The following figure provides an overview of the automation task.



#### Description of the automation task

A plant is automated with a SIMOTION controller, a drive and a switch via PROFINET IRT.

The SIMOTION controller specifies the setpoint speed for the drive.

The drive, controller and switch are connected with each other using a ring topology. The SIMOTION controller continually sends the cyclical data over both directions of the ring to the drive.

If a connection to the drive is now interrupted (e.g. because of a cable defect), it can still be reached via the second connection.

The plant can so further produce bumplessly provided the node required for the production does not fail itself (controller or drive).

2.1 Overview of the overall solution

## 2 Solution

## 2.1 Overview of the overall solution

#### Schematic diagram

The following schematic figure shows the most important components of the solution:



In this application example, the MRPD (Media Redundancy for Planned Duplication) functionality is displayed via PROFINET IRT.

The SIMOTION controller, the SCALANCE switch and the SINAMICS drive are arranged in a ring and connected with each other.

The SCALANCE switch acts as redundancy manager; the SIMOTION controller and the SINAMICS drive act as redundancy clients.

The SIMOTION controller sends its cyclical data (at setpoint speed) over both directions of the ring to the SINAMICS drive. It evaluates the first received message frame; the second received message frame is discarded.

If the ring is now interrupted somewhere, the drive continues to receive at the setpoint speed of the SIMOTION controller over the second connection that is still intact. If the connection is restored, message frames are sent again to the drive over both directions of the ring.

This mechanism ensures a bumpless media redundancy, i.e. no reconfiguration time is required after opening or closing the ring.

2.1 Overview of the overall solution

#### Differentiation

This application does not contain a description of:

- The general drive functions of the SINAMICS S120
- The SIMOTION controller

It is assumed that readers have basic knowledge of these topics.

#### **Required knowledge**

It is assumed that readers have basic knowledge of SIMOTION controllers and SINAMICS drives with SIMOTION SCOUT.

#### **Boundary conditions**

#### 1. Safety and MRPD

By default, safety data is transferred via PROFINET RT. MRPD, however, does not offer any bumpless redundancy for RT data, but only for IRT data.

In order to guarantee bumpless media redundancy with Safety, the safety data within the MRPD ring must be transferred as IRT data. The SIMOTION **I-Device-F-Proxy** functionality can be used for this purpose. When the F-Proxy is used, the safety data of the F-CPU is copied from the SIMOTION controller to the IRT data of the MRPD ring and is also sent redundantly.

The F-CPU can be connected either to a free port of the PROFINET interface of the SIMOTION configured as I-Device-F-Proxy and is also a node of the ring, or the second PROFINET interface is used as F-Proxy.

**Note** The following link shows how you can configure the **I-Device-F-Proxy** functionality on a SIMOTION:

http://support.automation.siemens.com/WW/view/en/50207350

#### 2. MRPD and redundant sync master

There can be a maximum of two Ethernet nodes between one sync master and one redundant sync master in a MRPD ring.

If the redundant sync master is used, we recommend that it is connected directly with the sync master.

In case of an interruption in the route between the sync master and the redundant sync master, the plant initially continues to run smoothly, however faults may occur when you switch off and then restart the plant if the devices between the sync master and the redundant sync master differ too much in the ramp-up time.

#### 2.1 Overview of the overall solution

#### 3. MRPD: Devices operated on a branch

Devices that should be operated on a branch in the MRPD ring must also support the MRPD functionality.

If this functionality is not supported, the affected devices, such as those on the second PROFINET interface of the SIMOTION controller, must be operated.

Note The following devices support the MRPD functionality:

- SIMOTION: D4x5-2 DP/PN (+ CBE30-2), D410-2 DP/PN, C240 PN, P320-3, not P350-3 with MCI-PN!
- SINAMICS: CU310-2 PN, CU320-2 DP + CBE20, CU320-2 PN (+CBE20)
- SCALANCE: only X200 IRT

SIMATIC S7-300 and S7-400 CPUs, ET200 stations as well as TMC modules do not support any MRPD!

#### 4. Bumplessness of MRPD

Delayed or incomplete switchovers of MRPD caused, for example, by a network load that is too high or faults coming/going too rapidly, under unfavorable conditions, can lead to the PROFINET connection failing even with activated media redundancy.

For example, with two consecutive faults at different locations in the ring, smooth operation is ensured only when approx. **three seconds** lie in between the two faults.

#### 5. Configuration with a GSD file

Ensure that GSD version **V2.3** is used for the configuration of the SINAMICS drive with GSD file.

This version also supports the media redundancy procedure (MRPD) in addition to PROFIsafe and shared device.

The GSD file can be installed as of **STEP7 V5.5 SP2** and is contained on the CF card for the associated CU variant.

**Note** Further information as well as the appropriate PROFINET GSD files can be obtained at the following link:

http://support.automation.siemens.com/WW/view/en/49217480

2.2 Hardware and software components used

## 2.2 Hardware and software components used

The application has been created with the following components:

#### Hardware components

#### Tabelle 2-1

Component	Qty.	MLFB / order number	Note
SIMOTION D455-2 DP/PN	1	6AU1455-2AD00-0AA0	V4.3.1
SINAMICS S120 CU320-2 PN	1	6SL3040-1MA01-0AA0	V4.5.0.1
SCALANCE X204 IRT	1	6GK5204-0BA00-2BA3	V5.0
SIMOTION training case	1	6ZB2470-0AE00	

#### Standard software components

Tabelle 2-2

Component	Qty.	MLFB / order number	Note
STEP 7	1	6ES7810-4CC10-0YA5	V5.5 + SP2 + HF1
SIMOTION SCOUT	1	6AU1810-1BA42-1XE0	V4.3.1.1

#### Sample files and projects

The list below contains all the files and projects used in this example.

Tabelle 2-3

Component	Note
60441190_PROFINET_IRT_MRPD_V1_0.zip	Sample project + sources
60441190_PROFINET_IRT_MRPD_V1_0_en.pdf	This document

#### Supplementary conditions

To configure MRPD, the following software and hardware versions are required. Table 2-4

Component	Version
Windows	XP or 7 Enterprise Professional (32-bit and 64-bit)
STEP 7	V5.5 + SP2
SIMOTION SCOUT	V4.3.1
STARTER	V4.3.1 (alternative)
S7 F ConfigurationPack	V5.5 + SP8 (for Safety)
S7 Distributed Safety Programming	V5.4 + SP4 (for Safety)
Firmware for SIMOTION	V4.3
Firmware for SINAMICS	V4.5
Firmware for SCALANCE	V5.0

3.1 PROFINET communication

## 3 Basics

## 3.1 **PROFINET** communication

Not only the MAC address but also the device name is used to identify the devices for PROFINET. This device name must be unique across the PROFINET network.

During the commissioning phase, the HW Config or the Primary Setup Tool (PST) is used to make an initial online assignment of a device name for each PROFINET device (a so-called node initiation). This online-assigned device name is stored retentively in the PROFINET device and must match the device name in the project.

If a device is replaced, e.g. because of a defect, the new device has a different MAC address. If it is initiated with the same device name as the replaced device (e.g. by reconnecting a CF card / MMC that stores the device name retentively), it can assume the function of the replaced device without any changes in the configuration (spare-part situation).

#### **Rules for assigning names**

A device name must be stored retentively on a PROFINET device. This name must match the device name in the project. The following rules apply in this case:

• The device name stored retentively in the device must only contain lowercase letters.

**Note** The device name in the project can also contain uppercase letters. During the initiation, the engineering system replaces the uppercase letters with lowercase letters.

- Letters a-z and digits 0-9 may be used.
- Special characters are not permitted: ! " § \$ % & / () = ? \* '\_:; > < , # + | ~ \ } ]
   [{</li>
- Blanks are also not permitted.
- The total maximum length of a name is 240 characters.
- Reserved names that cannot be used: "port-xyz" or "port-xyz-abcde" (a, b, c, d, e, x, y, z = 0...9)
- The minus character must not be used for a SIMOTION controller.

4.1 HW Config of the SIMOTION controller

## 4 Configuration

## 4.1 HW Config of the SIMOTION controller

In the application example, a SIMOTION D455-2 DP/PN with the following configuration is deployed.

Table 4-1

No.	Action			
1.	To create a new project, open the SIMOTION SCOUT engineering system.			
	Insert a new SIMOTION device.			
	Project Edit Paste Target system View Options Window Help			
	PAPEN IRT MREP VI 0			
	Project Command library			
	ň -			
	×			
	Symbol browser			
2	Select the appropriate SIMOTION bardware platform and version			
۷.				
	Device			
	Device family SIMOTION			
	Device characteristic:			
	Characteristic Order no.			
	D410 PP 6401 410-04400-0440 D410 PN 6401 410-04800-0440 D410 2 DP 6401 410-04800-0440			
	D410-2 DP/PN 6AU1 410-2AD00-0AA0 D425 6AU1 425-0AA00-0AA0			
	D425-2 DP 6AU1 425-2AA00-0AA0 D425-2 DP/PN 6AU1 425-2AD00-0AA0			
	D435 6AU1 435-04A00-04A1 D435-2 DP 6AU1 435-2AA00-0AA0			
	D435-2 DP/PN 6AU1 435-2AD00-0AA0 D445 6AU1 445-0AA00-0AA0 D4451 6AU1 445-0AA00-0AA1			
	D445-2 DP/PN 6AU1 445-2AD00-0AA0			
	SIMOTION version			
	SINAMICS S120 Integrated			
	SINAMICS version			
	Insert CBE30-2			
	🔽 Open HW Config			
	OK Cancel Help			

## 4.1 HW Config of the SIMOTION controller

No.	Action
3.	Create a new Ethernet subnet and assign an IP address.
	Properties - Ethernet interface PNxIO (R0/S2.6)
	General Parameters
	If a subnet is selected, the next available addresses are suggested.
	IP address: 192.168.0.1 Gateway
	Subnet mask: 255.255.255.0
	Use different method to obtain IP address
	Subnet:
	not networked Ethernet(1)
	P <u>r</u> operties
	Dejete
	OK Cancel Help
4.	Configure the connection between the SIMOTION controller and the engineering system.
	Interface Selection - D445
	Interface selection for <u>P</u> G/PC connection:
	Ethernet PNxI0 (X150)
	Interface parameterizations in the PG /PC:
	Interace parameterizations in the navne.
	TCP/IP -> Belkin USB Ethemet Ad TCP/IP -> NdisWanIp
	TCP/IP -> VMware Accelerated AMD
	TCP/IP -> VMware Accelerated AmD <board 2=""> TCP/IP(Auto) -&gt; Belkin USB Ethernet Ad</board>
	TCP/IP(Auto) -> VMware Accelerated AMD TCP/IP(Auto) -> VMware Accelerated AMD <8oar
	TS Adapter IE
	OK Canad

4.1 HW Config of the SIMOTION controller



#### 4.1 HW Config of the SIMOTION controller



4.2 HW Config of the distributed SINAMICS drive

## 4.2 HW Config of the distributed SINAMICS drive

The SIMOTION controller communicates with a SINAMICS drive CU320-2 PN configured as follows.

Table	4-2
-------	-----

No.	Action					
1.	Drag the SINAMICS CU320-2 PN V4.5 drive to the <b>PROFINET IO system (100)</b> .					
	Beg HW Config - [SIMOTION D (Configuration) PN_IRT_MRPD_V1_0]      Dil Station Edit Insert PLC View Options Window Help      Dil Station Edit Insert PLC View Options Window Help					
	Image: Constraint of the system (1)     Image: Constraint of the system (1)       Image: Constraint of the system (1)     Image: Constraint of the system (1)					
	X12b     DP/MP       X136     DP/MP       Policies     Standard       PCI     DP/Integrated					
	X130     PV00E-V0E1       X130 P1     Pv01       X150     D455x2x0PxPV    Ethemal(1): PR0EINETJ0.Sustam (100)					
	X150/F1 //         Port 1           X150/F1 //         Port 2           X150/F3 //         Port 2           X150/F3 //         Port 3					
	x1400         B-□         SINAMICS G120           x127         PNdE         B-□         SINAMICS G120           x127 P1         Port 1         B-□         SINAMICS G120					
	2/142 1/0 B → SINAMICS G130 B → SINAMICS G150 B → SINAMICS G150					
	(1) \$120xCU320x2xPN					
	Stot         I address         D address         Diagn         C         Access           0         is 120xcU320x2xPN         65L3 040-1MA         16367*         Full         -         5120 cU310 PN					
	x150         FM/0         16380°         Full           x150 P1 R         Fail 1         16380°         Full           x150 P2 R         Fail 2         16380°         Full					
	1         Drive object         16365*         Full           7.7         Module access point         16365*         Full           7.7         Module access point         16365*         Full					
	1.2         3 standard message mame /         208209         7 cm         [SSL3 040-1MA01.04xx; (D1220-2 PN, S120)]         ▲           1.3					
	Press F1 to get Help.					
2.	Assign an IP address and select the existing Ethernet subnet.					
	Properties - Ethernet interface S120xCU320x2xPN					
	General Parameters					
	Gateway					
	IP address:         132,168.0.2         Image: Do not use router           Subnet mask:         255,255.0         Image: Do not use router					
	Address:					
	<u>S</u> ubnet:					
	Ethernet/11					
	Properties					
	Dejete					
	Lancel Help					

## 4.2 HW Config of the distributed SINAMICS drive

о.		Action	
	Double-click the	added SINAMICS drive to adapt its device name. T	he device name of the
	Properties - S120xCU3	220x2xPN	đ
	General Shared Acc	ess	
	Short designation:	\$120xCU320x2xPN	
		SINAMICS S120 CU320-2 PN V4.5 IO device with DriveES/SIMOTION interface [RT, IRT and acyclic communication, isochronous operation, PROFIsafe].	
	Order no. / firmware: Family:	6SL3 040-1MA01-0Axx (CU320-2 PN, S120) / V4.5 SINAMICS	
	Device name:	\$120xCU320x2xPN	
	Node / PN-I0 systen Device number: IP address: IP Assign IP addres	1     PROFINET-IO-System (100)       192.168.0.2     Ethernet       s via IO controller	
	Comment:		
		<u>×</u>	
	OK	Cancel Help	
	To do this, sele Open the windo W Station Edit Inset	ct the corresponding PROFINET IO system (100).         w for the name assignment via "PLC > Ethernet > A         DN D (Configuration) PN_IRT_MRPD_V1_0]         PLC View Options Window Help	ssign Device Name".
		Download Ctrl+L Upload	
	(0) SIMOTION D455- 2 ×126 DP	Download Module Identification Upload Module Identification to PG Faulty Modules	Eind: At
	X136 DP/N PCI DP In X130 PNdL X130 P1 Pont 5 X150 0455	Module Information CritHD Operating Mode CritH Clear/Reset Continue to crit	PROFIBUS DP     PROFIBUS-PA     PROFINET 10     PROFINET 10
	X150 P1 R Port 3 X150 P2 R Port 2	Monitor/Modify PROFINET-IO-System (100)	
	X150 P3 Port : X1400	Update Firmware	
	X127 PN.du X127 P1 Port i	Save Device Name to Memory Card	
	<u>X142</u> 1/0	PROFIBUS	
		Save Service Data	
	Ethernet(1): PR(	)FINET-IO-System (100)	
	Device Number	IP addres         Device Name         Order number         Firmware         Diagnos         In         S         C           192.168.0.2         S120xCU320x2         6SL3         040-1MA0         V4.5         16367*         Shar	
			SIL3 040-1MA01-04xx (CU320-2 PN, S120) SINAMICS S120 CU320-2 PN V4.5 ID device with DriveEX/SIMOTION interface (RT, IRT and acyclic communication, isochronous
	Assignment of PROFINET IO	device names.	

## 4.2 HW Config of the distributed SINAMICS drive

No.	Action
5.	Select the SINAMICS drive and click the "Assign name" button to assign the name configured in the HW Config.
	Assign device name
	Device name: S120xCU320x2xPN Device S120xCU320x2xPN
	Avajlable devices:
	IP address MAC address Device type Device name Assign name 00-1F-F8-06-0F-0D SINAMICS S S120xCU320x2xPN 09-00-06-98-85-46 SCALANEE X:200
	Duration (seconds): 3
	Flashing on Elashing off
	Show only devices of the same type 🔲 Display only devices without names
	<u>U</u> pdate <u>Export</u>
	<u>C</u> lose Help
6.	Save and compile the HW Config.

4.3 HW Config of the distributed SCALANCE switch

## 4.3 HW Config of the distributed SCALANCE switch

A SCALANCE X204IRT switch configured as follows is deployed as redundancy manager.

I able 4-3	Tab	le	4-3
------------	-----	----	-----

No.	Action		
1.	Drag the SCALANCE X204IRT V5.0 switch to the <b>PROFINET IO system (100)</b> .		
	Big HW Config - [SIMOTION D (Configuration) PN_IRT_MRPD_V1_0]            Big Station Edit Inset FLC View Options Window Help		
	FROFIBUS Integrated DP master system [1]       PROFIBUS PA         7138       DP         7138       DP         7138       DP         7139       Pot integrated         7100       <		
	SGK5 204 08A00-28A3 SIEMENS 4-port switch (4 x RJ45): PROFINET IO device: supports RT/RTI: PROFINET		
	Press F1 to get Help.		
2.	Double-click the added SCALANCE switch to adapt its device name. The device name of the SCALANCE switch is "SCALANCE-X204IRT".		
	Properties - SCALANCE-X204IRT		
	General Identification Management		
	Short description: SCALANCE X204IRT 4-port switch (4 x RJ45): PROFINET IO device; supports RT/IRT; PROFINET interface and 4 ports; firmware V5.0		
	Order No./ firmware: 6GK5 204-0BA00-2BA3 / V5.0		
	Family: SCALANCE X-200		
	Device name: SCALANCE-X204IRT		
	GSD file: GSDML-V2.3-Siemens-002A-SCALANCE_X200-20110512.xml		
	Change Release Number		
	Node in PROFINET ID System		
	Device number: 2 PROFINET-IO-System (100)		
	IP address: 192.168.0.3 Ethernet  ✓ Assign IP address via IO controller		
	Comment:		
	OK Cancel Help		

#### 4.3 HW Config of the distributed SCALANCE switch



4.4 Configuring the PROFINET IRT

## 4.4 Configuring the PROFINET IRT

PROFINET IRT must be activated for MRPD. To do this, the PN interfaces must be synchronized and the PROFINET topology configured. MRPD can then be configured.

No.	Action
1.	Open the "PROFINET IO Domain Management" in the context menu of the PROFINET interface
	Image: Configuration of the Configuratio of the Configuratio of the Configuration of the Configuration o
	NOISING TOP 04352         D455           X125         DP           X136         DP/MP!           PCI         DP integrated           X139         DP/MP!           PCI         DP integrated           X139         DP/MP!
	X130 P1     Poil 7       X150 P1 R     Poil 7       Poil 7     Poil 7       Poil 7     Poil 7       Poil 7     Poil 7
	X1400     Add Master System       X127     PAWE       X127 P1     Point 1       X142     I/IO       X142     I/IO       Insett PROFINET ID System       Insett PROFINET ID System
	Image: Construct of the second sec
	Image: Constraint of the second se
	X130         PNWE-WET         Index long is en robusts         ↓ V30           X130 PL         Part 1         Monitor/Modify         ↓ V4.0           X150 PL         Part 1         ↓ Monitor/Modify         ↓ V4.0           X150 PL R         Part 1         ↓ Monitor/Modify         ↓ V4.0           X150 PL R         Part 1         ↓ Edit Symbols         ↓ V50           X150 PL R         Part 2         Object Properties         Alt+Return         ⊕ SCALANCE X204 IRT PR0
	X180F 27         Zelf 2         Open Object W/th         Other/de/col         B         ScALANCE X204-2         Image: Color object W/th           X1400         Chenge Access         F         ScALANCE X204-2         Image: Color object W/th         F         F         ScALANCE X204-2         Image: Color object W/th         F         F         ScALANCE X204-2         Image: Color object W/th         F         F         F         ScALANCE X204-2         Image: Color object W/th         F         F         F         ScALANCE X204-2         Image: Color object W/th         F         F         F         ScALANCE X204-2         Image: Color object W/th         F         ScALANCE X204-2         Image: Color object
	Product Support Information         Ctrl+F2           Displays properties of the sync domains of         FAQs           Ctrl+F7
2.	Select the SIMOTION controller, respectively the SINAMICS drive and the SCALANCE switch and open their properties.
	Domain management - Ethernet(1)
	Sync Domain
	Syncidomani syncidomani default V Rew Delete Editur.
	Nodes
	Station / IV system [ Subnet ] SIMOTION D / PROFINET-IO-System (100) 192.168. 0. 0 / 24
	Add         Eemove           Station / Device Name         Synchronization Role         RT Class         IRT Option         Media Redu
	SIMDTION D / 2455x20FxFN Unsynchronized RT //RT high performance ···· SIMDTION D / (1512K0U230x2xFN Unsynchronized RT ···· SIMDTION D / (2) SCALANCE X204IRT Unsynchronized RT ····
	Degice Properties
	Modules Display
	OK Cancel Help

#### 4.4 Configuring the PROFINET IRT



#### Note

IRT "high flexibility" cannot be used for isochronous applications. Further information can be found at the following link:

RT classes for PROFINET IO

#### 4.4 Configuring the PROFINET IRT



#### 4.4 Configuring the PROFINET IRT

**Note** A SIMOTION controller or SINAMICS drive may only be inserted in an MRPD ring as a node with MRPD-capable ports.

For SIMOTION D (drive-based), the first two ports of the PROFINET interface are marked as ring ports.

For SINAMICS S120 drives, these are ports P1 and P2.

For SCALANCE X200 IRT switches, all ports can be configured as ring ports.

The MRPD-capable ports for SIMOTION controllers and SINAMICS drives are identified with an "R" in the HW Config.



## 4.4 Configuring the PROFINET IRT

No.	Action
9.	Switch to the "IO Cycle" tab and select "Servo" as isochronous execution level for the SINAMICS
	Crive. Properties - PN ID (V150)
	General Addresses Sunchronization III DUCIS Shared Device Media Bedundancu ]
	Mode: Fixed factor
	Eactor         Send clock [ms]           Update time [ms]:         1.000         ≥         1         ×         1.000
	Watchdog Time
	Number of accepted update cycles with missing IO data:     3       Watchdog time [ms]:     3.000
	Isochronous Mode
	Assign 10 device in isochronous mode: Servo
	Application cycle [µs]: 1000.000 Data cycle [µs]: 1000.000
	Ti/To mode:
	Time Ti (read in process values) [µs]: 375.000
	Time To (output process values) [µs]:         375.000         Timebase Ti/To [µs]:         I************************************
	Isochronous Mode Modules / Submodules
10.	SIMOTION controller must be the same as the servo send cycle clock. Double-click the SINAMICS_Integrated to open its properties and switch to the "Isochronous
	The servo send cycle clock is, for example, 1,000 ms. Adjust the PROFIBUS send cycle clock accordingly.
	DP slave properties
	General Configuration Isochronous Operation
	Synchronize drive to equidistant DP cycle
	Network settings in ms
	Equidistant bus cycle activated
	Equidistant DP cycle: 1.000 Data_Exchange_Time comp. Tdx: 0.000
	Master application cycle Tmapc [ms]:     Factor     Grid / base time [ms]       Image: Factor     Image: Factor     Image: Factor       Factor     Factor     Frame / base time [ms]
	DP cycle Tdp [ms]: $1.000 = 8 = 1000 \text{ good and [ms]}$ x $0.125$
	Time Ti [ms] (actual value acquisition):     0.125     =     Time Ti [ms] 1     Grid / base time [ms]
	Time To [ms] (setpoint acceptance): $0.250$ FactorGrid / base time [ms] $2$ $x$ $0.125$
	OK Cancel Help
1	

4.5 Configuring the media redundancy (MRPD)

## 4.5 Configuring the media redundancy (MRPD)

After activation of PROFINET IRT and the configuration of the PROFINET ring topology, MRPD can now be configured.

Table 4-5 No. Action Open the "PROFINET IO Domain Management" in the context menu of the PROFINET interface 1. (X150) of the SIMOTION controller. V Config - [SIMOTION D (Configuration) -- PN\_IRT\_M tation Edit Insett PLC View Options Window Help \_ D × 🗅 🛩 💱 🖳 🐘 🍊 🛛 🗠 🗈 🖬 🏜 🌆 🗁 🎇 📢 믜츼 PROFIBUS Integrated: DP master system (1) Find nt ni x126 X136 🗃 (3) SINAMI Profile: Standard • DP/MP 
 File
 Standard
 Image: Control of the standard of the s X130 X130 P1 PNxdE-NE1 stem (100) X150 P1 X150 P2 X150 P3 X1400 X127 X127 P1 X127 P1 X142 Port 3 FINET IO Do (0) SIMOTION D455-2 PROFINET IO Isochronous mode ≠ X126 X136 Go To x730 E-NET (130 PT ×750 X150 PT 220 Object Properties Alt+Return X150 F2 R SCALANCE X204-2 Fint *×150 P3* ×1400 6GK5 204-0BA00-2BA3 SIEMENS - <u>₹</u> X127 X127 P1 FNxl Assign Asset ID. 4-port switch (4 x RJ45); PROFINET IO device; supports RT/IRT; PROFINET • Product Support Information FAQs -Ctrl+F2 Ctrl+F7 Displays properties of the sync domains of 2. Change to the "MRP Domain" tab and mark the SIMOTION controller, respectively the SCALANCE switch and the SINAMICS drive. Click the "Edit" button to specify the associated functions of the nodes in the MRPD ring. × MRP Domain Sync Dom MRP Domain MRP Domain: • New mrpdomain-1 0 Interfaces in the ring: 0 Number of managers (auto): 0 Number of manager Number of interfaces outside the ring 0 Number of clients Nodes Display Station / IO system Station / IO system SIMOTION D / PROFINET-IO-System (100) C Ring interconnections C MRP Domain MRP Domain Role B... B... Station / Device Name 2xDPxPN Not a node in the rinc / D4 SIMOTION D / (2) SCALANCE-X204IRT mrpdomain-1 SIMOTION D / (1) S120xCU320x2xPN mrpdomain-1 mrpdomain-1 Not a node in the ring mrpdomain-1 Not a node in the ring Select All <u>E</u>dit. ΠК Cancel Help

#### 4.5 Configuring the media redundancy (MRPD)

No.	Action			
3.	<ol> <li>Select the "Client" function for the SIMOTION controller. The ring ports are preassigned and cannot be changed subsequently. The "Diagnostic interrupts" checkbox can be used to activate specific MRPD diagnostic messages.</li> </ol>			
	Properties - D455x2xDPxPN (R0/S2.6)			
	General         Addresses         PROFINET         Sender         Receiver           I-Device         Synchronization         Media Redundancy			
	Domain:       mrpdomain-1         Bole:       Client         Bing port 1:       ID455x2xDPxPNJVPort 1 (R0/S2/X150 P1 R)         Ring port 2:       ID455x2xDPxPNJVPort 2 (R0/S2/X150 P2 R)         Image: Diagnostic interrupts			
	OK Cancel Help			
4.	The "Client" function is also selected for the SINAMICS drive. The ring ports are also predefined here. Properties - PN 10 (X150) General Addresses Synchronization 10 Cycle Shared Device Media Redundancy MRP Configuration Domain: mpdomain-1 Bole: Client Bing port 1: PN 10/Port 1 (X150 P1 R) Bing port 2: PN 10/Port 2 (X150 P2 R) F Diagnostic interrupts OK Cancel Help			
5.	The SCALANCE switch can be configured both as redundancy manager and as client of the MRPD ring. The ring ports can be freely selected from the four available ports. Select the "Manager (Auto)" function.			
	General Addresses Synchronization ID Cycle Media Redundancy			
	MRP Configuration			
	Domant.       Impdoman-1         Bole:       Manager (Auto)         Bing port 1:       [PN-40]\Port 1 - RJ45 (X1 P1)         Ring port 2:       [PN-40]\Port 2 - RJ45 (X1 P2)         Impdomant.       Impdomant.			
	Parameter assignment of the redundancy is not set by STEP 7			
	OK Cancel Help			

#### Note

SIMOTION controllers and SINAMICS drives support only the "Client" function.

The redundancy-manager function required for an MRPD ring can only accept SCALANCE X200IRT switches.

## 4.5 Configuring the media redundancy (MRPD)

No.	Action
6.	Save and compile the HW Config.
7.	Download the SIMOTION controller configuration to the respective device.

4.6 Configuring the distributed SINAMICS drive

## 4.6 Configuring the distributed SINAMICS drive

The standard configuration of the distributed SINAMICS drive with the SIMOTION SCOUT engineering system is shown below.

Table 4-6

No.	Action
1.	Go online in the SCOUT project. 모프
2.	Select the following target systems with which an online connection is to be established.         Target Device Selection         Devices that go online with "Connect to selected target devices":         Target device         Access point         V 9455         SINAMICS_Integrated         SINAMICS_Integrated         Status on the provided by SCOUT:         Devices not supported by SCOUT:         Devices not supported by SCOUT:         DK
3.	Restore the factory settings on the distributed SINAMICS drive.

No.	Action				
4.	Perform the automat	ic configuration of the drive.			
	SIMUSIMOTION SCOUT - PN_IRT_N Project Edit Paste Target system	MBPD_V1_0			
		8 0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1			
	-	92			
	PATH OBJECTS				
	TECHNOLOGY	Automatic Configuration			
	Automatic Configura	ation Configure drive unit automatically The DRIVE-CLiQ topology is determined and the electronic type plates are			
		read out. The data is then loaded to the PG and replaces the configuration in the project.			
	Input/output compo	onents Status of the drive unit: First commissioning			
	Documentation	red			
		Configure Cancel			
	Project Command library				
	Source All	Component:      Display information     Acknowledge all     Acknowledge     Help for event			
	Level Time	Source Component Message			
	(a) Information         07 05 12         091820000 (PG)         S120xCU320x2xPN          DK           (a) Information         07 05 12         091820000 (PG)         S120xCU320x2xPN          DK				
	Alarms 📰 Symbol browser 🖽 Target system output 🏂 Diagnostics overview				
	Press F1 to open Help display.	TCP/IP -> Belkin USB Ethemet Ad / S7US <mark>Online mode</mark>			
5.	The two motors of th	e SIMOTION training case are created as servo motors.			
	Automatic Commiss	sioning			
	During the automatic commissioning, components have been found that cannot be				
	clearly assigned to a drive object type. Please select the drive object type that is to be created for the components.				
	Default setting for all components:				
	Servo				
	Component	Drive Object Type Identification			
	Drive 1	Servo dentification via LED			
	Drive 2	Servo Identification via LED			
		Create Help			

No.	Action
6.	Because the blue drive (SERVO_03) does not have any DRIVE-CLiQ interface, after the automatic configuration, the blue drive must be reconfigured at the SIMOTION training case.
	a) Go offline
	Automatic Configuration
	Automatic configuration completed
	Please remember also to complete the configuration of the motors on the following drives or the infeed:
	SERVO_03
	To do this, go offline and run through the relevant wizard. If there is an infeed, configure further properties (e.g. line filter).
	Do you want to go OFFLINE (only with this drive unit)?
	Go OFFLINE Stay ONLINE
	<ul> <li>b) Open the configuration of the SERVO_03 drive. For the configuration of the SIMOTION training case, all windows not shown can be by passed</li> </ul>
	**SIMOTION SCOUT - PNIBT_MRPD_V1_0 - [S120x22xPN.SERV0_03 - Configuration]     Image: State St
	The for the lage system view uppers whow hep
	Image: State
	⊕     Input/output components     ★       ⊕     Encoder     Encoder       ⊖     Drive     Configuration       Drive     Drive data sets     Command data sets
	Image drive         Name:         SERVO_03         Drive objects type:         [[11] SI <sup>-1</sup> ⊕ dg         SERVO_03         Drive object no.:         3         Control type:         [[21] Si
	Configuration     Function extensions     Function modules / tech. packages     PROFIdrive message frame: [393] F
	Drive navigator     Control logic     SERVD_03.Motor_Module_3 (Power_unit)     SERVD_03.Encoder_5 (E     Component number: 3     Component number: 3
	B→ Develop/closed-top control Power unit type: Double motor module (k2) B→ Functions B→ Messages and monitoring
	B−≫ Commissioning → Communication B Dispectifies
	Information Information Information The following devices are not consistent online: SINAMICS_Integrated, S120xCU320x2xPN, Information S120xCU320x2PN; Unclearing DRIVE-CLI0 set topology
	Information S120xCU320x2xPW. Uploading DRIVE-CL/D actual topology Information S120xCU320x2xPW. Control Unit: Drive object has been uploaded. Information S120xCU320x2xPW. SERVO_02: Drive object has been uploaded. Information S120xCU320x2xPW. SERVO_03: Drive object has been uploaded.
	Information Project successfully loaded to the PG 🗾
	Press F1 to open Help display. TCP/IP -> Bekin USB Ethemet Ad / S7U§ Offline mode

#### No. Action 7. Wire the release for the infeed (p0864) with the permanent binector 1. c) Configuration - S120xCU320x2xPN - Power unit BICO Drive: SERVO\_03, DDS 0 Control structure wer unit ower unit connectio Motor Infeed in operation Motor holding brake Encoder Drive in Process data exchang operation 3 1 Summary & p0864 ON commands and enables ► < Back Next > Cancel Help d) Select the correct motor type. Configuration - S120xCU320x2xPN - Motor Drive: SERVO\_03, DDS 0, MDS 0 Control structure Power unit Power unit BICO Power unit conne Configure the motor: Motor name: Motor\_6 Motor holding brake Encoder Process data exchang $\mathbf{C}$ Motor with DRIVE-CLiQ interface 🗖 Be Summary C Select standard motor from list Enter motor data [237] 1FK7 synchronous motor Motor type: • Motor selection: Order no. Rated speed Rated torg... Rated curr... 1FK7011-xAK2x-xxxx 6000 U/min 0.08 Nm 0.5 A 0.85 A 0.5 A 0.85 A 1FK7011-xAK7x-xxxx 1FK7015-xAK2x-xxxx 6000 U/min 6000 U/min 0.08 Nm F 0.16 Nm 6000 U/min 6000 U/min 1FK7015-xAK7x-xxxx 0.16 Nm 1FK702 -xAK 6000 U / mi 0.6 Ni 14A 1FK7U24-xAK7x-xxxx 6000 07min U.6 Nm 1 A 1FK7032-xAF2x-xxxx 1FK7032-xAK7x-xxxx 3000 U/min 6000 U/min 1 Nm 1.6 A 1.3 A 0.8 Nm 2 A 1.5 A 2.05 A 1FK7033-xAF2x-xxxx 1FK7033-xAK7x-xxxx 1.2 Nm 0.9 Nm 3000 U/min 6000 U/min 1.2 Nm 0.9 Nm 1FK7033-xCF2x-xxxx 3000 U/min 1FK7033-xCK7x-xxxx 6000 U/min 1.6 A 1.8 A • 1FK 7034-xAF2x-xxxx 3000 U/min 1.45 Nm < Back Next > Cancel Help

No.		Action				
8.	e) T	e) The correct encoder type must also be selected.				
		Encoder Selection	via Motor Order Number 🔀			
		The encoders listed b Select the relevant er	elow are available for the selected listed motor. neoder via the motor order number.			
		Motor encoder selecti	ion:			
		Order no.	Encoder type Resolution Code number			
		1FK7xxx-xxxxx-xExx 1FK7xxx-xxxxx-xExx 1FK7xxx-xxxxx-xGxx 1FK7xxx-xxxxx-xHxx 1FK7xxx-xxxxx-xJxx	Sin/Cosinic/emerical C/D         2040 S/R         2001           EnDat absolute         2048 S/R         2051           EnDat absolute         32 S/R         2052           EnDat absolute         512 S/R         2053           EnDat absolute         16 S/R         2054			
		1FK7xxx-xxxxx-xSxx	Resolver n-speed 1003			
		TEK/XXX-XXXXX-XTXX	Resolver I-speed IUUI			
		[4]				
		OK	Cancel			
	f) C	Close the configur	ation and save the settings.			
	g) G	Go online.				
		<mark>₽</mark> _				
	h) [	 Download to the S	SINAMICS drive.			
	, -	<b>Š</b>				
	i) C	CODV RAM to ROM	M.			
	Í		•			
	i) C	Co offling to make	the following settings			
	)) C					
		猫				
9.	The auto	following parame matic configuratio	ters of both drives (SERVO_02 + SERVO_03) must be ch on. To do this, open the expert list.	necked after the		
		Parameters	Description	Value		
	p03	340	Automatic calculation	0		
	p02	210	Power supply	345 V		
	p08	364	Infeed in operation	1		
	p12	244[0]	Upper voltage limit for the DC link	401 V		
	p12	248[0]	Lower voltage limit for the DC link	240 V		
	p14	460[0]	P-component for the speed controller (in the sample project)	0.01 Nms/rad		
	p14	462[0]	Integrator time for the speed controller (in the sample project)	20 ms		
	Thes	se settings apply	only when you are working with a SIMOTION training cas	e!		



No.	Action		
12.	2. A blue tick after the message frames indicates the correct matching with HW Config.		
	IF1: PROFIdrive PZD message frames IF2: PZD message frames		
	Communication interface: PROFINET - Control Unit onboard (isochronous)		
The PROFIsate communication is performed via this interface The PROFIsate communication is performed via this interface The PROFILting researce formers of the drive objects are transferred in the following order:			
	The input data corresponds to the send and the output data of the receive direction of the drive object.		
	Input data Output data		
	Object Drive object Ho. Message frame type Settings Length Address I Length Address Technology object		
	1 SERVO 02 2 Saltadard telegrant 2, P2D-44 User-defined ✓ 4 20025 4 22025		
	3 Control_Unit 1 SIEMENS telegram 390, PZD-2/2 User-defined 🗸 352355 2 352355		
	Without P2Ds (no cyclic data exchange)		
	Adapt message frame configuration 👻 Interconnections/diagnostics Align message frame with HW Config. Set up addresses		
13.	Save and compile the HW configuration.		
	710		
14.	Go online.		
15	Download to the SINAMICS drive and the SIMOTION controller		
15.			
16.	Copy RAM to ROM.		

4.7 Configuring the SIMOTION controller

## 4.7 Configuring the SIMOTION controller

The standard configuring of the SIMOTION controller using the SIMOTION SCOUT engineering system is shown below.

Table 4-7



#### 4.7 Configuring the SIMOTION controller



## 4.7 Configuring the SIMOTION controller

No.	Action		
4.	Several ST-sources can be imported simultaneously.		
	Offnen ?X		
	Suchen in: 🗁 ST_Units 🖌 🔶 🖻 🎁 🖽 -		
	Introduction		
	Zuletzt verwendete D		
	Finane Dateien		
	Arbeitsplatz		
	Dateiname: "'fault.st" "motionControl.st"		
	Netzwerkungeb Dateityp: ST source files (".st) Abbrechen		
	Schreibgeschützt öffnen		
	After the import, the SIMOTION project must be saved and compiled so that the programs are		
5	Open the execution system and add the sample programs to the intended task		
5.			
	및 Procet Led Parte Target system View Uptons Window Hep □ こう N = 1 = 1 = 1 = 1 = 1 = 1 = 1 = 1 = 1 =		
	PN_IRT_MRPD_V1_0     Statuto Task     DestationLevels     DestationLevels		
	Comparison of the set of the		
	⊕ → AVES     ⊕ ServoSynchronousTask     ⊕ EXTERNAL ENCODERS     ⊕ ServoSynchronousTask     ⊕ DATH 0BJECTS     ⊕ PATH 0BJECTS     ↓ P(9)synchronousTask     ↓ p(1)synchronousTask		
	⊕      ⊕      ⊕      ⊕      ⊕      ⊕      ⊆      CMS		
	⊕     □DRAMES     ⊢     □LIARS_1       ⊕     ■ MAMICS LIBRARIES     ⊢     □CTARS_2       ⊕     ■ MONITOR     □ Systeminerup1Taks		
	- TimeFaxITaak TimeFaxIRackgroundTaak ⊖ TechnologicalFaxIITaak		
	i fault pTechnologicaFaulTaik ⊖ PeripheraFaulTaik i An OPeripheraFaulTaik		
	ExecutionFaulTask		
	- Useringend acks ShudownTask		
	Select tasks		
	X     Image: Contract of the state of the st		
	Information		
	Symbol browser 🖉 Address ist 🔲 Target system output 🛄 Address setup output 🏢 Compile/check output		
6	Press F1 to open Help display.		
ю.			
	<b>\$</b>		
7.	Now go online and download the complete SIMOTION project to the controller.		
8.	Copy RAM to ROM.		

5.1 Startup

## 5 Commissioning the application

The following steps must be performed to commission the project example.

## 5.1 Startup

Table 5-1

No.	Action				
1.	All hardware components specified in Table 2-1 (page 11) are present and have been upgraded to the required firmware version.				
2.	If you want to operate the sample project via a Web browser, you must copy the HTML pages (*.mbs files) to the CF card. Three options are available for this: 1. "Files" website for SIMOTION IT DIAG, in which case the following folder structure must be created				
	SIMOTION D455 - Windows Internet Explorer				
	G S = Inttp://192.168.0.1/INDEX.MCS ✓ ✓ ✓ ✓ ✓ Live Search				
	🔆 Favorites KIMDTION D455				
	SIEMENS Watch Overview Copy Link Connected device name: D455 Tue May 08 08:11:21 2012				
	SIMOTION D455-2     Files     Refresh				
	Home Files Proc				
	Device Info     Current Directory: /FILES     Name     Size Attributes Delete     BASIC MBS     1536A-     Se				
	► Diagnostics				
	► Messages&Logs				
	Machine Overview				
	► Manage Config				
	Settings     Send selected file (select a file)				
	► Files				
	► User's Area				
	Done				
	<ul> <li>→ user/simotion/hmi/files (all files of the Files website are stored in this folder)</li> <li>→ MRPD as folder for</li> <li>→ Subcode as folder for the files "MRPDControl.mbs", "MRPDState.mbs" and "javascript.js"</li> <li>→ "MRPD.mbs"</li> </ul>				
	2. FTP → <u>ftp://simotion:simotion@192.168.0.1/USER/SIMOTION/HMI/FILES/</u>				
	<ol> <li>CF card reader, copy the "IDevFPro" folder and the "IDevFPro.mbs" file on the CF card to the "user/simption/bmi/files" folder</li> </ol>				
	The *.mbs files are located in the ZIP archive $\rightarrow$ "HTML/MBS" folder.				
	<ol> <li>Alternatively, you can operate the application example from the symbol browser in SIMOTION SCOUT.</li> </ol>				

No.	Action				
3.	All PROFINET components are networked and accessible from the engineering system.				
4.	The Ethernet interface of the engineering system is configured correctly.				
	IP address: 192.168. 0 .100				
	Subnet mask: 255.255.255.0				
5.	Start the SIMOTION SCOUT engineering system.				
6.	Unzip the "60441190_PROFINET_IRT_MRPD_V1_0.zip" sample project.				
7.	Open the SCOUT project "PN_IRT_MRPD_V1_0".				
8.	Open HW Config in order to perform the node initiation.				
	Implify W Config - [SIMOTION D (Configuration) PN_IRT_MRPD_V1_0)       _□ ×         Implify Station Edit Insert PLC View Options Window Help       _■ ×				
	Download Ctri+L Upload				
	IS Integrated DP master system (1)				
	2     N226     DP       K126     DP       Fortily Modules     Profile:				
	All DP/n ACI DP/n Module Information Citi+D				
	X130 P1         Port i         Gen/Reset         Cutry           X130 P1         Port i         Gen/Reset         Cutry           X150         0.455         cst State x00 m         Cutry				
	X150 P1 R         Port         Morritor/Modify           X150 P2 R         Fort         Morritor/Modify				
	X150 P3 Port 2 Updete Firmware 2(2) S1 C Station 2(2) S1 C Stat				
	X127     PNint     Save Device Ivaria to Memory Lata       X127 P1     Point     Ethernet       Ethernet     Edit Ethernet Node				
	X142 PROFIBUS				
	Cave Gervice Data				
	Ethernet(1): PROFINET-IO-System (100)				
	Device Number         I Paddres         Device Name         Order number         Firmware         Diagnos         In         S         C         PROFIBUS-DP slaves for SIMATIC S7, M7, and         T           1         I 192.168.0.2         S120xCU320x216SL3 040-1MA0         V4.5         16367*         Shar         PROFIBUS-DP slaves for SIMATIC S7, M7, and         T				
	2 192.168.0.3 SCALANCE-X20 66K5 204-08A0 V5.0 16364* activ				
	Assignment of PROFINET ID device names.				
	Mark the PROFINET line and open the window for the name assignment via "PLC > Ethernet > Assign Device Name".				
9.	You can select the configured device names and assign them to the associated device (IO device).				
	Assign device name				
	Device name: S120xCU320x2xPN Device S120xCU320x2xPN				
	Available devices:				
	IP address MAC address Device type Device name Assign name				
	192.168.0.2 00-1F-F8-06-0F-0D SINAMICS S s120xcu320x2xpn 192.168.0.3 08:00-06-98-85-46 SCALANCE X-200 scalance-v204it				
	Duration (seconds): 3				
	Flashing on Flashing off				
Show only devices of the same type 🔲 Display only devices without names					
	Update Export				
	Liose				
	Note Only IO devices are listed				
	The IO controllers receive the device name when the HW Config is downloaded.				

## 5 Commissioning the application

### 5.1 Startup

No.	Action
10.	As an alternative, the Primary Setup Tool (PST) can also be used to perform the node initiation. The PST can be downloaded from the following link. http://support.automation.siemens.com/WW/view/en/19440762
11.	In the SIMOTION SCOUT, go online to the target systems. 모프
12.	Load the SIMOTION project, including the configuration of the SINAMICS drive, into the target system. If you cannot go online with the SIMOTION controller, then first load the HW Config into the SIMOTION device so that it has the correct IP address and device name.
13.	Copy RAM to ROM.
14.	The sample project can now be operated.

## 6 Operating the application

## 6.1 Overview

The sample project is operated either from a website or alternatively from the symbol browser in SIMOTION SCOUT.

## 6.2 Testing the bumpless media redundancy (MRPD)

The setpoint speed of the servo is specified by the SIMOTION controller. By dragging a PROFINET cable, e.g. between the SIMOTION controller and a SINAMICS drive, the servos do not stop but continue to turn with the specified setpoint speed. The **MRPD** functionality makes this possible.

able 6-1				
Action				
Open any Web browser (preferably Mozilla Firefox). Alternatively, you can also operate the sample project from the SIMOTION SCOUT engineering system (mark source "motionControl" > symbol browser).				
Enter the IP address of the SIMOTION controller in the address line of the Web browser. The following IP address is configured in the sample project. IP address: 192.168.0.1 Subnet mask: 255.255.255.0 Change to the "MRPD" tab on the "User's Area" page. SIMOTION D455-Windows Internet Explorer Favorites SIMOTION D455-Windows Internet Explorer Favorites SIMOTION D455- Tue May 08 09:43:00 2012 SIMOTION User's Area Refresh Home BASIC MRPD Device Info Control Diagnostics Machine Overview Velocity Manage Confg Blue 60:000 rpm				
Files Files Control The START/STOP buttons are used to control the "gboMove" global variable and so start or stop the two servos. Velocity The setupist encode of the two serves are displayed here.				

#### 6 Operating the application

#### 6.2 Testing the bumpless media redundancy (MRPD)

No.	Action
3.	If the two servos turn with the specified setpoint speed of 60 RPM, <b>one</b> connection between the nodes of the MRPD ring can now be opened.
	The servos do <u>not</u> stop because they are now sent the setpoint speeds via the connection of the MRPD ring that is still operational.
4.	If the ring is opened at <b>two</b> locations, the two communications paths from the SIMOTION controller to the SINAMICS drive are interrupted and the servos stop.
	If the ring is closed again at one location, the application acknowledges the errors pending on the SINAMICS drive and the servos continue to turn with the setpoint speed.

Note

The application acknowledgement of the drive errors is permitted only in the sample project!

Also ensure that approx. **three seconds** must lie in between two successive "errors" (e.g. the ring is open  $\rightarrow$  the ring will be closed  $\rightarrow$  the ring will be opened at another location) so that the two servos do not stop.

## 7 Contact

Siemens AG Industry Sector I DT MC PMA APC Frauenauracher Strasse 80 91056 Erlangen, Germany E-mail: profinet.team.motioncontrol.i-dt@siemens.com

## 8 History

Tabelle 8-1

Version	Date	Change
V1.0	07/2012	First edition