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Appendix

Legal information

Warning notice system

This manual contains notices you have to observe in order to ensure your personal safety, as well as to prevent damage to property. The notices referring to your personal safety are highlighted in the manual by a safety alert symbol, notices referring only to property damage have no safety alert symbol. These notices shown below are graded according to the degree of danger.

↑ DANGER

indicates that death or severe personal injury will result if proper precautions are not taken.

↑ **WARNING**

indicates that death or severe personal injury may result if proper precautions are not taken.

↑ CAUTION

with a safety alert symbol, indicates that minor personal injury can result if proper precautions are not taken.

CAUTION

without a safety alert symbol, indicates that property damage can result if proper precautions are not taken.

NOTICE

indicates that an unintended result or situation can occur if the relevant information is not taken into account.

If more than one degree of danger is present, the warning notice representing the highest degree of danger will be used. A notice warning of injury to persons with a safety alert symbol may also include a warning relating to property damage.

Qualified Personnel

The product/system described in this documentation may be operated only by **personnel qualified** for the specific task in accordance with the relevant documentation, in particular its warning notices and safety instructions. Qualified personnel are those who, based on their training and experience, are capable of identifying risks and avoiding potential hazards when working with these products/systems.

Proper use of Siemens products

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/ WARNING

Siemens products may only be used for the applications described in the catalog and in the relevant technical documentation. If products and components from other manufacturers are used, these must be recommended or approved by Siemens. Proper transport, storage, installation, assembly, commissioning, operation and maintenance are required to ensure that the products operate safely and without any problems. The permissible ambient conditions must be complied with. The information in the relevant documentation must be observed.

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Disclaimer of Liability

We have reviewed the contents of this publication to ensure consistency with the hardware and software described. Since variance cannot be precluded entirely, we cannot guarantee full consistency. However, the information in this publication is reviewed regularly and any necessary corrections are included in subsequent editions.

Preface

Scope

This document is part of the SIMOTION Programming documentation package.

This document applies to SIMOTION SCOUT, the engineering system of the SIMOTION V4.3 product family in conjunction with:

- A SIMOTION device with the following versions of SIMOTION Kernel:
 - V4.3
 - V4.2
 - V4.1
 - V4.0
 - V3.2
- The relevant version of the following SIMOTION Technology Packages, depending on the kernel:
 - Cam
 - Path (Kernel V4.1 and higher)
 - Cam_ext
 - TControl

This document describes the syntax and implementation of the SIMOTION ST Structured Text programming language for this version of SIMOTION SCOUT. It also includes information on the following topics:

- ST Editor and Compiler with program example
- Data storage and data management on SIMOTION devices
- · Options for diagnosis and troubleshooting

The scope of the SIMOTION ST programming language may contain new syntax elements compared to earlier versions. These have only been tested using the current version of the SIMOTION kernel and are released only for this kernel version or higher versions.

Conversion of existing projects to the current SIMOTION SCOUT version

It is possible to upgrade existing projects to the current version of SIMOTION SCOUT and the SIMOTION ST programming language. In some cases, recompilation using the current version of the compiler can change the version identifiers in the data storage areas of the programs, thus resulting in deletion and initialization of all retentive and non-retentive data on the SIMOTION device. In exceptional cases, minor changes to the program source files may also be required.

If new syntax elements of the SIMOTION ST programming language are used on a SIMOTION device with an older version of the SIMOTION Kernel, the compiler outputs warning 16700. If these syntax elements are used anyway, the project can be stored in the old project format, but can no longer be converted using the compiler of an older version of SIMOTION SCOUT.

Information in this manual

The following is a list of chapters included in this manual along with a description of the information presented in each chapter.

- Introduction (Chapter 1)
- Getting Started with ST (Chapter 2)

Requirements for creating programs and a sample program

• ST Basics (Chapter 3)

Elements of the ST programming language, variable and data type declarations, statements

• Functions, Function Blocks and Programs (Chapter 4)

Programming and call of the program organization units (POU)

• Integration of ST in SIMOTION SCOUT (Chapter 5)

Behavior of variables, access to inputs and outputs, libraries, preprocessor

• Error Sources and Program Test (Chapter 6)

Information on error sources, efficient programming, and program testing

- Appendices
 - Formal Language Description (Appendix A.1)
 - Compiler Error Messages and Remedies (Appendix A.2)
 - Template for Example Unit (Appendix A.3)
- Index

If you want to get started immediately, begin by working through Chapter 2.

SIMOTION Documentation

An overview of the SIMOTION documentation can be found in a separate list of references.

This documentation is included as electronic documentation in the scope of delivery of SIMOTION SCOUT. It comprises 10 documentation packages.

The following documentation packages are available for SIMOTION V4.3:

- SIMOTION Engineering System
- SIMOTION System and Function Descriptions
- SIMOTION Service and Diagnostics
- SIMOTION IT
- SIMOTION Programming
- SIMOTION Programming References
- SIMOTION C
- SIMOTION P
- SIMOTION D
- SIMOTION Supplementary Documentation

Hotline and Internet addresses

Additional information

Click the following link to find information on the the following topics:

- Ordering documentation/overview of documentation
- · Additional links to download documents
- Using documentation online (find and search in manuals/information)

http://www.siemens.com/motioncontrol/docu

Please send any questions about the technical documentation (e.g. suggestions for improvement, corrections) to the following e-mail address: docu.motioncontrol@siemens.com

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Click the following link for information on how to compile documentation individually on the basis of Siemens content and how to adapt this for the purpose of your own machine documentation:

http://www.siemens.com/mdm

Training

Click the following link for information on SITRAIN - Siemens training courses for automation products, systems and solutions:

http://www.siemens.com/sitrain

FAQs

Frequently Asked Questions can be found in SIMOTION Utilities & Applications, which are included in the scope of delivery of SIMOTION SCOUT, and in the Service&Support pages in **Product Support**:

http://support.automation.siemens.com

Technical support

Country-specific telephone numbers for technical support are provided on the Internet under **Contact**:

http://www.siemens.com/automation/service&support

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Introduction

In addition to conventional open and closed-loop control tasks, today's automation systems are increasingly required to handle data management functions and complex mathematical calculations. ST (Structured Text) is specially designed for these tasks. Standardized to IEC 61131-3 (German standard DIN EN-61131-3), this programming language makes your job as a programmer easier.

1.1 High-level programming language

ST is a high-level, PASCAL-based programming language. This language is based on the IEC 61131-3 standard, which standardizes programming languages for programmable controllers (PLC). ST is based on the *Structured Text* part of this standard.

Using a high-level language like ST to program control systems offers the user a wide range of possibilities, for example:

- Data management
- Process optimization
- Mathematical/statistical calculations

1.2 Programming language with technology commands

In addition to IEC 61131-3 compliance, the SIMOTION ST programming language also contains commands for SIMOTION devices, motion control and technology.

Technology objects represent a technological functionality, e.g. positioning an axis or assigning parameters for an output cam. Technology commands are language commands provided by the technology objects. Such commands may be used, for example, to activate camming or to control motion sequences, for example, in order to position an axis.

1.3 Execution levels

1.3 Execution levels

The SIMOTION execution system provides different execution levels (cyclic, synchronous, time-controlled, alarm-controlled and sequential) for optimal support of the various tasks involved in creating user programs.

SIMOTION SCOUT is the engineering system of the SIMOTION product family. ST is the high-level language for creating user programs; in ST, you can develop user programs for the various execution levels.

The execution of user programs can be time-driven if you want them to run synchronously with the system clock or a defined time cycle. They can be interrupt-driven if they are to start and run once in response to a particular event. Alternatively, they can run sequentially or cyclically at the round robin execution level.

1.4 ST editor with tools for writing and testing programs

An easy-to-use text editor is provided for creating programs.

The ST compiler converts the edited program into executable code and indicates any syntax errors, specifying the program line and the cause of the error.

SIMOTION SCOUT provides test functions for testing ST programs. You can test and visualize your programs online.

Getting Started with ST

This chapter uses a simple example to describe how to write a program, compile it into executable code, run it, and test it.

2.1 Integration of ST in SCOUT

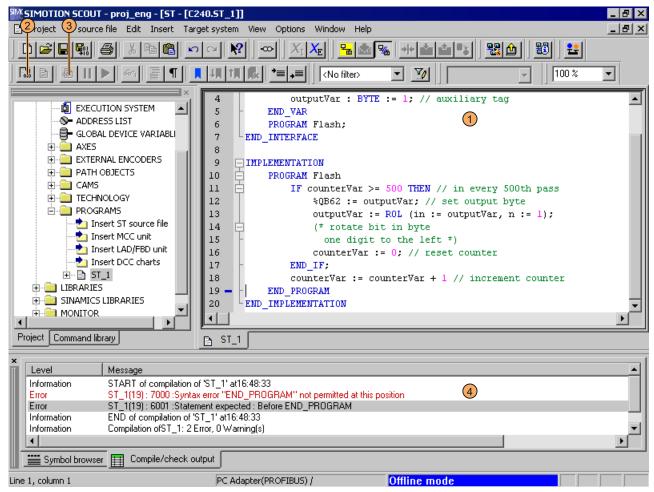
The program environment for ST comprises the following components:

- An editor for creating programs, consisting of functions (FC), function blocks (FB), and user-defined data types (UDT), etc.
- A **compiler** for compiling the previously edited ST program into executable machine code
- several diagnostics functions (e.g. **program status**) for assisting your search for logical program errors in the running program;
- a detail view, in which, for example, error messages of the compiler are displayed. An
 important tab of the detail view is the Symbol browser, where you can monitor and
 change variables.

The individual components are easy to use. They are integrated directly in the SIMOTION SCOUT workbench.

For more information about the operation of the workbench and its tools, refer to the SIMOTION SCOUT Configuration Manual.

2.1 Integration of ST in SCOUT



- ① Editor
- 2 Compiler
- ③ Program status
- 4 Detail view (Compile/check output tab)

Figure 2-1 Development environment of ST

2.1.1 Getting to know the elements of the workbench

The workbench represents the framework for SIMOTION SCOUT. Its tools allow you to perform all the steps necessary to configure, optimize and program a machine for your application.

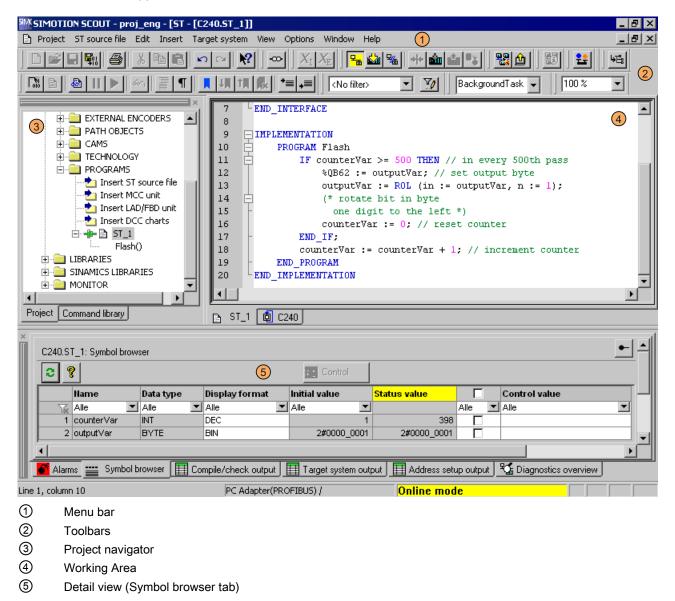


Figure 2-2 Workbench elements

2.2 Requirements for program creation

The workbench contains the following elements:

Menus

Menus contain menu commands with which you can control the workbench and call tools, etc.

Toolbars

You can execute many of the available menu commands by clicking the corresponding button in one of the toolbars.

Project navigator

The project navigator displays the entire project and its elements (e.g. CPU, axes, programs, cams) in a tree structure.

Working area

This window allows you to perform specific tasks either independently (by programming) or using wizards (by configuring).

Detailed view

The detail view displays additional information about the elements selected in the project navigator, e.g. all global variables for a program or the **Compile/Test Output** window.

2.2 Requirements for program creation

This section describes the general conditions you will need to meet before writing a program. You will find detailed information in the SIMOTION SCOUT Configuring Manual and the SIMOTION Motion Control function descriptions.

Add or open a project

The project is the highest level in the data management hierarchy. SIMOTION SCOUT saves all data which belongs, for example, to a production machine, in the project directory.

This means that the project therefore brackets together all SIMOTION devices, drives, etc. belonging to one machine.

Once you have created a project, you can:

- Configure hardware
- Insert and configure technology objects

Configuring hardware

Within the project, the hardware used must be made known to the system, including:

- SIMOTION device
- Centralized I/O (with I/O addresses)
- Distributed I/O (with I/O addresses)

A SIMOTION device must be configured before you can insert and edit ST source files.

Insert and configure technology objects

The functionality of axes, output cams, etc. is represented in SIMOTION by technology objects (TOs).

You cannot program technology objects using system functions and access their system variables until you have inserted and configured them.

2.3 Working with the ST editor and the compiler

In this section, you will learn how to use the ST editor and the compiler.

2.3.1 Insert ST source file

ST source files are assigned to the SIMOTION device on which the programs contained in the source file will subsequently be run (e.g. SIMOTION C240).

They are stored in the project navigator under the SIMOTION device in the PROGRAMS folder.

Note

MCC units, LAD/FBD units and DCC charts are also stored in the **PROGRAMS** folder under the SIMOTION device.

For a description of the SIMOTION MCC (Motion Control Chart) programming language, refer to the SIMOTION MCC Programming and Operating Manual.

For a description of the SIMOTION LAD (Ladder Diagram) and SIMOTION FBD (Function Block Diagram) programming languages, refer to the SIMOTION LAD/FBD Programming and Operating Manual.

Procedure

- 1. Open the appropriate SIMOTION device in the project navigator.
- 2. Select the PROGRAMS folder.
- 3. Select the menu Insert > Program > ST source file.
- 4. Enter the name of the ST source file.

The names of program sources must comply with the rules for identifiers (Page 89): They are made up of letters (A \dots Z, a \dots z), numbers (0 \dots 9), or single underscores (_) in any order, whereby the first character must be a letter or underscore. No distinction is made between upper- and lower-case letters.

The permissible length of the name depends on the SIMOTION Kernel version:

- As of version V4.1 of the SIMOTION Kernel: maximum 128 characters.
- Up to version V4.0 of the SIMOTION Kernel: maximum 8 characters.

Names must be unique within the SIMOTION device.

Protected or reserved identifiers (Page 91) are not permitted.

Existing program sources (e.g. ST source files, MCC units) are displayed.

- 5. You can also enter an author, version, and a comment.
- 6. Activate the Open editor automatically checkbox.
- 7. If necessary, select further tabs to make local settings (only valid for this ST source file):
 - Compiler tab: Local settings of the compiler (Page 59) for code generation and message display.
 - Additional settings tab: Definitions for preprocessor (Page 67)
- 8. Confirm with OK.

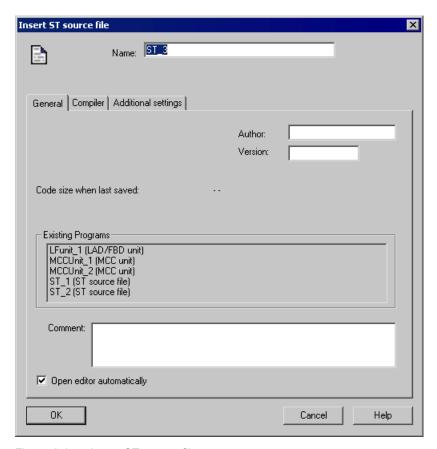


Figure 2-3 Insert ST source file

NOTICE

When you click **OK**, the ST source file will only be transferred to the project. The data, together with the project, is only saved to the data carrier if you select, for example, **Project > Save**, **Project > Save** and **compile changes**, or **Project > Save** and **recompile all**.

2.3.2 Opening an existing ST source file

Procedure

How to open an ST source file:

- 1. Open the subtree of the appropriate SIMOTION device in the project navigator.
- 2. Open the **PROGRAMS** folder.
- 3. Select the desired ST source file.
- 4. Select the **Edit > Open object** menu command.
- 5. Only for ST source files with know-how protection:

If the ST source file is not already open and the log-in details assigned to it have not yet been used to log in:

- Enter the corresponding password for the displayed login.
 - The know-how protection for this source file is canceled temporarily (until the file is closed).
- If required, activate the "Use login as a standard login" checkbox.

You will be logged in with this login and can now open additional units to which the same login is assigned without having to re-enter the password.

This ST source file is opened with the saved folding information (Page 33) and bookmarks (Page 43). Multiple units can be opened.

Note

You can also double-click the required ST source file to open it.

2.3.3 Changing the properties of an ST source file

Procedure

- 1. Under the SIMOTION device, open the **PROGRAMS** folder.
- 2. Select the desired ST source file.
- 3. Select the **Edit > Object Properties** menu command.
- 4. If necessary, select further tabs to make local settings (only valid for this ST source file):
 - General tab: General details for the ST source file, e.g. code size for the last compilation, time stamp of the last change, storage location of the project (see figure).
 - Compiler tab: Local settings of the compiler (Page 59) for code generation and message display.
 - Additional settings tab: Definitions for the preprocessor (Page 67) and display of compiler options (Page 65) as specified in the current settings of the compiler.
 - Compilation tab: Display of the compiler options (Page 65) for the last compilation of the ST source.
 - Object address tab: Set the internal object address of the ST source. The object addresses of the other program sources are displayed.

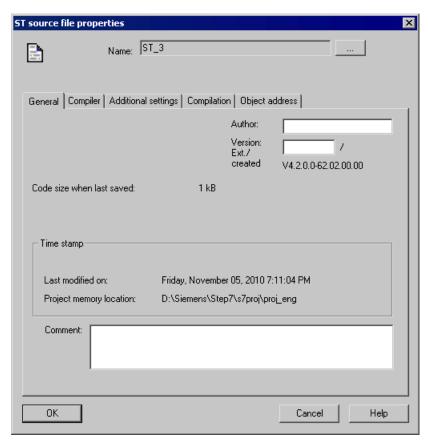


Figure 2-4 Properties of an ST source file

Changing the name of an ST source file

You can also change the names of the ST source file here. To do this, click the [...] button.

Names for program source files must satisfy the rules for identifiers: They are made up of letters (A ... Z, a ... z), numbers (0 ... 9), or single underscores (_) in any order, whereby the first character must be a letter or underscore. No distinction is made between upper and lower case letters.

The permissible length of the name depends on the SIMOTION Kernel version:

- As of Version V4.1 of the SIMOTION Kernel: maximum 128 characters.
- Up to Version V4.0 of the SIMOTION Kernel: maximum 8 characters.

Names must be unique within the SIMOTION device.

Protected or reserved identifiers (Page 91) are not allowed.

Existing program sources (e.g. ST source files, MCC units) are displayed.

NOTICE

With versions of the SIMOTION Kernel up to V4.0, a violation of the permissible length of the program source file name may not be detected until a consistency check or a download of the program source file is performed!

2.3.4 Working with the ST editor

The ST editor makes it easier for you to work with the ST source file, variables and technology objects through the following operator controls:

- Syntax coloring
- Drag&drop
- · Menu commands and shortcuts

```
ST - [C240.5T_1]
                                                                  □ INTERFACE
 2
           VAR_GLOBAL
 3
               counterVar : INT := 1; // counter variable
               outputVar : BYTE := 1; // auxiliary tag
 4
 5
          END_VAR
 6
           PROGRAM Flash;
 7
     LEND_INTERFACE
 8

☐ IMPLEMENTATION

 9
10
          PROGRAM Flash
              IF counterVar >= 500 THEN // in every 500th pass
11
12
                   %QB62 := outputVar; // set output byte
13
                   outputVar := ROL (in := outputVar, n := 1);
14
                   (* rotate bit in byte
15
                    one digit to the left *)
16
                  counterVar := 0; // reset counter
17
               END_IF:
18
               counterVar := counterVar + 1; // increment counter
19
          END PROGRAM
20
       END IMPLEMENTATION
```

Figure 2-5 Opened ST source file in the ST editor

2.3.4.1 Syntax coloring

The ST editor represents language elements in different colors:

- Blue: Keywords and compiler built-in functions
- Magenta: Numbers, values
- Green: Comments
- Black: Technology objects, user code, variables

2.3.4.2 Drag&drop

Drag&drop

A drag-and-drop operation (dragging while keeping the left mouse button pressed) enables you to:

- Move selected text areas within an ST source file or to another opened ST source file.
- Copy names of variables from the symbol browser to the ST source file.
- Copy names (e.g. of technology objects, functions or function blocks) from the project navigator to the ST source file.
- Copy system functions from the command library to the ST source file.

To copy names of variables from the symbol browser to the ST source file:

- 1. Select the entire line of the desired variable in the symbol browser. To do this, click the line number at the start of the line.
- 2. Press the left mouse button and drag the line number to the desired position in the ST source file.

The name of the selected variable is inserted in the ST source file.

To copy the name of an element (e.g. a technology object, a function or a function block) from the project navigator to the ST source file:

- 1. Select the **Project** tab in the project navigator.
- 2. Select the element in the project navigator.
- Press the left mouse button and drag the element to the desired position in the ST source file.

The name of the selected element is inserted in the ST source file.

To copy a system function from the command library to the ST source file:

- 1. Select the **Command Library** tab in the project navigator.
- 2. Select the system function in the command library.
- 3. Press the left mouse button and drag the system function to the desired position in the ST source file.

The system function is inserted in the ST source file with its parameters.

2.3.4.3 Settings of the ST editor

Procedure:

- 1. Select the menu Tools > Settings.
- 2. Select the ST editor / scripting tab.
- 3. Enter the settings.
- 4. Click **OK** or **Accept** to confirm.

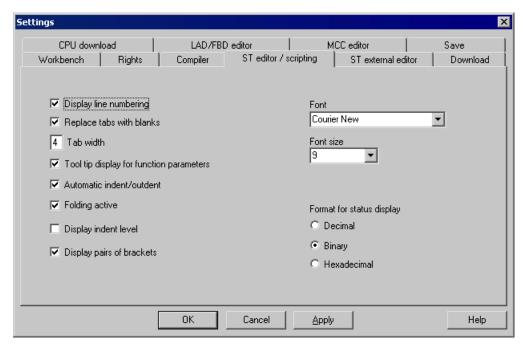


Figure 2-6 ST editor / scripting settings

The settings also apply to the script editor.

The table below contains a description of the individual parameters.

Table 2-1 ST editor / scripting parameter settings

Parameter	Description
Display line numbering	If active, the line numbers are displayed.
	See: Other ST editor tools (Page 47).
Replace tabs with blanks	You select here how text indentation is performed (for the automatic indentation or by pressing the Tab key):
	 If active: By adding the appropriate number of space characters (\$20).
	• If inactive: By adding the tab character (\$09).
	See: Indentations and tabs (Page 30).
Tab width	Number of characters skipped by a tab.
	See: Indentations and tabs (Page 30).

Parameter	Description
Tooltip display for function parameters	When active, the parameters are displayed as tooltips for the functions.
Automatic indent/outdent	If active, for the text input, source file sections and blocks are indented automatically by the set tab width.
	See: Indentations and tabs (Page 30).
Folding active	If active, the column with the folding information is displayed at the left-hand side next to the edit area.
	You can then hide blocks in an ST source file so that only the first line of the block remains visible.
	See: Folding (showing and hiding blocks) (Page 33).
Display indentation level	If active, you can optically highlight the indent and outdent for blocks using vertical help lines (in accordance with the set tab size).
	See: Indentations and tabs (Page 30).
Display bracket pairs	If active, the associated bracket of the pair that belongs to the bracket where the cursor is located will be found and optically highlighted.
	See: Other ST editor tools (Page 47).
Font	Font for the display of the text in the ST editor. All non-proportionally spaced fonts installed on the PC are available for selection.
Font size	Font size (in pt) for the display of the text in the ST editor.
	See: Change the font size in the ST editor (Page 38).
Format for status display ¹	Format in which the variable values with bit data type are displayed for the program status or the variable status (for ST editor only).
	See: Properties of the program status (Page 321), variable status (Page 317)

¹ Only for ST editor

2.3.4.4 Indentations and tabs

Specify tab width

The standard tab width for all ST sources is specified in the settings of the ST editor (Page 29).

This setting is used for all ST source files opened subsequently.

Indent using tabs or spaces

You can select in the settings of the ST editor (Page 29) how the text will be indented (e.g. with the automatic indent and outdent when the Tab key is pressed):

- By adding the appropriate number of space characters (\$20).
- By adding the tab character (\$09).

This setting is used for all ST source files opened subsequently.

Automatically indent and outdent blocks

The ST editor recognizes blocks introduced with a keyword and terminated with another keyword, e.g.:

- INTERFACE / END_INTERFACE
- IMPLEMENTATION / END IMPLEMENTATION
- Declaration blocks (e.g. TYPE / END_TYPE, VAR / END_VAR)
- Program organization units (e.g. PROGRAM / END_PROGRAM)
- Control statements (e.g. IF / END_IF, FOR / END_FOR)

During the text input, the ST editor can automatically indent text within blocks by the tab size. The end line of the block will be outdented automatically.

This function is activated in the settings of the ST editor (Page 29).

Note

This setting affects only the behavior during the text input. It does not have any effect on existing text in the ST sources.

Format current selection

You can use this function to force the blocks (see above) in an existing text to be indented by the tab size in accordance with their hierarchy. The number of the leading spaces or tabs will be changed:

- As specified by the current tab size of the ST source file.
- As specified by the current setting for the type of the indent (with tabs or spaces).

Follow these steps:

- 1. Select the text area in the ST editor that you want to format (see Select text (Page 39)).
- 2. Select the **View > Format current selection** context menu.

NOTICE

Leading tabs or spaces will be replaced in a line only when the formatting changes their number.

Indent or outdent selected area

You can use this function to indent or outdent selected sections of text by one tab width.

Follow these steps:

1. Select the text area that you want to indent or outdent in the ST editor (see Selecting text (Page 39)).

The selected text area must cover multiple lines.

2. Select the **Indent selected area** or **Undo selected area** context menu.

Indent help (Display indent level)

You can optically highlight the indent and outdent for blocks using vertical help lines (in accordance with the set tab size).

```
ST - [C240.5T_1]
                                                                  □ INTERFACE
           VAR_GLOBAL
 3
               counterVar : INT := 1; // counter variable
 4
               outputVar : BYTE := 1; // auxiliary tag
 5
          END VAR
 6
          PROGRAM Flash;
     LEND INTERFACE
 8

□ IMPLEMENTATION

10
          PROGRAM Flash
11
               IF counterVar >= 500 THEN // in every 500th pass
12
                  %QB62 := outputVar; // set output byte
13
                   outputVar := ROL (in := outputVar, n := 1);
14
                   (* rotate bit in byte
                   one digit to the left *)
15
16
                   counterVar := 0; // reset counter
17
              END_IF:
18
               counterVar := counterVar + 1; // increment counter
          END PROGRAM
19
20
      END_IMPLEMENTATION
```

Figure 2-7 ST source with visible indent aid

You can activate or deactivate this function:

- For the active ST source
 - Select the View > Indent help context menu.

This setting is not saved when the ST source file is closed.

- For all open ST sources:
 - Activate or deactivate the **Display indentation level** checkbox in the ST editor settings (Page 29).

This setting is also used for all ST source files opened subsequently.

2.3.4.5 Folds (show and hide blocks)

You can hide blocks in an ST source file so that only the first line of the block remains visible. This increases legibility when editing or reading a longer ST source file.

A block is introduced with a keyword and terminated with another keyword, e.g.:

- INTERFACE / END_INTERFACE
- IMPLEMENTATION / END_IMPLEMENTATION
- Declaration blocks (e.g. TYPE / END_TYPE, VAR / END_VAR)
- Program organization units (e.g. PROGRAM / END_PROGRAM)
- Control statements (e.g. IF / END_IF, FOR / END_FOR)
- Block comment (* / *)

Folding must be activated (see below) in order to show and hide blocks. Once this function has been activated, the column containing the folding information (to the left of the edit area) is displayed.

How to recognize that a block is displayed with folding activated:

The

 (minus) character appears next to the first line of the block.

How to recognize that a block is hidden:

- The \boxplus (plus) character appears next to the first visible line of the block.
- A hyphen is displayed below this line. This hyphen is visible even if the column containing the folding information is hidden.

```
ST - [C240.5T_1]
                                                                  _ 🗆 ×
     □ INTERFACE
 2
           VAR GLOBAL
 3
               counterVar : INT := 1; // counter variable
 4
               outputVar : BYTE := 1; // auxiliary tag
 5
           END_VAR
 6
           PROGRAM Flash;
     LEND_INTERFACE
     IMPLEMENTATION
 9
10
           PROGRAM Flash
               IF counterVar >= 500 THEN // in every 500th pass
11
12
                   %QB62 := outputVar; // set output byte
13
                   outputVar := ROL (in := outputVar, n := 1);
14
                   (* rotate bit in byte
15
                    one digit to the left *)
16
                   counterVar := 0; // reset counter
17
              END IF:
               counterVar := counterVar + 1; // increment counter
18
19
           END PROGRAM
     LEND_IMPLEMENTATION
20
                                                                       ◩
```

Figure 2-8 ST source file for which all blocks are shown

```
ST - [C240.5T_1]
                                                                  ■ INTERFACE
 2
           VAR_GLOBAL
 3
               counterVar : INT := 1; // counter variable
               outputVar : BYTE := 1; // auxiliary tag
 4
 5
          END_VAR
 6
          PROGRAM Flash;
      Lend_interface
 7
 8
 9

□ IMPLEMENTATION

10
           PROGRAM Flash
               IF counterVar >= 500 THEN // in every 500th pass
11
18
               counterVar := counterVar + 1; // increment counter
19
          END PROGRAM
     Lend_implementation
20
```

Figure 2-9 ST source file with hidden IF block (including block comment)

Activating or deactivating folding

Folding must be activated in order to be able to show and hide blocks. Once this function has been activated, the column containing the folding information (to the left of the edit area) is displayed.

How to activate or deactivate folding:

- For the active ST source file:
 - Select the **View > Folding** context menu.

This setting is not saved when the ST source file is closed.

- For all open ST sources:
 - Activate or deactivate the Folding active checkbox in the settings of the ST editor (Page 29).

This setting is also used for all ST source files opened subsequently.

Showing and hiding blocks

You can only show or hide blocks if folding has been activated for the source file in question (see above). Once this function has been activated, the column containing the folding information is displayed.

How to show or hide blocks:

- Hide an individual block (options):

 - Position the cursor on the corresponding line of the block and press the CTRL+ALT+T shortcut.

Only the first line of the block remains visible. All subsequent lines of the block (including lines of subordinate blocks) will be hidden.

The show/hide status of the subordinate blocks is saved. This is reinstated when individual blocks are shown.

- Show an individual block (options):
 - Click on the ℍ (plus) character in the column containing the folding information.
 - Position the cursor on the visible line of the block and press the CTRL+ALT+T shortcut.

All subsequent lines of the block will be shown. Subordinate blocks are shown as follows: If the show/hide status has been saved (when hiding individual blocks, for example), this will be reinstated.

- Hide all blocks:
 - Press the CTRL+ALT+C shortcut.

All the blocks of the ST source file (including all the subordinate blocks) will be hidden. In each case, only the first line of the 1st-level blocks remain visible (usually INTERFACE and IMPLEMENTATION).

- Show all blocks:
 - Press the CTRL+ALT+D shortcut.

All the blocks of the ST source file (including all the subordinate blocks) will be shown. All the lines of the ST source file will be visible.

- Hide subordinate blocks:
 - Position the cursor on the corresponding line of the block and press the CTRL+ALT+V shortcut.

All the subordinate blocks for the current block will be hidden and the current block itself will be shown. Only the lines of the current block and the first lines of the blocks on the next level will be visible.

- Show subordinate blocks:
 - Position the cursor on the corresponding line of the block and press the CTRL+ALT+R shortcut.

The current block and all subordinate blocks will be shown. All the lines of these blocks will be visible.

Note

The information relating to displayed and hidden blocks is saved in the project when the ST source file is closed.

This information is not transferred when the ST source file is exported (Page 69).

2.3.4.6 Splitting the editor window

You can split the ST editor window into two segments, giving you two views of the same ST source file.

Splitting a window or canceling a split

How to split the current editor window into two segments or cancel such a split:

• Select the ST source file > Split window menu command.

Following the split, the cursor is located in the upper window segment.

The settings for splitting the editor window are not saved when the ST source file is closed. ST source files are always opened in an entire window (i.e. one that is not split).

Note

The editor window cannot be split if the program status (Page 323) test function is being used

```
🖺 ST - [C240.ST_1]
                                                                              INTERFACE
           VAR_GLOBAL
 3
               counterVar : INT := 1; // counter variable
               outputVar : BYTE := 1; // auxiliary tag
 4
           END_VAR
           PROGRAM Flash:
 6
      LEND_INTERFACE
 8
     IMPLEMENTATION
 9
           PROGRAM Flash
10
      INTERFACE
           VAR_GLOBAL
  3
               counterVar : INT := 1; // counter variable
  4
                outputVar : BYTE := 1; // auxiliary tag
  5
           END VAR
           PROGRAM Flash:
  6
      LEND_INTERFACE
     IMPLEMENTATION
PROGRAM F1
 10
           PROGRAM Flash
                IF counterVar >= 500 THEN // in every 500th mass
```

Figure 2-10 ST editor with split window

Adjusting the segment height

You can adjust the height of the two segments to your individual requirements:

- 1. Use the mouse to move the cursor to the dividing line between the two segments, until it turns into a double-headed arrow (see screenshot above).
- 2. Press and hold the left mouse button and drag the dividing line to the required position.

2.3.4.7 Display spaces and tabs

You can display spaces and tabs in the ST source files.

```
ST - [C240.5T_1 *]
                                                                                                  | INTERFACE
  2
           ----VAR GLOBAL
 3
              → → counterVar ·: · INT · ·: = ·1; · // · counter · variable
               → → outputVar · · : · BYTE · : = · 1; · // · auxiliary · tag
  5
              →END VAR
              →PROGRAM·Flash;
          END_INTERFACE
 9

□ IMPLEMENTATION

10
           → IF · counterVar · >= · 500 · THEN · / / · in · every · 500th · pass
11
              \rightarrow \longrightarrow \$QB62 \cdot := \cdot outputVar; \cdot \cdot \cdot // \cdot set \cdot output \cdot byte
12
13
               \rightarrow \longrightarrow \longrightarrowoutput\forallar \cdot := \cdot ROL \cdot (in \cdot := \cdot output \forallar , \cdot n \cdot := \cdot 1);
14
                 → → (*·rotate·bit·in·byte)
15
                    \rightarrow \longrightarrow \cdot \cdot \cdot one \cdot digit \cdot to \cdot the \cdot left \cdot *)
16
                    → → counterVar · : = · 0; · // · reset · counter ·
17
               \rightarrow \longrightarrow END_IF;
18
               → —→ counterVar ·: = · counterVar ·+·1; ·//·increment · counter ·
              →END_PROGRAM
19
20
         END IMPLEMENTATION
```

Figure 2-11 ST source file with visible spaces and tabs

Procedure

How to specify whether spaces and tabs are displayed in the active ST source file:

- 1. Set the cursor in the opened ST source.
- 2. Select the View > Formatting symbols context menu.

This setting is not saved when the ST source is closed.

2.3.4.8 Changing the font size in the ST editor

You can change the font size of the ST source in the editor. The font size of the line numbers and the size of other display elements (e.g. fold marks, bookmarks) will also be changed.

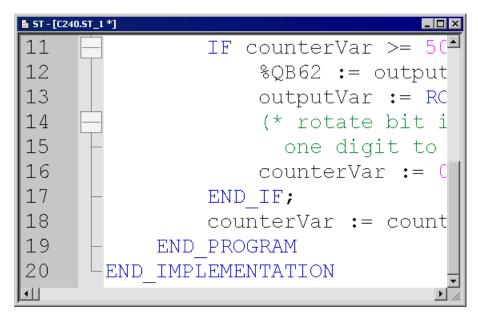


Figure 2-12 Increased size display of the ST source

Proceed as follows

You can change the font size:

- For the current ST source
- For ST source files to be opened subsequently

How to change the font size for the current ST source (alternative):

- Press the CTRL key while moving the mouse wheel
- Press concurrently the CTRL key and one of the following keys on the numeric block:
 - ADD (+) to increase,
 - MINUS (-) to reduce,
 - DIV for 100%.

How to change the font size for ST sources to be opened subsequently:

- 1. Open the settings for the ST editor (see Settings of the ST editor (Page 29)).
- 2. Enter the required font size.

This setting will used for all ST sources that will be opened subsequently. It does not affect the currently opened ST sources.

2.3.4.9 Select text

Selecting lines of text

How to select lines of text:

- With the mouse:
 - With pressed left mouse button, scan the text to be selected.

or

- With the keyboard or the mouse:
 - Place the cursor with the arrow keys of the keyboard or with the mouse at the start of the text to be selected.
 - Press the Shift key while placing the cursor at the end of the text to be selected.
 Please also refer to the keyboard shortcuts (Page 52).

```
ST - [C240.5T_1 *]
                                                                                  INTERFACE
  2
             VAR_GLOBAL
 3
                  counterVar : INT := 1; // counter variable
  4
                  outputVar : BYTE := 1; // auxiliary tag
  5
             END_VAR
             PROGRAM Flash:
  6
       LEND_INTERFACE
  8

☐ IMPLEMENTATION

 9
10
             PROGRAM Flash
                  IF counterVar >= 500 THEN // in every 500th pass
%QB62 := outputVar; // set output byte
outputVar := ROL (in := outputVar, n := 1);
11
12
13
14
                        (* rotate bit in byte
                       one digit to the left *)
counterVar := 0; // reset counter
15
16
17
                  END_IF:
18
                  counterVar := counterVar + 1; // increment counter
19
             END_PROGRAM
        END IMPLEMENTATION
20
```

Figure 2-13 ST source with selected lines of text

Selecting columns of text

How to select columns of text:

- With the mouse:
 - Press the Alt key while keeping the left mouse button pressed, scan the text to be selected.

Of

- With the keyboard or the mouse:
 - Place the cursor with the arrow keys of the keyboard or with the mouse at the start of the text to be selected.
 - Press the ALT+SHIFT key combination while placing the cursor at the end of the text to be selected. Please also refer to the keyboard shortcuts (Page 52).

```
ST - [C240.5T_1 *]
                                                                  INTERFACE
           VAR GLOBAL
 3
               counterVar : INT := 1; // counter variable
 4
               outputVar : BYTE := 1; // auxiliary tag
 5
           END_VAR
 6
           PROGRAM Flash;
      Lend_interface
 8

□ IMPLEMENTATION

 9
10
           PROGRAM Flash
              IF counterVar >= 500 THEN // in every 500th pass
11
12
                   %QB62 := outputVar; // set output byte
13
                   outputVar := ROL (in := outputVar, n := 1);
14
                   (* rotate bit in byte
15
                    one digit to the left *)
16
                   counterVar := 0; // reset counter
17
              END IF:
               counterVar := counterVar + 1; // increment counter
18
19
           END PROGRAM
      END IMPLEMENTATION
20
```

Figure 2-14 ST source with selected columns of text

Selecting a single line

How to select a single line:

Click with the left mouse button next to the line number of the appropriate line.

Selecting the complete text

How to select the complete text (alternatives):

- Press the CTRL key while clicking with the left mouse button in the column with the line numbers.
- Press the CTRL+A key combination.

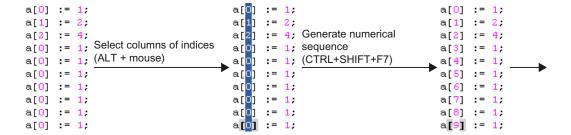
2.3.4.10 Generating a simple series of numbers (generating a sequence)

You can generate simple series of integer numbers (sequences) that follow a specific pattern in the ST editor. This can be useful, for example, for the initialization of a field.

Procedure

- 1. In the ST editor, select all the numbers that you want to replace with a series of numbers (column-by-column, for example); see Selecting text (Page 39).
- 2. Press the CTRL+SHIFT+F7 shortcut.

The ST editor interprets all selected numbers as being possible elements and attempts to identify the pattern of the series from the initial elements and to calculate the subsequent elements (see below). The initial elements of the series must represent integer values. After the calculation has been performed, the ST editor replaces all the selected numbers which follow the initial elements with the calculated values.



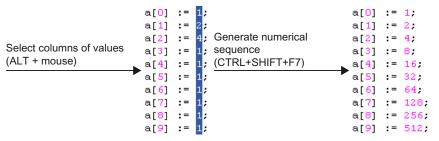


Figure 2-15 Example for generating series of numbers in the ST editor

Calculation of the elements

All the numbers selected in the ST editor are interpreted as being possible elements. The initial elements from which the series is calculated must represent integer values.

When determining the series of numbers, it is assumed that an element a_{n+1} can be determined from the previous element a_n using a linear function with the integer coefficients j and k. This means the following equation applies:

$$a_{n+1} = f(a_n) = j \cdot a_n + k$$

Coefficients j and k are calculated from the initial elements in the series:

- 1. First of all, an attempt is made to determine the integer coefficients j and k from the three initial elements of the series of numbers a_1 , a_2 , and a_3 ($j \ge 0$).
- 2. If this is not possible, only the first two elements a₁ and a₂ are used for the calculation:
 - Coefficient j will be set to 1.
 - Coefficient k will be determined from the resulting formula $a_2 = a_1 + k$.

These values are used to calculate the series of numbers. All selected numbers will be replaced by the calculated elements; the initial elements of the series which are used remain unchanged.

The following table shows some examples for series of numbers calculated in this manner.

Table 2-2 Examples for linear series of numbers with specified initial elements

Initial elements of the series			Calculate	d result	Resulting series of numbers	
a ₁	a ₂	a 3	j	k	Equation	
0	1	2	1	1	$a_{n+1} = a_n + 1$	0, 1, 2, 3, 4, 5, 6, 7, 8, 9
1	2	3	1	1	$a_{n+1} = a_n + 1$	1, 2, 3, 4, 5, 6, 7, 8, 9, 10
0	2	4	1	2	$a_{n+1} = a_n + 2$	0, 2, 4, 6, 8, 10, 12, 14, 16, 18
1	2	4	2	0	a _{n+1} = 2a _n	1, 2, 4, 8, 16, 32, 64, 128, 256, 512
2	3	5	2	-1	$a_{n+1} = 2a_n - 1$	2, 3, 5, 9, 17, 33, 65, 129, 257, 513
2	1	1	0	1	a _{n+1} = 1	2, 1, 1, 1, 1, 1, 1, 1, 1
3	2	1	1	-1	$a_{n+1} = a_n - 1$	3, 2, 1, 0, -1, -2, -3, -4, -5, -6
0	1	0 1	1	1	$a_{n+1} = a_n + 1$	0, 1, 2, 3, 4, 5, 6, 7, 8, 9
0	0	21	1	0	$a_{n+1} = a_n$	0, 0, 0, 0, 0, 0, 0, 0, 0
¹ Only the	initial elem	ents a₁ and	l a ₂ of the s	series are u	sed, a ₃ is ignored	and will be calculated.

NOTICE

The initial elements of the series used for the calculation must represent integer values. However, they can also be entered as floating-point numbers.

When the series is calculated, the numbers to be taken into account must all be selected.

The selected area must only contain numbers and certain special characters (e.g. opening and closing brackets, commas).

The first time an impermissible character is encountered in the selected area, the calculation of the series will be aborted.

See the examples in the following figure.

```
a[0] := 1
                                                                        a[0] := 1
                                    a[0] :=
a[1] := 5.0E+0;
                                    a[1] :=
                                                                        a[1] := 5.0E+0;
                                             5.0<mark>E+0</mark>;
a[2] := 2.5E+1; Select columns
                                                  E+1; Generate numerical
                                                                        a[2] := 9E+1;
                                    a[2] :=
               ; (ALT + mouse)
                                                    ; sequence
a[3] := 0.1
                                    a[3] :=
                                                                        a[3] :=
                                                    ; (CTRL+SHIFT+F7)
                                                                       a[4] := 17
a[4] := 0.1
                                    a[4] := 0.1
a[5] := 0.1
              ; Error:
                                                                        a[5] := 21
                                    a[5] := 0.1
                                                   ; Result:
a[6] := 0.1
                                    a[6] := 0.1
                                                                        a[6] := 25
               ; Numbers not fully
                                                                                       ;
                                                    : Incorrect numerical
                                                                        a[7] := 29
a[7] := 0.1
                                    a[7] := 0.1
               ; selected
                                                    ; sequence
a[8] := 0.1
                                    a[8] :=
                                                                        a[8] := 33
a[9] := 0.1
                                                                        a[9] := 37
               ;
                                    a[9] :=
a[0] := 1
                                    a[<mark>0</mark>] :=
                                                                         a[0] := 1
a[1] := 5.0E+0;
                                                                         a[1] := 5.0E+0;
                                    a[1] :=
                                             5.0E+0:
a[2] := 2.5E+1; Select columns
                                    a[2] := 2.5E+1; Generate numerical
                                                                         a[2] := 2.5E+1;
              ; (ALT + mouse)
a[3] := 0.1
                                                     sequence
                                    a[3] := 0.1
                                                                         a[3] := 125
                                                     (CTRL+SHIFT+F7)
a[4] := 0.1
                                    a[4] :=
                                             0.1
                                                                         a[4] := 625
a[5] := 0.1
              ; Error:
                                                                         a[5] := 3125
                                    a[5] :=
                                             0.1
                                                     Result:
                                                                         a[6] := 0.1
a[6] := 0.1
                                    a[6] :=
              ; Impermissible
                                             0.1
                                                     Incomplete
a[7] := 0.1
                                    a[7] :=
                                             0.1
                                                                        a[7] := 0.1
               : characters selected
                                                     numerical sequence
                                                                         a[8] := 0.1
a[8] := 0.1
                                    a[8] :=
                                             0.1
a[9] := 0.1
                                    a[<mark>9</mark>] :=
                                                                         a[9] := 0.1
```

Figure 2-16 Examples of how incorrect selections cause unwanted results when generating a series of numbers in the ST editor

2.3.4.11 Use bookmarks

You can set bookmarks in the ST editor. This allows you to jump to specific selected lines within the ST source file.

```
_ 🗆 ×
🔓 ST - [C240.ST_1 *]

☐ INTERFACE

 2
           VAR_GLOBAL
 3
               counterVar : INT := 1; // counter variable
               outputVar : BYTE := 1; // auxiliary tag
 4
           END_VAR
 5
           PROGRAM Flash:
 6
      LEND_INTERFACE
 8
   🔘 🖃 IMPLEMENTATION
 9
10
           PROGRAM Flash
               IF counterVar >= 500 THEN // in every 500th pass
11
                   %QB62 := outputVar; // set output byte
12
                   outputVar := ROL (in := outputVar, n := 1);
13
14
                   (* rotate bit in byte
15
                     one digit to the left *)
16 🕕
                   counterVar := 0; // reset counter
17
               END IF:
               counterVar := counterVar + 1; // increment counter
18
19
           END_PROGRAM
20
       END IMPLEMENTATION
                                                                        Þ
```

Figure 2-17 ST source with bookmarks

Setting and deleting bookmarks

How to set a bookmark for a line of the active ST source file or to delete an existing bookmark:

- With the keyboard and the mouse:
 - Press the Ctrl key.
 - Simultaneously, click with the left mouse button at the right-hand side next to the line number of the appropriate line.
- · With the mouse:
 - Set the cursor in the appropriate line of the ST source.
 - Select the **Bookmarks > Insert/remove bookmark** context menu.

Note

Bookmarks are saved when the ST source file is closed.

Jump to bookmark

How to jump to the next bookmark within the ST source:

• Select the **Bookmarks > Next bookmark** context menu.

How to jump to the previous bookmark within the ST source:

• Select the **Bookmarks > Previous bookmark** context menu.

Delete all bookmarks

How to delete all bookmarks in an ST source:

• Select the **Bookmarks > Remove all bookmarks** context menu.

2.3.4.12 Automatic completion

In the ST editor, you can automatically complete identifiers. A selection list with identifiers that begin with the previously entered characters will be displayed.

```
🖺 ST - [C240.ST_1 *]
                                                                             _ 🗆 ×
     | INTERFACE
 2
           VAR GLOBAL
               counterVar : INT := 1; // counter variable
 3
 4
               outputVar : BYTE := 1; // auxiliary tag
 5
           END VAR
 6
           PROGRAM Flash;
 7
     LEND INTERFACE
 8
     IMPLEMENTATION
 9
10
           PROGRAM Flash
              IF counterVar >= 500 THEN // in every 500th pass
11
           END FOR
                                 ar; // set output byte
12
          END_IF
13
                                    (in := outputVar, n := 1);
           END_LABEL
14
                                    byte
          END_PROGRAM
15
                                   he left *)
          END_REPEAT
16
                                    // reset counter
          END SYNC
17
          END_TYPE
18
                                 ▼ rVar + 1; // increment counter
          END
19
20
      LEND_IMPLEMENTATION
```

Figure 2-18 ST editor, automatic completion of an identifier (e.g. END_)

Procedure

How to automatically complete an identifier:

- 1. Write the first characters of the identifier (e.g. the letters of a word).
- 2. Press the Ctrl+space key combination.

The selection possibilities are displayed in a window.

- 3. Expand or refine the selection possibilities which are displayed:
 - Enter additional characters.
 - Delete characters.
 - Use the left/right arrow keys to move the cursor.
- 4. Use the up/down arrow keys to select the required identifier.
- 5. Accept the identifier. The current word is overwritten.

Note

If only a single identifier is offered for selection, the selection window will not be opened and the identifier completed immediately.

Functional description

The following identifiers that begin with the specified character will be offered:

- Keywords of the Structured Text language
- Identifiers from the command library
- For technology objects including their system variables and configuration data
- Identifiers of the own ST source:
 - Program organization units (POU)
 - Data types
 - Variables and constants
 - Structure elements
- Identifiers from imported program sources

Note

Identifiers from the own ST source and from imported program sources will be displayed correctly only when the corresponding program source has been compiled.

The display is made context-sensitive, only those types of identifiers that are appropriate at the associated location of the ST source will be offered:

- Within a declaration block, only data types and keywords
- · Within a program organization unit (POU), no data types
- For a structure (e.g. var struct.xx), only structure components

2.3.4.13 Opening a called block

From the ST editor you can directly open and edit a user-defined program organization unit (POU), such as a function or a function block, which is called in the ST source file.

- 1. Position the cursor in the identifier of a program organization unit (POU), e.g. when calling a function or declaring an instance of a function block.
- 2. Select the Open called block context menu.

The subsequent response will depend on the programming language in which the source file of the called POU was written:

SIMOTION ST programming language:

The corresponding ST source file is opened, if necessary. The cursor is positioned at the start of the relevant POU in the implementation section.

The cursor jumps to the start of the POU in the implementation section within the same ST source file.

SIMOTION MCC or SIMOTION LAD/FBD programming languages:

The corresponding POU (MCC chart, LAD/FBD program) is opened in the associated editor.

2.3.4.14 Other help for the ST editor

Display bracket pairs

The two brackets of a bracket-pair can be optically highlighted.

To do this, place the cursor next to a bracket. The editor attempts to find the associated brackets of the pair and highlights both brackets, where applicable. This simplifies the recognition of bracket pairs, in particular for nesting.

How to switch this function on or off:

- For the active ST source file:
 - Select the View > Display bracket pairs context menu.

This setting is not saved when the ST source file is closed.

- For all open ST sources:
 - Activate or deactivate the **Display bracket pairs** checkbox in the ST editor settings (Page 29).

This setting is also used for all ST source files opened subsequently.

Showing and hiding line numbering

Line numbers can be displayed in the ST editor:

How to switch this function on or off:

- For the active ST source file:
 - Select the View > Line numbering context menu.

This setting is not saved when the ST source file is closed.

- For all open ST sources:
 - Activate or deactivate the **Display line numbers** checkbox in the ST editor settings (Page 29).

This setting is also used for all ST source files opened subsequently.

Changing upper/lower case

You can change the case of selected text to upper case or lower case:

- 1. Select the text whose case you want to change; see Selecting text.
- 2. Select the **Selection in upper case** or **Selection in lower case** context menu.

Tool tip display

The ST editor provides support for some identifiers by displaying tool tips. These are shown if you briefly hover the cursor over the identifier.

For the identifiers of variables, for example, the associated data type is displayed in the tool tip. More tool tips will be available soon.

2.3.4.15 Using the command library

The command library is a tab in the project navigator. It contains the available system functions, system function blocks, and operators.

You can drag these elements from the command library to the ST editor window with drag&drop.

2.3.4.16 ST editor toolbar

This toolbar contains important operating actions for programming:

Table 2-3 ST editor toolbar

Symbol	Meaning
F61	Accept and compile
	Click this symbol to transfer the active ST source file to the project and compile it into executable code.
	See: Starting the compiler (Page 55).
	Insert ST source file
_	Click this icon to create a new ST source file. The icon is active only when the PROGRAMS folder where the ST source file is to be saved is selected in the project navigator.
	See: Insert ST source file (Page 21).
₽	Program status
	Click this icon to start the program status test mode. During the program execution, you can monitor the values of the variables marked in the ST source.
	The following prerequisites are necessary:
	The program must be compiled with the appropriate compiler option.
	2. The project and the program must be loaded into the target system.
	3. An online connection to the target system must have been established.
	Reclick this icon to end the program status .
	See: Using the program status (Page 323).
11	Stop monitoring of the program variables
	Click this icon in the program status test mode to stop the monitoring of the program variables.
	See Using the program status (Page 323).
	Continue monitoring of the program variables
_	Click this icon in the program status test mode to continue the monitoring of the program variables.
	See: Using the program status (Page 323).
661	Refresh
	Click this symbol in the program status test mode to force updating of the values displayed. The monitoring of the program variables must have been activated.
	See: Using the program status (Page 323).

Symbol	Meaning
	Format current selection
_	Click this symbol to indent the blocks in the selected text area by one tab width, in accordance with the block hierarchy.
	See Indentations and tabs (Page 30).
¶	Formatting symbols on/off
	Click this symbol to show or hide blanks and tabs in the active ST source file.
	See Displaying blanks and tabs (Page 37).
	Insert/remove bookmark
_	Click this symbol to set a bookmark in the current line of the active ST source file or to delete an existing bookmark.
	See: Using bookmarks (Page 43).
1	Next bookmark
	Click this symbol to jump to the next bookmark in the active ST source file.
	See: Using bookmarks (Page 43).
1	Previous bookmark
	Click this symbol to jump to the previous bookmark in the active ST source file.
	See: Using bookmarks (Page 43).
(*	Remove all bookmarks
	Click this symbol to remove all bookmarks from the active ST source file.
	See: Using bookmarks (Page 43).
*■	Go to start of block
	Click this symbol to move the cursor to the start of the current or higher-level block.
→ ■	Go to end of block
	Click this symbol to move the cursor to the end of the current block.

2.3.4.17 ST editor context menu

The ST editor context menu is shown if you right-click in an open ST source file.

Depending on the active application/editor or the mode (ONLINE/OFFLINE), certain commands are not displayed or cannot be selected.

As far as editor functions are concerned, this context menu also applies to the script editor.

You can select the following functions:

Table 2-4 ST editor and script editor context menu

Function	Meaning/Note
Open called block ¹	If the cursor is positioned in the identifier of a user-defined program organization unit (POU), e.g. when calling a function or declaring an instance of a function block:
	Select this command to open and edit the source of this POU (ST source file, MCC chart, LAD/FBD program).
	See: Open called block (Page 46).
Cut	Select this command to cut the selected area from the ST source file and save it to the clipboard.

Fu	nction	Meaning/Note
Сору		Select this command to copy the selected area to the clipboard.
Inserting		Select this command to insert the contents of the clipboard into the ST source file at the current cursor position.
De	lete	Select this command to delete the selected area or the character to the right of the cursor.
Se	lect all	Select this command to select all of the text in the ST source file.
		See: Select text (Page 39).
Ass	sign parameters to a call	Available soon.
Vie	w	
	Line numbering on/off	Select this command to show or hide the line numbers in the active ST source file.
		See: Other ST editor tools (Page 47).
	Indent help	Select this command to highlight the indents and outdents for blocks in the active ST source file by means of vertical auxiliary lines (in accordance with the set tab width).
		See: Indentations and tabs (Page 30).
	Display bracket pairs	Select this command to highlight both brackets of a pair in the active ST source file, if the cursor is positioned at one of the two brackets.
		See: Other ST editor tools (Page 47).
	Formatting symbols	Select this command to show or hide blanks and tabs in the active ST source file.
		See: Displaying blanks and tabs (Page 37).
	Folding	Select this command to activate or deactivate folding in the active ST source file. The folding information in the active ST source file is then displayed or hidden.
		See: Folding (showing and hiding blocks) (Page 33).
	Format current selection	Select this command to indent the blocks in the selected text area by one tab width, in accordance with the block hierarchy.
		See: Indentations and tabs (Page 30).
	Split window	Select this command to split the active window of the ST editor into two segments horizontally, giving you two views of the same ST source file.
		See: Splitting the editor window (Page 36).
Во	okmarks	
	Insert/remove bookmark	Select this command to set a bookmark in the current line of the active ST source file or to delete a bookmark which has been set there.
		See: Using bookmarks (Page 43).
	Next bookmark	Select this command to jump to the next bookmark in the active ST source file.
		See: Using bookmarks (Page 43).
	Previous bookmark	Select this command to jump to the previous bookmark in the active ST source file.
		See: Using bookmarks (Page 43).
	Remove all bookmarks	Select this command to remove all bookmarks from the active ST source file. See: Using bookmarks (Page 43).
		Joee. Using DOUNITIAINS (Fage 43).

Function	Meaning/Note	
Selection in upper case	Select this command to change the selected text to upper case.	
	See: Other ST editor tools (Page 47).	
Selection in lower case	Select this command to change the selected text to lower case.	
	See: Other ST editor tools (Page 47).	
Indent selected area	If no text is selected:	
	Select this command to move the text on the right of the cursor to the next tab position.	
	If text is selected in one single line:	
	Select this command to delete the selected text and move the subsequent text to the next tab position.	
	If text is selected in multiple lines:	
	Select this command to indent the selected area (Page 30). A tab character (\$09) or the equivalent number of spaces (\$20) will be inserted, depending on the settings for the ST editor (Page 29).	
Undo selected area	If no text is selected:	
	Select this command to move the cursor to the previous tab position.	
	If text is selected in one single line:	
	Select this command to cancel the selection and move the cursor to the previous tab position.	
	If text is selected in multiple lines:	
	Select this command to outdent the selected area (Page 30).	
Go to start of block	Select this command to move the cursor to the start of the current or higher-level block.	
Go to end of block	Select this command to move the cursor to the end of the current block.	
Go to start of block, level 0	Select this command to move the cursor to the start of the higher-level block, 1st level.	
Go to start of block, level 1	Select this command to move the cursor to the start of the higher-level block, 2nd level.	
Set/remove breakpoint ¹	Select this command to set a breakpoint at the selected code position or to remove an existing breakpoint.	
	See: Setting breakpoints (Page 332).	
Activate/deactivate breakpoint ¹	Select this command to activate or deactivate the breakpoint at the selected code position.	
	See: Activating breakpoints (Page 341).	

¹ Not available in the script editor context menu.

2.3.4.18 Shortcuts

The ST editor also provides keyboard shortcuts. Some commands can also be called via the **Edit** or **ST editor** menus:

The keyboard shortcuts related to editor functions also apply to the script editor.

Table 2-5 Keyboard shortcuts for ST editor and script editor

Shortcuts	Description	
F2	Jump to the next bookmark.	
F3	Find next (menu Edit > Find next).	
F9 ¹	Set or remove a breakpoint (menu Debug > Set/remove breakpoint).	
F12 ¹	Activate or deactivate a set breakpoint (menu Debug > Activate/deactivate breakpoint).	
BACK	Delete the character to the left of the cursor.	
INS	Switch between insert mode and overwrite mode.	
DEL	Delete the selected area or the character to the right of the cursor (menu Edit > Delete).	
Arrow key	Move the cursor.	
POS1	Move cursor to the beginning of the line.	
END	Move cursor to the end of the line.	
PG UP	Move up one page. The cursor follows.	
PG DN	Move down one page. The cursor follows.	
TAB	If no text is selected:	
	Move the text on the right of the cursor to the next tab position.	
	If text is selected in one single line:	
	Delete the selected text and move the subsequent text to the next tab position.	
	If text is selected in multiple lines:	
	Indent selection.	
	A tab character (\$09) or the equivalent number of spaces (\$20) will be inserted, depending on the settings for the ST editor.	
SHIFT+F2	Jump to the previous bookmark.	
SHIFT+BACK	Delete the character to the left of the cursor.	
SHIFT+INS	Paste clipboard contents (menu Edit > Paste).	
SHIFT+DEL	Cut the selected area (menu Edit > Cut).	
SHIFT+Arrow key	Select line of text.	
SHIFT+POS1	Select text back to the beginning of the line.	
SHIFT+END	Select text to the end of the line.	
SHIFT+PG UP	Move up one page. Select lines of text up to the new cursor position.	
SHIFT+PG DN	Move down one page. Select lines of text up to the new cursor position.	

Shortcuts	Description
SHIFT+TAB	If no text is selected:
	Jump to the preceding tab position.
	If text is selected in one single line:
	Jump to the preceding tab position.
	If text is selected in multiple lines:
	Outdent selection.
CTRL+A	Select all text (menu Edit > Select All).
CTRL+B ¹	Accept and compile ST source file (menu ST source file > Accept and compile).
CTRL+C	Copy the selected area to the clipboard (menu Edit > Copy).
CTRL+D	Duplicate the current line or the area selected.
CTRL+F	Find text in ST source file (menu Edit > Find)
CTRL+H	Replace text in ST source file (menu Edit > Replace).
CTRL+J	Display the next search result in the project-wide search (menu Edit > Display next position).
CTRL+L	Copy the current line or the selected area to the clipboard.
CTRL+U	Change selected text to lower case.
CTRL+V	Paste clipboard contents (menu Edit > Paste).
CTRL+X	Cut the selected area (menu Edit > Cut).
CTRL+Y	Redo the last action (menu Edit > Redo).
CTRL+Z	Undo the last action (menu Edit > Undo).
CTRL+space	Automatic completion
CTRL+F2	Set or remove bookmarks.
CTRL+F4	Close the active window (e.g. menu ST source file > Close).
CTRL+F5 ¹	Remove all the breakpoints (in all the program source) in the SIMOTION device (menu Debug > Remove all breakpoints).
CTRL+F7 ¹	Activate or deactivate the program status function (menu ST source file > Program status on/off).
CTRL+F8 ¹	Continue to execute the program at the activated breakpoint (menu Debug > Continue).
CTRL+BACK	Delete the word to the left of the cursor.
CONTROL+INS	Copy the selected area to the clipboard (menu Edit > Copy).
CTRL+DEL	Delete the word to the right of the cursor.
CTRL+arrow key (left/right)	Move cursor left or right by one word.
CTRL+arrow key (up/down)	Move up or down one page. The cursor remains in the same position for as long as it is visible in the window.
CTRL+POS1	Move cursor to the beginning of the ST source file.
CTRL+END	Move cursor to the end of the ST source file.
CTRL+SHIFT+B	Highlight bracket pairs in the current ST source file.
CTRL+SHIFT+F	Search for texts within the project (menu Edit > Search in the project)
CTRL+SHIFT+G	Replace texts within the project (menu Edit > Replace in the project)
CTRL+SHIFT+H	Assign parameters to a call. Available soon.
CTRL+SHIFT+U	Change selected text to upper case.
CTRL+SHIFT+F2	Remove all bookmarks from the ST source file.

Shortcuts	Description
CTRL+SHIFT+F3	Arrange windows, tile horizontally.
CTRL+SHIFT+F5	Arrange windows, tile vertically.
CTRL+SHIFT+F7	Generate a simple series of numbers (sequence) in the selected area.
CTRL+SHIFT+F8	Format selected area.
CTRL+SHIFT+F9	Move cursor to the start of the current or higher-level block.
CTRL+SHIFT+F10	Move cursor to the end of the current block.
CTRL+SHIFT+F11	Move cursor to the start of the higher-level block, 1st level.
CTRL+SHIFT+F12	Move cursor to the start of the higher-level block, 2nd level.
CTRL+SHIFT+BACK	Delete text to the left of the cursor up to the beginning of the line.
CTRL+SHIFT+DEL	Delete text to the right of the cursor up to the end of the line.
CTRL+SHIFT+arrow key (left/right)	Select word to the left or right of the cursor.
CTRL+SHIFT+POS1	Select lines of text back to the beginning of the ST source file.
CTRL+SHIFT+END	Select lines of text up to the end of the ST source file.
CTRL+ALT+C	Folding: Hide all blocks of the current ST source file.
CTRL+ALT+D	Folding: Show all blocks of the current ST source file.
CTRL+ALT+F	Folding: Show or hide folding information in the current ST source file.
CTRL+ALT+I	Display indentation level in the current ST source file.
CTRL+ALT+L	Show or hide line numbers in the current ST source file.
CTRL+ALT+O ¹	If the cursor is in the identifier of a program organization unit (POU): Open called block, i.e. open program source of the POU and position the cursor.
CTRL+ALT+R	Folding: Show all subordinate blocks.
CTRL+ALT+S	Split window or cancel split (menu ST source file > Split window).
CTRL+ALT+T	Folding: Show/hide block.
CTRL+ALT+V	Folding: Hide all subordinate blocks.
CTRL+ALT+W	Show or hide blanks and tabs in the current ST source file.
CTRL+ADD (numeric keypad)	Increase font size in the current ST source file.
CTRL+MINUS (numeric keypad)	Decrease font size in the current ST source file.
CTRL+DIV (numeric keypad)	Change font size in the current ST source file to 100%.
ALT+SHIFT+L	Change selected text to upper case.
ALT+SHIFT+U	Change selected text to lower case.
ALT+SHIFT+Arrow key	Select text by column.
ALT+SHIFT+POS1	Select columns of text back to the beginning of the line.
ALT+SHIFT+END	Select columns of text to the end of the line.
ALT+SHIFT+Pg Up	Move down one page. Select columns of text up to the new cursor position.
ALT+SHIFT+PG DN	Move down one page. Select columns of text up to the new cursor position.

¹ Keyboard shortcut does not apply to the script editor.

Table 2- 6	Combined keyboard and mouse actions for ST editor and script editor
1 2 NIA /- N	I OMNINGA KAVINGSTA SINA MOLICA SCTIONS FOR SIL ANITOR SINA SCRINT ANITOR
I able Z- U	Combined Revocard and mouse actions for on editor and script editor

Keyboard	Mouse	Description
	Single left-click in text	Set cursor.
	Double left-click in text	Select word.
	Press left button and drag mouse	Select line of text.
	Single left-click on line number	Select line.
	Turn mouse wheel	Scroll vertically. Cursor remains unchanged.
SHIFT	Single left-click in text	Select line of text.
SHIFT	Turn mouse wheel	Scroll horizontally.
CTRL	Single left-click on line number	Select all text (menu Edit > Select All).
CTRL	Single left-click in bookmark column	Set or delete bookmarks.
CTRL	Turn mouse wheel	Change font size.
ALT	Press left button and drag mouse	Select text by column.
ALT+SHIFT	Single left-click in text	Select text by column.

2.3.5 Starting the compiler

Requirement

The ST source file has been opened with the ST editor.

Proceed as follows

- 1. Click in the window with the ST editor. The dynamic ST source file menu appears.
- 2. Select the ST source file > Accept and compile menu command.

Note

The ST source file menu is dynamic. It only appears if the window of the ST editor is active.

The compiler checks the syntax of the ST source file. The "Compile/check output" tab of the detail view displays the successful compilation of the source text or compiler errors. The error details include: The name of the ST source file, the number of the line in which the error occurred, the error number and the error description.

2.3.5.1 Help for the error correction

To obtain help during error correction:

• Double-click the error message in the Compile/check output tab of the detail view.

The cursor is placed at the relevant line in the ST source file.

2.3.6 Making settings for the compiler

You can define the compiler settings (compiler options) as follows:

- Globally for the SIMOTION project, valid for all programming languages, seeGlobal settings of the compiler (Page 56)
- Locally for an individual ST source within the SIMOTION project, see Local settings of the compiler (Page 59)

2.3.6.1 Global compiler settings

The global settings are valid for all programming languages within the SIMOTION project.

Procedure

- 1. Select the menu Options > Settings.
- 2. Select the Compiler tab.
- 3. Define the settings according to the following table.
- 4. Confirm with OK.

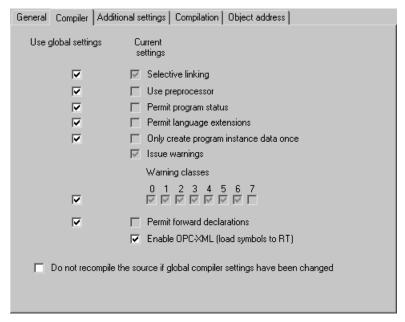


Figure 2-19 Global compiler settings

Parameter

Table 2-7 Parameters for global compiler settings

Parameter	Description	
Display warning classes ¹	In addition to error messages, the compiler can issue warnings and information. You can set the scope of the warning messages to be output:	
	Active: The compiler issues warnings and information for the selected class.	
	Inactive : The compiler suppresses warnings and information for the respective class.	
	See also Meanings of the warning classes (Page 65).	
Selective linking ¹	Active (standard): Unused code is removed from the executable program.	
	Inactive: Unused code is retained in the executable program.	
Use preprocessor ¹	Active: Preprocessor is used (see Controlling the preprocessor (Page 290)).	
	Inactive (standard): Preprocessor is not used.	
Enable program status¹	Active: Additional program code is generated to enable monitoring of program variables (including local variables).	
	Inactive (standard): Program status not possible.	
	See Properties of the program status (Page 321).	
Permit language extensions ¹	Active: Language elements are permitted that do not comply with IEC 61131-3.	
	Direct bit access to variables of a bit data type (Page 137)	
	Accessing the input parameter of a function block while outside the function block (Page 183)	
	Calling a program while in a different program (Page 188)	
	Inactive (standard): Only language elements that comply with IEC 61131-3 are permitted.	
Only create program instance data once ¹	Active: The local variables of a program are only stored once in the user memory of the unit. This setting is required for calling a program while inside a different program (Page 188).	
	Inactive (standard): The local variables of a program are stored according to the task assignment in the user memory of the respective task.	
	See Memory areas of the variable types (Page 223).	
Permit forward declarations	Only for the ST programming language.	
(ST)	Forward declarations enable you to use program organization units (POUs) before they are fully defined. Prototype declarations of POUs are possible prior to their use, but only required for an instance declaration of a function block.	
	Active: Forward declarations are permitted.	
	Inactive (standard): Forward declarations are not permitted.	
	See Forward declarations (Page 300).	
	Forward declarations are always permitted with the MCC and LAD/FBD programming languages.	
	It is also possible to make a local setting on the ST source file (Page 59). Please also refer to the description of the effectiveness of global or local compiler settings (Page 63).	

Parameter	Description
Permit single step (MCC)	Only for the MCC programming language.
	Active : An additional program code is created which enables individual program steps to be monitored.
	Inactive: Single step is not possible.
	This function facilitates debugging of your program.
	See "Tracking single steps in the program" in the MCC Programming Manual.
	It is also possible to make a local setting on the MCC unit. Please also refer to the description of the effectiveness of global or local compiler settings (Page 63).
Permit trace (MCC - only for	Only for the MCC programming language and for SIMOTION Kernel as of version V4.2.
RT versions >= 4.2)	Active : An additional program code is created which enables monitoring of the program execution in program branches which are executed cyclically.
	Inactive: Trace is not possible.
	This function facilitates debugging of your program.
	See "Tracking program execution per trace" in the MCC Programming Manual.
	It is also possible to make a local setting on the MCC unit. Please also refer to the description of the effectiveness of global or local compiler settings (Page 63).
Display all messages with "Save and compile changes" ²	Here, you can control the scope of the error log that will be displayed in the workbench's detail view when you call the Save and compile changes command in SIMOTION SCOUT.
	Active : A detailed log is created that is similar to that for single compilation of an ST source file.
	Inactive: A compressed error log is created.
Optimize execution order	Only for LAD/FBD programming languages.
(LAD/FBD)	Active: LAD/FBD networks are calculated in the optimized execution order.
	Inactive: LAD/FBD networks are calculated in the non-optimized execution order.
	see Local settings of the compiler (Page 59). Please also refer to the description of the I compiler settings (Page 63).

²User-specific settings. Valid for all SIMOTION projects that the user processes.

NOTICE

You may have to save and compile the project for the settings to take effect.

2.3.6.2 Local compiler settings

Local settings are configured individually for each ST source file; local settings overwrite global settings.

Procedure

- 1. Open the Properties window for the ST source file, see Changing the properties of an ST source file (Page 25):
 - Select the ST source file in the project navigator and select the **Edit > Object properties** menu command.
- 2. Select the **Compiler** tab.
- 3. Define the settings according to the following table.
- 4. Confirm with OK.

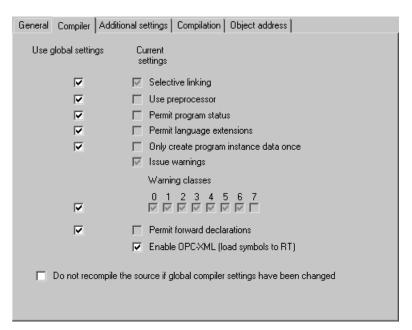


Figure 2-20 Local compiler settings for the ST source file

Parameter

Table 2-8 Parameters for the local compiler settings for the ST source file

Parameter	Description
Use global settings	This checkbox is available for every parameter which also has a global setting. It can only be selected when the "Do not recompile the source if global compiler settings have been changed" checkbox is inactive. This is where you define whether the global settings are adopted or whether the local settings will apply.
	See the description under "Effectiveness of global or local compiler settings (Page 63)".
	Use the second checkbox or the other checkboxes for the relevant parameters (described below) to define the local settings.
Selective linking ¹	Active: Unused code is removed from the executable program.
	Inactive: Unused code is retained in the executable program.
	Gray background (display only): The global setting displayed is adopted (when "Use global settings" = active).
Use preprocessor ¹	Active: Preprocessor is used.
	Inactive: Preprocessor is not used.
	Gray background (display only): The global setting displayed is adopted (when "Use global settings" = active).
	See Controlling the preprocessor (Page 290).
Enable program status¹	Active : Additional program code is generated to enable monitoring of program variables (including local variables).
	Inactive: Program status not possible.
	Gray background (display only): The global setting displayed is adopted (when "Use global settings" = active).
	See Properties of the program status (Page 321).
Permit language extensions ¹	Active: Language elements are permitted that do not comply with IEC 61131-3.
	Direct bit access to variables of a bit data type (Page 137)
	Accessing the input parameter of a function block while outside the function block (Page 183)
	Calling a program while in a different program (Page 188)
	Inactive: Only language elements are permitted that comply with IEC 61131-3.
	Gray background (display only): The global setting displayed is adopted (when "Use global settings" = active).
Only create program instance data once ¹	Active: The local variables of a program are only stored once in the user memory of the unit. This setting is required for calling a program while inside a different program (Page 188).
	Inactive : The local variables of a program are stored according to the task assignment in the user memory of the respective task.
	Gray background (display only): The global setting displayed is adopted (when "Use global settings" = active).
	See Memory areas of the variable types (Page 223).
	For further information, refer to the SIMOTION Basic Functions Function Manual.

Parameter	Description
Issue warnings Warning classes ¹	In addition to error messages, the compiler can issue warnings and information. You can set the scope of the warning messages to be issued.
	"Issue warnings" checkbox:
	Active : The compiler issues the warnings and information according to the warning class selection that follows.
	Inactive : The compiler suppresses all warnings and information concerning this unit. The checkboxes for the warning classes are hidden.
	Gray background (display only): Operating on a global setting basis, the compiler always issues warnings and information in accordance with the global warning class selection shown below (if "Use global settings" = active).
	"Warning classes" checkboxes (only if "Issue warnings" = active):
	Active: The compiler issues warnings and information for the selected class.
	Inactive : The compiler suppresses warnings and information for the respective class.
	Gray background (display only): The global setting displayed is adopted (when "Use global settings" = active).
	See also Meanings of the warning classes (Page 65).
Permit forward declarations ¹	Forward declarations enable you to use program organization units (POUs) before they are fully defined. Prototype declarations of POUs are possible prior to their use, but only required for an instance declaration of a function block.
	Active: Forward declarations are permitted.
	Inactive (standard): Forward declarations are not permitted.
	Gray background (display only): The global setting displayed is adopted (when "Use global settings" = active).
	See Forward declarations (Page 300).
Enable OPC-XML	Active: Symbol information for the unit variables of the ST source file is available in the SIMOTION device.
	This is required for:
	The _exportUnitDataSet and _importUnitDataSet functions; see the SIMOTION Basic Functions Function Manual
	The watch function of IT DIAG.
	Inactive: Symbol information is not created.

Parameter	Description
Do not recompile unit if global compiler settings have been changed	Active: The global settings of the compiler have no effect for all parameters. The "Use global settings" checkboxes cannot be selected and are grayed out. When changing the global compiler settings, the ST source file is not recompiled.
	This setting is required for libraries that have a know-how protection program (Page 67) with a "High" level:
	For all program sources in this library.
	For the library itself.
	Inactive: The "Use global settings" checkboxes can be selected for all parameters and are displayed with a white background. These checkboxes specify whether the global properties are taken over for the corresponding parameters.
	This setting means that in the following case the ST source file is compiled even though all "Accept global settings" checkboxes are inactive:
	The global settings of the compiler have been changed and the menu Project > Save and compile changes is selected.
	See the description under "Effectiveness of global or local compiler settings (Page 63)".

¹ Global setting also possible, see Global settings of the compiler (Page 56). Please also refer to the description of the effectiveness of global or local compiler settings (Page 63).

2.3.6.3 Effectiveness of global or local compiler settings

You control the effectiveness of the global and local settings of a parameter using the local compiler settings (Page 59).

"Do not recompile the source if global compiler settings have been changed" checkbox

With the "Do not recompile the source if global compiler settings have been changed" checkbox, you specify whether the global properties of the compiler influence the program source.

 Active: The global settings of the compiler have no effect for all parameters. The "Use global settings" checkboxes cannot be selected and are grayed out. When changing the global compiler settings, the ST source file is not recompiled.

This setting is required for libraries that have a know-how protection program (Page 67) with a "High" level:

- For all program sources in this library.
- For the library itself.
- **Inactive:** The "Use global settings" checkboxes can be selected for all parameters and are displayed with a white background. These checkboxes specify whether the global properties are taken over for the corresponding parameters.

This setting means that in the following case the program source is compiled even though all "Accept global settings" checkboxes are inactive:

 The global settings of the compiler have been changed and the menu Project > Save and compile changes is selected.

This causes problems for libraries that have a know-how protection program (Page 67) with a "High" level: Online inconsistencies can also occur for projects that have been converted from an earlier version of SIMOTION SCOUT.

Checkboxes for the other parameters

Every parameter that has a global setting also has at least two checkboxes:

"Accept global settings" checkbox:

You use this checkbox to define whether global settings are to be accepted. It can only be selected when the "Do not recompile the source if global compiler settings have been changed" checkbox is inactive.

The following settings are possible:

– Active:

The global settings are accepted for the corresponding parameter.

No other checkboxes may be selected for this parameter; they are grayed out and show the global setting.

Inactive:

The global settings are ignored for the corresponding parameter. Only the local settings, which you define with the other checkboxes, are effective.

One or more checkboxes for local settings:

The function of these checkboxes depends on the "Accept global settings" checkbox:

If the "Accept global settings" checkbox is active:

The global settings are accepted for the corresponding parameter. The checkboxes for the local settings can no longer be selected; they are grayed out and show the global setting.

If the "Accept global settings" checkbox is inactive:

The checkboxes for the local settings can be selected and are displayed on a white background. You can use them to define the local settings for the corresponding parameter. The global settings are ignored.

This behavior applies to the following compiler settings:

- Selective linking
- Use preprocessor
- Enable program status
- Permit language extensions
- Only create program instance data once
- Display warnings with warning classes
- Permit forward declarations (only for the ST programming language)
- Permit single step (only in MCC programming language)
- Permit trace (only for the MCC programming language and for SIMOTION Kernel as of version V4.2)

Note

You can check the current compiler options which will be effective the next time the program source is compiled.

• To do this, select the "Additional settings" tab (Page 65) in the Properties window of the program source.

2.3.6.4 Meanings of the warning classes

The table lists the warning classes and their meanings.

Table 2- 9 Meanings of the warning classes

Warning class	Meaning
0	Warnings for unreferenced or unused code sections and data
1	Warnings for hidden identifiers
2	Warnings for data type conversion, e.g. for data change
3	Warnings about set compiler options
4	Warnings about semaphores (potentially faulty functions)
5	Warnings about alarm functions
6	Warnings about constructs in libraries (unit variables declared)
7	Messages of the preprocessor

The detailed description of the compiler error messages specifies which warning classes are assigned to the individual warnings (16001 - 16700) (Page 419) and information (32010 - 32653) (Page 424).

2.3.6.5 Display of the compiler options

You can view for a program source the following:

- The current compiler options using the global or local settings of the compiler.
- The compiler options used for the last compilation of the program source.

Requirement

The Properties window of the program source (Page 25) is open.

Procedure

To display the current compiler options using the global or local settings of the compiler (Page 56):

• Select the Additional settings tab.

The current compiler options for the program source are displayed. They are valid for a future compilation.

To display the compiler options used for the last compilation of the program source:

• Select the **Compiler** tab.

The following are displayed for the last compilation of the program source:

- The version of the used compiler.
- The used compiler options.

Meaning of the compiler options

Compiler option	Meaning
-c ²	Do not create debug and symbol information.
-C lang_ext	"Permit language extensions" active.
-C lang_iec	"Permit language extensions" inactive.
-C opcsym	"Permit OPC-XML" ¹ active.
-C no_opcsym	"Permit OPC-XML" inactive.
-C opcsym	"Use preprocessor" ¹ active.
-C no_preproc	"Use preprocessor" inactive.
-C prog_once	"Only create program instance data once" active.
-C prog_multi	"Only create program instance data once" inactive.
-C scan_twice	"Permit forward declarations" active.
-C scan_once	"Permit forward declarations" inactive.
-D text	Preprocessor definition (Page 67).
-e user ²	Only global settings act.
-e local	"Do not recompile the source if global compiler settings have been changed" active. Only local settings act.
	No details (default): "Do not recompile the source if global compiler settings have been changed" inactive. Global settings will be augmented with local settings.
-l ²	Accept the package settings from device or library.
-l sel	"Selective linking" active.
-l no_sel	"Selective linking" inactive.
-S	"Enable program status" ¹ active.
-s_off	"Enable program status" inactive.
-w no_warn	"Suppress warnings"¹ active.
-w all_warn	Display all warnings.
-w <i>n</i> _off	Warning class <i>n</i> active ¹ .
-w <i>n</i> _on	Warning class <i>n</i> inactive ¹ .
Further options	Internal options of the SIMOTION compiler.
¹ Meaning of the compiler	option: see "Local compiler settings (Page 59)".

Meaning of the compiler option: see "Local compiler settings (Page 59)".

 $^{^{\}rm 2}$ Only when the compiler is called from the command line, e.g. using scripting.

Note

The compiler options can also be specified when the compiler is called from the command line, e.g. using scripting.

2.3.7 Know-how protection for ST source files

You can protect ST source files from access by unauthorized third parties. Protected ST source files can only be opened or exported as plain text files by entering a password.

The SIMOTION online help provides additional information on know-how protection.

Note

If you export in XML format, the ST source files are exported in an encrypted form. When importing the encrypted XML files, the know-how protection, including login and password, is retained.

See also

Know-how protection for libraries (Page 273)

2.3.8 Making preprocessor definitions

You can make definitions for the preprocessor (see Controlling the preprocessor (Page 290)) in the Properties dialog box of the ST source file. This enables you to control the preprocessor for ST source files with know-how protection too (see Know-how protection for ST source files (Page 67)).

Making preprocessor definitions in the Properties dialog box

- 1. Open the Properties window for the ST source file (see Changing the properties of an ST source file (Page 25)):
 - Select the ST source file in the project navigator, followed by the **Edit > Object properties** menu command.
- 2. Select the Additional settings tab.
- 3. Enter the preprocessor definitions (syntax as shown in the following table).
- 4. Confirm with OK.

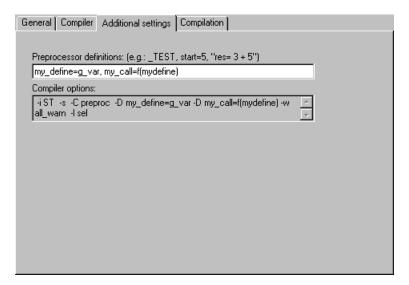


Figure 2-21 Preprocessor definitions

Table 2- 10 Syntax of the preprocessor definitions

Syntax	Meaning
Identifier=text	The specified <i>identifier</i> is defined and replaced in the ST source file by
'Identifier=text'	the specified <i>text</i> .
"Identifier=text"	Permissible characters: See table footnote.
	If the expression contains blanks (e.g. in the text), the syntax "Identifier=text" must be used.
Identifier	The specified <i>identifier</i> is defined and replaced in the ST source file by blank text.
	Permissible characters: See table footnote.
Multiple preprocessor	definitions are separated by commas: Definition 1. Definition 2

Multiple preprocessor definitions are separated by commas: *Definition_1, Definition_2, ...* Permissible characters:

- For *identifiers*: In accordance with the rules for identifiers: Series of letters (A ... Z, a ... z), digits (0 ... 9) or single underscores (_) in any order, whereby the first character must be a letter or underscore. No distinction is made between upper and lower case letters.
- For *text*: Sequence of any characters other than \ (backslash), ' (single quote) and " (double quote). The keywords USES, USELIB and USEPACKAGE are not permitted.

Note

Preprocessor definitions, which are made within an ST source file with pragmas, overwrite the definitions in the Properties dialog box.

Note the information relating to preprocessor statements (Page 291).

2.3.9 Exporting, importing and printing an ST source file

An overview is provided here of the export, import and printing of an ST source file.

2.3.9.1 Exporting an ST source file as a text file (ASCII)

You can export an ST source file as a text file in ASCII format and then either reimport this file as an ST source file or edit it with any ASCII editor.

Procedure

To export an ST source file as an ASCII file:

- 1. Open the ST source file (Page 24), entering the password if necessary (for ST source files with know-how protection (Page 67)).
- 2. Make sure that the cursor is in the ST editor.
- 3. Select the ST source file > Export menu command.
- 4. Enter the path and file name for the ASCII file and click Save to confirm.

The ST source file is saved as an ASCII file; the file name is given the default extension *.st Alternatively, you can also proceed as follows:

- 1. Select the ST source file in the project navigator.
- 2. Select **Export** from the context menu.
- 3. Only for ST source files with know-how protection (Page 67) and which are not already open:

If the user with the log-in details assigned to the ST source file has not yet logged in:

- Enter the corresponding password for the displayed login.
 - The know-how protection for this unit is temporarily canceled (for this export).
- If required, activate the "Use login as a standard login" checkbox.
 You will be logged in with this login and can now export or open additional units to which the same login is assigned without having to re-enter the password.
- 4. Enter the path and file name for the ASCII file and click Save to confirm.

Note

Folding information (Page 33) and bookmarks (Page 43) are not exported.

2.3.9.2 Exporting an ST source file in XML format

Follow these steps to export an ST source file in XML format:

- 1. Select the ST source file in the project navigator.
- 2. Select the context menu Expert > Save project and export object.
- 3. Specify the path for the XML export, and confirm with OK.

An XML file with the ST source file name and a folder with additional associated XML files are saved in the specified path.

Note

Know-how-protected ST source files can also be exported in XML format. The ST source files are exported encrypted. When importing the encrypted XML files, the know-how protection, including login and password, is retained.

Folding information (Page 33) and bookmarks (Page 43) are not exported.

2.3.9.3 Importing a text file (ASCII) as an ST source file

To import an ASCII file as an ST source file:

- 1. Select the **PROGRAMS** folder under the appropriate SIMOTION device in the project navigator.
- 2. Select the menu Insert > External source > ST source file.
- 3. Select the ASCII file to be imported, and click **Open** to confirm.

The dialog box for inserting an ST source file is displayed.

4. Enter the name of the ST source file and select the additional options (see Insert ST source file (Page 21)).

The ASCII file is incorporated into the current project directory as an ST source file and can be opened.

2.3.9.4 Importing XML data into ST source files

Follow these steps to import XML data into an ST source file:

- 1. If applicable, insert a new ST source file (see Insert ST source file (Page 21)).
- 2. Select the ST source file in the project navigator.
- 3. Select the context menu **Expert > Import object**.
- 4. Select the XML data to be imported.

The imported XML data overwrites existing data in the selected ST source file. The entire project is saved and recompiled.

Alternative:

- 1. In the project navigator, select the **PROGRAMS** folder.
- 2. In the context menu, select **Import object**.
- 3. Select the XML data to be imported.

A new ST source file is created, and the XML data is imported. This ST source file is assigned the name which is saved in the XML data; if a naming conflict occurs, it is automatically renamed. The entire project is saved and recompiled.

Note

Note that if the XML data to be imported was exported from an ST source file that was know-how protected: When importing the encrypted XML data, the know-how protection, including login and password, is retained.

2.3.9.5 Printing an ST source file

To print an ST source file:

- 1. Open the ST source file.
- 2. Make sure that the cursor is in the ST editor.
- 3. Select the menu **Project > Print**.

The program is printed with the name and date.

2.3.10 Using an external editor

What external editors can be used?

As an alternative to the default ST editor, you can use any other ASCII editor that supports the following function:

External programs (for example, compiler) can be called and run on the active window.

In addition, the editor should be capable of highlighting certain text passages of the ST source file in color (syntax coloring).

Note

If you use an external editor, the dynamic ST source file menu and its entries are not available. The corresponding toolbar is also inactive.

It must be possible to start compilation of the ST source file from the external editor.

Status Program continues with the ST editor.

Settings for the use of an external editor

The settings are made in the SCOUT workbench:

- 1. Select the menu Tools > Settings.
- 2. Select the ST external editor tab (see figure).
- 3. Activate the Use external ST editor checkbox.
- 4. Enter the path of the external editor:
 - Click Browse... and select the path and file name of the editor.

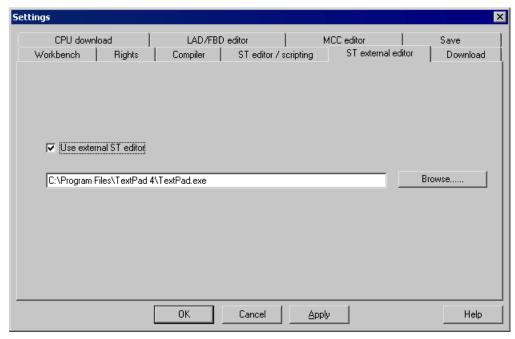


Figure 2-22 Settings for the use of an external editor

Making settings in the external editor

The following notes are of a general nature. Compare the operator instructions of the external editor.

- 1. Configure the path to the ST compiler in the external editor. The compiler is located in the STEP7 installation directory s7bin\u7wstcax.exe.
- 2. Syntax files are supplied for various editors. These enable the editor to highlight text passages in color (syntax coloring). Copy the syntax file to the relevant directory and configure the editor accordingly.

Note the following when using an external editor:

/ CAUTION

Close all windows of the external editor before you close a project or exit SIMOTION SCOUT. Failure to do so could result in loss of data!

2.3.11 ST source file menus

2.3.11.1 ST source file menu

Depending on the active application/editor or the mode (ONLINE/OFFLINE), certain commands are not displayed or cannot be selected. The menu is only displayed if the ST editor is active in the working area.

You can select the following functions:

Table 2- 11 ST Source File Menu

Function	Meaning/Note	
Close	Select this command to close the active ST source file. In the event of changes, you can decide whether you want to transfer the changed source file to the project.	
Properties	Select this command to display the properties of the active ST source file. Several tabs are provided to make local settings for this source.	
	See: Changing the properties of an ST source file (Page 25).	
Accept and compile	Choose this command to transfer the current ST source file to the project and compile into executable code.	
	See: Starting the compiler (Page 55).	
Execute preprocessor	As an option, the preprocessor scans an ST source file before compiling and can, for example, replace character strings in the file, which will then be taken into account during the compilation. You can specifically execute the preprocessor statements with this menu command.	
Export	Select this command to export the active ST source file as text file (ASCII).	
	See: Exporting an ST source file as a text file (ASCII) (Page 69).	
Split window	Select this command to split the active window of the ST editor into two segments horizontally, giving you two views of the same ST source file.	
	See: Splitting the editor window (Page 36).	
Program status on/off	Select this command to start the program status test mode. During the program execution, you can monitor the values of the variables marked in the ST source.	
	The following prerequisites are necessary:	
	1. The program must be compiled with the appropriate compiler option.	
	2. The project and the program must be loaded into the target system.	
	3. An online connection to the target system must have been established.	
	Select the command again to close the program status .	
	See: Using the program status (Page 323).	

2.3 Working with the ST editor and the compiler

Function	Meaning/Note	
Save variables	You can save retain, unit and global variables with this menu command. You can save these variables from the RAM/ROM memory of the target device and store them on a data medium as XML file. When these variables are restored, they can be written from the data medium to the RAM/ROM memory of the target device.	
Restore variables	You can restore retain, unit and global variables from the previously exported variables with this menu command. When these variables are restored, they can be written from the data medium to the RAM/ROM memory of the target device.	

2.3.11.2 ST source file context menu

The ST source file context menu is shown if you select an ST source file in the project navigator and then right-click it.

Depending on the active application/editor or the mode (ONLINE/OFFLINE), certain commands are not displayed or cannot be selected.

You can select the following functions:

Table 2- 12 ST source file context menu

Function	Meaning/Note	
Open	Select this command to open the selected ST source file.	
	See: Opening an existing ST source file (Page 24).	
Cut	The selected ST source files are deleted and saved on the clipboard.	
Сору	The selected ST source files are copied to the clipboard.	
Paste	The contents of the clipboard are inserted in the selected folder.	
Delete	The selected ST source file is deleted, including all the data.	
Rename	Select this command in order to change the name of the selected ST source file. Please note that with name changes, it is not possible to change the referencing to this name and that the new name must comply with the Rules for identifiers (Page 89).	
Save variables	You can save retain, unit and global variables with this menu command. You can save these variables from the RAM/ROM memory of the target device and store them on a data medium as XML file. When these variables are restored, they can be written from the data medium to the RAM/ROM memory of the target device.	
Restore variables	You can restore retain, unit and global variables from the previously exported variables with this menu command. When these variables are restored, they can be written from the data medium to the RAM/ROM memory of the target device.	
Expert		
Import object	Select this command to import XML data to the selected ST source file from an ST source file which you have previously exported to another project. The existing data in the ST source file being imported is overwritten.	
	See: Importing XML data into an ST source file (Page 70).	
Save project and export object	Select this command to export the selected ST source file in XML format. You can import the exported data into other projects.	
	See: Exporting an ST source file in XML format (Page 70).	

Function		Meaning/Note	
Accept and compile		Choose this command to transfer the current ST source file to the project and compile into executable code. See: Starting the compiler (Page 55).	
Execute preprocessor		As an option, the preprocessor scans an ST source file before compiling and can, for example, replace character strings in the file, which will then be taken into account during the compilation. You can specifically execute the preprocessor statements with this menu command.	
Program status on/off		Select this command to start the program status test mode. During the program execution, you can monitor the values of the variables marked in the ST source file.	
		The following requirements are necessary:	
		The program must be compiled with the appropriate compiler option.	
		2. The project and the program must be loaded into the target system.	
		3. An online connection to the target system must have been established. Select the command again to close the program status .	
		See: Using the program status (Page 323).	
Expo	ort	Select this command to export the selected ST source file as a text file (ASCII).	
		See: Exporting an ST source file as a text file (ASCII) (Page 69).	
Know-how protection			
Set		Select this command to protect the selected ST source file from unauthorized access by third parties. Protected ST source files can only be opened or exported as plain text files by entering a password.	
		See: Know-how protection for ST source files (Page 67).	
	Delete	Select this command to cancel the know-how protection for the selected source file permanently. The password needs to be entered in order to do this.	
		See: Know-how protection for ST source files (Page 67).	
Refe	rence data		
	Create	Select this command in order to create the reference data (cross-reference list, program structure, code attributes) for the selected ST source file.	
		The cross-reference list for the selected ST source file appears after this command is executed.	
		See: Reference data (Page 282), creating a cross-reference list (Page 282).	
Display			
	Cross references	The cross-reference list for the selected ST source file is formed from the reference data created previously and is displayed. The cross-reference list contains the declaration and uses all the identifiers for the selected ST source file.	
		See: Content of the cross-reference list (Page 283).	
	Program structure	The program structure for the selected ST source file is formed from the reference data created previously and is displayed. The program structure contains all the subprogram calls and their nesting within the selected ST source file.	
		See: Content of the program structure (Page 287).	

2.4 Creating a sample program

Function Meaning/Note		Meaning/Note
reference data created previously and are displayed. The code attr		The code attributes for the selected ST source file are formed from the reference data created previously and are displayed. The code attributes contain information about the storage requirements of various data areas of the selected ST source file.
		See: Code attribute contents (Page 288).
·		Select this command to print the selected ST source file. You can choose whether you wish to print the text of the ST source file and/or their properties.
Print	preview	Choose this command to generate a preview of the expected print output.
Properties		Select this command to display the properties of the selected ST source file. Several tabs are provided to make local settings for this source file.
		See: Changing the properties of an ST source file (Page 25).

2.4 Creating a sample program

In this section, we create a short program to illustrate the steps involved, including starting and testing. Testing is described in Program test (Page 305).

Function

The *Flash* program sets a bit in an output byte of your target system and rotates it within this byte. This causes each bit of the output byte to be set and reset in succession. After the last bit of the byte, the first bit is to be set again. You can observe the result of the program at the outputs of your target system.

2.4.1 Requirements

To create the sample program, you need

- A SIMOTION project and
- A SIMOTION device (e.g. SIMOTION C240) within the project whose output is configured at address 62.

2.4.2 Opening or creating a project

Projects contain all the information about the hardware and configuration. This includes the programs you use to control the hardware.

Proceed as follows

If a project does not yet exist, proceed as follows:

- 1. Select **Project** in the menu bar.
- 2. Select New or Open.
- 3. Specify a name for a new project, and click **OK** to confirm.

For details, see the online help.

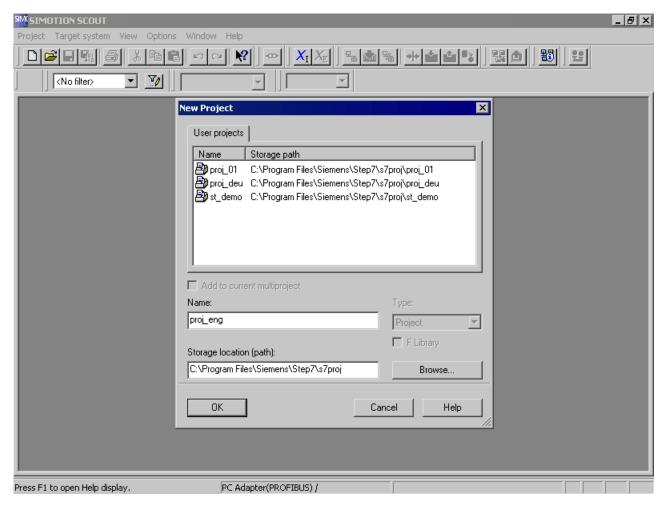


Figure 2-23 Creating a new project

2.4.3 Making the hardware known

The steps are as follows:

- 1. Create and configure a new SIMOTION device (e.g. C240 V4.2).
- 2. Configure an output in HW Config at Address 62.

For more details on steps 1 and 2, refer to the online help.

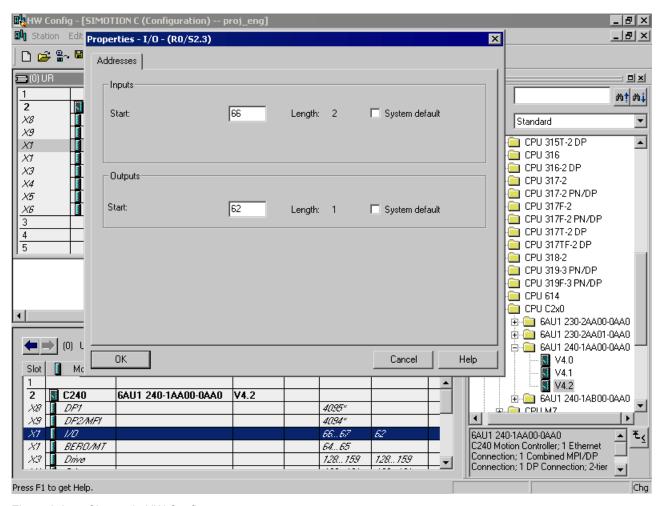


Figure 2-24 Change in HW Config

2.4.4 Entering source text with the ST editor

Proceed as follows

- 1. In the project navigator, open the tree for your SIMOTION device (programs are assigned to the SIMOTION device on which they are to run).
- 2. Select the PROGRAMS folder and choose Insert > Program > ST source file.
- 3. Enter a name for the ST source file consisting of up to 128 characters (see figure), e.g. **ST_1**, and click **OK** to confirm the entries.
 - The ST editor appears in the working area. The ST source file **ST_1** is inserted in the navigator.
- 4. Enter the source text from Source text of the sample program (Page 81), preferably with indented lines. To do this, press the TAB key.
 - The features of the ST editor are described in Working with the ST editor (Page 26); the structure of an ST source file is described in detail in Structure of the ST source file (Page 102) and in Source file sections (Page 193).
- 5. Use comments as often as possible. Enter your comment after the // characters if the comment fits on one line of text. If the comment extends across several lines, insert it between character pairs (* and *).
- 6. Save the complete project with **Project > Save**.

2.4 Creating a sample program

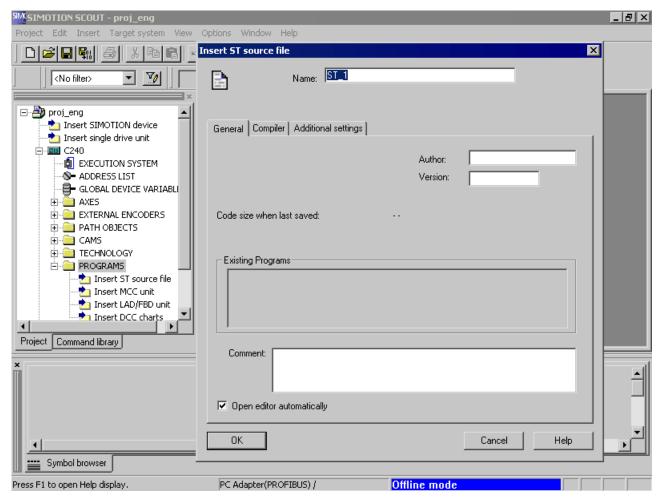


Figure 2-25 Naming the ST source file

2.4.4.1 Functions of the editor

In addition to simple text input, the ST editor provides the following advanced/convenience functions for documenting the functionality of your source text:

- Standard Windows user features (for example, Undo with Ctrl+Z or Redo with Ctrl+Y)
- Syntax coloring (different colors for different language elements)
- Source file printout in an appropriate layout with page number, source file name and printing date
- Export/import of the source file
- Source file archiving (via the project)

A detailed description of the functions is contained in Working with the ST editor (Page 26) and in Making settings for the compiler (Page 56).

2.4.4.2 Source text of the sample program

The table shows the source code of the sample program. You need to enter it in the same way to create executable code.

Table 2- 13 Flash sample program

```
INTERFACE
   VAR_GLOBAL
        counterVar : INT := 1; // counter variable
        outputVar : BYTE := 1; // auxiliary tag
   END VAR
    PROGRAM Flash;
END_INTERFACE
IMPLEMENTATION
   PROGRAM Flash
        IF counterVar >= 500 THEN // in every 500th pass
           %QB62 := outputVar; // set output byte
           outputVar := ROL (in := outputVar, n := 1);
            (* // rotate bit in byte
              one digit to the left*)
            counterVar := 0; // reset counter
        END_IF;
        counterVar := counterVar + 1; // increment counter
   END PROGRAM
END_IMPLEMENTATION
```

2.4.5 Compiling a sample program

Before you can run or test your program, you must compile it into executable machine code. The compiler performs this task.

2.4.5.1 Starting the compiler

Before you can run or test your program, you must compile it into executable machine code. The ST compiler performs this task.

Start the compiler as follows:

- 1. Click in the window with the ST editor to display the **ST source file** menu. This menu is a dynamic menu and is only displayed if the window of the ST editor is active.
- 2. Start the compiler by selecting the ST source file > Accept and compile menu command.

2.4.5.2 Correcting errors

The compiler checks the syntax of the ST source file. The **Compile/check output** tab of the detail view displays the successful compilation of the source text or compiler errors. The error details include: Name of the ST source file, the line number where the error occurred, the error number and an error description.

Proceed as follows to correct an error in the sample program:

- 1. Double-click the error message. The cursor is placed at the relevant line in the ST source file. See Example for error messages (Page 82).
- 2. Start debugging the first error.
- 3. Start the compilation operation again.
- 4. Repeat the entire operation until no more errors are displayed (0 errors).

After a successful compilation, you will have created an application program with the name **flash**. This program is displayed in the project navigator below the **ST_1** program source file.

2.4.5.3 Example of error messages

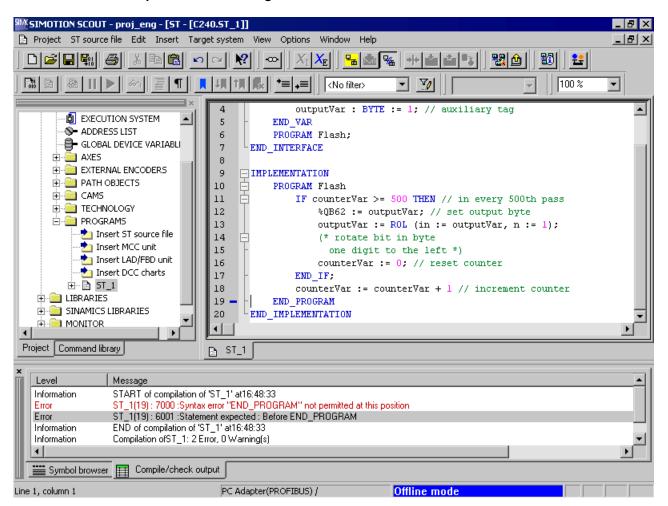


Figure 2-26 Error messages during ST source file compilation

The figure shows an example of compiling the ST source file ST_1 (see Source text of the sample program (Page 81), in which the following change has been made: The semicolon is missing in the statement "counterVar := counterVar + 1" at the end of line 18.

The compiler does not detect the error until Line19, because it continues with the compilation after the missing semicolon.

Once the missing semicolon is added, the ST source file is compiled without errors.

A detailed list of all compiler error messages can be found in Compiler error messages and their correction (Page 407).

2.4.6 Running the sample program

Before you can run the program, you must assign it to an execution level or task. When you have done this, you can establish the connection to the target system, download the program to the target system and then start it.

2.4.6.1 Assigning a sample program to an execution level

The execution levels specify the order in which the programs run. Each execution level contains one or more tasks to which you can assign programs.

The assignment of a program to a task can only be performed after compilation and before the program is loaded onto the target system.

Assign the sample program to the *BackgroundTask*. The *BackgroundTask* is provided for the programming of cyclic sequences without a fixed time frame. It is executed cyclically in the round robin execution level, which means it will be automatically restarted on completion.

How to assign the sample program to the *BackgroundTask*.

- When you double-click the Execution system element in the project navigator, the window containing the execution system and the program assignment appears in the working area.
- 2. Click BackgroundTask to select it for the program assignment.

The program assignment on the left side of the window shows you all the compiled programs that can be assigned to tasks.

3. In the **Programs** list, click sample program **ST_1.flash**. Then, click the >> button to assign the program to the BackgroundTask.

The result is shown in the following figure. The program **ST_1.flash** is displayed in the **Programs used** list box.

For more information on the execution system and assignment of programs to tasks, see *SIMOTION Motion Control Basic Functions* Function Description.

2.4 Creating a sample program

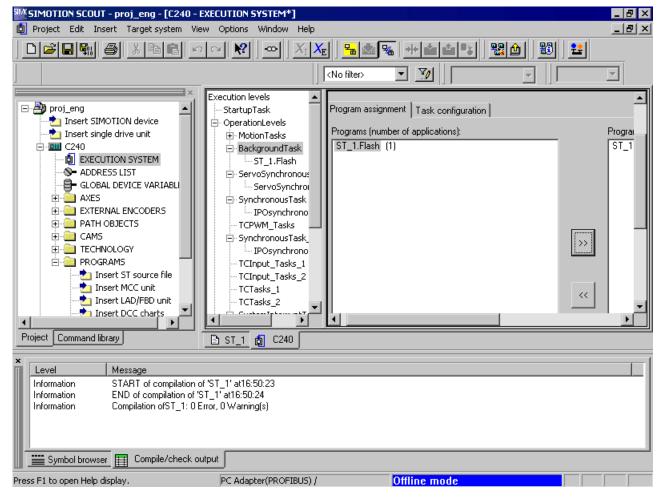


Figure 2-27 Assigning the sample program to the BackgroundTask

2.4.6.2 Establishing a connection to the target system

Before a connection to the target system can be set up, the PC interface card must be configured and connected to the target system.

Proceed as follows to connect to the target system:

1. Select the **Project > Connect to selected target devices** menu command.

The **Diagnostics overview** tab is opened in the detail view. The diagnostics overview shows you the operating state, memory allocation and CPU utilization for the device you are connected to. You can see at the lower right edge of the screen that you are connected to the target system.

Note

For more detailed information, refer to the SIMOTION SCOUT Configuration Manual and SIMOTION SCOUT online help.

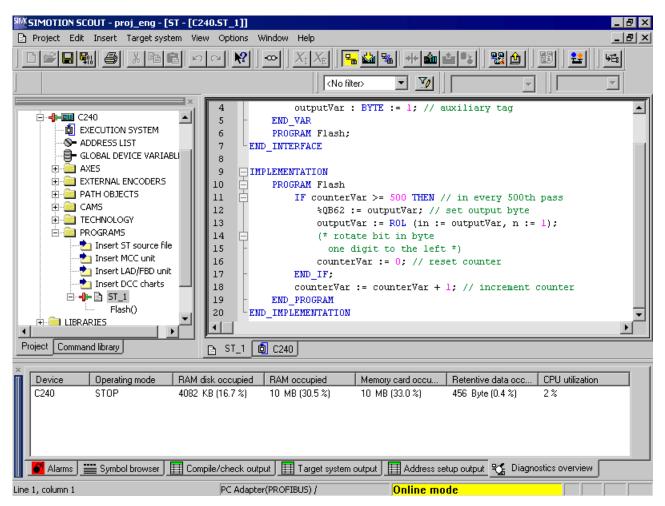


Figure 2-28 Establishing a connection to the target system

2.4.6.3 Downloading the sample program to the target system

Proceed as follows to download the sample program to the target system:

- 1. Switch the target system to STOP.
- 2. Select the Target system > Download > Download project to target system menu command.
- Confirm all further queries.

The Target system output window in the detail view opens and displays the result of the download.

2.4 Creating a sample program

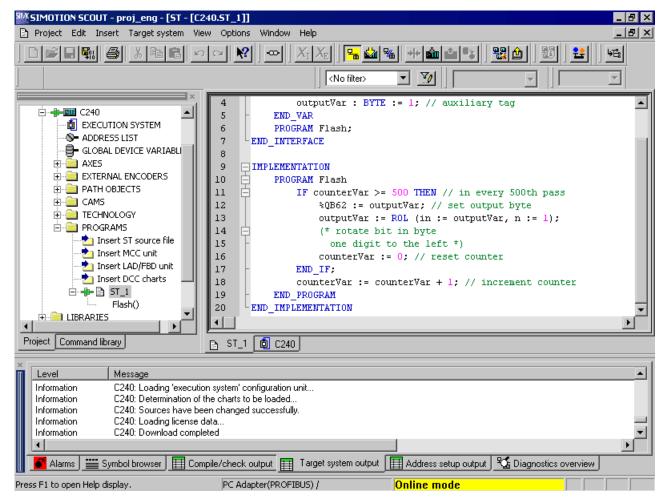


Figure 2-29 Downloading the sample program to the target system

2.4.6.4 Starting and testing the sample program

Starting sample program

Proceed as follows to start the sample program:

• Switch your target system to RUN (see hardware description).

The lamps flash in sequence at the outputs of your target system.

Testing a sample program

See Program test (Page 305).

ST Fundamentals

This section describes the language resources available in ST and how to use them. Please note that functions, function blocks and the task control system are described in the following chapters. For a complete formal language description containing all the syntax diagrams, see Appendix Rules (Page 365).

3.1 Language description resources

Syntax diagrams are used as a basis for the language description in the following sections of the manual. They provide you with an invaluable insight into the syntactic (i.e. grammatical) structure of ST.

3.1.1 Syntax diagram

The syntax diagram is a graphical representation of the language structure. The structure is described by a sequence of rules. A rule can build on existing rules.

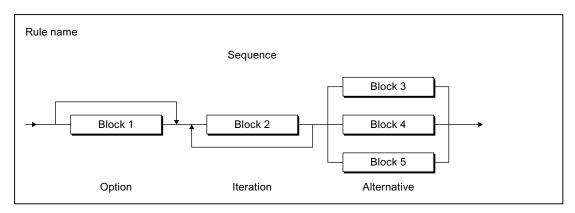


Figure 3-1 Syntax diagram

The syntax diagram in the previous figure is read from left to right. The following rule structures must be observed:

- Sequence: Sequence of blocks
- Option: Statement(s) that can be skipped
- Iteration: Repetition of one or more statements
- Alternative: Branch

3.1 Language description resources

3.1.2 Blocks in syntax diagrams

A block is a basic element or an element that is itself composed of blocks. The figure shows the symbol types used to represent the blocks:

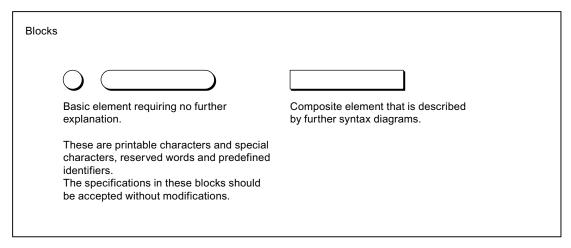


Figure 3-2 Blocks

Formatted and unformatted rules must be observed when entering source text, i.e. when converting the blocks or elements of a syntax diagram into source text (see Help for the language description (Page 349)).

See also

Formal Language Description (Page 349)

3.1.3 Meaning of the rules (semantics)

The rules can only represent the formal structure of the language. The meaning (i.e. semantics) is not always apparent. For this reason, additional information is written beside the rules if the meaning is critical. Examples are:

- Where elements of the same kind have a different meaning, an additional name is appended. For example, an addition is specified in the *date* rule for every *decimal digit string* element - either *year*, *month* or *day* (see Literals (Page 366)). The name indicates the usage.
- Important restrictions are noted next to the rules. For example, in the *integer* rule for (minus), it is noted that the minus can appear only in front of decimal digit strings of data
 types SINT, INT, and DINT (see Literals (Page 366)).

See also

Formal Language Description (Page 349)

The basic elements of the ST language include the ST character set, reserved identifiers constructed from the ST character set (e.g. language commands), self-defined identifiers and numbers.

The ST character set and the reserved identifiers are basic elements (terminals) as they are described verbally and not by another rule. Self-defined identifiers and numbers are not terminals as they are described by other rules.

In the syntax diagrams, terminals are represented by circles or oval symbols, while composite elements are represented by rectangles (see Blocks in syntax diagrams (Page 88)). Below is a selection of the main terminals; for a complete overview, refer to Basic elements (terminals) (Page 351).

3.2.1 ST character set

ST uses the following letters and digits from the ASCII character set:

- The lower and upper case letters from A to Z
- The Arabic digits from 0 to 9

Letters and digits are the most commonly used characters. For example, identifiers (see Identifiers in ST (Page 89)) consist of a combination of letters, digits and the underscore. The underscore is one of the special characters.

Special characters have a fixed meaning in ST (see Formal Language Description (Page 349), Basic elements (terminals) (Page 351)).

3.2.2 Identifiers in ST

Identifiers are names in ST. These names can be defined by the system, such as language commands. However, the names can also be user-defined, for example, for a constant, variable or function.

3.2.2.1 Rules for identifiers

Valid identifiers

Identifiers are made up of letters (A ... Z, a ... z), numbers (0 ... 9) or single underscores (_) in any order, whereby the first character must be a letter or underscore.

No distinction is made between upper and lower case letters (e.g. Anna and AnNa are considered to be identical by the compiler).

An identifier can by represented formally by the following syntax diagram:

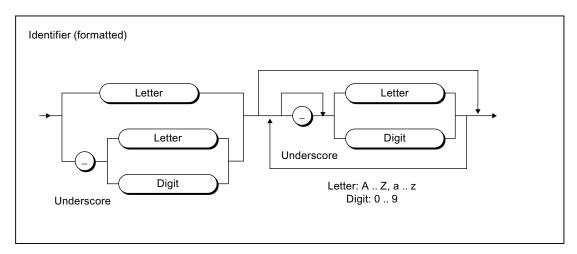


Figure 3-3 Syntax: Identifier

According to this syntax diagram, the first character of an identifier must be a letter or an underscore. An underscore must be followed by a letter or number, i.e. more than one underscore in succession is not allowed. This can be followed by any number or sequence of underscores, letters or numbers. The only exception here again is that two underscores may not appear together.

Permissible identifiers, which you can define (user-defined identifiers)

Identifiers which you define yourself, e.g. in variables declarations, data type declarations, and function names, must not be the same as reserved identifiers (Page 91). When assigning a name, it is best to choose a unique, meaningful name that contributes to the clarity of the program.

3.2.2.2 Examples of identifiers

Examples of valid identifiers

The following names are valid identifiers:

x	y12	sum	temperature	P_CONTROLLER
name	area	myFB	table	

Examples of invalid identifiers

The following names are not valid identifiers:

Invalid identifier	Reason	
4ter	The first character must be a letter or underscore.	
*#AB	Special characters (except underscores) are not permitted.	
RR20	Two underscores in succession are not permitted.	
S value	Blank spaces are not permitted as they are special characters.	
Array	ARRAY, REAL, and _sizeOf are valid identifiers from a technical point of	
REAL _sizeOf	view, but they are also reserved identifiers (Page 91), i.e. they may only be used as predefined. This means you cannot use this name for your own purposes, for example, for a variable.	

3.2.3 Reserved identifiers

Reserved identifiers may only be used as predefined. You may not declare a variable or data type, for example, with the name of a reserved identifier.

There is no distinction between upper and lower case notation.

- Protected identifiers in the ST programming language (Page 91)
- Reserved identifiers in the ST programming language (Page 96)
- Other reserved identifiers (Page 97), such as standard functions, system variables

A list of all identifiers with a predefined meaning can be found in the SIMOTION Basic Functions Function Manual.

3.2.3.1 Protected identifiers in the ST programming language

The table shows the protected identifiers of the ST programming language; they can only be used as predefined. A brief explanation can be found in the Appendix, under Reserved words (Page 357). The associated syntax diagrams (Page 87) can be found in the Appendix, under Rules (Page 365).

Table 3-1 Protected identifiers in ST programming language

A		
ABS	ANYTYPE_TO_LITTLEBYTEARRAY	
ACOS	ARRAY	
AND	AS	
ANYOBJECT	ASIN	
ANYOBJECT_TO_OBJECT	AT	
ANYTYPE_TO_BIGBYTEARRAY	ATAN	

В			
BIGBYTEARRAY_TO_ANYTYPE BY			
BOOL	BYTE		
BOOL_TO_BYTE	BYTE_TO_BOOL		
BOOL_TO_DWORD	BYTE_TO_DINT		
BOOL_TO_WORD	BYTE_TO_DWORD		
BOOL_VALUE_TO_DINT	BYTE_TO_INT		
BOOL_VALUE_TO_INT	BYTE_TO_SINT		
BOOL_VALUE_TO_LREAL	BYTE_TO_UDINT		
BOOL_VALUE_TO_REAL	BYTE_TO_UINT		
BOOL_VALUE_TO_SINT	BYTE_TO_USINT		
BOOL_VALUE_TO_UDINT	BYTE_TO_WORD		
BOOL_VALUE_TO_UINT	BYTE_VALUE_TO_LREAL		
BOOL_VALUE_TO_USINT	BYTE_VALUE_TO_REAL		
С			
CASE	CTD_UDINT		
CONCAT	СТИ		
CONCAT_DATE_TOD	CTU_DINT		
CONSTANT	CTU_UDINT		
cos	CTUD		
СТД	CTUD_DINT		
CTD_DINT	CTUD_UDINT		
D			
DATE	DO		
DATE_AND_TIME	DT		
DATE_AND_TIME_TO_DATE	DT_TO_DATE		
DATE_AND_TIME_TO_TIME_OF_DAY	DT_TO_TOD		
DELETE	DWORD		
DINT	DWORD_TO_BOOL		
DINT_TO_BYTE	DWORD_TO_BYTE		
DINT_TO_DWORD	DWORD_TO_DINT		
DINT_TO_INT	DWORD_TO_INT		
DINT_TO_LREAL	DWORD_TO_REAL		
DINT_TO_REAL	DWORD_TO_SINT		
DINT_TO_SINT	DWORD_TO_UDINT		
DINT_TO_STRING	DWORD_TO_UINT		
DINT_TO_UDINT	DWORD_TO_USINT		
DINT_TO_UINT	DWORD_TO_WORD		
DINT_TO_USINT	DWORD_VALUE_TO_LREAL		
DINT_TO_WORD	DWORD_VALUE_TO_REAL		
DINT_VALUE_TO_BOOL			

E	
ELSE	END_REPEAT
ELSIF	END_STRUCT
END CASE	END_TYPE
END_EXPRESSION	END_VAR
END_FOR	END_WAITFORCONDITION
END_FUNCTION	END_WHILE
END_FUNCTION_BLOCK	ENUM TO DINT
END_IF	EXIT
END_IMPLEMENTATION	EXP
END_INTERFACE	EXPD
END_LABEL	EXPRESSION
END_PROGRAM	EXPT
F	
F_TRIG	FOR
FALSE	FUNCTION
FIND	FUNCTION_BLOCK
G	T ONOTION_SECON
бото	
I	
IF	INT_TO_SINT
IF IMPLEMENTATION	INT_TO_SINT
INSERT	INT_TO_UDINT
INT	INT_TO_UINT
INT_TO_BYTE	INT_TO_USINT
INT_TO_DINT	INT_TO_USINT
INT_TO_DINT	INT_VALUE_TO_BOOL
INT_TO_DWORD	INTERFACE
INT_TO_EREAL	INTERFACE
L	
LABEL	LREAL_TO_REAL
LEFT	LREAL_TO_SINT
LEN	LREAL_TO_STRING
LIMIT	LREAL TO UDINT
LITTLEBYTEARRAY TO ANYTYPE	LREAL_TO_UINT
LN LN	LREAL_TO_USINT
LOG	
LREAL	LREAL_VALUE_TO_BOOL LREAL_VALUE_TO_BYTE
LREAL_TO_DINT	LREAL_VALUE_TO_DWORD
LREAL_TO_DINT	LREAL_VALUE_TO_WORD
	LNEAL_VALUE_IO_VVOND
M	MOD
MAX	MOD
MID	MUX
MIN	

N N			
NOT			
0			
OF	OR		
P	OIT.		
PROGRAM			
R			
R_TRIG	REAL_VALUE_TO_BYTE		
REAL	REAL_VALUE_TO_DWORD		
REAL_TO_DINT	REAL_VALUE_TO_WORD		
	REPEAT		
REAL_TO_DWORD	REPLACE		
REAL_TO_INT			
REAL_TO_LREAL	RETAIN		
REAL_TO_SINT	RETURN		
REAL_TO_STRING	RIGHT		
REAL_TO_TIME	ROL		
REAL_TO_UDINT	ROR		
REAL_TO_UINT	RS		
REAL_TO_USINT	RTC		
REAL_VALUE_TO_BOOL			
S			
SEL	SINT_TO_WORD		
SHL	SINT_VALUE_TO_BOOL		
SHR	SQRT		
SIN	SR		
SINT	STRING		
SINT_TO_BYTE	STRING_TO_DINT		
SINT_TO_DINT	STRING_TO_LREAL		
SINT_TO_DWORD	STRING_TO_REAL		
SINT_TO_INT	STRING_TO_UDINT		
SINT_TO_LREAL	STRUCT		
SINT_TO_REAL	StructAlarmId		
SINT_TO_UDINT	STRUCTALARMID_TO_DINT		
SINT_TO_UINT	StructTaskId		
SINT_TO_USINT			
Т			
TAN	TOD		
THEN	TOF		
TIME	TON		
TIME_OF_DAY	TP		
TIME_TO_INT	TRUE		
TIME_TO_REAL	TRUNC		
ТО	TYPE		
, · -	···-		

UDINT	П	
UDINT_TO_BYTE		LUNIT TO LIDINIT
UDINT_TO_DINT		
UDINT_TO_INT		
UDINT_TO_INT		
UDINT_TO_LREAL		
UDINT_TO_REAL		
UDINT_TO_SINT		
UDINT_TO_STRING		
UDINT_TO_UINT		
UDINT_TO_USINT		
USINT_TO_WORD		
UDINT_VALUE_TO_BOOL		USINT_TO_BYTE
UINT	UDINT_TO_WORD	USINT_TO_DINT
UINT_TO_BYTE UINT_TO_DINT USINT_TO_REAL UINT_TO_DWORD USINT_TO_SINT UINT_TO_INT USINT_TO_UINT UINT_TO_LREAL UINT_TO_LREAL UINT_TO_LREAL USINT_TO_UINT UINT_TO_LREAL USINT_TO_UINT UINT_TO_REAL USINT_TO_WORD UINT_TO_SINT USINT_VALUE_TO_BOOL V VAR VAR_OUTPUT VAR_GLOBAL VAR_IN_OUT VAR_INPUT W WAITFORCONDITION WORD_TO_INT WHILE WORD_TO_BOOL WORD_TO_UINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_VALUE_TO_LREAL WORD_TO_DWORD X WORD_TO_LINT WORD_VALUE_TO_LREAL WORD_VALUE_TO_LREAL WORD_VALUE_TO_LREAL WORD_TO_DWORD X	UDINT_VALUE_TO_BOOL	USINT_TO_DWORD
UINT_TO_DINT USINT_TO_REAL UINT_TO_DWORD USINT_TO_SINT UINT_TO_INT USINT_TO_UDINT UINT_TO_REAL USINT_TO_WORD UINT_TO_SINT USINT_VALUE_TO_BOOL V VAR VAR_OUTPUT VAR_TEMP VAR_IN_OUT VOID VAR_INPUT VOID W WORD_TO_INT WHILE WORD_TO_SINT WITH WORD_TO_UDINT WORD WORD_TO_UNINT WORD WORD_TO_USINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_REAL WORD_TO_DINT WORD_VALUE_TO_REAL WORD_TO_DWORD X	UINT	USINT_TO_INT
UINT_TO_DWORD USINT_TO_SINT UINT_TO_INT USINT_TO_UDINT UINT_TO_LREAL USINT_TO_WORD UINT_TO_SINT USINT_VALUE_TO_BOOL V VAR VAR_OUTPUT VAR_TEMP VAR_IN_OUT VOID VAR_INPUT VOID WAITFORCONDITION WORD_TO_INT WHILE WORD_TO_SINT WITH WORD_TO_UDINT WORD WORD_TO_UDINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DWORD WORD_VALUE_TO_REAL X	UINT_TO_BYTE	USINT_TO_LREAL
UINT_TO_INT USINT_TO_UDINT UINT_TO_LREAL USINT_TO_WORD UINT_TO_SINT USINT_VALUE_TO_BOOL V VAR VAR_OUTPUT VAR_GLOBAL VAR_TEMP VAR_IN_OUT VOID VAR_INPUT WORD_TO_INT WAITFORCONDITION WORD_TO_SINT WHILE WORD_TO_SINT WITH WORD_TO_UDINT WORD WORD_TO_USINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_VALUE_TO_REAL WORD_TO_DWORD X	UINT_TO_DINT	USINT_TO_REAL
UINT_TO_LREAL USINT_TO_UINT UINT_TO_REAL USINT_TO_WORD UINT_TO_SINT USINT_VALUE_TO_BOOL V VAR VAR_GLOBAL VAR_TEMP VAR_IN_OUT VOID VAR_INPUT WORD_TO_INT WAITFORCONDITION WORD_TO_SINT WHILE WORD_TO_SINT WITH WORD_TO_UINT WORD WORD_TO_UINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_VALUE_TO_REAL WORD_TO_DWORD X	UINT_TO_DWORD	USINT_TO_SINT
UINT_TO_REAL USINT_TO_WORD UINT_TO_SINT USINT_VALUE_TO_BOOL V VAR VAR_GLOBAL VAR_TEMP VAR_IN_OUT VOID VAR_INPUT WORD_TO_INT WAITFORCONDITION WORD_TO_SINT WHILE WORD_TO_SINT WITH WORD_TO_UDINT WORD WORD_TO_USINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_VALUE_TO_REAL WORD_TO_DWORD X	UINT_TO_INT	USINT_TO_UDINT
V VAR VAR_OUTPUT VAR_GLOBAL VAR_TEMP VAR_IN_OUT VOID VAR_INPUT W W WORD_TO_INT WHILE WORD_TO_SINT WITH WORD_TO_UDINT WORD WORD_TO_USINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_VALUE_TO_REAL WORD_TO_DWORD X	UINT_TO_LREAL	USINT_TO_UINT
V VAR VAR_OUTPUT VAR_GLOBAL VAR_TEMP VAR_IN_OUT VOID VAR_INPUT WORD_TO_INT WAITFORCONDITION WORD_TO_INT WHILE WORD_TO_SINT WITH WORD_TO_UDINT WORD WORD_TO_UINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_VALUE_TO_REAL WORD_TO_DWORD X	UINT_TO_REAL	USINT_TO_WORD
VAR_OUTPUT VAR_GLOBAL VAR_TEMP VAR_IN_OUT VAR_INPUT W WAITFORCONDITION WHILE WORD_TO_SINT WITH WORD WORD_TO_UDINT WORD WORD_TO_UDINT WORD WORD_TO_USINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DWORD X	UINT_TO_SINT	USINT_VALUE_TO_BOOL
VAR_GLOBAL VAR_IN_OUT VAR_INPUT W WAITFORCONDITION WHILE WORD_TO_SINT WITH WORD WORD_TO_UDINT WORD WORD_TO_UDINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_TO_DINT WORD_TO_DWORD X	V	
VAR_IN_OUT VAR_INPUT W WAITFORCONDITION WHILE WORD_TO_SINT WITH WORD WORD_TO_UDINT WORD WORD_TO_UDINT WORD_TO_USINT WORD_TO_BOOL WORD_TO_BYTE WORD_TO_DINT WORD_TO_DWORD X	VAR	VAR_OUTPUT
VAR_INPUT W WAITFORCONDITION WORD_TO_INT WHILE WORD_TO_SINT WITH WORD WORD_TO_UDINT WORD WORD_TO_UNIT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_TO_DWORD X	VAR_GLOBAL	VAR_TEMP
WAITFORCONDITION WAITFORCONDITION WHILE WORD_TO_SINT WITH WORD WORD_TO_UDINT WORD_TO_BOOL WORD_TO_BOOL WORD_TO_BYTE WORD_TO_BYTE WORD_TO_DINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DWORD X	VAR_IN_OUT	VOID
WAITFORCONDITION WHILE WORD_TO_SINT WITH WORD WORD_TO_UDINT WORD_TO_BOOL WORD_TO_BOOL WORD_TO_BYTE WORD_TO_DINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DWORD X	VAR_INPUT	
WHILE WORD_TO_SINT WITH WORD_TO_UDINT WORD WORD_TO_UINT WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_TO_DINT WORD_TO_DINT WORD_TO_DINT WORD_TO_DWORD X	W	
WITH WORD WORD_TO_UDINT WORD_TO_BOOL WORD_TO_BYTE WORD_TO_DINT WORD_TO_DINT WORD_TO_DWORD X WORD_TO_UDINT WORD_TO_DWORD WORD_TO_DWORD WORD_TO_DWORD WORD_TO_DWORD WORD_TO_UDINT WORD_TO_DWORD	WAITFORCONDITION	WORD_TO_INT
WORD WORD_TO_BOOL WORD_TO_BYTE WORD_TO_DINT WORD_TO_DWORD X WORD_TO_USINT WORD_VALUE_TO_LREAL WORD_VALUE_TO_REAL WORD_VALUE_TO_REAL	WHILE	WORD_TO_SINT
WORD_TO_BOOL WORD_TO_USINT WORD_TO_BYTE WORD_TO_DINT WORD_TO_DWORD X WORD_TO_USINT WORD_VALUE_TO_LREAL WORD_VALUE_TO_REAL	WITH	WORD_TO_UDINT
WORD_TO_BYTE WORD_VALUE_TO_LREAL WORD_TO_DINT WORD_TO_DWORD X	WORD	WORD_TO_UINT
WORD_TO_DINT WORD_TO_DWORD X WORD_TO_DWORD	WORD_TO_BOOL	WORD_TO_USINT
WORD_TO_DWORD X	WORD_TO_BYTE	WORD_VALUE_TO_LREAL
x	WORD_TO_DINT	WORD_VALUE_TO_REAL
	WORD_TO_DWORD	
XOR	Х	
	XOR	

3.2.3.2 Reserved identifiers in the ST programming language

The table contains additional reserved identifiers that are reserved for future expansions to the ST programming language.

Table 3-2 Reserved identifiers in the ST programming language

ACTION ADD_TIME ADD_DT_TIME B BCD_TO_BYTE BCD_TO_BYTE BCD_TO_DINT BCD_TO_DINT BCD_TO_DWORD BCD_TO_INT BCD_TO_WORD BCD_TO_INT BYTE_TO_BCD C C C C CONFIGURATION CTU_LINT CTU_L	Α	
ADD_DT_TIME B	ACTION	ADD_TIME
B	ADD	ADD_TOD_TIME
BCD_TO_BYTE BCD_TO_LWORD BCD_TO_SINT BCD_TO_DWORD BCD_TO_WORD BCD_TO_BCD BCD_ULINT CTU_ULINT END_ULINT	ADD_DT_TIME	
BCD_TO_DINT BCD_TO_SINT BCD_TO_WORD BCD_TO_WORD BCD_TO_WORD BCD_TO_WORD BYTE_TO_BCD	В	
BCD_TO_WORD BCD_TO_WORD BCD_TO_WORD BCD_TO_INT BYTE_TO_BCD	BCD_TO_BYTE	BCD_TO_LWORD
BYTE_TO_BCD	BCD_TO_DINT	BCD_TO_SINT
C	BCD_TO_DWORD	BCD_TO_WORD
CONFIGURATION CTU_LINT CTUD_LINT CTUD_LINT CTUD_LINT CTUD_LINT CTUD_LINT CTUD_LINT CTUD_LINT CTUD_LINT CTUD_ULINT	BCD_TO_INT	BYTE_TO_BCD
CTD_LINT CTUD_LINT CTU_LINT CTUD_ULINT D D DINT_TO_BCD DIVTIME DIV DWORD_TO_BCD E E END_STEP END_STEP END_ACTION END_TRANSITION END_CONFIGURATION ENO END_RESOURCE EQ F_EDGE FROM G G GE GT I INITIAL_STEP LU LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N N NE R	С	
CTD_ULINT CTUD_ULINT D D DINT_TO_BCD DIVTIME DIV DWORD_TO_BCD E E END_STEP END_STEP END_CONFIGURATION ENO END_RESOURCE EQ F_EDGE FROM G G GE GT I INT_TO_BCD L LWORD LINT LWORD_TO_BCD LT M MULL MULTIME N N NE R	CONFIGURATION	CTU_ULINT
CTU_LINT D	CTD_LINT	CTUD_LINT
D DINT_TO_BCD DIVTIME DIV DWORD_TO_BCD E E EN END_STEP END_ACTION END_TRANSITION END_CONFIGURATION ENO END_RESOURCE EQ F FOMM G G GE GT I INITIAL_STEP L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N N NE R	CTD_ULINT	CTUD_ULINT
DINT_TO_BCD	CTU_LINT	
DIV DWORD_TO_BCD E END_STEP END_ACTION END_TRANSITION END_CONFIGURATION ENO END_RESOURCE EQ F FEDGE G GT I INITIAL_STEP LE LWORD LINT LWORD_TO_BCD LT M M MULTIME N NE R INTIME	D	
E END_STEP END_ACTION END_TRANSITION END_CONFIGURATION ENO END_RESOURCE EQ F FEDGE G GT I INITIAL_STEP LE LWORD LINT LWORD_TO_BCD LT M M MULTIME N NE R INITIAL_STEP	DINT_TO_BCD	DIVTIME
EN END_STEP END_CONFIGURATION END_TRANSITION END_RESOURCE EQ F FOM G G GE GT I INITIAL_STEP L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N NE R MULTIME	DIV	DWORD_TO_BCD
END_ACTION END_CONFIGURATION END END_RESOURCE EQ F F_EDGE FROM G GE GT I INITIAL_STEP INT_TO_BCD L LE LWORD LINT LWORD LINT M MUL MULTIME N NE R	E	
END_CONFIGURATION ENO END_RESOURCE EQ F FCDGE F_EDGE FROM G GT I INT_TO_BCD L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N N NE R	EN	END_STEP
END_RESOURCE EQ F FROM G GT I INITIAL_STEP L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N NE R R	END_ACTION	END_TRANSITION
F_EDGE FROM G GT I INT_TO_BCD L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N NE R N	END_CONFIGURATION	ENO
F_EDGE FROM G GT I INT_TO_BCD L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N NE R R	END_RESOURCE	EQ
G GT I INT_TO_BCD L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N N NE R	F	
GE GT I INITIAL_STEP L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N NE R R	F_EDGE	FROM
INITIAL_STEP	G	
INITIAL_STEP	GE	GT
L LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N NE R R	I	
LE LWORD LINT LWORD_TO_BCD LT M MUL MULTIME N NE R R	INITIAL_STEP	INT_TO_BCD
LINT LT M MUL MULTIME N NE R	L	
LT M MUL MULTIME N NE R	LE	LWORD
M MUL MULTIME N NE R	LINT	LWORD_TO_BCD
MUL MULTIME N NE R	LT	
N NE R	M	
NE R	MUL	MULTIME
R	N	
	NE	
R_EDGE RESOURCE	R	
	R_EDGE	RESOURCE

S	
SEMA	SUB_DT_DT
SINT_TO_BCD	SUB_DT_TIME
STEP	SUB_TIME
SUB	SUB_TOD_TIME
SUB_DATE_DATE	SUB_TOD_TOD
Т	
TRANSITION	
U	
ULINT	
V	
VAR_ACCESS	VAR_EXTERNAL
VAR_ALIAS	VAR_OBJECT
W	
WORD_TO_BCD	

3.2.3.3 Additional reserved identifiers

User definitions must avoid not only protected identifiers (Page 91) and reserved identifiers (Page 96) of the ST programming language, but also identifiers which have a defined meaning in SIMOTION or which are intended for future expansions.

Identifiers with a defined meaning in SIMOTION

Do not declare any identifiers (in variables declarations or data type declarations, for example) which are already defined in SIMOTION. If you do, your declarations can hide the identifiers defined in SIMOTION, which may make it impossible to access them. Under certain circumstances, the compiler may not be able to issue a corresponding warning if, for example, the associated technology package is not imported.

The following are defined as identifiers in SIMOTION:

- General standard functions including the associated data types (see also the SIMOTION Basic Functions Function Manual)
- General standard function blocks including the associated data types (see also the SIMOTION Basic Functions Function Manual)
- Functions for task control, runtime measurement, and message programming including the associated data types (see also the SIMOTION Basic Functions Function Manual)
- System functions and system variables of SIMOTION devices including the associated data types (see also the list manuals of the SIMOTION devices)
- System functions, system variables, and configuration data of technology objects including the associated data types (see also the list manuals of the technology packages)
- Protected and reserved identifiers of other programming languages

A list of all identifiers with a defined meaning can be found in the SIMOTION Basic Functions Function Manual.

Identifiers which are intended for future SIMOTION expansions

Avoid user-defined identifiers which are intended for future SIMOTION expansions. This is a precaution to ensure that your user-defined identifiers will not hide any identifiers defined in future versions of SIMOTION.

In particular, all identifiers starting with the following character strings are intended for future SIMOTION expansions:

- _ (underscore)
- Command
- Enum
- Struct

If you declare an identifier that starts with one of these character strings, a corresponding warning (e.g. warning number 16026) is issued.

3.2.4 Numbers and Boolean values

Numbers can be written in various ways in ST. A number can contain a sign, a decimal point or an exponent. The following rules apply to all numbers:

- Commas and blanks may not appear within a number.
- An underscore (_) is allowed as a visual separator.
- The number can be preceded by a plus (+) or minus (-). If no sign is used, it is
 assumed that the number is positive.
- Numbers may not violate certain maximum and minimum values.

3.2.4.1 Integers

An integer contains neither a decimal point nor an exponent. An integer is thus a sequence of numeric digits that can be preceded with a sign.

The following are valid integers:

The following integers are invalid for the reasons indicated:

123,456	Commas are not permitted.
36.	An integer may not contain a decimal point.
10 20 30	Blanks are not permitted.

In ST, you can represent integers in different number systems. This is achieved by inserting a keyword prefix for the number system.

The following are used:

- 2# for the binary system
- 8# for the octal system
- 16# for the hexadecimal system.

Valid representations of the decimal number 15 are:

2#1111 8#17 16#F

3.2.4.2 Floating-point numbers

A floating-point number can contain a decimal point or an exponent (or both). A decimal point must appear between two digits. A floating-point number therefore cannot start or end with a decimal point.

The following are valid floating-point numbers:

0.0 1.3 -0.2 827.602 0000.0 +0.000743 60_000.15 -315.0066

The following floating-point numbers are invalid:

A numeric digit must be present before the decimal point and after the decimal point.
 1,000.0 Commas are not permitted.
 1.333.333 Two points are not permitted.

3.2.4.3 Exponents

An exponent can be included to define the position of the decimal point. If no decimal point appears, it is assumed that it is on the right side of the digit. The exponent itself must be either a positive or negative integer. Base 10 is expressed by the letter E.

The magnitude 3×10^8 can be represented in ST by the following correct floating-point numbers:

3.0E+8 3.0E8 3e+8 3E8 0.3E+9 0.3e9 30.0E+7 30e7

The following floating-point numbers are invalid:

3.E+8	A numeric digit must be present before the decimal point and after the decimal point.
8e2.3	The exponent must be an integer.
.333e-3	A numeric digit must be present before the decimal point and after the decimal point.
30 E8	Blanks are not permitted.

3.2.4.4 Boolean values

Boolean values are bit constants. They must be represented by a value of zero (0) or one (1) or by the keywords FALSE or TRUE.

Example:

```
a := 1;  // is equivalent a := TRUE
b := FALSE; // is equivalent to b := 0
```

3.2.4.5 Data types of numbers

The compiler automatically selects the elementary data type that is suitable for the number depending on its value and use (in an expression or a value assignment).

You can also specify the data type directly: Place the data type (numeric data type or bit data type) and the character "#" in front of the number.

Examples:

7
7
. 0
/

Note

Floating-point numbers can only be assigned to data types REAL and LREAL.

3.2.5 Character strings

What is a character string?

A character string is a sequence of zero or more characters with an apostrophe at the start and at the end. Each character is encoded with 1 byte (8 bits) in the string.

A character can be entered as follows:

- As printable characters (ASCII code \$20 to \$7E, \$80 to \$FF), except the dollar signs (ASCII code \$24) and apostrophe (ASCII code \$27), as these have a special function within the string
- As the 2-digit hexadecimal ASCII code of the relevant character preceded by the dollar sign (\$)
- As a combination of two characters according to the following table:

Table 3-3 2-character combinations for special characters in strings

Character combination		oination	Meaning		
\$\$			Dollar sign \$ (\$24)		
\$'			Apostrophe ' (\$27)		
\$L	or	\$1	Line Feed LF (\$0A)		
\$N	or	\$n	Carriage Return + Line Feed CR + LF (\$0D\$0A)		
\$P	or	\$p	Form Feed FF (\$0C)		
\$R	or	\$r	Carriage Return CR (\$0D)		
\$Т	or	\$t	Horizontal tab (HT) (\$09)		

Examples:

	Empty string (length 0).			
'A'	String of length 1 containing the letter A.			
1 1	String of length 1 containing a blank.			
'\$''	String of length 1 containing an apostrophe.			
'\$R\$L' '\$0D\$0A'	Two equivalent representations for a string of length 2 containing the characters CR and LF.			
'\$\$1.00'	String of length 5 containing \$1.00.			
'Text\$R\$L'	String of length 6 containing the word Text followed by the characters CR and LF.			
'ÄÖÜ' '\$C4\$D6\$FC'	Two equivalent representations for a string of length 3 containing the German umlauts ÄÖü (A, O, u with diaresis).			

3.3 Structure of an ST source file

An ST source basically consists of continuous text. This text can be structured by dividing it into logical sections. Detailed rules for this can be found in Source file modules (Page 193).

A brief summary is given below:

- An **ST source file** is a logical unit that you create in your project and that can appear several times. It is often referred to as a unit.
- The logic sections of an ST source file are called **Sections** (see table).
- A user program is the sum of all program sources (e.g. ST source files, MCC units).

Each logical section of the ST source file has a beginning and end denoted by specific keywords:

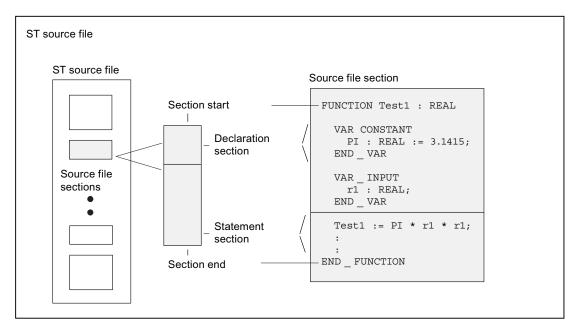


Figure 3-4 Structure of an ST source file

You do not have to program every function yourself. You can also make use of SIMOTION system components. These are preprogrammed sections such as system functions or the functions of the technology objects (TO functions).

Table 3-4 Major sections of an ST source file

Source file section	Description
Unit statement (optional)	Contains the name of the ST
Interface section	Contains statements for importing and exporting variables, types, and program organization units (POUs).
Implementation section	Contains executable sections of the ST source file.
POU (program organization unit)	Single executable section of the ST source file (program, function, function block)
Declaration section	Contains declarations (e.g. of variables and types), can be included in the interface section and the implementation section as well as in a POU.
Statement section	Contains executable statements of a POU.

Note

An extensively annotated *template for example unit* is also available in the online Help. You can use it as a template for a new ST source file.

Call the ST editor Help and click the relevant link. Copy the text to the open window of the ST editor and modify the template according to your requirements.

Template for example unit contains a copy of this template.

3.3.1 Statements

The statement section of a program organization unit (POU – program, function, function block) consists of repeated single statements. It follows the declaration section of a POU and ends with the end of the POU. There are no explicit keywords for the start and end.

There are three basic types of statements in ST:

• Value assignments

Assignment of an expression to a variable; see Variables declaration (Page 124)

Control statements

Repetition or branching of statements; see Control statements (Page 152)

• Subroutine execution

Functions (FC) and function blocks (FB); see Functions, function blocks, programs (Page 169)

3.3 Structure of an ST source file

Table 3-5 Examples of statements

```
// Value assignment
Status := 17;

// Control statement
IF a = b THEN
    FOR c := 1 TO 10 DO
        b := b + c;
    END_FOR;
END_IF;

// Function call
retVal := Test1(10.0);
```

3.3.2 Comments

Comments are used for documentation purposes and to help the user understand the source file section. After compilation, they have no meaning for the program execution.

There are two types of comments:

- Line comment
- Block comment

The line comment is preceded by *II*. The compiler will process the text which follows until the end of the line as a comment.

You can enter a block comment over several lines if it is preceded by (* and ends with *).

Please note the following when inserting comments:

- You can use the complete extended ASCII character set in comments.
- The character pairs (* and *) are ignored within the line comment.
- Nesting of block comments is not allowed. However, you can nest line comments in block comments.
- Comments can be inserted at any position, but not in rules that have to be maintained, such as in names of identifiers. For more information about these rules, refer to Help for the language description (Page 349).

Table 3-6 Examples of comments

```
// This is a one-line comment.
a := 5;

// This is an example of a one-line comment
// used several times in succession.
b := 23;

(* The above example is easier to edit as a multi-line comment.
  *)
c := 87;
```

3.4 Data types

A data type is used to determine how the value of a variable or constant is to be used in a program source.

The following data types are available to the user:

- Elementary data types
- User-defined data types (UDT)
 - Simple derivatives
 - Arrays
 - Enumerators
 - Structures (Struct)
- Technology object data types
- System data types

See also

Elementary data types (Page 106)

Description of the technology object data types (Page 120)

System data types (Page 123)

3.4 Data types

3.4.1 Elementary data types

3.4.1.1 Elementary data types

Elementary data types define the structure of data that cannot be broken down into smaller units. An elementary data type describes a memory area with a fixed length and stands for bit data, integers, floating-point numbers, duration, time, date and character strings.

All the elementary data types are listed in the table below:

Table 3-7 Bit widths and value ranges of the elementary data types

Туре)	Reserv. word	Bit width	Range of values	
Bit data type					
Data of this type uses either 1 bit, 8 bits, 16 bits, or 32 bits. The initialization value of a variable of this data type is 0.					
	Bit	BOOL	1	0, 1 or FALSE, TRUE	
	Byte	BYTE	8	16#0 to 16#FF	
	Word	WORD	16	16#0 to 16#FFFF	
	Double word	DWORD	32	16#0 to 16#FFFF_FFFF	

Numeric types

These data types are available for processing numeric values. The initialization value of a variable of this data type is 0 (all integers) or 0.0 (all floating-point numbers).

Short integer	SINT	8	-128 to 127 (-2**7 to 2**7-1)
Unsigned short integer	USINT	8	0 to 255 (0 to 2**8-1)
Integer	INT	16	-32_768 to 32_767 (-2**15 to 2**15-1)
Unsigned integer	UINT	16	0 to 65_535 (0 to 2**16-1)
Double integer	DINT	32	-2_147_483_648 to 2_147_483_647 (-2**31 to 2**31-1)
Unsigned double integer	UDINT	32	0 to 4_294_96_7295 (0 to 2**32-1)
Floating-point number (per IEEE -754)	REAL	32	-3.402_823_466E+38 to -1.175_494_351E-38, 0.0, +1.175_494_351E-38 to +3.402_823_466E+38 Accuracy: 23-bit mantissa (corresponds to 6 decimal places), 8-bit exponent, 1-bit sign.
Long floating-point number (in accordance with IEEE-754)	LREAL	64	-1.797_693_134_862_315_8E+308 to -2.225_073_858_507_201_4E-308, 0.0, +2.225_073_858_507_201_4E-308 to +1.797_693_134_862_315_8E+308 Accuracy: 52-bit mantissa (corresponds to 15 decimal places), 11-be exponent, 1-bit sign.

Fime types These data types are used to repre Duration in increments of 1 ms TIME		date and time 32	T#0d_0h_0m_0s_0ms to T#49d_17h_2m_47s_295ms
Duration in increments of 1 ms			T#0d_0h_0m_0s_0ms to T#49d_17h_2m_47s_295ms
of 1 ms	Ξ	32	
Data in in any series of 4. DATI			Maximum of two digits for the values day, hour, minute, second and a maximum of three digits for milliseconds
Data in incomments of 4 DAT			Initialization with T#0d_0h_0m_0s_0ms
Date in increments of 1 DATI	E	32	D#1992-01-01 to D#2200-12-31
day			Leap years are taken into account, year has four digits, month and day are two digits each
			Initialization with D#0001-01-01
Time of day in steps of TIME	f TIME_OF_DAY (TOD)	32	TOD#0:0:0.0 to TOD#23:59:59.999
1 ms (TOE			Maximum of two digits for the values hour, minute, second and maximum of three digits for milliseconds
			Initialization with TOD#0:0:0.0
Date and time DATI	DATE_AND_TI	64	DT#1992-01-01-0:0:0.0 to DT#2200-12-31-23:59:59.999
ME (DT)			DATE_AND_TIME consists of the data types DATE and TIME
			Initialization with DT#0001-01-01-0:0:0.0

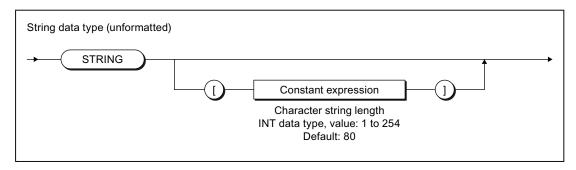
The length of the string can be defined at the declaration. Indicate the length in "[" and "]", e.g. STRING[100]. The default setting consists of 80 characters.

The number of assigned (initialized) characters can be less than the declared length.

String with 1	STRING	8	All characters with ASCII code \$00 to \$FF are permitted.
byte/character			Default '' (empty string)

NOTICE

During variable export to other systems, the value ranges of the corresponding data types in the target system must be taken into account.



Syntax: STRING data type Figure 3-5

3.4 Data types

3.4.1.2 Value range limits of elementary data types

The value range limits of certain elementary data types are available as constants.

Table 3-8 Symbolic constants for the value range limits of elementary data types

Symbolic constant	Data type	Value	Hex notation
SINT#MIN	SINT	-128	16#80
SINT#MAX	SINT	127	16#7F
INT#MIN	INT	-32768	16#8000
INT#MAX	INT	32767	16#7FFF
DINT#MIN	DINT	-2147483648	16#8000_0000
DINT#MAX	DINT	2147483647	16#7FFF_FFFF
USINT#MIN	USINT	0	16#00
USINT#MAX	USINT	255	16#FF
UINT#MIN	UINT	0	16#0000
UINT#MAX	UINT	65535	16#FFFF
UDINT#MIN	UDINT	0	16#0000_0000
UDINT#MAX	UDINT	4294967295	16#FFFF_FFFF
T#MIN TIME#MIN	TIME	T#0ms	16#0000_0000¹
T#MAX TIME#MAX	TIME	T#49d_17h_2m_47s_295ms	16#FFFF_FFFF ¹
TOD#MIN TIME_OF_DAY#MIN	TOD	TOD#00:00:00.000	16#0000_0000¹
TOD#MAX TIME_OF_DAY#MAX	TOD	TOD#23:59:59.999	16#0526_5BFF ¹
¹ Internal display only			

3.4.1.3 General data types

General data types are often used for the input and output parameters of system functions and system function blocks. The subroutine can be called with variables of each data type that is contained in the general data type.

The following table lists the available general data types:

Table 3-9 General data types

General data type	Data types contained
ANY_BIT	BOOL, BYTE, WORD, DWORD
ANY_INT	SINT, INT, DINT, USINT, UINT, UDINT
ANY_REAL	REAL, LREAL
ANY_NUM	ANY_INT, ANY_REAL
ANY_DATE	DATE, TIME_OF_DAY (TOD), DATE_AND_TIME (DT)
ANY_ELEMENTARY	ANY_BIT, ANY_NUM, ANY_DATE, TIME, STRING
ANY	ANY_ELEMENTARY, user-defined data types (UDT), system data types, data types of the technology objects

Note

You cannot use general data types as type identifiers in variable or type declarations.

The general data type is retained when a user-defined data type (UDT) is derived directly from an elementary data type (only possible with the SIMOTION ST programming language).

3.4.1.4 Elementary system data types

In the SIMOTION system, the data types specified in the table are treated in a similar way to the elementary data types. They are used with many system functions.

Table 3- 10 Elementary system data types and their use

Identifier	Bit width	Use	
StructAlarmId	32	Data type of the alarmId for the project-wide unique identification of the messages. The alarmId is used for the message generation.	
		Please refer to the SIMOTION Basic Functions Function Manual.	
		Initialization with STRUCTALARMID#NIL	
StructTaskId	32	Data type of the taskId for the project-wide unique identification of the tasks in the execution system.	
		Please refer to the SIMOTION Basic Functions Function Manual.	
		Initialization with STRUCTTASKID#NIL	

Table 3- 11 Symbolic constants for invalid values of elementary system data types

Symbolic constant	Data type	Meaning
STRUCTALARMID#NIL	StructAlarmId	Invalid AlarmId
STRUCTTASKID#NIL	StructTaskId	Invalid TaskId

3.4.2 User-defined data types

3.4.2.1 User-defined data types

User-defined data types (UDT) are created with the construct TYPE/END_TYPE in the declaration subsections of subsequent source file modules (see Breakdown of ST source file (Page 102) and Source file modules (Page 193)):

- Interface section
- Implementation section
- Program organization unit (POU)

You can continue to use the data types you created in the declaration section. The source file section determines the range of the type declaration.

See also

Syntax of user-defined data types (type declaration) (Page 111)

Derivation of elementary or derived data types (Page 113)

Derived data type ARRAY (Page 114)

Derived data type - Enumerator (Page 116)

Derived data type STRUCT (structure) (Page 118)

3.4.2.2 Syntax of user-defined data types (type declaration)

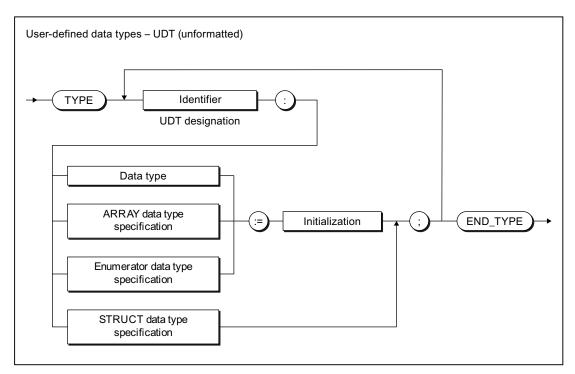


Figure 3-6 Syntax: User-defined data type

The declaration of the UDT is introduced with the keyword TYPE.

For each data type to be declared, this is followed by (see figure):

1. Name:

The name of the data type must comply with the rules for identifiers.

2. Data type specification

The term *data type* comprises (see Derivation of elementary or derived data types (Page 113)):

- Elementary data types
- Previously declared UDTs
- TO data types
- System data types

The following data type specifications are also possible:

- ARRAY data type specification (see Derived data type ARRAY field (Page 114))
- Enumerator data type specification (see Derived data type enumerator (Page 116))
- STRUCT data type specification (see Derived data type STRUCT structure (Page 118))

The references in brackets refer to the following sections, in which the respective data type specification is described in detail.

3. Optional initialization:

You can specify an initialization value for the data type. If you subsequently declare a variable of this data type, the initialization value is assigned to the variable.

Exception: With the STRUCT data type specification, each individual component is initialized within the data type specification.

See also Initialization of variables or data types (Page 127).

The complete UDT declaration is terminated with the keyword END_TYPE. You can create any number of data types within the TYPE/END_TYPE construct. You can use the defined data types to declare variables or parameters.

UDTs can be nested in any way as long as the syntax in the figure is observed. For example, you can use previously defined UDTs or nested structures as a data type specification. Type declarations can only be used sequentially and not in nested structures.

Note

You can learn how to declare variables and parameters in Overview of all variable declarations (Page 126), and how to assign values with UDT in Syntax for value assignment (Page 133).

Below is a description of individual data type specifications for UDTs and examples demonstrating their use.

3.4.2.3 Derivation of elementary or derived data types

In the derivation of data types, an elementary or user-defined data type (UDT) is assigned to the data type to be defined in the TYPE/END_TYPE construct:

TYPE identifier : Elementary data type { := initialization } ; END_TYPE

TYPE identifier: User-defined data type { := initialization }; END_TYPE

Once you have declared the data type, you can define variables of derived data type identifier. This is equivalent to declaring variables as data type *elementary data type*.

Table 3- 12 Examples of derivation of elementary data types

```
TYPE
    I1: INT;
                // Elementary data type
                // Elementary data type
   R1: REAL;
   R2: R1;
                 // Derived data type (UDT)
END_TYPE
VAR
    // These variables can be used wherever
    // variables of type INT can be used.
   myI1 : I1;
   myI2 : INT;
                // No derived data type!
    // These variables can be used wherever
    // variables of type REAL can be used.
   myR1 : R1;
   myR2 : R2;
END_VAR
myI1 := 1;
myI2 := 2;
myR1 := 2.22;
myR2 := 3.33;
```

3.4.2.4 Derived data type ARRAY

The ARRAY derived data type combines a defined number of elements of the same data type in the TYPE/END_TYPE construct. The syntax diagram in the following figure shows this data type which is specified more precisely after the reserved identifier OF.

TYPE identifier: ARRAY data type specification { := initialization } ; END_TYPE

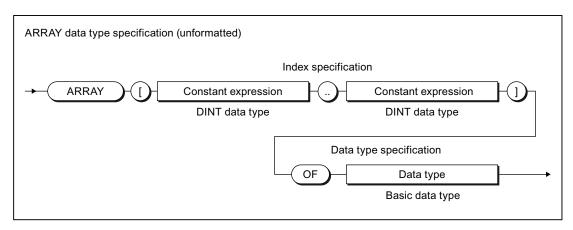


Figure 3-7 Syntax: ARRAY data type specification

The index specification describes the limits of the array:

- The array limits specify the minimum and maximum value for the index. They can be specified using constants or constant expressions; the data type is DINT (or can be implicitly converted to DINT – see Converting elementary data types (Page 164)).
- The array limits must be separated by two periods.
- The entire index specification is enclosed in square brackets.
- The index itself can be an integer value of data type DINT (or it can be implicitly converted to DINT – see Converting elementary data types (Page 164)).

Note

If array limits are violated during runtime, a processing error occurs in the program (see the "SIMOTION Basic Functions" Function Manual).

You specify the data type of the array elements with the **data type specification**. All of the options described in this section can be used as data types, for example, even user-defined data types (UDT).

You can define the size of the memory space occupied by the ARRAY with _sizeOf (in := *array_name*). The following applies: _sizeOf (in := *array_of_type*) := _lengthIndexOf (in := *array_of_type*) * _sizeOf (in := *type*).

The syntax of these functions is described in the "SIMOTION Basic Functions" Function Manual.

Note

As of SIMOTION Kernel version V4.2, you can declare arrays with a dynamic length as inout parameters in functions and function blocks. For more information, refer to the corresponding section (Page 175) for the FB and FC declaration subsection (Page 171).

One- and multidimensional arrays

There are several different ARRAY types:

- The one-dimensional ARRAY type is a list of data elements arranged in ascending order.
- The two-dimensional ARRAY type is a table of data consisting of lines and columns. The first dimension refers to the line number, the second to the column number.
- The higher-dimensional ARRAY type is an expansion of the two-dimensional ARRAY type that includes additional dimensions.

Table 3- 13 Examples of one-dimensional arrays

```
TYPE

x : ARRAY[0..9] OF REAL;

y : ARRAY[1..10] OF C1;

END_TYPE
```

Two-dimensional arrays are comparable to a table with lines and columns. You can create two- or multi-dimensional arrays by means of a multi-level type declaration, see example:

Table 3- 14 Examples of multi-dimensional arrays

```
TYPE
                             // one-dimensional array (3 columns):
    a : ARRAY[1..3] OF INT;
                                   // two-dimensional Array
   matrix1: ARRAY[1..4] OF a;
                                    // (4 lines with 3 columns)
    b: ARRAY[4..8] OF INT;
                             // one-dimensional array (5 columns):
   matrix2: ARRAY[10..16] OF b;
                                   // two-dimensional Array
                                    // (7 lines with 5 columns)
END_TYPE
VAR
                      // Variable m of data type two-dim. Array
   m: matrix1;
                      // Variable m of data type two-dim. Array
    n: matrix2;
END_VAR
                       // Write to Matrix1 at line 4, column 3
m[4][3] := 9;
n[16][8] := 10;
                       // Write to Matrix2 at line 7, column 5
```

In the example, you can define:

- 1. Table columns a[1] to a[3] as a one-dimensional array that will contain integers.
- 2. Table lines matrix1[1] to matrix2[4] also as an array but take as the data type specification the array a you just created with the columns of the table.

When you specify an array in the data type specification, you create a second dimension. You can create further dimensions in this way.

Now declare a variable using the data type created for the table. You address each dimension of the table using square brackets, in this case specifying the line and column.

Redeclaration

The data type definitions of arrays are recognized as identical (even in different sources) if the following conditions are met:

- 1. The identifier of the data type is identical.
- 2. Both array limits are identical.
- 3. The data type of the array elements is identical.
- 4. The optional array initialization list is identical (including repeat factors and constant expressions).

Initialization

Per default, the array elements are assigned the initialization value of the basic data type. Optionally the initialization value of the array element can be changed by assigning an array initialization list enclosed in square brackets [], see"Initialization of variables or data types" (Page 127).

3.4.2.5 Derived data type - Enumerator

In the case of enumeration data types, a restricted set of identifiers or names is assigned to the data type to be defined in the TYPE/END_TYPE construct:

TYPE identifier : Enumeration data type specification { := initialization } ; END_TYPE

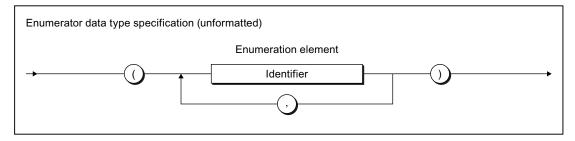


Figure 3-8 Syntax: Enumeration data type specification

Once you have declared the *identifier* data type, you can define variables in the enumeration data type. In the statement section, you can assign only elements from the list of defined identifiers (enumeration elements) to these variables.

You can also specify the data type directly: Place the enumeration data type identifier and the "#" sign in front of the enumeration element (see Table *Examples of enumeration data types*).

You can obtain the first and last value of an enumeration data type with *enum_type*#MIN and *enum_type*#MAX respectively, whereby *enum_type* is the enumeration data type identifier.

You can obtain the numeric value of an enumeration element with the ENUM_TO_DINT conversion function.

Example

Table 3- 15 Examples of enumeration data types

Note

You will also find enumeration data types as system data types.

Enumeration data types can be components of a structure, meaning that they can be found at any lower level in the user-defined data structure.

Redeclaration

The data type definitions of enumeration data types are recognized as identical (even in different sources) if the following conditions are met:

- 1. The identifier of the data type is identical.
- 2. All enumeration elements are identical.
- 3. The sequence of the enumeration elements is identical, so their numerical values are identical.
- 4. The optional initialization value is identical.

Initialization

Per default, an enumeration data type is assigned the 1st value of the enumeration as initialization value. Optionally the initialization value can be changed by assigning another enumeration element, see "Initialization of variables or data types" (Page 127).

3.4.2.6 Derived data type STRUCT (structure)

The derived data type STRUCT, or structure, encompasses an area of a fixed number of components in the TYPE/END_TYPE construct; the data types of these components can vary:

TYPE identifier: STRUCT data type specification; END_TYPE

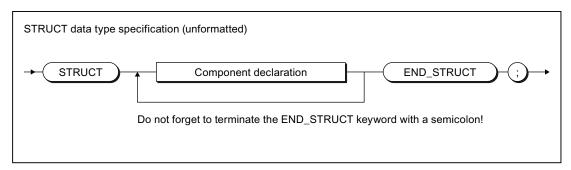


Figure 3-9 Syntax: STRUCT data type specification

The syntax of the component declaration is shown in the following figure.

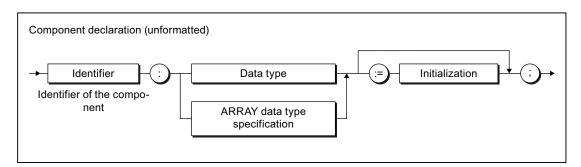


Figure 3-10 Syntax: Component declaration

The following are permitted as data types:

- Elementary data types
- Previously declared UDTs
- System data types
- TO data types
- ARRAY data type specification

You also have the option to assign initialization values to the components see "Initialization" in this section.

Note

The following data specifications cannot be used directly within a component declaration:

- · STRUCT data type specifications
- Enumeration data type specifications

Remedy: Declare a UDT (user-defined data type) beforehand with the above-mentioned specifications and use this in the component declaration.

This allows you to nest STRUCT data types.

You will also find STRUCT data types as system data types.

Example

This example shows how a UDT is defined and how this data type is used within a variable declaration.

Table 3- 16 Examples of derived data type STRUCT

Redeclaration

The data type definitions of structures are recognized as identical (even in different sources) if the following conditions are met:

- 1. The identifier of the data type is identical.
- 2. All components of the structure are identical in terms of their:
 - Sequence
 - Identifier
 - Data types or ARRAY data type specifications
 - Initialization values (including any array or structure initialization lists)

Initialization

Per default, each component is assigned the initialization value of its data type. Optionally, the initialization value of the component can be changed by assigning an appropriate initialization.

When using the structure in another declaration (e.g. variable or data type declaration), the initialization values of individual components can be changed by assigning a structure initialization list, enclosed in round brackets ().

See "Initialization of variables or data types" (Page 127).

3.4.3 Technology object data types

3.4.3.1 Description of the technology object data types

You can declare variables with the data type of a technology object (TO). The following table shows the data types for the available technology objects in the individual technology packages.

For example, you can declare a variable with the data type *posaxis* and assign it an appropriate instance of a position axis. Such a variable is often referred to as a reference.

Table 3- 17 Data types of technology objects (TO data type)

Technology object	Data type	Contained in the technology package
Drive axis	DriveAxis	CAM, PATH ¹ , CAM_EXT
External encoder	ExternalEncoderType	CAM, PATH ¹ , CAM_EXT
Measuring input	MeasuringInputType	CAM, PATH ¹ , CAM_EXT
Output cam	OutputCamType	CAM, PATH ¹ , CAM_EXT
Cam track	_CamTrackType	CAM, PATH ¹ , CAM_EXT
Position axis	PosAxis	CAM, PATH ¹ , CAM_EXT
Following axis	FollowingAxis	CAM, PATH ¹ , CAM_EXT
Following object	FollowingObjectType	CAM, PATH ¹ , CAM_EXT

Technology object	Data type	Contained in the technology package
Cam	CamType	CAM, PATH ¹ , CAM_EXT
Path axis ¹	_PathAxis	PATH ¹ , CAM_EXT
Path object ¹	_PathObjectType	PATH ¹ , CAM_EXT
Fixed gear	_FixedGearType	CAM_EXT
Addition object	_AdditionObjectType	CAM_EXT
Formula object	_FormulaObjectType	CAM_EXT
Sensor	_SensorType	CAM_EXT
Controller object	_ControllerObjectType	CAM_EXT
Temperature channel	TemperatureControllerType	TControl
General data type, to which every TO can be assigned	ANYOBJECT	

¹ Available as of version V4.1.

You can access the elements of technology objects (configuration data and system variables) via structures (see SIMOTION Basic Functions Function Manual).

Table 3- 18 Symbolic constants for invalid values of technology object data types

Symbolic constant	Data type	Meaning
TO#NIL	ANYOBJECT	Invalid technology object

See also

Inheritance of the properties for axes (Page 121)

Examples of the use of technology object data types (Page 122)

3.4.3.2 Inheritance of the properties for axes

Inheritance for axes means that all of the data types, system variables and functions of the TO driveAxis are fully included in the TO positionAxis. Similarly, the position axis is fully included in the TO synchronizedAxis, the following axis in the TO pathAxis. This has, for example, the following effects:

- If a function or a function block expects an input parameter of the driveAxis data type, you can also use a position axis or a synchronized axis or a path axis when calling.
- If a function or a function block expects an input parameter of the posAxis data type, you
 can also use a synchronized axis or a path axis when calling.

3.4.3.3 Examples of the use of technology object data types

Below, you will see an example of optional use of a variable with a technology object data type (you will find an example of mandatory use of a variable with a TO data type in the *SIMOTION Basic Functions* Function Manual). A second example shows the alternative without using a variable with TO data type.

A TO function will be used to enable an axis in the main part of a program so that the axis can be positioned. After the positioning operation, the current position of the axis will be recorded using a structure access.

The first example uses a variable with TO data type to demonstrate its use.

Table 3- 19 Example of the use of a data type for technology objects

```
VAR
   myAxis : posAxis; // Declaration variable for axis
   myPos : LREAL;
                       // Variable for position of axis
    retVal: DINT;
                      // Variable for return value of the
                // TO function
END_VAR
myAxis := Axis1;
                       // The name Axis1 was defined when the axis
                       // was configured in the project navigator.
// Call of function with variables of TO data type:
retVal := _enableAxis(axis := myAxis, commandId := _getCommandId());
// Axis is positioned.
retVal := _pos(axis := myAxis,
               position := 100,
               commandId:= _getCommandId() );
// Scan the position using structure access
myPos := myAxis.positioningState.actualPosition;
```

The second example does not use a variable with TO data type.

Table 3-20 Example of using a technology object

```
VAR
   myPos : LREAL;
                        // Variable for position of axis
    retVal: DINT; // Variable for return value of TO function
END_VAR
// Call of function without variable of TO data type
// The name Axis1 was defined when the axis
// was configured in the project navigator.
retVal := _enableAxis(axis := Axis1,
                      commandId:= _getCommandId() );
// Axis is positioned.
retVal := _pos(axis := Axis1
                position := 100,
                commandId:= _getCommandId() );
// Scan the position using structure access
myPos := Axis1.positioningState.actualPosition;
```

You will find details for configuration of technology objects in the SIMOTION Motion Control function descriptions.

3.4.4 System data types

There are a number of system data types available that you can use without a previous declaration. And, each imported technology packages provides a library of system data types.

Additional system data types (primarily enumerator and STRUCT data types) can be found

- In parameters for the general standard functions (see SIMOTION Basic Functions Function Manual)
- In parameters for the general standard function modules (see *SIMOTION Basic Functions* Function Manual)
- In system variables of the SIMOTION devices (see relevant parameter manuals)
- In parameters for the system functions of the SIMOTION devices (see relevant parameter manuals)
- In system variables and configuration data of the technology objects (see relevant parameter manuals)
- In parameters for the system functions of the technology objects (see relevant parameter manuals)

3.5 Variable declaration

A variable defines a data item with variable contents that can be used in the ST source file. A variable consists of an identifier (e.g. *myVar1*) that can be freely selected and a data type (e.g. BOOL). Reserved identifiers (see Reserved identifiers (Page 91)) must not be used as identifiers.

3.5.1 Syntax of variable declaration

Variables are always created according to the same pattern in the declaration section of a source file section:

- 1. Start a declaration block with an appropriate keyword (e.g. VAR, VAR_GLOBAL see Overview of all variable declarations (Page 126)).
- 2. This is followed by the actual variable declarations (see figure); you can create as many of these as you wish. The order is arbitrary.
- 3. End the declaration block with END VAR.
- 4. You can create further declaration blocks (also with the same keyword).

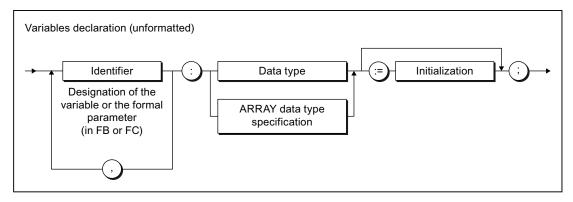


Figure 3-11 Syntax: Variable declaration

Note the following:

- The variable name must be an identifier, i.e. it can only contain letters, numbers or an underscore, but not special characters.
- The following are permissible as data types:
 - Elementary data types
 - UDT (user-defined data types)
 - System data types
 - TO data types
 - ARRAY data type specifications
 - Designation of a function block (instance declaration see Calling functions and function modules (Page 177)).
- You can assign initial values to the variables in the declaration statement. This is known as initialization (see Initialization of variables or data types (Page 127)).

Deviations from the pattern presented are as follows:

- For constant declarations (a constant must be initialized with a value, see Constants (Page 131)),
- For process image access (see Overview of all variable declarations (Page 126)):
 - A variable declaration is not required for absolute process image access,
 - Initialization is not permitted for symbolic process image access.

Table 3- 21 Examples of variable declarations

```
VAR CONSTANT
   PI : REAL := 3.1415;
END_VAR

VAR

// Declaration of a variable ...
   var1 : REAL;
   // ... or if there are several variables of the same type:
   var2, var3, var4 : INT;
   // Declaration of a one-dimensional array:
   a1 : ARRAY[1..100] OF REAL;
   // Declaration of a character string:
    str1 : STRING[40];
END_VAR
```

3.5 Variable declaration

3.5.2 Overview of all variable declarations

You specify the name, data type, and initial values of variables in the variable and parameter declarations. You always execute these declarations in the declaration sections of the following source file sections:

- Interface section
- Implementation section
- POU (program, function, function block, expression)

The source file section also determines which variables you can declare (see table), as well as their range.

For additional information about source file modules, refer to Breakdown of ST source file (Page 102) and Source file modules (Page 193).

Table 3-22 Keywords for declaration blocks

Keyword	Meaning	Declaration in the following declaration sections
VAR	Declaration of temporary or static variables	Any POU
	See Variable model (Page 212).	
VAR_GLOBAL	Declaration of unit variables	Interface section
	See Variable model (Page 212).	Implementation section
VAR_IN_OUT	Variable declaration of in/out parameter; the POU accesses this variable directly (using a reference) and can change it immediately.	Function Function block Expression
	See Defining functions (Page 170), Defining function blocks (Page 171).	
VAR_INPUT	Variable declaration of input parameter, value is externally supplied and cannot be changed within the POU. See Defining functions	Function Function block Expression
	(Page 170), Defining function blocks (Page 171).	
VAR_OUTPUT	Variables declaration output parameter; value is transmitted from the function block	Function block
	See Defining functions (Page 170), Defining function blocks (Page 171).	
VAR_TEMP	Declaration of temporary variables	Program Function block
	See Variable model (Page 212).	

Keyword	Meaning	Declaration in the following declaration sections
RETAIN	Declaration of retentive variables See Variable model (Page 212).	Only as a supplement to VAR_GLOBAL in the interface and implementation section
CONSTANT	Declaration of constants See Constants (Page 131).	Only as a supplement: to VAR in FB, FC, or program to VAR_GLOBAL in interface or implementation section

3.5.3 Initialization of variables or data types

The assignment of initial values to the variables or data types within a declaration is optional; see Syntax of variables declaration (Page 124) and Syntax of user-defined data types (Page 111).

- If there is no initialization specified in the variable declaration, the compiler automatically assigns the initialization value specified in the data type declaration to the variables.
 - The following applies for arrays (ARRAY): The array elements are assigned the initialization value of the basic data type.
- If there is no initialization specified in the data type declaration either, the compiler assigns the value of zero to the variables or data types.

Exception:

- For time data types: The initialization value for each data type.
- For enumeration data types: 1st value of the enumeration.
- For arrays (ARRAY): The array elements are assigned the initialization value of the basic data type.
- For structures (STRUCT): The structure components are assigned the initialization value of the respective data type.

You preassign a variable or a user-defined data type with initial values by assigning a value (:=) after the data type specification.

- Assign the elementary data types (or data types derived from elementary data types) a constant expression in accordance with Figure Syntax: Constant expression.
- Assign a field initialization list to a field (ARRAY) according to Figure Syntax: Field initialization list.
- Assign a structure initialization list to a structure (STRUCT) in accordance with Figure Syntax: Structure initialization list (when using the structure in other declarations).
- Assign an enumeration element to an enumeration data type.

3.5 Variable declaration

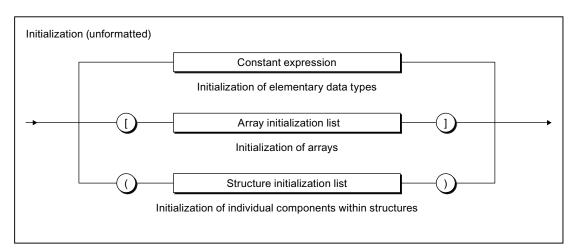


Figure 3-12 Syntax: Variable initialization

The initialization value assigned to a variable is calculated from the constant expression at the time of the compilation. For information about the syntax of the constant expression, see the figure titled *Syntax: Constant expression*.

Note that a variable list (a1, a2, a3, \dots : INT := \dots) can be initialized with a common value. In this case, you do not have to initialize the variables individually (a1 : INT := \dots ; a2 : INT := \dots ; etc.).

Note

The constant expressions used for initialization are calculated in the data type of the declared variables or in the declared data type.

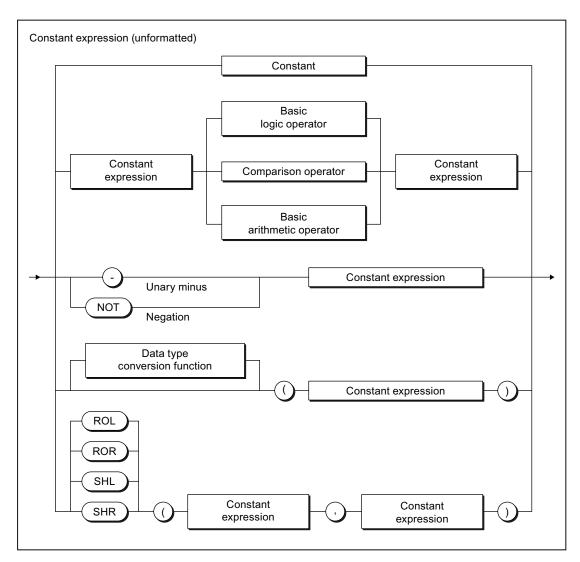


Figure 3-13 Syntax: Constant expression

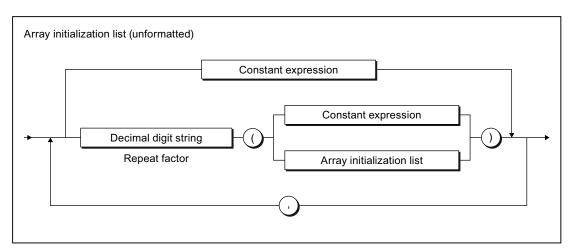


Figure 3-14 Syntax: Array initialization list

3.5 Variable declaration

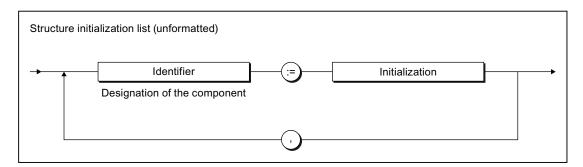


Figure 3-15 Syntax: Structure initialization list

Table 3-23 Examples of variable initialization

```
VAR
    // Declaration of a variable ...
    var1 : REAL := 100.0;
    // ... or if there are several variables of the same type:
    var2, var3, var4 : INT := 1;
    var5 : REAL := 3 / 2;
    var6 : INT := 5 * SHL(1, 4);
   myC1 : C1 := GREEN;
   array1 : ARRAY [0..4] OF INT := [1, 3, 8, 4, 0];
    array2 : ARRAY [0..5] OF DINT := [6 (7)];
    array3 : ARRAY [0..10] OF INT := [2(2(3),3(1)),0];
                // is equivalent to [2(3),3(1),2(3),3(1)),0]
                // Initialization as follows:
                // Array elements 0, 1
                                              with 3;
                // Array elements 2, 3, 4
                                                 with 1;
                // Array elements 5, 6
                                              with 3;
                // Array elements 7, 8, 9
                                                 with 1;
                // Array element 10
                                               with 0
   myAxis : PosAxis := TO#NIL;
END_VAR
```

Table 3- 24 Examples of data type initialization

```
TYPE
    // Initialization of a derived data type
    type1 : REAL := 10.0;
    // Initialization of an enumeration data type
    cmyk_colour : (cyan, magenta, yellow, black) := yellow;
    // Initialization of structures
    var_rgb_colour : STRUCT
            red, green, blue : USINT := 255;// white
        END_STRUCT;
   new_colour : var_rgb_colour := (red := 0, blue := 0);// green
   myInt : INT := 9;
   myArray : ARRAY [0..5] OF myInt := [1, 2, 3];
                // Initialization as follows:
                // Array element 0
                                              with 1;
                // Array element 1
                                              with 2:
                // Array element 2
                                              with 3;
                // Array elements 3, 4, 5
                                              with 9
END_TYPE
```

Variables of a technology object data type cannot be assigned an initialization value. They are always initialized by the compiler with TO#NIL.

Information about the circumstances when variables are initialized can be found in Section "Time of the variable initialization" (Page 228).

3.5.4 Constants

Constants are data with a fixed value that you cannot change during program runtime. Constants are declared in the same way as variables:

- In the declaration section of a POU for local constants (see Figure *Syntax: Constant block in a POU* and *syntax: Constant declaration*).
- In the interface or implementation section of the ST source file for unit constants (see Figure Syntax: Unit constants in the interface or implementation section and syntax: Constant declaration). You can import unit constants declared in the interface section into other ST source files (see Variable model (Page 212)).

The source file section also determines the range of the constant declaration.

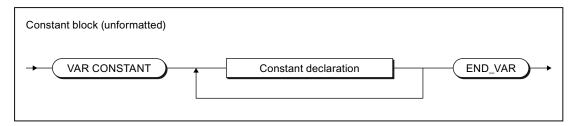


Figure 3-16 Syntax: Constant block in a POU

3.5 Variable declaration

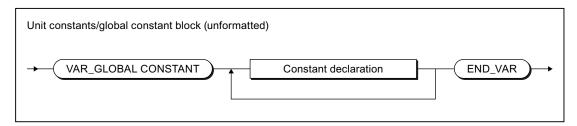


Figure 3-17 Syntax: Unit constants in interface or implementation section

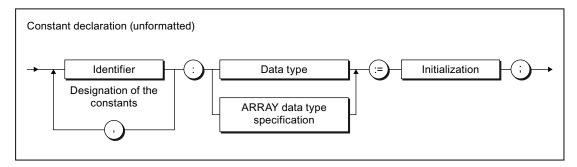


Figure 3-18 Syntax: Constant declaration

To initialize a constant, see "Initialization of variables or data types (Page 127)". The value assigned to a constant is calculated from the constant expression at the time of compilation.

Table 3- 25 Examples of constants

```
VAR CONSTANT
   PΙ
                 : REAL := 3.1415;
   intConst
                : INT := 10;
   sintConst
                : SINT := 0;
   dintConst
                 : DINT := 10_000;
   timeConst
                 : TIME := TIME#1h;
                 : STRING[40] := 'Example of a string';
   strConst
                 : REAL := 2 * PI;
   Two_PI
END_VAR
```

You have no doubt already created value assignments with the character string :=. This may have been for a statement as part of an example (see table titled *Examples of statements* in Statements (Page 103)) or when initializing variables in the declaration subsection of a source file module.

However, this is only a small range of the options available for formulating value assignments. This section of the manual now describes this important topic in detail using a large number of examples for illustration purposes.

See also

Notes on avoiding errors and on efficient programming (Page 305)

3.6.1 Value assignments

3.6.1.1 Syntax of the value assignment

A value assignment is used to assign the value of an expression to a variable. The previous value is overwritten. Before a value can be correctly assigned, a variable must be declared in the declaration section (see Syntax of variable declaration (Page 124)).

As shown in the following syntax diagram, the expression is evaluated on the right side of the assignment sign :=. The result is stored in the variable, whose name is on the left side of the assignment sign (target variable). All target variables supported from a formal viewpoint are shown in the figure.

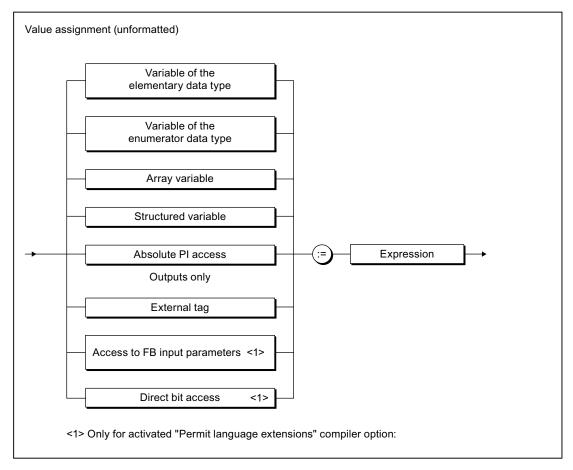


Figure 3-19 Syntax: Value assignments

The following contains explanations and examples for the left side of the value assignment:

- Value assignments with variables of an elementary data type (Page 135),
- Value assignments with variables of the derived enumerator data type (Page 139)
- Value assignments with variables of the derived ARRAY data type (Page 139)
- Value assignments with variables of the derived STRUCT data type (Page 140)
- Value assignments with absolute PI access (to addresses of the process image), see:
 Absolute access to the fixed process image of the BackgroundTask (absolute PI access) (Page 264).

How the right side of a value assignment, i.e. an expression, is formed, is described in Expressions (Page 141).

3.6.1.2 Value assignments with variables of an elementary data type

An expression with an elementary data type (Page 106) can be assigned to a variable when one of the following conditions is fulfilled:

- Expression and target variable have the same data type.
 - Note the following information on the STRING data type (Page 135).
- The data type of the expression can be implicitly converted to the data type of the target variable (see Conversion of elementary data types (Page 164) and *Functions for the conversion of numerical data types and bit data types* in the *SIMOTION Basic Functions* Function Manual).

Examples

```
elemVar := 3*3;
elemVar := elemVar1;
```

See also

Value assignments with variables of a bit data type (Page 137)

3.6.1.3 Value assignments with variables of the STRING elementary data type

Assignments between variables of the STRING data type

There are no restrictions to assignments between variables of the STRING data type (character strings) that have been declared with different lengths. If the declared length of the target variable is shorter than the current length of the assigned character string, the character string is truncated to the length of the target variable.

Exception: The following applies for an in/out assignment (parameter transfer to an in/out parameter): The declared length of the assigned variable (actual parameter) must be greater than or equal to the declared length of the target variable (formal in/out parameter). See Parameter transfer to in/out parameters (Page 178).

Please also refer to Syntax diagram of STRING data type (Page 106):

Examples:

```
string20 := 'ABCDEFG';
string20 := string30;
```

Access to elements of a string

The individual elements of a string can be addressed in the same way as the elements of an array [1..n]. These elements are converted implicitly to the elementary data type BYTE. In this way assignments between string elements and variables of the BYTE data type are possible.

Examples:

```
byteVar := string20[5];
string20[10] := byteVar;
```

The following special cases have to be taken into account:

- When assigning a variable of the BYTE data type to a string element (e.g. stringVar[n:] := byteVar):
 - The string element to which the value is to be assigned lies outside of the declared length of the string:

The string remains unchanged, TSI#ERRNO is set to 1.

 The string element to which the value is to be assigned lies outside of the assigned length of the string (n > LEN(stringVar)), but within the declared length:

The length of the string is adjusted, the string elements between LEN(stringvar) and n are set to \$00.

- 2. When assigning a string element to a variable of the BYTE data type (byteVar := stringVar[n:]):
 - The string element to which the variable is to be assigned lies outside of the assigned length of the string (n > LEN(stringVar)):

The variable is set to 16#00, TSI#ERRNO to 2.

Editing strings

Various system functions are available for the editing of strings, such as the joining of strings, replacement and extraction of characters, see *SIMOTION Basic Functions* Function Manual.

Converting between numbers and strings

Various system functions are available for conversion between variables of numeric data types and strings; see Converting elementary data types (Page 164) and the *SIMOTION Basic Functions* Function Manual.

3.6.1.4 Value assignments with variables of a bit data type

Access to individual bits of a bit data type variable

You can also access the individual bits of a variable of data type BYTE, WORD or DWORD:

• With standard functions (see SIMOTION Basic Functions Function Manual):

You can read, write or invert any bit of a bit string with the functions _getBit, _setBit and _toggleBit.

You can specify the number of the bit via a variable.

With direct bit access:

You can define the bit of the variable that you want to access as a constant, via a separate point behind the variable.

You can only specify the number of the bit via a constant.

To be able to use this option, you must activate the "Permit language extensions" compiler option (see Global compiler settings (Page 56) and Local compiler settings (Page 59)).

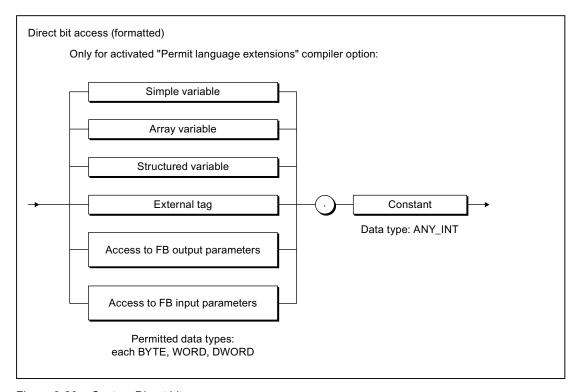


Figure 3-20 Syntax: Direct bit access

Table 3- 26 Example of direct bit access

```
// Only with compiler option "Permit language extensions"
FUNCTION f : VOID
   VAR CONSTANT
       BIT_7 : INT := 7;
   END_VAR
   VAR
       dw : DWORD;
       b: BOOL;
   END_VAR
   b := dw.BIT_7; // Access to bit 7
                   // Access to bit 3
   b := dw.3;
// b := dw.33;
                   // Compilation error;
                   // Bit 33 not permitted.
END FUNCTION
```

NOTICE

The access to bits of an I/O variable or system variable can be interrupted by other tasks. There is therefore no guarantee of consistency.

Editing variables of the bit data types

You can:

- 1. Combine several variables of the same data type into one variable of a higher-level data type (e.g. two variables of the BYTE data type into one of the WORD data type). Various system functions are available for this, e.g. WORD_FROM_2BYTE.
- 2. Split one variable into several variables of a lower-level data type (e.g. one variable of the DWORD data type into four of the BYTE data type). Various system functions are available for this, e.g. DWORD_TO_4BYTE.
- 3. Rotate or shift the bits within a variable. The bit sting standard functions ROL, ROR, SHL and SHR are available for this.

These system functions and system function blocks are described in the *SIMOTION Basic Functions* Function Manual.

Logic operators

Variables of the bit data types can be combined with logic operators; see Logic expressions and bit-serial expressions (Page 149).

3.6.1.5 Value assignments with variables of the derived enumerator data type

Each expression and each variable of the derived enumerator data type (see also: Derived enumerator data type (Page 116)) can be assigned to another variable of the same type.

```
type1 := BLUE;
```

3.6.1.6 Value assignments with variables of the derived ARRAY data type

An array consists of several dimensions and array elements, all of the same type (see also: Derived ARRAY data type (Page 114)).

There are various ways to assign arrays to variables. You can assign complete arrays, individual elements, or parts of arrays:

 A complete array can be assigned to another array if both the data types of the components and the array limits (the smallest and largest possible array indices) are the same. Valid assignments are:

```
array_1 := array_2;
```

 An individual array element is addressed by the array name followed by the index value in square brackets. An index must be an arithmetic expression of the data type SINT, USINT, INT, UINT or DINT.

```
elem1 := array [i];
array_1 [2] := array_2 [5];
array [j] := 14;
```

 A value assignment for a valid subarray can be obtained by omitting a pair of square brackets for each dimension of the array, starting at the right. This addresses a partial area of the array whose number of dimensions is equal to the number of remaining indices (see example below).

Consequently, you can reference rows and individual components within a matrix but not closed columns (closed in the sense of from...to). Valid assignments are:

```
matrix1[i] := matrix2[k];
array1 := matrix2 [k];
```

3.6.1.7 Value assignments with variables of the derived STRUCT data type

Variables of a user-defined data type that contain STRUCT data type specifications are called structured variables (see also Derived STRUCT data type (Page 118)). They can either represent a complete structure or a component of this structure.

Valid parameters for a structure variable are:

```
struct1 //Identifier for a structure
struct1.elem1 //Identifier for a structure component
struct1.array1 //Identifier of a simple array
//within a structure
struct1.array1[5] //Identifier of an array component
//within a structure
```

There are two ways to assign structures to variables. You can reference complete structures or structure components:

 A complete structure can only be assigned to another structure if the data type and the name of both structure components match.

A valid assignment is:

```
struct1 := struct2;
```

 You can assign a type-compatible variable, a type-compatible expression or another structure component to each structure component.

Valid assignments are:

Note

You also use structured variables in the *FBInstanceName.OutputParameter* format, e.g. *myCircle.circumference* to access the output variables of a function block, i.e. the result of the function block. For more detailed information about function blocks, refer to the explanations in Defining functions (Page 170) and Defining function blocks (Page 171).

A further application of structured variables is to access TO variables and the variables of the basic system.

3.6.2 Expressions

An expression represents a value that is calculated when the program is compiled or executed. It consists of operands (e.g. constants, variables or function values) and operators (e.g. * , /, * , $^-$).

The data types of the operands and the operators involved determine the expression type.

ST uses the following types of expression:

- Arithmetic expressions (Page 144)
- Relational expressions (Page 147)
- Logic expressions and bit-serial expressions (Page 149)

3.6.2.1 Result of an expression

The result of an expression can be:

- Assigned to a variable
- · Used as a condition for a control statement
- Used as a parameter for a function or function block call.

The data type of the result of an arithmetical or bit-serial expression is determined by the data types of the operands. The data type used is the lowest common data type to which both operands can be implicitly converted.

An expression value can only be assigned to a variable (or a parameter of a function or function block) in the following cases:

- The expression calculated and the variable to be assigned are of the same data type.
- The data type of the calculated expression can be implicitly converted to the data type of the variable to be assigned.

For more information on this error source and its solution, see *SIMOTION Basic Functions* Function Manual.

Note

Expressions containing only the following elements can be used for variable initialization and index specification in ARRAY declarations (for initialization expressions – see Figure *Syntax: Constant expression* in Initialization of variables or data types (Page 127)):

- Constants
- · Basic arithmetic operations
- Logic and relational operations
- Bit string standard functions

The constant expressions used for initialization are calculated in the data type of the declared variables or in the declared data type.

3.6.2.2 Interpretation order of an expression

The interpretation order of an expression depends on the following:

- The priority of the operators used,
- The left-to-right rule,
- The use of parentheses (for operators of the same priority).

Expressions are processed according to specific rules:

- Operators are executed according to priority (see table in Operator priority (Page 151)).
- · Operators of the same priority are executed from left to right.
- A minus symbol in front of an identifier denotes multiplication by -1.
- An arithmetic operator cannot be followed immediately by another.
 The expression a * -b is therefore invalid, but a * (-b) is allowed.
- Parentheses override the operator priority order, i.e. parentheses have the highest priority.
- Expressions in parentheses are treated as individual operands and are always evaluated first.
- The number of opening parentheses must equal the number of closing parentheses.
- Arithmetic operations cannot be used on characters or logic data. For this reason, expressions such as (n <= 0) + (n < 0) are invalid.

Table 3- 27 Examples of expressions

```
testVar // Operand
A AND (B) // Logic expression
A AND (NOT B) // Logic expression with negation
(C) < (D) // Relational expression
3+3*4/2 // Arithmetic expression
```

3.6.3 Operands

Definition

Operands are objects which can be used to formulate expressions. Operands can be represented by the syntax diagram:

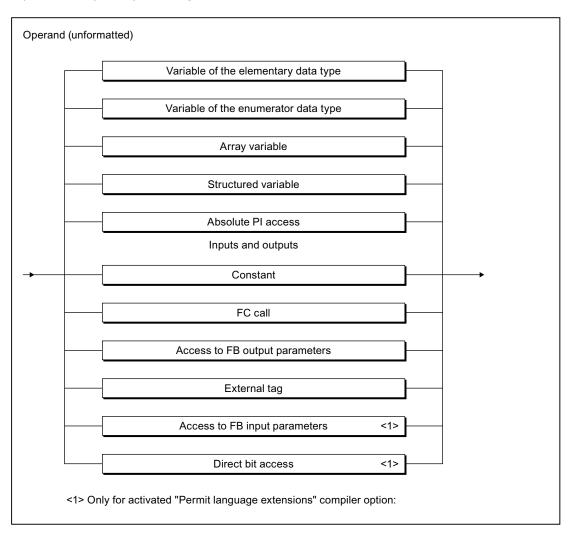


Figure 3-21 Syntax: Operand

Table 3-28 Examples of operands

```
intVar
5
%I4.0
PI
NOT TRUE
axis1.motionStateData.actualVelocity
```

3.6.4 Arithmetic expressions

An arithmetic expression is an expression formed with arithmetical operators. These expressions allow numerical data types to be processed.

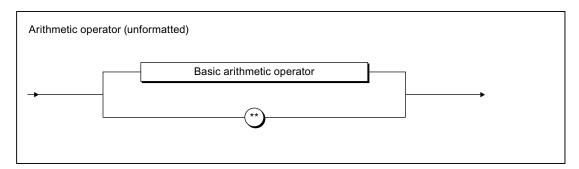


Figure 3-22 Syntax: Arithmetic operator

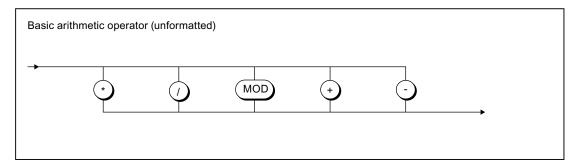


Figure 3-23 Syntax: Basic arithmetic operator

The following table shows for each arithmetic operation:

- The arithmetic operator
- The permitted data types of the operands
- The data type of the result.

Some of the General data types (Page 109) are used here.

Note

Further operations are possible with standard numeric functions, see *Standard numeric functions* in the *SIMOTION Basic Functions* Function Manual.

It is recommended to enclose negative numbers in parentheses, even in cases where it is not absolutely necessary, in order to enhance legibility.

The arithmetic operators are processed in accordance with their rank (Page 151).

Table 3-29 Arithmetic operators

Instruction	Operator	Data type				
		1st operand	2nd operand	Result ¹⁾		
Exponential (See also EXPT function)	**	ANY_REAL ²⁾	ANY_REAL	ANY_REAL ³⁾		
Unary minus	_	ANY_NUM	(None)	ANY_NUM		
Multiplication	*	ANY_NUM	ANY_NUM	ANY_NUM		
		ANY_BIT ⁴⁾	ANY_BIT ⁴⁾	ANY_BIT		
		TIME	ANY_NUM	TIME		
Division	/	ANY_NUM	ANY_NUM ⁵⁾	ANY_NUM		
		ANY_BIT ⁴⁾	ANY_BIT ^{4) 5)}	ANY_BIT		
		TIME	ANY_NUM ⁵⁾	TIME		
		TIME	TIME ⁵	UDINT		
Modulo division	MOD	ANY_INT	ANY_INT ⁵⁾	ANY_INT		
		ANY_BIT ⁴⁾	ANY_BIT ^{4) 5)}	ANY_BIT		
Addition	+	ANY_NUM	ANY_NUM	ANY_NUM		
		ANY_BIT ⁴⁾	ANY_BIT ⁴⁾	ANY_BIT		
		TIME	TIME	TIME ⁶⁾		
		TOD	TIME	TOD ⁶⁾		
		DT	TIME	DT ⁷)		
Subtraction	_	ANY_NUM	ANY_NUM	ANY_NUM		
		ANY_BIT ⁴⁾	ANY_BIT ⁴⁾	ANY_BIT		
		TIME	TIME	TIME		
		TOD	TIME ⁸⁾	TOD		
		DATE	DATE	TIME ⁹⁾		
		TOD	TOD	TIME ⁹⁾		
		DT	TIME	DT		
		DT	DT	TIME ⁹⁾		

¹⁾ The data type of the result (unless explicitly stated) is the lowest common data type to which both operands can be implicitly converted.

Exceptions as of Version V4.1 of the SIMOTION Kernel:

- If the second operand is an integer, the first operand can be less than zero.
- If the second operand is positive, the first operand can be equal to zero.

The following applies up to Version V4.0 of the SIMOTION Kernel: If the first operand is equal to zero, an error message can be caught with ExecutionFaultTask.

- 3) Data type of first operand.
- ⁴⁾ Other than BOOL data type. The calculation is made using the unsigned integer of the same bit width.
- ⁵⁾ The second operand must not be equal to zero.
- 6) Addition, possibly with overflow.
- 7) Addition with date correction.
- 8) Restriction of TIME to TOD before calculation.
- 9) These operations are based on the modulo of the maximum value of the TIME data type.

²⁾ The first operand must be greater than zero.

3.6 Value assignments and expressions

Note

If the limits of the value range are exceeded in operations with variables of the general ANY_REAL data type, the result contains the equivalent bit pattern according to IEEE 754.

In order to establish whether the value range was exceeded in the operation, you can verify the result using the function *_finite* (see *SIMOTION Basic Functions* Function Manual).

3.6.4.1 Examples of arithmetic expressions

Examples of arithmetic expressions with numbers

Assuming that *i* and *j* are integer variables (e.g. of data type INT) with the values of 11 and - 3 respectively, some example integer expressions and their corresponding values are presented below:

Expression	Value
i + j	8
i - j	14
i * j	-33
i MOD j	-2
i / j	-3

Examples of valid arithmetic expressions with time specifications

Assume the following variables:

Variables	Content	Data type
t1	T#1D_1H_1M_1S_1MS	TIME
t2	T#2D_2H_2M_2S_2MS	TIME
d1	D#2004-01-11	DATE
d2	D#2004-02-12	DATE
tod1	TOD#11:11:11.11	TIME_OF_DAY
tod2	TOD#12:12:12.12	TIME_OF_DAY
dt1	DT#2004-01-11-11:11:11.11	DATE_AND_TIME
dt2	DT#2004-02-12-12:12:12.12	DATE_AND_TIME

Some expressions with these variables and their values are shown in the example.

Expression	Value
t1 + t2	T#3D_3H_3M_3S_3MS
dt1 + t1	DT#2004-01-12-12:12:12.111
t1 - t2	T#48D_16H_1M_46S_295MS
t1 * 2	T#2D_2H_2M_2S_2MS
t1 / 2	T#12H_30M_30S_500MS
DATE_AND_TIME_TO_TIME_OF_DAY(dt1)	TOD#11:11:11.110
DATE AND TIME TO DATE(dt1)	D#2004-01-11

3.6.5 Relational expressions

Definition

A relational expression is an expression of the BOOL data type formed with relational operators (see figure).

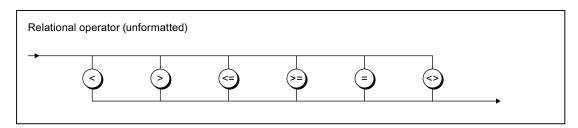


Figure 3-24 Syntax: Relational operators

Relational operators compare the values of two operands (see table) and return a Boolean value as result.

1st Operand Operator 2nd Operand -> Boolean value

Table 3- 30 Meaning of relational operators

Operator	Meaning
>	1. operand is greater than the 2nd operand
<	1. operand is less than the 2nd operand
>=	1. operand is greater than or equal to the 2nd operand
<=	1. operand is less than or equal to the 2nd operand
=	1. operand is equal to the 2nd operand
<>	1. operand is not equal to the 2nd operand

The result of the relational expression is:

- 1 (TRUE), when the comparison is satisfied
- 0 (FALSE), when the comparison is not satisfied.

The following table shows permissible combinations of the data types for the two operands and relational operators.

3.6 Value assignments and expressions

Table 3- 31 Relational expressions: Permissible combinations of the data types and relational operators

Data	Data type			
1. Operand	2. Operand			
ANY_NUM	ANY_NUM¹)	<, >, <=, >=, =, <>		
ANY_BIT	ANY_BIT	<, >, <=, >=, =, <>		
DATE	DATE	<, >, <=, >=, =, <>		
TIME_OF_DAY (TOD)	TIME_OF_DAY (TOD)	<, >, <=, >=, =, <>		
DATE_AND_TIME (DT)	DATE_AND_TIME (DT)	<, >, <=, >=, =, <>		
TIME	TIME	<, >, <=, >=, =, <>		
STRING	STRING ²⁾	<, >, <=, >=, =, <>		
Enumerator data type	Enumerator data type ³⁾	=, <>		
ARRAY	Field (ARRAY)3)	=, <>		
Structure (STRUCT)	Structure (STRUCT)3)	=, <>		

- The comparison is made in the lowest common data type to which both operands can be implicitly converted.
- 2) Variables of the STRING data type can be compared irrespective of the declared length of the string.

To compare two variables of the STRING data type with different lengths, the shorter character string is expanded to the length of the longer character string by inserting \$00 on the right-hand side. The comparison starts from left to right and is based on the ASCII code of the respective characters. Example: 'ABC' < 'AZ' < 'Z' < 'abc' < 'az' < 'z'.

3) Data type of the first operand.

NOTICE

Relational operators have a higher priority than logic operators in an expression (see Operator priority (Page 151)). Therefore the operands of a relational expression must be placed in brackets if they themselves are logic expressions or bit-serial expressions.

Note that errors can occur when comparing REAL or LREAL variables (also the corresponding system variables, e.g. axis position).

Table 3- 32 Examples of relational expressions

```
IF A = 2 THEN
   ; //...
END IF;
var_1 := B < C;
                         // var_1 of BOOL data type
IF D < E OR var_2 THEN // var_2 of BOOL data type
    ; // ...
END_IF;
var_3 := 0 < F < 10
                        // var_3 of BOOL data type, TRUE value
    // The calculation is from left to right
    // in the following form: (0 < F) < 10
    // Initially 0 < F is calculated.</pre>
    \ensuremath{//} The result is from the BOOL data type (FALSE or TRUE)
    // and is compared with BYTE#10.
    // Equivalent expression:
var_3 : = BOOL_TO_BYTE (0 < F) < BYTE#10</pre>
```

3.6.6 Logic expressions and bit-serial expressions

Definition

With the logic operators AND, &, XOR, and OR, it is possible to combine operands and expressions of the general data type ANY_BIT (BOOL, BYTE, WORD, or DWORD).

With the logic operator NOT it is possible to negate operands and expressions of data type ANY_BIT.

The table provides information about the available operators:

Table 3- 33 Logic operators

Instruction	Operator	1. Operand	2. Operand	Result ¹					
Negation	NOT	ANY_BIT	-	ANY_BIT					
Conjunction	AND or &	ANY_BIT	ANY_BIT	ANY_BIT					
Exclusive disjunction	XOR	ANY_BIT	ANY_BIT	ANY_BIT					
Disjunction	OR	ANY_BIT	ANY_BIT	ANY_BIT					
¹ The data type	¹ The data type of the result is determined by the most powerful data type of the operands.								

3.6 Value assignments and expressions

The expression is designated

• a logic expression, if only operands of data type BOOL are used.

The operators have the effect on the operands stated in the following truth table.

The result of a logic expression is 1 (TRUE) or 0 (FALSE).

• a bit-serial expression, if operands of data type BYTE, WORD, or DWORD are used.

The operators have the effect on individual bits of the operands stated in the following truth table.

Table 3- 34 Truth table of the logic operators

	rands e BOOL)	Result (data type BOOL)							
а	b	NOT a NOT b a AND b a XOR b a OR							
0	0	1	1	0	0	0			
0	1	1	0	0	1	1			
1	0	0	1	0	1	1			
1	1	0	0	1	0	1			

Examples

Table 3- 35 Logic expressions

Expression (let n = 10)	Value
(n>0) AND (n<20)	TRUE
(n>0) AND (n<5)	FALSE
(n>0) OR $(n<5)$	TRUE
(n>0) XOR (n<20)	FALSE
NOT ((n>0) AND n<20))	FALSE

Table 3- 36 Bit-serial expressions

Expression	Value
2#01010101 AND 2#11110000	2#01010000
2#01010101 OR 2#11110000	2#11110101
2#01010101 XOR 2#11110000	2#10100101
NOT 2#01010101	2#10101010

Expression in query (let value1 be 2#01, let value2 be 2#11)

```
IF (value1 AND value2) = 2#01 THEN...
```

Condition returns TRUE, because bit-serial expression returns 2#01.

3.6.7 Priority of operators

Some general rules for the formulation of expressions were described in Expressions (Page 141). The table shows you the priority of the individual operators within an expression.

Instruction	Symbol	Priority
Parentheses	(Expression)	Highest
Function evaluation	Identifier (argument list) e.g. LN(a), EXPT (a,b) etc.	
Negation Complement	- NOT	
Exponentiation	**	
Multiplication Division Modulo	* / MOD	
Addition Subtraction	+	
Comparison	<, >, <=, >=	
Equal Not equal	= <>	
Boolean AND	&, AND	
Boolean EXCLUSIVE OR	XOR	
Boolean OR	OR	V
		Lowest

3.7 Control statements

Few source file sections can be programmed such that all statements are executed in sequence from start to end. Usually, some statements will be executed only if a condition is true (alternatives) and some will be executed repeatedly (loops). Program control statements within a source file section are the means for accomplishing this.

3.7.1 IF statement

The IF statement is a conditional statement. It specifies one or more options and selects one (or none) of its statement sections for execution.

The specified logic expressions are evaluated when the conditional statement is executed. If the value of an expression is TRUE, the condition is fulfilled, if the value is FALSE, it is not fulfilled.

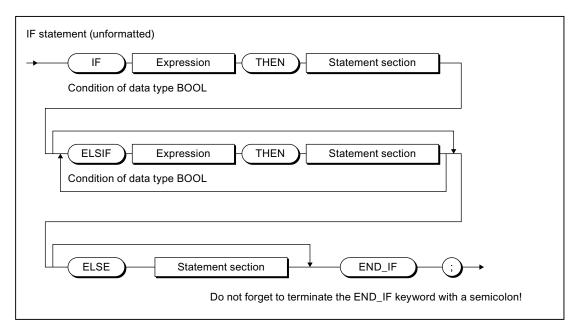


Figure 3-25 Syntax: IF statement

Sequence of execution

The IF statement is processed according to the following rules:

1. If the value of the first expression is TRUE, the statement section after the THEN is executed.

The program is subsequently resumed after the END_IF.

2. If the value of the first expression is FALSE, the expressions in the ELSIF branches are evaluated. If a Boolean expression in one of the ELSIF branches is TRUE, the statement section following THEN is executed.

The program is subsequently resumed after the END_IF.

 If none of the Boolean expressions in the ELSIF branches is TRUE, the sequence of statements after the ELSE is executed (or, if there is no ELSE branch, no further statements are executed).

The program is subsequently resumed after the END_IF.

Any number of ELSIF statements can be programmed.

Note that there may not be any ELSIF branches and/or ELSE branch. This is interpreted in the same way as if the branches existed with no statements.

Note

An advantage of using one or more ELSIF branches rather than a sequence of IF statements is that the logic expressions following a valid expression are no longer evaluated. This helps to reduce the processing time required for the program and to prevent execution of unwanted program routines.

Example

The following example illustrates the use of the IF statement:

Table 3- 37 Examples of the IF statement

```
IF A = B THEN
    n:= 0;
END_IF;

IF temperature < 5.0 THEN
    %Q0.0 := TRUE;
ELSIF temperature > 10.0 THEN
    %Q0.2 := TRUE;
ELSE
    %Q0.1 := TRUE;
END_IF;
```

3.7.2 CASE statement

The CASE statement is used to select 1 of n program sections.

This selection determines a selection expression (selector):

- Expression of general data type ANY_INT
- Variable of an enumeration data type (enumerator)

The selection is made from a list of values (value list), whereby a section of the program is assigned to each value or group of values.

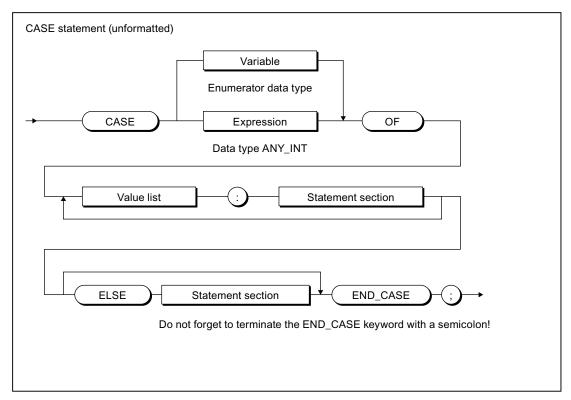


Figure 3-26 Syntax: CASE statement

Sequence of execution

The CASE statement is processed according to the following rules:

- 1. The selection expression (selector) is calculated. It must return a value of general data type ANY_INT (integer) or an enumeration data type.
- 2. Then a check is performed to determine whether the selector value is contained in the value list. Each value in the list represents one of the allowed values for the selection expression.
- 3. If a match is found, the program section assigned in the list is executed.
- 4. The ELSE branch is optional. It is executed if no match is found.
- 5. If the ELSE branch is missing and no match is found, the program is resumed after END_CASE.

Value list

The value list contains the allowed values for the selection expression.

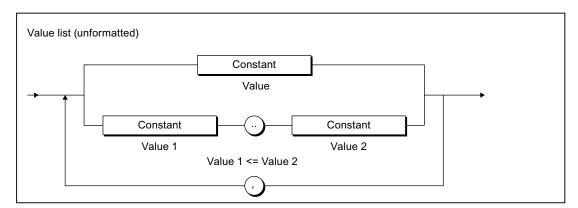


Figure 3-27 Syntax: Value list

Note the following when formulating the value list:

- Each value list can begin with a constant (*value*), a constant list (*value1*, *value2*, *value3*, *etc*.) or a constant range (*value1* to *value2*).
- Values in the value list must be integer values or constants/elements of the enumeration data type of the selector.

Note

A value should only occur once in the value lists of a CASE statement.

In the event of multiple occurrence of a value, the compiler will issue an alarm, and only the section of the statement corresponding to the value list in which the value occurred first is executed.

Example

The following example illustrates the use of the CASE statement:

Table 3- 38 Examples of the CASE statement

```
CASE intVar OF

1 : a := 1;
2,3 : b := 1;
4..9 : c := 1; d:=2;
ELSE
e := 5;
END_CASE;
```

3.7 Control statements

3.7.3 FOR statement

A FOR statement or a repeat statement executes a series of statements in a loop, whereby values are assigned to a variable (a count variable) on each pass. The count variable must be a local variable of type SINT, INT or DINT.

The definition of a loop with FOR includes the specification of a start and end value. Both variables must be the same data type as the count variable.

Note

You use the FOR statement when the number of loop passes is known at the programming stage. If the number of passes is not known, the WHILE or REPEAT statement is more suitable (see WHILE statement (Page 158) and REPEAT statement (Page 159)).

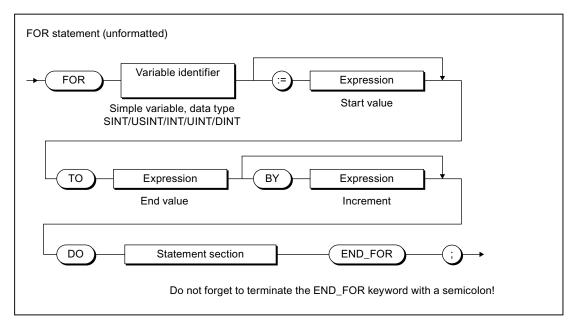


Figure 3-28 Syntax: FOR statement

Sequence of execution

The FOR statement is processed according to the following rules:

- At the start of the loop, the count variable is set to the start value and is increased (positive increment) or decreased (negative increment) by the specified increment after each loop pass until the end value is reached. After the first loop pass, the start value is known as the current value.
- 2. On each pass, the system checks whether the following conditions are true:
 - Start value or current value <= end value (for positive increment) or
 - Start value or current value >= end value (for negative increment)

If the condition is fulfilled, the sequence of statements is executed.

If the condition is not fulfilled, the loop and, thus, the sequence of statements is skipped and the program is resumed after END FOR.

3. If the FOR loop is not executed due to Step 2, the count variable retains the current value.

Rules

The following rules apply to the FOR statement:

- The BY [increment] specification can be omitted. If no increment is specified, the default is +1.
- The start value, end value, and increment are expressions (see Expressions (Page 141)).
 The expression is evaluated once at the beginning of the FOR statement.
- If the start value and end value are of the DINT data type, the value of (end value start value) must be less than the maximum value range of the double integer, that is, less than 2**31-1.
- Only the first selection statement for which the selector is true is executed.
- The count variable contains the value which triggers the loop exit, i.e. it is incremented before the loop is exited.
- You are not allowed to change the end value and increment value during the execution of the loop.

Example

The following example illustrates the use of the FOR statement:

Table 3- 39 Example of the FOR statement

```
FOR k := 1 TO 10 BY 2 DO
    1 := 1 + 1;
    // ...
END_FOR;
```

3.7 Control statements

3.7.4 WHILE statement

The WHILE statement allows a sequence of statements to be executed repeatedly under the control of an iteration condition. The iteration condition is formulated in accordance with the rules for a logic expression.

Note

You use the WHILE statement when the number of loop passes is not known at the programming stage. If the number of passes is known, the FOR statement is more suitable (see FOR statement (Page 156)).

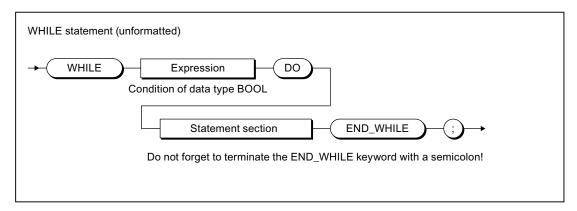


Figure 3-29 Syntax: WHILE statement

The statement section after DO is repeated until the iteration condition has the value TRUE.

Sequence of execution

The WHILE statement is processed according to the following rules:

- 1. The iteration condition is evaluated each time **before** the statement section is executed.
- 2. If the value is TRUE, the statement section is executed.
- 3. If the value is FALSE, the WHILE statement is terminated (this can occur the first time the condition is evaluated) and the program is resumed after END_WHILE.

Example

The following example illustrates the use of the WHILE statement:

Table 3- 40 Example of the WHILE statement

```
WHILE Index <= 50 DO
        Index:= Index + 2;
END_WHILE;</pre>
```

3.7.5 REPEAT statement

A REPEAT statement causes a sequence of statements programmed between REPEAT and UNTIL to be executed repeatedly until a termination condition is true. The termination condition is formulated in accordance with the rules for a logic expression.

Note

You use the REPEAT statement when the number of loop passes is not known at the programming stage. If the number of passes is known, the FOR statement is more suitable (see FOR statement (Page 156)).

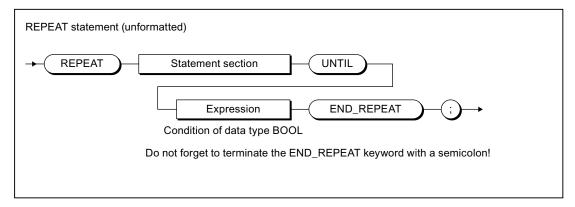


Figure 3-30 Syntax: REPEAT statement

The condition is checked **after** the statement section is executed. That means the statement section is executed at least once, even if the termination condition is true at the start.

The REPEAT statement is processed according to the following rules:

- 1. The iteration condition is evaluated each time after the statement section is executed.
- 2. If the value is FALSE, the statement section is executed again.
- 3. If the value is TRUE, execution of the REPEAT statement is terminated and program execution is resumed after END_REPEAT.

Example

The following example illustrates the use of the REPEAT statement:

Table 3- 41 Example of the REPEAT statement

```
Index := 1;
REPEAT
    Index := Index + 2;
UNTIL Index > 50
END_REPEAT;
```

3.7 Control statements

3.7.6 EXIT statement

An EXIT statement is used to exit a loop (FOR, WHILE or REPEAT loop) at any point, irrespective of whether the termination condition is true or false.

This statement has the effect of jumping directly out of the loop immediately surrounding the EXIT statement.

The program resumes after the end of the loop (e.g. after END_FOR).

Example

The following example illustrates the use of the EXIT statement:

Table 3- 42 Example of the EXIT statement

```
Index := 1;
FOR Index := 1 to 51 BY 2 DO
    IF %IO.0 THEN
        EXIT;
    END_IF;
END_FOR;
(*
The following value assignment is performed after the execution of EXIT or after the regular end of the FOR loop.
*)
Index_find := Index_2;
```

3.7.7 RETURN statement

A RETURN statement causes termination of the POU currently being processed (program, function, function block).

When a function or a function block is terminated, program execution continues in the higher-level POU after the position where the function or function block was called.

Example

The following example illustrates the use of the RETURN statement:

Table 3-43 Example of the RETURN statement

```
Index := 1;
FOR Index := 1 to 51 BY 2 DO
    IF %IO.0 THEN
        RETURN;
    END_IF;
END_FOR;
(*
The following value assignment is executed after the regular end of the FOR loop, but not after the execution of RETURN.
*)
Index_find:= Index_2;
```

3.7.8 WAITFORCONDITION statement

You can use the WAITFORCONDITION statement to wait for a programmable event or condition in a MotionTask. The statement suspends execution of the calling MotionTask until the condition is true. You program this condition in an Expression (Page 190). More information about the WAITFORCONDITION and expressions in this regard is contained in the SIMOTION Motion Control Basic Functions Function Manual.

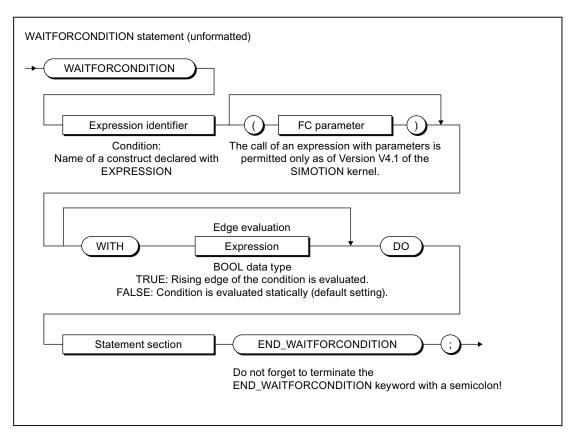


Figure 3-31 Syntax: WAITFORCONDITION statement

Expression identifier is a construct declared with EXPRESSION; its value defines (together with WITH edge evaluation, if necessary) whether the condition is considered as been satisfied.

The *WITH edge evaluation* sequence is optional. *Edge evaluation* is an expression of data type BOOL; it determines how the value of *expression identifier* is interpreted:

- Edge evaluation = TRUE: The rising edge of expression identifier is interpreted; i.e. the
 condition is satisfied when the value of expression identifier changes from FALSE to
 TRUE.
- Edge evaluation = FALSE: The static value of expression identifier is evaluated; i.e. the condition is satisfied when the value of expression identifier is TRUE.

If *WITH edge evaluation* is not specified, the default setting is FALSE, i.e. the static value of *expression identifier* is evaluated.

The statement section must contain at least one statement (empty statements also possible).

Example

The following example illustrates the use of the WAITFORCONDITION statement:

Table 3-44 Example of the WAITFORCONDITION statement

For a complete example, refer to the description for the Expression (Page 190).

3.7.9 GOTO statement

The GOTO statement causes a jump to the jump label specified in the command (see Jump statement and labeling (Page 303)).

You program jump statements with the GOTO statement and specify the jump label to which you want to jump. Jumps are only permitted within a POU.

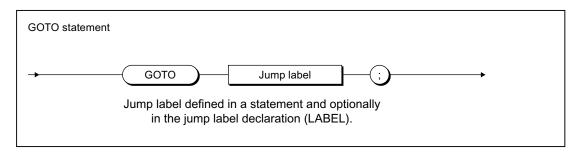


Figure 3-32 Syntax: GOTO statement

Note

You should only use the GOTO statement in special circumstances (for example, for troubleshooting). It should not be used at all according to the rules for structured programming.

Jumps are only permitted within a POU.

The following jumps are illegal:

- Jumps to subordinate control structures (WHILE, FOR, etc.)
- Jumps from a WAITFORCONDITION structure
- · Jumps within CASE statements

Jump labels can only be declared in the POU in which they are used. If jump labels are declared, only the declared jump labels may be used.

3.8 Data type conversions

3.8 Data type conversions

This section describes how you can implicitly and explicitly convert between elementary data types. It also contains an overview of the additional conversion possibilities.

3.8.1 Elementary data type conversion

The table presents an overview of the conversion options between numerical data types and bit data types. The following are distinct conversion options:

- Implicit conversion: Conversion is automatic when different data types are used in an expression or when values are assigned by the compiler.
- Explicit conversion: Conversion is carried out when the user calls a conversion function (see *SIMOTION Basic Functions* Function Manual).

Table 3-45 Type conversion of numeric data types and bit data types

Source		Target data type											
data type	BOOL	BYTE	WORD	DWOR D	USINT	UINT	UDINT	SINT	INT	DINT	REAL	LREAL	STRIN G
BOOL	1	Im/Ex	lm/Ex	lm/Ex	Val	Val	Val	Val	Val	Val	Val	Val	_
BYTE	Ex	_	Im/Ex	Im/Ex	Ex	Ex	Ex	Ex	Ex	Ex	Val	Val	Elem
WORD	Ex	Ex	_	Im/Ex	Ex	Ex	Ex	Ex	Ex	Ex	Val	Val	_
DWORD	Ex	Ex	Ex	ı	Ex	Ex	Ex	Ex	Ex	Ex	Ex/Val	Val	-
USINT	Val	Ex	Ex	Ex	1	Im/Ex	lm/Ex	Ex	lm/Ex	Im/Ex	Im/Ex	Im/Ex	_
UINT	Val	Ex	Ex	Ex	Ex	-	lm/Ex	Ex	Ex	Im/Ex	Im/Ex	lm/Ex	-
UDINT	Val	Ex	Ex	Ex	Ex	Ex	-	Ex	Ex	Ex	Ex	Ex	Ex
SINT	Val	Ex	Ex	Ex	Ex	Ex	Ex	_	Im/Ex	Im/Ex	Im/Ex	lm/Ex	-
INT	Val	Ex	Ex	Ex	Ex	Ex	Ex	Ex	-	Im/Ex	lm/Ex	Im/Ex	-
DINT	Val	Ex	Ex	Ex	Ex	Ex	Ex	Ex	Ex	-	Ex	lm/Ex	Ex
REAL	Val	Val	Val	Ex/Val	Ex	Ex	Ex	Ex	Ex	Ex	_	Im/Ex	Ex
LREAL	Val	Val	Val	Val	Ex	Ex	Ex	Ex	Ex	Ex	Ex	-	Ex
STRING	-	Elem	-	-	_	-	Ex	-	-	Ex	Ex	Ex	-

Im: Implicit data type conversion possible

Ex: Explicit data type conversion possible using the Quelldatentyp_TO_Zieldatentyp type conversion function

Val: Explicit data type conversion possible using the

Quelldatentyp_VALUE_TO_Zieldatentyp type conversion function

Elem: Implicit data type conversion with an element of the STRING data type

For information on conversion functions for date and time data types: Please refer to the *SIMOTION Basic Functions* Function Manual.

3.8.1.1 Implicit data type conversions

Implicit type conversion is always possible if an enlargement of the value range does not cause any value loss, e.g. from REAL to LREAL or from INT to REAL. The result is always defined.

The following figure provides a graphics-based view of all implicit type conversion chains. Each stage in the type conversion chain - reading from left to right or from top to bottom - always represents an enlargement of the value range.

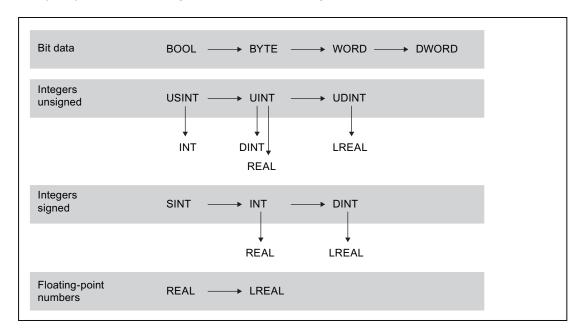


Figure 3-33 Implicit type conversion chains (one or more levels from left to right or one level from top to bottom)

The following implicit type conversions are supported:

- 1. Horizontally (from left to right) over one or more levels (e.g. USINT to UDINT)
- 2. Vertically (from top to bottom) over one level (e.g. UINT to REAL)

The implicit type conversions can be combined in the following order (e.g. INT to LREAL).

3.8 Data type conversions

All other type conversions cannot be performed implicitly (e.g. UDINT to REAL), that is, you must use an explicit function (see *SIMOTION Basic Functions* Function Manual).

Note

In arithmetic expressions, the result is always calculated in the largest number format contained in the expression.

A value can only be assigned to the expression if:

- The calculated expression and the variable to be assigned are of the same data type.
- The data type of the calculated expression can be implicitly converted to the data type of the variable to be assigned.

For more information on this error source and its solution: Please refer to the *SIMOTION Basic Functions* Function Manual.

Table 3-46 Example of data types in expressions and value assignments

```
VAR
    usint_var : USINT;
              : REAL;
    real_var
   byte_var
              : BYTE;
    string_var : STRING[80] := 'example for string';
END_VAR
usint_var := 234 / 10;
                             // Expression data type: USINT
                             // Result = 23
real_var := 234 / 10;
                             // Expression data type: USINT
                             // Implicit conversion possible
                             // Result = 23.0
usint_var := 234 / SINT#10;
                            // Expression data type: INT
                             // Implicit conversion and
                             // value assignment not possible
real_var := 234 / 10.0;
                             // Expression data type: REAL
                             // Result = 23.4
usint_var := 234 / 10.0;
                             // Expression data type: REAL
                             // Implicit conversion and
                             // value assignment not possible
byte_var := string_var[5]; // Implicit conversion possible
                             // Result = 16#70 ('p')
string_var[10] := byte_var; // Implicit conversion possible
                             // Result = 'example fpr string'
```

Note

If applicable, specify the data type explicitly for numbers (e.g. UINT#127, if the number 127 is to be of data type UINT instead of USINT).

3.8.1.2 Explicit data type conversions

Explicit conversion is always required if information could be lost, for example, if the value range is decreased or the accuracy is reduced, as is the case for conversion from LREAL to REAL.

The conversion functions for numeric data types and bit data types are listed in the *SIMOTION Basic Functions* Function Manual.

The compiler outputs warnings when it detects conversions associated with loss of precision.

NOTICE

The type conversion may cause errors when the program is running, which will trigger the error response set in the task configuration (see *SIMOTION Basic Functions* Function Manual).

Special attention is required when converting DWORD to REAL. The bit string from DWORD is taken unchecked as the REAL value. You must make sure that the bit string in DWORD corresponds to the bit pattern of a normalized floating-point number in accordance with IEEE. To do this, you can use the *_finite* and *_isNaN* functions.

Otherwise, an error is triggered (see above) as soon as the REAL value is first used for an arithmetic operation (for example, in the program or when monitoring in the symbol browser).

Note

The following applies if the value range limits are exceeded during conversion from LREAL to REAL:

- Underflow (absolute value of LREAL number is smaller than the smallest positive REAL number):
 Result is 0.0.
- Overflow (absolute value of LREAL number is larger than the largest positive REAL number):
 - The error response specified during task configuration is triggered.

3.8 Data type conversions

3.8.2 Supplementary conversions

The ST system functions and ST system functions also permit the following conversions:

Combining bit-string data types

These functions combine multiple variables of a bit string data type into one variable of a higher-level data type.

Splitting bit-string data types

These function blocks split up a variable of a bit string data type into multiple variables of a higher-level data type.

· Converting between any data types and byte arrays

They are commonly used to create defined transmission formats for data exchange between various devices.

For further information (e.g. on the arrangement of the byte arrays, application example): Please refer to the *SIMOTION Basic Functions* Function Manual.

Conversion of technology object data types

It converts variables of a hierarchical TO data type (driveAxis, posAxis, or followingAxis) or of the general ANYOBJECT type to a compatible TO data type.

For Application Examples and further information: Please refer to the *SIMOTION Basic Functions* Function Manual.

Functions, Function Blocks, and Programs

4

This chapter describes how to create and call user-defined functions and function blocks. Standard functions are already available in the system for type conversion, trigonometry, and bit string manipulation. The *SIMOTION Basic Functions* Function Manual describes how to use system functions and functions of technology objects (TO functions).

A **function** (FC) is a logic block with no static data. All local variables lose their value when you exit the function and are reinitialized the next time you call the function.

A **function block** (FB) is a code block with static data. Since an FB has memory, its output parameters can be accessed at any time and from any point in the user program. Local variables retain their values between calls.

Programs are similar to FBs, but have no parameters. However, they can be assigned execution levels and tasks (see *SIMOTION Basic Functions* Function Manual).

FCs and FBs have the advantage that they can be reused, because they are encapsulated source file sections to which parameters can be assigned.

Functions, function blocks, and programs are program organization units (POUs), i.e. they are executable source file sections. You will find an overview of all source file sections in Use of the source file sections (Page 193).

4.1 Creating and calling functions and function blocks

The following description explains how to create and call functions (FCs) and function blocks (FBs). A complete example showing the differences between FC and FB is contained in Comparison of functions and function blocks (Page 185).

The order in which you must define and call the stipulated source file sections is given in Use of the source file sections (Page 193).

How to export and import FCs and FBs is explained in Section Import and export between ST source files (Page 206).

4.1.1 Defining functions

You define a function in the declaration part of the implementation section before the section of the source file (program, FB, or FC) in which it is called.

Use the following syntax:

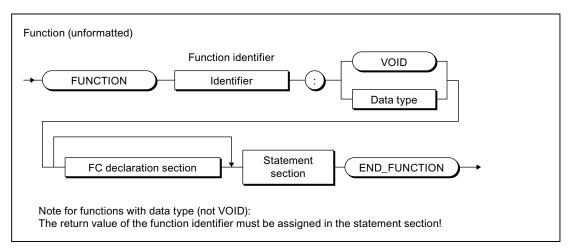


Figure 4-1 Syntax: Function (FC)

The FUNCTION keyword is followed by an identifier as the FC name and the data type of the return value. Enter VOID as data type if the FC has no return value.

Then enter (see example in Source file with comments (Page 186)):

- The optional declaration section
- The statement section
- The END_FUNCTION keyword

4.1.2 Defining function blocks

You define a function block in the declaration part of the implementation section before the section of the source file (program, FB or FC) in which the FB is called.

Use the following syntax:

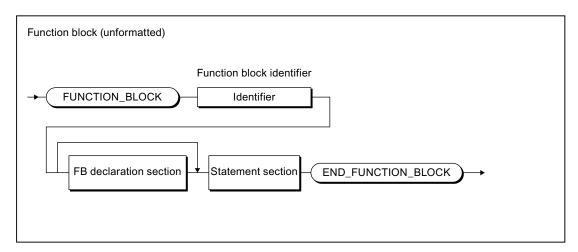


Figure 4-2 Syntax: Function block (FB)

Enter an identifier as the FB name after the FUNCTION_BLOCK keyword.

Then enter (see example in Source file with comments (Page 186)):

- The optional declaration section
- The statement section
- The END_FUNCTION keyword

4.1.3 Declaration section of FB and FC

A declaration section is subdivided into various declaration blocks that are each identified by a separate pair of keywords. Each block contains a declaration list for similar data, such as constants, local variables and parameters. Each type of block may only appear once; the blocks may appear in any order.

The following options are then available for the declaration section of an FC and an FB (see also the example in Source file with comments (Page 186)):

Permissible declaration blocks

Table 4-1 Declaration blocks for FC and FB: Options

Data	Syntax	FB	FC
Constant	VAR CONSTANT	Χ	Х
	Declaration list		
	END_VAR		
Input parameters	VAR_INPUT	X	Х
	Declaration list		
	END_VAR		
In/out parameter	VAR_IN_OUT	X	Х
	Declaration list		
	END_VAR		
Output parameters	VAR_OUTPUT	Х	_
	Declaration list		
	END_VAR		
Local variable (for FC and FB)	VAR	Х	X
	Declaration list	(static)	(temporary)
	END_VAR		
Local variable (for FB)	VAR_TEMP	Х	-
	Declaration list	(temporary)	
	END_VAR		
Declaration list. The list of identifiers of the type to be declared			

Parameter blocks

Parameters are local data and are formal parameters of a function block or function. When the FB or FC is called, the formal parameters are substituted by the actual parameters, thus providing a means of exchanging information between the called and calling source file sections.

- Formal input parameters receive the actual input values (data flow inwards).
- Formal output parameters (only for FB) are used to transfer output values (data flow outwards).
- Formal in/out parameters act as input and output parameters.

The following figures show the syntax for the parameter declaration of an FB or an FC.

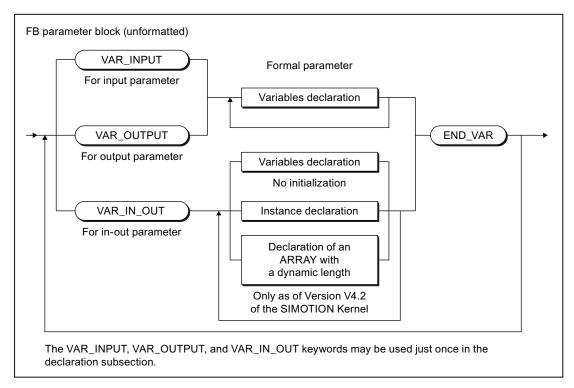


Figure 4-3 Syntax: FB parameter block

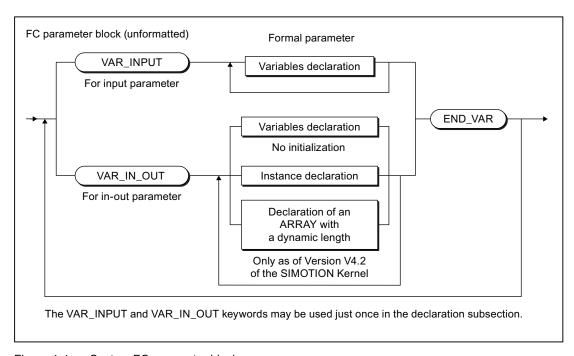


Figure 4-4 Syntax: FC parameter block

4.1 Creating and calling functions and function blocks

As well as variables, you can also declare the following in the parameter block for in-out parameters:

- Instances of function blocks (Page 181)
- Arrays with a dynamic length (Page 175), as of SIMOTION Kernel V4.2.

You can use the declared parameters the same as other variables within the FB or FC, with the following exception: You cannot assign values to input parameters.

From outside of an FB or an FC, you can access:

The input and output parameters of an FB by means of structured variables (Page 118).
 Input parameters can only be accessed if the "Permit language extensions" compiler option (Page 56) has been activated.

Data access to the output parameter is possible as standard.

The return value of an FC by using the function in an expression and assigning this
expression to a variable, for example. Specifying the function name calls the function and
returns a result at the same time.

4.1.4 Statement section of FB and FC

The statement section of the FC or FB contains statements that are executed when the FC or FB is called. There is no difference compared to the formal rules for creating a statement section; however, you should note the information in the following table.

Note

For tips on the efficient use of parameters, please refer to *Runtime-optimized Programming* in the *SIMOTION Basic Functions* Function Manual.

Table 4-2 Use of parameters and variables in FCs and FBs

Parameter/variable	Use
Input parameters	With the call of an FC or an FB, assign the current values to the input parameters. These values are used for data processing within the FC or the FB, for example, for calculations, but cannot be modified themselves.
	Only for activated "Permit language extensions" compiler option (see Global compiler settings (Page 56) or Local compiler settings (Page 59)): The input parameters of an FB can be read and written using structured variables, also outside the FB (e.g. in the calling source file section).
In/out parameter	You assign a variable to an in/out parameter for the call of the FB or FC. The FC or the FB accesses this variable directly and can change it immediately. Type conversions are not supported.
	The variable assigned to an in/out parameter must be able to be directly read and written. Therefore, system variables (of the SIMOTION device or a technology object), I/O variables or process image accesses cannot be assigned to an in/out parameter.

Parameter/variable	Use	
Output parameters (for FB only)	You assign a variable to an in/out parameter for the call of an FB using the => operator. The value of the output parameter (result) is transferred to the variables when the FB is closed. The output parameters of an FB can also be read using structured variables, also outside the FB (e.g. in the calling source file section).	
	An FC has no formal output parameters, because the function name receives the return value. The function name itself is, in a sense, the output parameter.	
Local variables	Local variables are variables that are declared and used only within the block.	
	All local variables (VAR END_VAR) are temporary in an FC, i.e. they lose their value when the FC is terminated. The next time the FC is cal they are reinitialized.	
	A differentiation between static and temporary local variables is made in the FB:	
	Static variables (VAR END_VAR) retain their value when the FB is closed.	
	Temporary variables (VAR_TEMP END_VAR) lose their value when the FB is closed. The next time the FB is called, they are reinitialized.	
	The value of the local variable cannot be queried directly by the calling block. This is only possible using an output parameter.	

4.1.5 ARRAY with a dynamic length (as of Kernel V4.2)

Declaration as an in-out parameter

As of SIMOTION Kernel Version 4.2, you can declare arrays with a dynamic length in functions and function blocks. This is only possible in the relevant parameter block for in-out parameters (Page 171) (VAR_IN_OUT/END_VAR).

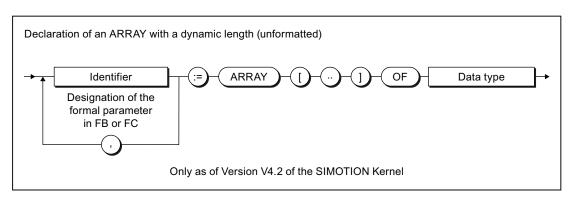


Figure 4-5 Syntax: Declaration of an ARRAY with a dynamic length

4.1 Creating and calling functions and function blocks

Using an ARRAY with a dynamic length

When the function or an instance of the function block is called, arrays of any length of the declared data type can be transferred. The reference to the transferred array and its index limits are saved on the local data stack (Page 228).

You can use the _firstIndexOf (in := array-name) and _lastIndexOf (in := array-name) functions within the function or function block to define the lower and upper index limits. The _lengthIndexOf (in := array-name) function supplies the number of elements in the ARRAY. The following applies: _lengthIndexOf (x) := _lastIndexOf (x) - _firstIndexOf (x) + 1.

You can define the size of the memory space occupied by the ARRAY with _sizeOf (in := *array_name*). The following applies: _sizeOf (in := *array_of_type*) := _lengthIndexOf (in := *array_of_type*) * _sizeOf (in := *type*).

The syntax of these functions is described in the "SIMOTION Basic Functions" Function Manual.

Note

The above functions are executed during runtime for an ARRAY with a dynamic length.

Example

Table 4-3 Example of using an ARRAY with a dynamic length

```
FUNCTION_BLOCK example_dyn_array
    VAR_IN_OUT
        flexarray : ARRAY [..] OF DINT;
    END_VAR
    VAR TEMP
        i : DINT := 0;
    END_VAR
    i := _firstIndexOf (in := flexarray);
    WHILE i <= _lastIndexOf (in := flexArray) DO
        flexArray[i] := i;
        i := i + 1;
    END_WHILE;
END FUNCTION BLOCK
PROGRAM test_dyn_array
        array_1 : ARRAY [0 .. 29] OF DINT;
        fb_example : example_dyn_array;
    END_VAR
    fb_example (flexarray := array_1);
    // ...
END_PROGRAM
```

4.1.6 Call of functions and function block calls

This provides an overview of the call of the functions and function blocks.

4.1.6.1 Principle of parameter transfer

When you call an FC or FB, data exchange takes place between the calling and the called block. The parameters to be transferred must be specified as a parameter list in the call. The parameters are written in parentheses. Several parameters are separated by commas.

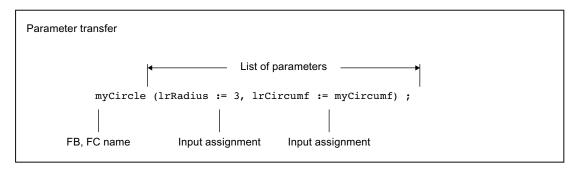


Figure 4-6 Principle of parameter transfer for the call

Input and in/out parameters are normally specified as a value assignment. In this way, you assign values (actual parameters) to the parameters you have defined in the declaration section of the called block (formal parameters).

The assignment of output parameters is made using the => operator. In this way, you assign a variable (actual parameter) to the output parameters you have defined in the declaration section of the called block (formal parameters).

4.1.6.2 Parameter transfer to input parameters

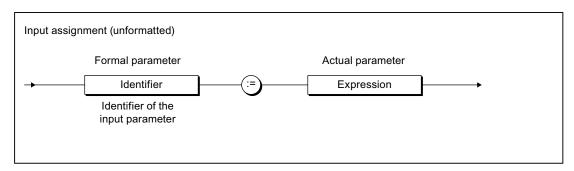


Figure 4-7 Syntax: Input assignment

You transfer the data (actual parameters) to the formal input parameters of an FB or FC by means of input assignments. You can specify the actual parameters in the form of expressions. You can use the formal input parameters in statements within the FB or FC, but you cannot modify their values.

4.1 Creating and calling functions and function blocks

A short form of parameter transfer is supported, but should not be applied in conjunction with user-defined FBs. This short form is required only for some FCs, see *SIMOTION Basic Functions* Function Manual.

The assignment of actual parameters is optional for an FB. If no input assignment is specified, the values of the last call are retained because an FB is a source file section with memory.

The assignment of an actual parameter is optional for an FC when an initialization expression was specified for the declaration of the formal parameter.

Also refer to the examples in Calling functions (Page 180) and Calling function blocks (instance calls) (Page 181).

You can also gain read and write access to an FB's input parameter at any time outside the FB. For further details, see: Accessing the FB's input parameter outside the FB (Page 183).

4.1.6.3 Parameter transfer to in/out parameters

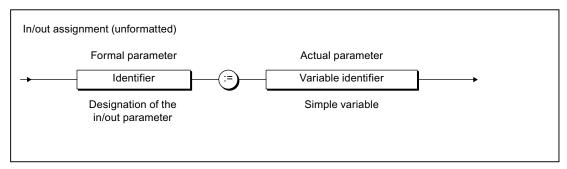


Figure 4-8 Syntax: In/out assignment

You transfer the data (actual parameters) to the formal in/out parameters of an FB or an FC using in/out assignments. You can only assign a variable of the same type to the formal in/out parameter, data type conversions are not possible.

You can use and change the formal in/out parameters in statements within the FC or the FB. The FC or the FB accesses the variable of the actual parameter directly and can change it immediately.

Also refer to the examples in Calling functions (Page 180) and Calling function blocks (instance calls) (Page 181).

When using the STRING data type in in/out assignments, the declared length of the actual parameter must be greater than or equal to the length of the formal in/out parameter (see following example).

Table 4-4 Example of the use of the STRING data type in in/out assignments

```
FUNCTION_BLOCK REF_STRING
   VAR_IN_OUT
       io : STRING[80];
   END VAR
     // Statements
END_FUNCTION_BLOCK
FUNCTION_BLOCK test
   VAR
       my_fb : REF_STRING;
        str1 : STRING[100];
        str2 : STRING[50];
    END_VAR
   my_fb(io := str1);
                         // Permitted call
                          // Not permitted call,
   my_fb(io := str2);
                          // compiler error message
END_FUNCTION_BLOCK
```

The variable assigned to an in/out parameter must be able to be directly read and written. Therefore, system variables (of the SIMOTION device or a technology object), I/O variables or process image accesses cannot be assigned to an in/out parameter.

Please note the different parameter access times!

4.1.6.4 Parameter transfer to output parameters (for FB only)

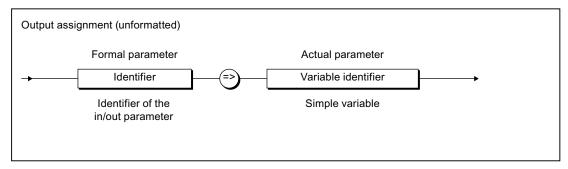


Figure 4-9 Syntax: Output assignment

You use an output assignment to assign the formal output parameters of an FB to the variables (actual parameter) that accept the value of the formal output parameter when the FB is closed.

You can use and change the formal output parameters in statements within the FB.

Also refer to the examples in Calling function blocks (instance calls) (Page 181).

Output assignments are optional for the parameter transfer. You can gain read and write access to an FB's output parameter at any time, even outside the FB. For further details, see: Accessing the FB's output parameter outside the FB (Page 183).

4.1 Creating and calling functions and function blocks

4.1.6.5 Parameter access times

The types of access and thus the parameter access times are different:

- In the case of input assignments, the values of the actual parameters are copied into the formal parameters. If large structures, such as arrays, are copied and the FC or FB is called frequently, this can limit performance.
- Values are not copied in in/out assignments. Rather, in this case a link is established between the memory addresses of the formal parameters and those of the actual parameters. Transferring the variables is therefore faster than input assignments (especially where large volumes of data are involved). However, accessing variables from the FB can be slower.
- If you are using unit variables, nothing is copied to the function or function block because these variables are valid in the entire ST source file (see Variable model (Page 212)).

Note

Using in/out parameters instead of input parameters is only faster if a large volume of data is to be passed to the function block.

If unit variables are used predominantly instead of parameters, the resulting program structure will be complex and confusing: object orientation, data encapsulation, multiple use of variable names (encapsulation of validity ranges), etc., are no longer possible.

4.1.6.6 Calling a function

A function is called as follows:

• Function with return value (data type other than **VOID**):

The function is placed on the right-hand side of a value assignment. It can also appear as operand within an expression. After calling the function, its return value is used at the appropriate point to calculate the expression.

Examples:

```
y:=sin(x);
y := sin(in := x);
y := sqrt (1 - cos(x) * cos(x));
```

Function without return value (VOID data type)

The assignment consists only of the function call.

The following example is valid provided a funct1 function with the in1 and in2 input parameters and the inout in/out parameter has already been defined.

Example:

```
funct1 (in1 := var11, in2 := var12, inout1 := var13);
```

Note

In the function itself, the result (return value) is assigned to the function name (except for data type VOID).

4.1.6.7 Calling function blocks (declaring and calling instances)

Declaring an instance of a function block

Before you call a function block (FB), you must declare an instance. You declare a variable and enter the name of the function block as the data type. You declare this instance:

- Locally (within VAR/END_VAR in the declaration section of a program or function block)
- Globally (within VAR_GLOBAL/END_VAR in the interface of implementation section)
- As an in/out parameter (within VAR_IN_OUT / END_VAR in the declaration section of a function block or a function).

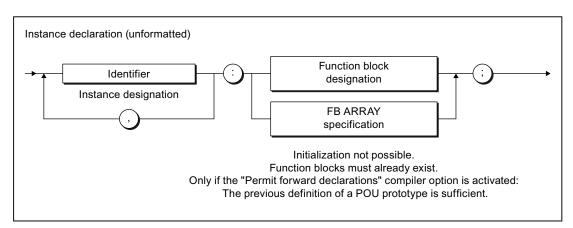


Figure 4-10 Syntax: Instance declaration

The instance declaration can also be an array, e.g.:

FB_inst : ARRAY [1..2] OF FB_name.

Note

Pay attention to the different initialization times for different variable types.

Calling an instance of a function block

You call a function block instance in the statement section of a POU (for information about syntax, see Figure). FB parameters are input and in-out assignments separated by commas.

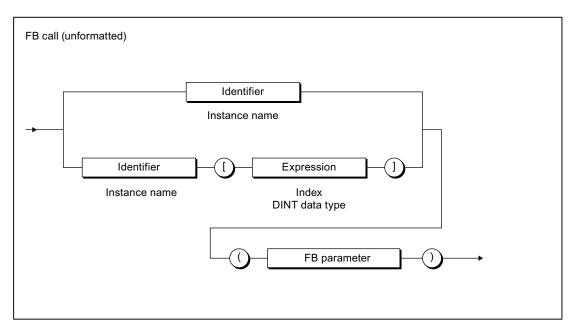


Figure 4-11 FB call syntax

The example in the following table is applicable, assuming that the *supply and motor* function blocks have already been defined:

- FB Supply: Input parameters in1, in2; in/out parameter inout; output parameter out
- FB motor: In/out parameters inout1, inout2; output parameters out1, out2

Table 4-5 Example of instance declaration, FB call, and access to output parameters

```
VAR
    Supply1, Supply2: Supply;
    Motor1 : Motor;
END_VAR

// Parameter transfer (output assignment) when calling the instance of an FB Supply1 (in1 := var11, in2 := expr12, inout := var13, out => var14);
Supply2 (in1 := var21, in2 := expr22, inout := var23, out => var24);
Motor1 (inout1 := var31, inout2 := var32, out1 => var33, out2 => var34);
// ...
// Accessing the FB's output parameter outside the FB var15 := Supply1.out;
var25 := Supply2.out;
var35 := Motor1.out1;
var36 := Motor1.out1 * Motor1.out2 * (Supply1.out + Supply2.out);
```

4.1.6.8 Accessing the FB's output parameter outside the FB

In addition to the output assignment (Page 179) for the call of an FB, it is always possible to access an FB's output parameter outside the FB.

To do so, use structured variables (Page 118) in the *FB instance name.output parameter* format , e.g. *Supply1.out*.

Also refer to the examples in Calling function blocks (instance calls) (Page 181).

The instance name of the FB itself must not be used in a value assignment!

4.1.6.9 Accessing the FB's input parameter outside the FB

In addition to the input assignment (Page 177) for the call of an FB, it is always possible to read and write an FB's input parameter outside the FB.

To do so, use structured variables (Page 118) in the *FB instance name.input parameter* format, e.g. *Supply1.in1*.

NOTICE

To be able to use this option, the "Permit language extensions" compiler option must be activated (see Global compiler settings (Page 56) and Local compiler settings (Page 59)).

The instance name of the FB itself must not be used in a value assignment!

Table 4-6 Example of assignment to input parameter

4.1 Creating and calling functions and function blocks

4.1.6.10 Error sources in FB calls

Note the following when calling a function block instance:

Only assign in/out parameters with variables that are stored directly in the memory.

Only the following variables are permissible actual parameters:

- Global variables (unit variables and global device user variables)
- Local variables
- Variables of the data type of the TO (TO instances)

The following are not possible, in particular:

- System variables (TO variables)
- Names of technological objects from the Engineering System
- I/O variables
- Absolute and symbolic process image access
- Do not use functions (FCs) as in/out parameters.

The FC return value, i.e. the FC call, cannot be an actual parameter in an in/out assignment. You must first store the result of the FC in a local variable and then use this variable as an actual parameter in the in/out assignment.

Do not use constants as in/out parameters.

Only variables can be used as actual parameters of an in/out assignment because the value is written back.

In/out parameters cannot be initialized.

4.2 Comparison of functions and function blocks

The differences between user-defined function blocks (FBs) and functions (FCs) are succinctly illustrated below using a complete example.

4.2.1 Description of example

The following example illustrates the differences between FBs and FCs. For simplicity, each type of parameter is used only once, although, in reality, you can define any number of parameters. The terms used are defined both in the detailed descriptions in Define functions (Page 170) and Define function blocks (Page 171).

A block will be created as an FB and an FC in the declaration part of the implementation section for use in calculating the circumference and the area of a circle for a radius input variable.

- An input parameter is defined for the radius.
- An in/out parameter is defined for the circumference of the circle, i.e. the value of the transferred variable is assigned directly during the call of the FB or the FC.
- There are several ways of defining the area of the circle for the FB and the FC:
 - For the FB, an output parameter is defined.
 - For the FC, its return value is used; the data type of the return value is defined appropriately.
- Each FB and FC call will be recorded in a counter (local variable). The explanations for the example state: We will see that this value will continue to be counted only in the FB.
- In the program section, the FB or the FC is called and the actual parameters assigned to the following formal parameters:
 - For the FB: Input, in/out and output parameters
 - For the FC: Input and in/out parameters.

The values for the circumference and the area are available after calling the FB or the FC:

- For the FB: in the actual parameters of the in/out and output parameter.
 - The output parameter can be read even outside the FB.
- For the FC: in the return value of the function and in the actual parameter of the in/out parameter.

4.2.2 Source file with comments

Table 4-7 Example of differences between FB and FC

```
Function block (FB)
                                               Function (FC)
                                               INTERFACE
INTERFACE
  PROGRAM CircleCalc1;
                                                 PROGRAM CircleCalc2;
END INTERFACE
                                               END_INTERFACE
IMPLEMENTATION
                                               TMPLEMENTATION
                                                 FUNCTION Circle2 : LREAL
 FUNCTION_BLOCK Circle1
    // Constant declaration
                                                   // Constant declaration
    VAR CONSTANT
                                                   VAR CONSTANT
     PI : LREAL := 3.1415 ;
                                                     PI : LREAL := 3.1415 ;
    END_VAR
                                                   END_VAR
    // Input parameter
                                                   // Input parameter
   VAR_INPUT
                                                   VAR_INPUT
     Radius : LREAL ;
                                                     Radius : LREAL ;
                                                   END_VAR
    END_VAR
                                                   // In-out parameter
    // In-out parameter
   VAR_IN_OUT
                                                   VAR_IN_OUT
      circumference : LREAL ;
                                                     circumference : LREAL ;
    END_VAR
                                                   END_VAR
    // Output parameter
                                                   // Output parameter
    VAR_OUTPUT
                                                   // Not possible
     Area : LREAL ;
    END VAR
    // Local variables, static
                                                   // Local variables, temporary
    VAR
                                                   VAR
      Counter : DINT ;
                                                     Counter : DINT ;
      (* Variable retains its value
                                                     (* Variable will be initialized
                                                     with 0 for each call *)
     between calls *)
    END_VAR
                                                   END_VAR
    // Call counter
                                                   // Call counter
   Counter := Counter + 1 ;
                                                   Counter := Counter + 1 ;
   Circumference := 2 * PI * Radius ;
                                                   Circumference := 2 * PI * Radius ;
    Area := PI * Radius**2;
                                                   Circle2 := PI * Radius**2 ;
  END FUNCTION BLOCK
                                                 END FUNCTION
  PROGRAM CircleCalc1
                                                 PROGRAM CircleCalc2
    VAR
                                                   VAR
     myCircle1
                      : Circle1 ;
     myArea1, myArea2 : LREAL ;
                                                     myArea : LREAL ;
                       : LREAL ;
                                                     myCircf : LREAL ;
     myCircf
    END_VAR ;
                                                   END_VAR ;
   myCircle1(Radius := 3
                                                   myArea := Circle2(Radius := 3
      , Circumference := myCircf
                                                     , Circumference := myCircf);
      , Area => myArea1) ;
   myArea2 := myCircle1.Area ;
    // myCircf has the value 18,849
                                                   // myCircf has the value 18,849
                                                   // myArea has the value 28,274
    // myAreal has the value 28,274
    // myArea2 has the value 28,274
  END_PROGRAM
                                                 END_PROGRAM
                                               END_IMPLEMENTATION
END_IMPLEMENTATION
```

Table 4-8 Example of the differences between FB and FC for the previous example

Function block (FB)	Function (FC)	
Comi	ments	
Reserved words for the definition:	Reserved words for the definition:	
FUNCTION_BLOCK and END_FUNCTION_BLOCK	FUNCTION and END_FUNCTION	
No return value permitted.	The data type of the return value must be specified after the name (VOID data type, if no return value).	
Input parameters can be used to transfer values to the FB.	Input parameters can be used to transfer values to the FC.	
In/out parameters can be used to read and write the transferred variables in the FB.	In/out parameters can be used to read and write the transferred variables in the FC.	
Output parameters can be used to return values from an FB.	No output parameters permitted.	
The local variables are static, i.e. they retain their value between FB calls.	The local variables are temporary, i.e. they lose their value when the function is terminated.	
The <i>Counter</i> local variable is incremented; its value is retained when the FB is closed. The variable is, therefore, incremented each time the FB is called.	Although the <i>Counter</i> local variable is incremented, its value is lost when the FC is exited. The variable is reinitialized (to 0 in the example) at the next FC call.	
To see this behavior: Assign the value of the local variables to a global variable in the FB. Monitor the value of the global variable after repeated FB calls.	To see this behavior: Assign the value of the local variables to a global variable in the FC. The value of the global variable remains unchanged after repeated FC calls.	
In the statement section, the results (return values) are assigned to the output or in/out parameters.	In the statement section, the result (return value) is assigned to the function name (except when VOID data type is specified).	
In the declaration section of the block that executes the call, an instance of the FB is declared: you declare a variable and specify the name of the FB as its data type. You use the declared instance name to call the FB and to access its output parameters. The name of the FB itself must not be used in the statement		
You assign a variable to the in/out parameters when the FB instance is called.	You assign a variable to the in/out parameters when the FB instance is called.	
With the call, you can assign the output parameters to a	To obtain the return value of the FC:	
variable.	 Assign the function to a variable. 	
You can read an FB's output parameters, even outside the FB. For this purpose, use structured variables in the following format: FB-instancename.outputparameter.	Use the function in an expression on the right side of a value assignment.	
The program that executes the call cannot access variables other than the in/out variables and output parameters of the FB.	The program that executes the call cannot access any variables other than the return value.	
Exception: If the "Permit language extensions" compiler option is activated (see Global compiler settings (Page 56) or Local compiler settings (Page 59)), the calling program can also access the input parameters of an FB. For this purpose, use structured variables in the following format: FB-instancename.inputparameter.		

4.3 Programs

Programs are a series of statements placed between the PROGRAM and END_PROGRAM keywords.

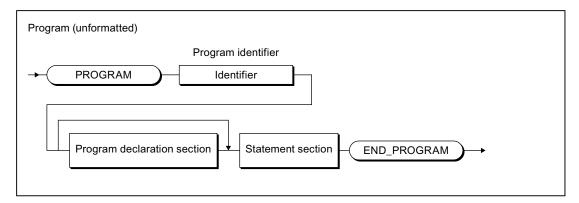


Figure 4-12 Syntax: Program

Programs are declared in the Implementation section (Page 197) of an ST source file and are comparable with the FB. Static local variables (VAR...END_VAR) or temporary local variables (VAR_TEMP...END_VAR) can be created, for example. However, they do not have any formal parameters and so cannot be called with arguments. Examples for programs are contained in the Source file with comments (Page 186) and Source text of the sample program (Page 81) sections.

4.3.1 Assignment of a program in the execution system

By default, programs in the execution system are assigned to a task. The execution behavior of the programs, e.g. the associated task determines the initialization of the variables. For more information about the execution system and the tasks, refer to the *SIMOTION Basic Functions* Function Manual. This requires the program in the interface section (Page 194) of the ST source file to be specified as the program organization unit to be exported.

4.3.2 Calling a program in the program ("program in program")

Optionally, a program can also be called within a different program or a function block. This requires the following compiler options to be activated (see Global compiler settings (Page 56) and Local compiler settings (Page 59)):

- 1. "Permit language extensions" for the program source of the calling program or function block and
- 2. "Create program instance data only once" for the program source of the calling program.

The call is performed as for a function with parameters and return value, see following example.

NOTICE

The activated "Create program instance data only once" compiler option causes:

- The static variables of the programs (program instance data) are stored in a different Memory area (Page 223). This also changes the Initialization behavior (Page 234).
- All called programs with the same name use the same program instance data.

Table 4-9 Example for calling a program in a program

```
PROGRAM my_prog
; // ...
END_PROGRAM

PROGRAM main_prog
; // ...
my_prog();
; // ...
END_PROGRAM
```

Note

Most of the programming work involved in assigning programs to tasks can be done if programs are called from within a program. In the execution system, only one calling program needs to be assigned to the associated tasks in each case.

4.4 Expressions

The expression is a special case of a function declaration:

The data type of the return value is defined as BOOL and is not specified explicitly.

It is used in conjunction with the WAITFORCONDITION statement (Page 162).

An expression can only be declared in the implementation section of the ST source file.

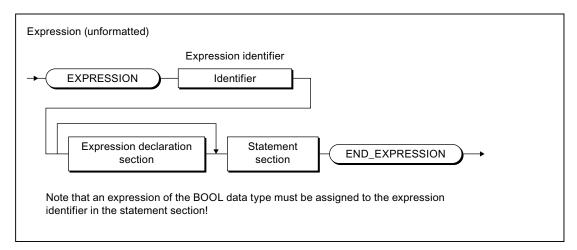


Figure 4-13 Syntax: Expression

Optionally, the following can be declared in the declaration section:

- Local (temporary) variables
- Local constants
- User-defined data types (UDT)
- Input and in/out parameters (as of Version V4.1 of the SIMOTION kernel)

The following can be accessed in the statement section:

- To the local variables of the expression
- To the input and in/out parameters (provided their declaration is permitted)
- Unit variables
- Global device variables, I/O variables, and the process image

An expression of data type BOOL must be assigned to the expression name in the statement section of the expression (see figure).

Note

The statement section of the expression cannot contain any function calls or loops.

Example

The following example assumes that the feeder program is running in a MotionTask. The option Activation after StartupTask is selected for this MotionTask. The assignment of programs to tasks is performed in SIMOTION SCOUT (see SIMOTION Motion Control Basic Functions function description).

Table 4- 10 Example of the use of an EXPRESSION and the WAITFORCONDITION statement

```
INTERFACE
    USEPACKAGE cam;
    PROGRAM feeder; // in MotionTask_1
END INTERFACE
IMPLEMENTATION
    // Condition for WAITFORCONDITION statement
    EXPRESSION automaticExpr
        automaticExpr := IOfeedCam; // Digital input
    END_EXPRESSION
    PROGRAM feeder
        VAR
            retVal : DINT ;
        END_VAR ;
        retVal := _enableAxis (axis := realAxis,
            enableMode := ALL,
            servoCommandToActualMode := INACTIVE,
            nextCommand := WHEN_COMMAND_DONE,
            commandId := _getCommandId() );
        // Wait until the start condition is satisfied
        WAITFORCONDITION automaticExpr WITH TRUE DO
            // High-priority execution of all statements
            // to the END_WAITFORCONDITION command
            retVal := _pos (axis := realAxis,
                positioningMode := RELATIVE,
                position := 500,
                velocityType := DIRECT,
                velocity := 300,
                velocityProfile := TRAPEZOIDAL,
                mergeMode := IMMEDIATELY,
                nextCommand := WHEN_MOTION_DONE,
                commandId:= _getCommandId() );
        END_WAITFORCONDITION;
        retVal := _disableAxis (axis := realAxis,
            disableMode := ALL,
            servoCommandToActualMode := INACTIVE,
            nextCommand := WHEN_COMMAND_DONE,
            commandId := _getCommandId() );
    END_PROGRAM
END_IMPLEMENTATION
```

4.4 Expressions

Further examples are contained in the SIMOTION Motion Control Basic Functions Function Manual. In particular, the manual describes how, as of Version V4.1 of the SIMOTION kernel, you use an EXPRESSION with parameters and, for example, program a time monitoring in a WAITFORCONDITION statement.

Integration of ST in SIMOTION

5

This section describes the interoperability of ST programs and SIMOTION SCOUT.

5.1 Source file sections

An overview of the meaning of the source file sections was provided in Structure of an ST source file (Page 102). This section describes details, such as the syntax of the sections and how to use them to import and export data between several ST source files.

5.1.1 Use of the source file sections

You must follow certain structure and syntax rules in your source file sections (modules), so that the ST source file can be compiled. A few general guidelines are presented here; details on source file sections are presented later in this section:

- When creating the source file, you should always pay attention to the order of the source file sections. A section that is to be called must always precede the calling section; otherwise the section that is to be called will not recognize the calling section.
 - For example, variables must always be declared before they are used and functions must be defined before they are called.
- The source text for the most common source file sections program, function or function block – consists of the following:
 - Start of section with reserved word and identifier
 - Declaration section (optional)
 - Statement section
 - End of section with reserved word
- Identifiers for source file sections hereinafter referred to as name or name_list follow the general syntax rules for identifiers (Identifiers in ST (Page 89)).

Note

A template with all possible source file sections is available in the online help.

5.1.1.1 Interface section

The interface section contains statements for importing and exporting data (data types, variables, function blocks, functions, and programs). Technology packages and libraries can also be downloaded.

The interface section has the following syntax:

Table 5-1 Syntax of interface section

Syntax

INTERFACE

// Interface statements (optional)

END_INTERFACE

An individual identifier of the section cannot be specified.

Optionally, interface statements exist in the following order between reserved words INTERFACE and END_INTERFACE.

1. Specification of utilized technology package. Syntax:

```
USEPACKAGE tp-name [AS namespace];
```

For more details, refer to the SIMOTION Basic Functions Function Manual.

2. Specification of utilized libraries.

Syntax:

```
USELIB library-name-list [AS namespace];
```

For more information, see "Using data types, functions and function blocks from libraries (Page 274)".

Reference to other units in order to use their exported components. Syntax:

```
USES unit_name-list;
```

For more information, see "USES statement in an importing unit (Page 209)".

- 4. Declarations and specifications for the export
 - Data type definitions (Page 203):

User-defined data types (UDT) that are valid in the entire ST source file and that are to be exported

Variable declarations (Page 203):

Unit variables and unit constants valid in the entire ST source file and exported.

Permissible keywords: See table in "Variable declaration (Page 203)".

Specification of the program organization units (POUs) to be exported.

Syntax:

```
FUNCTION fc_name;
FUNCTION_BLOCK fb_name;
PROGRAM program_name;
```

If the "Permit forward declarations" compiler option (Page 56) is activated, they are also interpreted as POU prototypes for the forward declaration (Page 300).

- POU prototypes for the forward declaration (Page 300).

Specification of the prototypes for program organization units with forward declaration (only effective if the "Permit forward declarations" compiler option (Page 56) is activated).

They are also interpreted as POUs to be exported.

All technology packages, libraries, imported units, data type declarations, variable declarations and program organization units listed in the interface section will be exported. For more information on export, see "Interface section of an exporting unit (Page 206)".

Sequence	The interface section is the first section of an ST source file1.	
	The order of the interface statements 1 to 4 is fixed.	
	Within number 4, any order is permitted. The individual declaration blocks for data type definitions (including POU prototypes) and variables declarations can appear more than once.	
	Attention: Identifiers must be declared before they are used.	
	Only if the "Permit forward declarations" compiler option is activated: When declaring an instance of a function block, it is sufficient for the prototype of the function block to have been declared previously.	
Frequency	Once per ST source file	
Mandatory section	yes	
¹ Optionally, the unit statement can precede the interface section (see "Identifier of the unit (Page 206)".		

5.1.1.2 Implementation section

The implementation section contains the executable sections, comprising the main part of the ST source file.

The implementation section has the following syntax:

Table 5- 2 Syntax of the implementation section

Syntax	IMPLEMENTATION
	// Implementation statements (optional) END_IMPLEMENTATION
	An individual identifier of the section cannot be specified.
	Optionally, implementation statements (main part of the ST source file) exist in the following order between the reserved words IMPLEMENTATION and END_IMPLEMENTATION:
	Reference to other units in order to use their exported components. Syntax:
	USES unit_name-list;
	For more information, see "USES statement in an importing unit (Page 209)".
	2. Declarations
	 Data type definitions (Page 203):
	User-defined data types (UDT) that are valid in the entire ST source file
	 Variable declarations (Page 203):
	Unit variables and constants that are valid in the entire ST source file
	Permissible keywords: See table in "Variable declaration (Page 203)".
	 POU prototypes for the forward declaration (Page 300).
	Specification of the prototypes for program organization units with forward declaration (only effective if the "Permit forward declarations" compiler option (Page 56) is activated).
	3. Program organization units (POUs) (Page 198)
Sequence	Always follows the interface section.
	The order of the implementation statements indicated above is mandatory; within number 2 and 3, any order is permitted:
	Attention: Identifiers must be declared before they are used.
	Only if the "Permit forward declarations" compiler option (Page 56) is activated: When declaring an instance of a function block, it is sufficient for the prototype of the function block to have been declared previously.
Frequency	Once per ST source file
Mandatory section	yes

5.1.1.3 Program organization units (POUs)

Program organization units (POUs) are the executable source file sections:

- Functions (FC) (Page 198)
- Function blocks (FB) (Page 199)
- Programs (Page 200)
- Expressions (Page 200)

Usually, the called POUs must precede the calling POUs in the source file so that the former are recognized by the latter.

Exception: Only if the "Permit forward declarations" compiler option (Page 56) is activated. Any order is permitted. The following applies to the specification of a prototype for forward declaration (Page 300) in the interface section (Page 194) or the implementation section (Page 197):

- Essential for declaring instances with function blocks
- Optional when calling functions and programs

5.1.1.4 Functions (FCs)

Functions (FC) are classified as program organization units (POUs). Functions are paramterized source file sections with temporary data that can be called from programs and function blocks. All internal variables lose their values when the function is exited and are reinitialized the next time the function is called.

FCs have the following syntax:

Table 5-3 Syntax of functions (FCs)

Syntax	FUNCTION name: function_data_type // Declaration section // Statement section END_FUNCTION name stands for the identifier of the function, while function_data_type stands for the data type of the return value.	
	Permissible keywords for the variables declaration in the declaration section (Page 201): See table in "Variable declaration (Page 203)".	
	Note the following for functions with <i>function_data_type</i> <> VOID: In the body (Page 202), an expression of data type <i>function_data_type</i> must be assigned to the function identifier.	
Sequence	FCs can only be defined in the implementation section (Page 197).	
	Usually, functions must precede the POU from which they are called.	
	Exception: Only if the "Permit forward declarations" compiler option (Page 56) is activated. Any order is permitted. There is an option to specify a prototype for the forward declaration (Page 300) in the interface section (Page 194) or the implementation section (Page 197).	
	The declaration section (Page 201) must precede the statement section (Page 202).	
Frequency	Any number of times per ST source file	
Mandatory section	no	

For information on functions (FC), see Creating and calling functions and function blocks (Page 169).

5.1.1.5 Function blocks (FBs)

Function blocks (FB) are classified as program organization units (POUs). They are source file sections with static data that can be called from programs and assigned parameters (internal variables retain their value between calls). Since an FB has memory, its output parameters can be accessed at any time and from any point in the user program.

FBs have the following syntax:

Table 5-4 Syntax of the function blocks

Syntax	FUNCTION_BLOCK name // Declaration section // Statement section END_FUNCTION_BLOCK name stands for the identifier of the function block.	
	Permissible keywords for the variable declaration in the declaration section: See table in "Variable declaration (Page 203)".	
Special features	Before you call a function block (FB), you must declare an instance: You declare a variable and enter the identifier of the function block as the data type. You can declare the instance locally (within VAR / END_VAR in the declaration sections of a program or a function block).	
	You can also declare the instance globally (within VAR_GLOBAL/END_VAR in the interface or implementation section). As standard, this is only possible with function blocks which make imported program sources and libraries available, but not with function blocks which are defined in the same ST source file.	
	You can only declare global instances of function blocks which are defined in the same ST source file if the "Permit forward declarations" compiler option (Page 56) is activated. It is essential that a prototype for the forward declaration (Page 300) is specified in the interface or implementation section.	
	You cannot declare an instance of an FB in FCs.	
Sequence	FBs can only be defined in the implementation section (Page 197).	
	Pay attention to the order: FBs must precede the POU in which an instance is declared as local variable.	
	Exception: Only if the "Permit forward declarations" compiler option (Page 56) is activated. Any order is permitted. It is essential that a prototype for the forward declaration (Page 300) is specified in the interface section (Page 194) or the implementation section (Page 197).	
	The declaration section (Page 201) must precede the statement section (Page 202).	
Frequency	Any number of times per ST source file	
Mandatory section	no	

For information on the FB, see Creating and calling functions and function blocks (Page 169).

5.1.1.6 Programs

Programs are classified as program organization units (POUs). They are called on the target system according to their task assignment (see *Configuring the execution system* in the *SIMOTION Basic Functions* Function Manual) and can call FCs and FBs.

Programs have the following syntax:

Table 5-5 Syntax of the programs

Syntax	PROGRAM name // Declaration section // Statement section END_PROGRAM name stands for the name of the program.	
	Permissible keywords for the variable declaration in the declaration section: See table in "Variable declaration (Page 203)".	
Sequence	Programs can only be defined in the implementation section (Page 197).	
	It is advantageous to place programs after expressions, FCs, and FBs. This enables the program to recognize and use the source file sections.	
Exception: Only if the "Permit forward declarations" compiler option (Page 56) is a Any order is permitted. When a program is called within a program, there is an op prototype for the forward declaration (Page 300) in the interface section (Page 19 implementation section (Page 197).		
	The declaration section (Page 201) must precede the statement section (Page 202).	
Frequency	Any number of times per ST source file	
Mandatory section	no	

For more information about programs, see Programs (Page 188).

5.1.1.7 Expressions

Expressions are a special case of a function declaration with the specified data type BOOL of the return value. The expression within the EXPRESSION <expression identifier> ... END_EXPRESSION reserved words assigned to the function name is evaluated.

You can use the WAITFORCONDITION construct to wait directly for a programmable event or condition in a MotionTask. The statement suspends the task that called it until the condition (expression) is true.

Expressions have the following syntax:

Table 5-6 Syntax of the expressions

Syntax	EXPRESSION name // Declaration section // Statement section END_EXPRESSION name stands for the identifier of the expression.	
	Permissible keywords for the variable declaration in the declaration section: See table in "Variable declaration (Page 203)".	
	Attention: In the body (Page 202), an expression of data type BOOL must be assigned to the expression identifier.	
Sequence	An expression can only be declared in the implementation section (Page 197) of an ST source file.	
	Usually, expressions precede the program in which they are called from a WAITFORCONDITION control structure.	
	Exception: Only if the "Permit forward declarations" compiler option (Page 56) is activated. Any order is permitted. There is no option to specify a prototype for the forward declaration (Page 300) in the interface section (Page 194) or the implementation section (Page 197).	
	The declaration section (Page 201) must precede the statement section (Page 202).	
Frequency	Any number of times per ST source file	
Mandatory section	no	

For more information on expressions, see Expressions (Page 190). In conjunction with the WAITFORCONDITION statement, see *SIMOTION Basic Functions* Function Manual.

5.1.1.8 Declaration section

The declaration section of a program organization unit (POU) contains the data type definition and the variables declaration of the POU.

The declaration section has the following structure:

Table 5-7 Structure of the declaration section

Structure	// Data type definition // Variable declaration		
Sequence	The declaration section has no explicit keywords at the start or end. It begins after the keyword of the respective program organization unit (POU) and ends with the first executable statement of the statement section.		
	It contains the following in any order:		
	Data type definitions (Page 203):		
	User-defined data types (UDT) that are valid locally in the POU		
	Variable declarations (Page 203):		
Variables and constants that are valid locally in the POU			
	Permissible keywords according to the respective POU: See table in "Variable declaration (Page 203)".		
	Attention: Identifiers must be declared before they are used.		
Frequency	Once per POU		
Mandatory section	no		

5.1.1.9 Statement section

The statement section of a POU consists of the individual (executable) statements.

The statement section has the following structure:

Table 5-8 Structure of the statement section

Structure	// Statements
Sequence	The statement section has no explicit keywords at the start or end. It begins after the declaration section and ends with the keyword of the respective POU.
Frequency	Once per POU
Mandatory section	no

For more information on statements, see

- Value assignments and expressions (Page 133)
- Control statements (Page 152)
- Calling functions and function blocks (Page 177)

5.1.1.10 Data type definition

For the data type definition, you specify user-defined data types (UDT). You can use them for variable declarations. UDTs can be defined in the interface section, the implementation section, and the declaration section of FCs, FBs, and programs.

The data type definition has the following syntax:

Table 5- 9 Syntax of the data type definition

Syntax	TYPE name: data_type_specification;
	//
	name represents the name of the individual data type that you use for the Variable declarations.
	data_type_specification stands for any data type or a structure. Any number of individual data types can appear between TYPE and END_TYPE.
Sequence	You can define UDTs as follows:
	In the Interface section:
	The UDTs are recognized within the ST source file and will be exported
	They can be used in the interface and implementation section for declaration of unit variables and in all POUs for declaration of local variables.
	In addition, they can be used in all units which import this ST source file (in SIMOTION ST with the USES statement).
	In the Implementation section:
	The UDTs are recognized within the ST source file
	They can be used in the implementation section for declaration of unit variables and in all POUs for declaration of local variables.
	In the Declaration section of a POU (FC, FB, program, expression)
	The UDTs are only recognized locally within the POU
	They can only be used within the POU for declaration of local variables.
	UDTs must be defined before they are used in a variable declaration.
Frequency	The TYPE / END_VAR declaration block may appear more than once in a source file section; any number of UDTs are possible within a declaration block.
Mandatory section	no

For more information about the UDT, see User-defined data types (Page 110).

5.1.1.11 Variable declaration

A declaration section contains variable declarations and can itself be contained in FCs, FBs, and programs (POUs) as well as in the interface section and the implementation section.

The variable declaration has the following syntax:

Table 5- 10 Syntax of variable declaration

variable_type Syntax name_list : data_type; END_VAR variable_type represents the keyword of the variable type being declared. The permitted keywords depend on the source file section. In the Interface section or Implementation section of an ST source file: VAR_GLOBAL: Non-retentive unit variable VAR_GLOBAL CONSTANT: Unit constant VAR_GLOBAL RETAIN: Retentive unit variable In the Declaration section of a function: VAR: Local variable VAR CONSTANT: Local constant VAR_INPUT: Input parameter VAR_IN_OUT: In/out parameter In the Declaration section of a function block: VAR: Local variable VAR CONSTANT: Local constant VAR_TEMP: Temporary variable VAR_INPUT: Input parameter VAR_OUTPUT: Output parameter VAR_IN_OUT: In/out parameter In the Declaration section of a program: VAR: Local variable VAR CONSTANT: Local constant VAR_TEMP: Temporary variable In the Declaration section of an expression: VAR: Local variable VAR CONSTANT: Local constant VAR_INPUT: Input parameter (as of Version 4.1 of the SIMOTION kernel)

> VAR_IN_OUT: In/out parameter (as of Version 4.1 of the SIMOTION kernel) name_list is the list of identifiers of the data_type data type to be declared.

Sequence	The variable is declared:
	In the Interface section of the ST source file:
	Permissible keywords: see table field syntax.
	The unit variables are recognized within the ST source file and will be exported.
	They can be used in all POUs of the ST source file.
	In addition, they can be used in all units which import this ST source file (in SIMOTION ST with the USES statement).
	In the Implementation section of the ST source file:
	Permissible keywords: see table field syntax.
	The unit variables are recognized within the ST source file.
	They can be used in all POUs of the ST source file.
	In the Declaration section of a POU (FC, FB, program, expression)
	Permissible keywords according to the type of POU: See table cell Syntax.
	The variables are only recognized locally within the POU.
	They can only be used within the POU for declaration of local variables.
	Exceptions:
	 You can also access the output parameters of a function block outside the FB.
	 You can access the input parameters of a function block outside the FB provided the "Permit language extensions" compiler option has been activated. See Global settings of the compiler (Page 56) and Local settings of the compiler (Page 59). Variables must be declared before they are used.
Frequency	The number of times the variable_type / END_VAR declaration block of a specific variable type can appear depends on the associated source file section:
	In the interface and implementation section of the ST source:
	The declaration blocks may appear more than once.
	In the declaration section of a POU (FC, FB, program, expression):
	Each declaration block (other than VAR CONSTANT / END_VAR) may appear just once in the declaration section.
	Permitted declaration blocks and keywords depending on the associated source file section: See table cell <i>Syntax</i> .
	Any number of variable declarations are possible within a declaration block.
Mandatory section	no

For more information about variable declarations, see Variable declaration (Page 124).

5.1.2 Import and export between ST source files

ST applies the unit concept, where you can access the global variables, data types, functions (FCs), function blocks (FBs), and programs of other source files. Thus, for example, you can compile reusable subroutines and make them available.

5.1.2.1 Unit identifier

Below, unit refers to a program source file (e.g. ST source file, MCC source file). The name of the program source file defined in SIMOTION SCOUT is applied as the identifier.

Optionally, you can set the unit statement as first statement for an ST source file (preceding the interface section). Syntax:

UNIT name;

name corresponds to the name of the ST source file defined in SIMOTION SCOUT, see Add ST source (Page 21) or Change the properties of an ST source file (Page 25).

The unit statement is ignored if the name specified there differs from the name of the ST source file.

5.1.2.2 Interface section of an exporting unit

You can enter the following constructs in the interface section of an exporting unit. The syntax of the constructs is only implied here, for details, see "Interface section (Page 194)".

The data type declarations to be exported

TYPE

User-defined data types with their complete declaration.

The variable declarations to be exported

VAR_GLOBAL, VAR_GLOBAL RETAIN, or VAR_GLOBAL CONSTANT

Non-retentive and retentive unit variables and unit constants with their complete declaration.

POUs (functions, function blocks, and programs) to be exported

Specify each POU (function, function block, or program) to be exported with the relevant keyword (optional within the TYPE/END_TYPE construct). Close each entry with a semicolon.

- FUNCTION_BLOCK fb_name;
- FUNCTION fc_name;
- PROGRAM program_name;

If the "Permit forward declarations" compiler option (Page 56) is activated, they are also interpreted as POU prototypes for the forward declaration (Page 300).

Specifications can be made in any order; the POU itself is programmed in the implementation section (Page 197) of the ST source file.

Note

The following further specifications are possible in the interface section, they are listed **before** the exported data types, variables and POU:

- 1. Specification of utilized technology packages (USEPACKAGE ...).
- 2. Specification of utilized libraries (USELIB ...).
- 3. Reference to other units in order to use their exported units (USES ...).

These imported technology packages, libraries and units are also exported. For inheritance, see "USES statement in an importing unit (Page 209)".

You must adhere to the order presented for the specifications in the interface section of a unit (ST source file), see "Interface section (Page 194)". Otherwise, error-free compilation of the ST source file will not be possible.

Programs which are to be assigned to a task in the execution system must be listed in the interface section (see *Configuring the execution system* in the *SIMOTION Basic Functions* Function Manual). The compiler outputs a warning message if programs cannot be exported in the interface section of an ST source file.

Functions, function blocks, and programs that are only used in the ST source file should not be listed in the interface section.

5.1.2.3 Example of an exporting unit

Below is an example of an exporting unit (*myUnit_A*). It is imported by *myUnit_B* (see Example of an importing unit (Page 211)).

Table 5- 11 Example of an exporting unit

```
UNIT myUnit_A;
               // Optional, name of the ST source file
INTERFACE
   // ... USES statement also possible here
              // Declaration of data types to be exported
       color : (RED, GREEN, BLUE);
   END_TYPE
   VAR GLOBAL
       cycle : INT := 1; // Declaration of the
                         // unit variables to be exported
   END_VAR
   FUNCTION myFC;
                         // Export statement of an FC
   FUNCTION_BLOCK myFB;
                         // Export statement of an FB
   PROGRAM myProgram_A;
                         // Export statement of a program
                         // (to interface with the execution system)
END_INTERFACE
IMPLEMENTATION
   Function myFC : LREAL // Function written out
            // ... (Statements)
   END_FUNCTION
   Function_BLOCK myFB
                          // Function block written out
            // ... (Statements)
   END_FUNCTION_BLOCK
   PROGRAM myProgram_A // Program written out
      END_PROGRAM
END IMPLEMENTATION
```

5.1.2.4 USES statement in an importing unit

Enter the following statement in the interface or implementation section of an importing unit:

```
USES unit_name-list
```

unit_name-list is a list of units separated by commas from which the modules are to be imported.

Example:

```
USES unit_1, unit_2, unit_3;
```

This enables you to access the following elements specified or declared in the interface section of the imported unit (e.g. ST source file, MCC source):

- User-defined data types (UDT)
- Unit variables and unit constants
- · Programs, functions and function blocks
- Imported technology packages, libraries and units

You can use the imported elements as if they existed in the current unit.

Note

The keyword USES can only occur once in the interface section or in the implementation section of a unit. When multiple units are to be imported, enter them as a list separated by commas after the keyword USES.

The USES statement can appear in either the interface section or the implementation section of a unit. This has far-reaching implications:

Table 5- 12 Implications regarding placement of USES statement in interface section or in implementation section

Effect	USES statement in the interface section	USES statement in the implementation section
Inheritance	 The current unit continues exporting the imported unit; the imported unit is inherited by all other units that access the current unit. Example: 1. Unit B imports Unit A in the interface section. 2. Unit C in turn imports Unit B. 3. Then Unit C also imports Unit A automatically. A → B → C ⇒ A → C Because of inheritance, Unit A must not be imported explicitly into Unit C. 	Inheritance is interrupted. Example: 1. Unit B imports Unit A in the implementation section. 2. Unit C in turn imports Unit B. 3. Then Unit C has no automatic access to Unit A. Unit C must explicitly import Unit A if it wants to access Unit A.
Variable declaration	The declaration of a unit variable of an imported data type is possible in: Interface section Implementation section	The declaration of a unit variable of an imported data type is only possible in the implementation section.

Note

You will find tips for use of unit variables in the SIMOTION Basic Functions Function Manual.

5.1.2.5 Example of an importing unit

Below is an example of an importing unit (*myUnit_B*). It imports the unit *myUnit_A* from Example of an exporting unit (Page 208).

Table 5- 13 Example of an importing unit

```
UNIT myUnit_B;
                     // Optional, name of the ST source file
INTERFACE
    // ... if required, USES statement
    PROGRAM myProgram_B;
    // Specification of programs to be exported, FB, FC
    // Data types and unit variables
END_INTERFACE
IMPLEMENTATION
   USES myUnit_A;
                    // Specification of unit to be imported
    VAR_GLOBAL
                                // Declaration of an instance
       myInstance : myFB;
                                // of the imported FB
       mycolor : color;
                                // Declaration of a variable
                                // of the imported data type
    END_VAR
    PROGRAM myProgram_B
       mycolor := GREEN;
                                // Value assignment to a variable of the
                                // data type to be imported
       cycle := cycle + 1;
                               // Value assignment to
                                // imported variable
    END_PROGRAM
END_IMPLEMENTATION
```

5.2 Variables in SIMOTION

This summarizes the variables available in ST.

5.2.1 Variable model

The following table shows all the variable types available for programming with ST.

- System variables of the SIMOTION device and the technology objects
- Global user variables (I/O variables, device-global variables, unit variables)
- Local user variables (variables within a program, a function or a function block)

System variables

Variable type	Meaning
System variables of the SIMOTION device	Each SIMOTION device and technology object has specific system variables. These can be accessed as follows:
System variables of technology objects	Within the SIMOTION device from all programs
	From HMI devices
	You can monitor system variables in the symbol browser.

Global user variables

Variable type	Meaning
I/O variables	You can assign symbolic names to the I/O addresses of the SIMOTION device or the peripherals. This allows you to have the following direct accesses and process image accesses to the I/O:
	Within the SIMOTION device from all programs
	From HMI devices
	You create these variables in the symbol browser after you have selected the I/O element in the project navigator.
	You can monitor I/O variables in the symbol browser.
Global device variables	User-defined variables which can be accessed by all SIMOTION device programs and HMI devices.
	You create these variables in the symbol browser after you have selected the GLOBAL DEVICE VARIABLES element in the project navigator.
	Global device variables can be defined as retentive. This means that they will remain stored even when the SIMOTION device power supply is disconnected.
	You can monitor global device variables in the symbol browser.
Unit variables	User-defined variables that all programs, function blocks, and functions (e.g. ST source, MCC source, LAD/FBD source) can access within a unit.
	Declare these variables in the unit:
	In the interface section:
	These variables are exported and can be imported into other units (e.g. ST source files, MCC units, LAD/FBD units). They are also available on HMI devices as standard.
	In the implementation section:
	You can only access these variables within the associated unit.
	You can declare unit variables as retentive. This means that they will remain stored even when the SIMOTION device power supply is disconnected.
	You can monitor unit variables in the symbol browser.

Local user variables

Variable type	Meaning
	User-defined variables which can be accessed from within the program (or function, function block) in which they were defined.
Variable of a program (program variable)	Variable is declared in a program. The variable can only be accessed within this program. A differentiation is made between static and temporary variables:
	Static variables are initialized according to the memory area in which they are stored. Specify this memory area by means of a compiler option. By default, the static variables are initialized depending on the task to which the program is assigned (see SIMOTION Basic Functions Function Manual).
	You can monitor static variables in the symbol browser. • Temporary variables are initialized every time the program in a task is called.
	Temporary variables cannot be monitored in the symbol browser.

5.2 Variables in SIMOTION

Variable type	Meaning
Variable of a function (FC variable)	Variable is declared in a function (FC). The variable can only be accessed within this function.
	FC variables are temporary; they are initialized each time the FC is called. They cannot be monitored in the symbol browser.
Variable of a function block (FB variable)	Variable is declared in a function block (FB) source. The variable can only be accessed within this function block. A differentiation is made between static and temporary variables:
	Static variables retain their value when the FB terminates. They are initialized only when the instance of the FB is initialized; this depends on the variable type with which the instance of the FB was declared.
	You can monitor static variables in the symbol browser.
	Temporary variables lose their value when the FB terminates. The next time the FB is called, they are reinitialized.
	Temporary variables cannot be monitored in the symbol browser.

Further information is available from the following sources:

- In the corresponding list manuals, you can find the compressed information on all system variables of the SIMOTION technology packages and SIMOTION devices.
- For more details on the use of system variables of technology objects, please refer to the SIMOTION Motion Control Technology Objects Function Manuals.
- In the *SIMOTION Basic Functions* Function Manual you can find information on how to access system variables and configuration data.
- This documentation contains information on:
 - Accessing I/O addresses with I/O variables (see Direct access and process image of the cyclic tasks (Page 245))
 - Accessing the process image (see Access to the fixed process image of the BackgroundTask (Page 256))
 - Creating and using global device variables (see Using global device variables (Page 222))
 - Use of unit variables and local variables (static and temporary variables).

Note

Please note that downloading the ST source file to the target system and running tasks affect variable initialization and thus the contents of the variables, see Time of the variable initialization (Page 228).

5.2.1.1 Unit variables

Unit variables are valid throughout the entire ST source file, i.e. they can be accessed in any source file section.

Unit variables are declared in the interface and/or implementation section of an ST source file; the location of the declaration determines the validity of the unit variable:

If you declare the unit variables in the interface section, you create variables that can be
used in other program sources (e.g. ST source files, MMC units). For more on importing
and exporting between program source files, see Import and export between ST source
files (Page 206).

By default, these unit variables are also available on HMI devices. The total size of the unit variables that can be exported to HMI devices is limited to 64 KB per unit.

• If you declare the unit variables in the implementation section, you create variables that can be used by all program organization units (POUs) of the current source file.

You can change the default setting for the HMI export of the unit variables using a pragma within a declaration block, see Variables and HMI devices (Page 238) and Controlling compiler with attributes (Page 294).

You can define unit variables with different behavior, e.g. in case of power failure:

- Non-retentive unit variables (keyword VAR_GLOBAL): its value is lost in the event of a power failure.
- Retentive unit variables (keyword VAR_GLOBAL RETAIN): its value remains in the event of a power failure.
- Unit constants (keyword VAR_GLOBAL CONSTANT): its value is retained unchanged (see Constants (Page 131)).

You will find tips for the efficient use of unit variables in the *SIMOTION Basic Functions* Function Manual.

5.2.1.2 Non-retentive unit variables

Non-retentive unit variables lose their value in the event of a power failure.

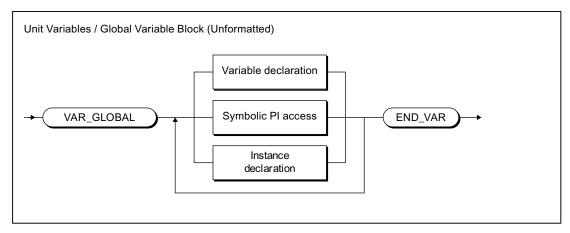


Figure 5-1 Syntax: Unit variables

5.2 Variables in SIMOTION

This declaration block may appear more than once within an interface or implementation section. You specify the variable name and data type for the variable declaration (see Overview of all variable declarations (Page 126) and Initialization of variables or data types (Page 127)).

For the scope of the declaration and the HMI export, see Unit variables (Page 215).

Note

For initialization of the non-retentive unit variables:

- See Initialization of non-retentive global variables (Page 231).
- The behavior during downloading can be set (Options > Settings menu command, Download tab, Initialize non-retentive program data and global device variables checkbox)
- The type of version ID and therefore the initialization behavior on downloading depends on the SIMOTION Kernel version. For details, see Version ID of global variables and their initialization during download (Page 237).

Table 5- 14 Examples of non-retentive unit variables

```
INTERFACE
   VAR_GLOBAL
                // These variables can be exported.
       rotation1
                      : INT;
       field1
                      : ARRAY [1..10] OF REAL;
       flag1
                      : BOOL;
       motor1
                       : motor; // Instance declaration
   END_VAR
END_INTERFACE
IMPLEMENTATION
   VAR GLOBAL
                // These variables cannot be exported.
                //
       rotation2
                       : INT;
                       : ARRAY [1..10] OF REAL;
       field2
       flag2
                       : BOOL;
       motor2
                       : motor; // Instance declaration
   END_VAR
END_IMPLEMENTATION
```

5.2.1.3 Retentive unit variables

Retentive unit variables permit permanent storage of variable values even throughout a power failure.

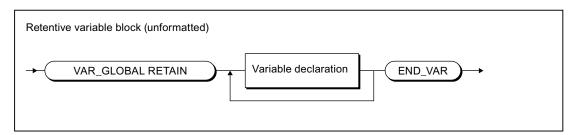


Figure 5-2 Syntax: Retentive variable block

This declaration block may appear more than once within an interface or implementation section. You specify the variable name and data type for the variable declaration (see Overview of all variable declarations (Page 126) and Initialization of variables or data types (Page 127)).

For the scope of the declaration and the HMI export, see Unit variables (Page 215).

Note

- For initialization of the retentive unit variables:
 - See Initialization of retentive global variables (Page 229).
 - The behavior during downloading can be set (Options > Settings menu command,
 Download tab, Initialize retentive program data and global device variables checkbox)
 - The type of version ID and therefore the initialization behavior on downloading depends on the SIMOTION Kernel version. For details, see Version ID of global variables and their initialization during download (Page 237).
- The amount of memory available for retentive variables depends on the device (see quantity framework in the SIMOTION SCOUT Configuration Manual).
 - To make efficient use of limited memory space, use the memory in a single ST source file and sort the variables in descending order!
- Check the capacity utilization of the retentive memory in SIMOTION SCOUT.
 In online mode, call the device diagnostics of the SIMOTION device to be checked (see online help). In the System utilization tab under Retentive data, you can see how much memory is available.

Table 5- 15 Examples of retentive variables

```
VAR_GLOBAL RETAIN
Measuring field : ARRAY[1..10] OF REAL;
Pass : INT;
Switch : BOOL;
END_VAR
```

5.2.1.4 Local variables (static and temporary variables)

Local variables are valid only in the source file section (e.g. program, FC or FB) in which they were declared. We distinguish between the following:

- Static variables (Page 220):
 - Static variables retain their value over all passes of the source file section (block memory).
- Temporary variables (Page 221):

Temporary variables are initialized each time the source file section is called again.

See also: Initialization of local variables (Page 233).

Note

Local variables cannot be accessed outside the source file section in which they were declared.

The following table provides an overview of the declaration of static and temporary variables. It shows the source file sections in which these variables can be declared and the keywords that can be used to declare them.

Table 5- 16 Keywords for declaring static and temporary variables depending on source file section.

Source file section	Keywords for the declaration		
	Static variables	Temporary variables	
Function	-	VAR / END_VAR or VAR_INPUT / END_VAR or VAR_IN_OUT / END_VAR ²	
Expression	-	VAR / END_VAR or VAR_INPUT / END_VAR or VAR_IN_OUT / END_VAR ²	
Function block	VAR / END_VAR¹ or VAR_INPUT / END_VAR¹ or VAR_OUTPUT / END_VAR¹	VAR_TEMP / END_VAR or VAR_IN_OUT / END_VAR ²	
Program	VAR / END_VAR ³	VAR_TEMP / END_VAR	

¹ The initialization of the variable depends on initialization of the declared instance. See Initialization of instances of function blocks (FBs) (Page 235).

² The reference (pointer) for the transferred variable is temporary.

³ The initialization of the variables depends on the memory area in which they are stored. See Initialization of static program variables (Page 234).

Note

Please note that downloading the ST source file to the target system and running tasks affect variable initialization and thus the contents of the variables, see Time of the variable initialization (Page 228).

Table 5- 17 Examples of static and temporary variables

```
IMPLEMENTATION
   FUNCTION testFkt
                      // Declaration of temporary variables
           flag : BOOL;
       END_VAR
   END_FUNCTION
   FUNCTION_BLOCK testFbst;
                   // Declaration of static variables
                        : INT;
           rotation1
       END_VAR
       VAR_TEMP
                     // Declaration of temporary variables
           help1, help2 : REAL;
       END_VAR
   END_FUNCTION_BLOCK
   PROGRAM testPrg;
       VAR
                     // Declaration of static variables
           rotation2
                        : INT;
       END_VAR
       VAR_TEMP
                      // Declaration of temporary variables
           help1, help2 : REAL;
       END_VAR
   END_PROGRAM
END_IMPLEMENTATION
```

5.2.1.5 Static variables

Static variables retain their most recent value when the source file section is exited. This value is used again at the next call.

The following source file sections contain static variables:

- Programs
- Function blocks

Static variables are declared in a static variable block.

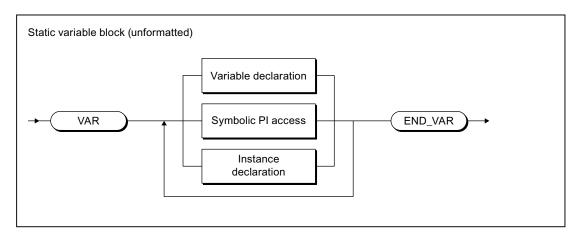


Figure 5-3 Syntax: Static variable block

You can do the following in the static variable block, according to the syntax in the figure:

- Declare variables (name and data type), optionally with initialization.
- Declare symbolic accesses to the process image of the BackgroundTask.
- Declare instances of the function blocks.

For initialization of the static variables:

• In programs: Depending on the execution behavior to which the program is assigned (see *SIMOTION Basic Functions* Function Manual).

See also Initialization of static program variables (Page 234).

• In function blocks: Depending on the initialization of the declared instance.

See also Initialization of instances of function blocks (FBs) (Page 235).

5.2.1.6 Temporary variables

Temporary variables are initialized each time the source file section is called. Their value is retained only during execution of the source file section.

The following source file sections contain temporary variables:

- Programs
- Function blocks
- Functions
- Expression

In functions and expressions, you declare temporary variables in the FB temporary variable block (see following figure):

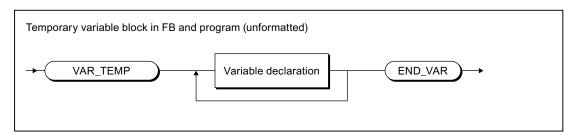


Figure 5-4 Syntax: Temporary variable block in the FB or program

In functions and expressions, you declare temporary variables in the FC temporary variable block (see following figure):

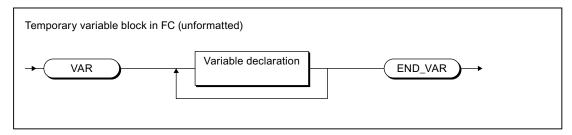


Figure 5-5 Syntax: Temporary variable block in an FC

5.2.2 Use of global device variables

Global device variables are user-defined variables that you can access from all program sources (e.g. ST source files, MCC source files) of a SIMOTION device.

Global device variables are created in the symbol browser tab of the detail view; to do this, you must be working in offline mode.

Here is a brief overview of the procedure:

- In the project navigator of SIMOTION SCOUT, select the GLOBAL DEVICE VARIABLES element in the SIMOTION device subtree.
- 2. In the detail view, select the **Symbol browser** tab and scroll down to the end of the variable table (empty row).
- 3. In the last (empty) row of the table, enter or select the following:
 - Name of variable
 - Data type of variable (only elementary data types are permitted)
- 4. Optionally, you can make the following entries:
 - Activation of Retain checkbox (This declares the variable as retentive, so that its value will be retained after a power failure.)
 - Field length (array size)
 - Initial value (if array, for each element)
 - Display format (if array, for each element)

You can now access this variable using the symbol browser or any program of the SIMOTION device.

In ST source files, you can use a global device variable, just like any other variable.

Note

If you have declared unit variables or local variables of the same name (e.g. *var-name*), specify the global device variable with _*device.var-name*.

An alternative to global device variables is the declaration of unit variables in a separate unit, which is imported into other units. This has the following advantages:

- 1. Variable structures can be used.
- 2. The initialization of the variables during the STOP-RUN transition is possible (via Program in StartupTask).
- 3. For newly created global unit variables, a download in RUN is also possible.

Please refer to the SIMOTION Basic Functions Function Manual.

5.2.3 Memory ranges of the variable types

The different variable types are stored in different memory areas, which are initialized at different times. The table shows:

- The available memory areas for variable types that are declared in ST source files (possibly dependent on the version of the SIMOTION Kernel).
- The initialization time for each memory area.

An explanation using an example is contained in the Example for memory areas (Page 225) section.

Table 5- 18 Memory areas assigned to different variable types and their initialization

Memory area	Assigned variable types	Initialization ³
Retentive memory	Retentive unit variables	During download using the download settings
User memory of unit	 Non-retentive unit variables Function block instances declared with VAR_GLOBAL, including the associated static variables (VAR, VAR_INPUT, VAR_OUTPUT) Also for the activated "Create program instance data only once" compiler option (Page 56): Local variables of the unit programs declared with VAR Function block instances declared with VAR_GLOBAL, including the associated static variables (VAR, VAR_INPUT, VAR_OUTPUT) 	When the device is switched on During download using the download settings For transition to the RUN mode: Version V4.2 and higher of the SIMOTION Kernel: By activating the check box on the SIMOTION device, Initialization of nonretentive global variables and program data during STOP-RUN transition. As of Version V4.1 of the SIMOTION Kernel: If the associated declaration block specifies the following pragma: { BlockInit_OnDeviceRun := ALWAYS; } See also Controlling compiler with attributes (Page 294)
User memory of task	For the deactivated "Create program instance data only once" compiler option (Page 56) (default): • Local variables declared with VAR of the assigned programs • Function block instances declared with VAR within the assigned programs, including the associated static variables (VAR, VAR_INPUT, VAR_OUTPUT)	According to execution behavior of task: • Sequential tasks: Each time task is started • Cyclic tasks: For CPU transition to the RUN mode

5.2 Variables in SIMOTION

Memory area	Assigned variable types	Initialization ³
Local data stack of task ²	Reference (pointer) to the program called in the task	On each call of the program in the task
	Local variables declared with VAR_TEMP of the program called in the task	
	Reference (pointer) to called function block instances	Each time the function block instance is called
	Local variables of function blocks declared with VAR_TEMP	
	In/out parameters of function blocks declared with VAR_IN_OUT¹	
	Variables of called functions declared with VAR, VAR_INPUT or VAR_IN_OUT¹	Each time the function is called
	Return value of called functions	

¹ References (pointers) to the transferred variables.

 $^{^{2}}$ See also Memory requirement of the variables on the local data stack (Page 228).

³ For a detailed description of the initialization behavior of the individual variable types, see Time of the variable initialization (Page 228).

5.2.3.1 Example of memory areas

Table 5- 19 Example of memory areas of the variable types - Part 1

```
INTERFACE
// The statements in the interface section specify,
// what source content is exported.
   FUNCTION FC1;
   FUNCTION_BLOCK FB1;
   PROGRAM p1;
   // Unit variables of the interface section are also visible
   // on HMI devices.
   VAR_GLOBAL
                           // Non-retentive unit variables
                           // are present in the UNIT user memory
       u1_if : INT;
   END_VAR
   VAR_GLOBAL CONSTANT
                          // Unit constants are located
                            // in the unit user memory
   END_VAR
   VAR_GLOBAL RETAIN
                          // Retentive unit variables are located
                           // in the retentive (power-fail-safe) memory
   END_VAR
END_INTERFACE
IMPLEMENTATION
// The implementation section contains the executable code sections
// in different program organization units (POU)
// A POU can be a program, FC, or FB.
   // Unit variables of the implementation section can only be used
   // within the source file.
   VAR_GLOBAL
                            // Non-retentive unit variables are located
                           // in the unit user memory
       u1_glob : INT;
   END_VAR
   VAR_GLOBAL CONSTANT // Unit constants are located
                            // in the unit user memory
   END_VAR
   VAR_GLOBAL RETAIN
                          // Retentive unit variables are located
                            // in the retentive (power-fail-safe) memory
   END_VAR
//-----
```

5.2 Variables in SIMOTION

Table 5-20 Example of memory areas of the variable types - Part 2

```
// Continuation
//-----
   FUNCTION BLOCK FB1 // Declaration of an instance
   // instance determines where its data are located:
   // - as VAR_GLOBAL in a unit:
   // in the unit user memory
   // - as VAR in a program:
   // in the user memory of the task (default)
   // - As VAR in a function block:
         in the user memory of the unit or task,
         depending on the instance declaration of the higher-level FB
   //
   // When the instance is called, a pointer to the instance data
   // is placed on the stack of the calling task
       VAR INPUT
                      // Input parameters
                      // are in the user memory
                      // are written when the instance is called
          fb in
                   : INT;
       END_VAR
       VAR_OUTPUT
                      // Output parameters
                      // are in the user memory
                   : INT;
          fb out
       END_VAR
       VAR_IN_OUT
                      // In/out parameter
                      // references are in the user memory
                      // are written when the instance is called
          fb_in_out : INT;
       END_VAR
                      // Static variables
       VAR
                      // are in the user memory
                      // can be used locally in the FB
           fb_var1 : INT;
       END_VAR
       VAR TEMP
                      // Temporary variables
                      // are on the stack of the calling task
                      // are initialized on each call
          fb_temp1 : INT;
       END_VAR
       // Code is in the user memory of the unit
       fb_var1 := fb_var1 + 1;
       fb_out
               := fb_var1;
       fb_temp1 := fb_in_out;
       fb_in_out := fb_temp1 + fb_in;
   END FUNCTION BLOCK
//-----
```

Table 5-21 Example of memory areas of the variable types - Part 3

```
// Continuation
//-----
   FUNCTION FC1 : INT // The function data is on the
       // stack of the calling task; they are initialized each time
       // the function is called.
       // The return value is on the stack of the calling task
       VAR_INPUT
                       // Input parameters
                       // are on the stack of the calling task
                       // are written when the function is called
           fc_in
                 : INT;
       END_VAR
       VAR
                       // Temporary variables
                       // are on the stack of the calling task
           fc_var : INT;
       END_VAR
       // Code is in the user memory of the unit
       fc_var := 567;
       fc1 := fc_in + fc_var;
   END_FUNCTION
   PROGRAM p1
       VAR
                       // By default, variables are located in the
                       // in the user memory of the task
                 : INT;
           p_var
           p_varFB : FB1;
       END_VAR
       VAR_TEMP
                       // Temporary variables
                       // are on the stack of the task,
                       // are initialized on each task pass
           p_temp : INT;
       END_VAR
       // Code is in the user memory of the unit
       p_temp := p_var;
       p_varFB (fb_in_out := p_temp);
       u1_glob := 4711;
   END_PROGRAM
END_IMPLEMENTATION
```

5.2.3.2 Memory requirement of the variables on the local data stack

The variables stored on the local data stack of a task are listed in Memory ranges of the variable types (Page 223). You set the stack size for each task in the **Task configuration** tab. For more information, see the Description for each user task in the Basic Functions Function Manual.

Note the following for memory requirements in the local stack:

- Temporary local variables require their own size on the stack.
- Global variables and static local variables do not require any resources on the stack.
 - If you are using them as input parameters for a function, however, they require their own data size on the stack.
- Even if a function is called more than once in a task, it only uses the stack's resources
 once.
- Variables of type BOOL require one byte on the stack.

You can obtain information about the memory requirements of a POU in the local data stack using the Program Structure (Page 286) function.

5.2.4 Time of the variable initialization

The timing of the variable initialization is determined by:

- Memory area to which the variable is assigned
- Operator actions (e.g. source file download to the target system)
- Execution behavior of the task (sequential, cyclic) to which the program was assigned.

All variable types and the timing of their variable initialization are shown in the following tables. You will find basic information about tasks in the *SIMOTION Basic Functions* Function Manual.

The behavior for variable initialization during download can be set: To do this, as a default setting select the **Options > Settings** menu and the **Download** tab or define the setting during the current download.

Note

You can upload values of unit variables or global device variables from the SIMOTION device into SIMOTION SCOUT and save them in XML format.

- 1. Save the required data segments of the unit variables or global device variables as a data set with the function _saveUnitDataSet.
- 2. Use the Save variables function in SIMOTION SCOUT.

You can use the **Restore variables** function to download these data sets and variables back to the SIMOTION device.

For more information, refer to the SIMOTION SCOUT Configuration Manual.

This makes it possible, for example, to obtain this data, even if it is initialized by a project download or if it becomes unusable (e.g. due to a version change of SIMOTION SCOUT).

5.2.4.1 Initialization of retentive global variables

Retentive variables retain their last value after a loss of power. All other data is reinitialized when the device is switched on again.

Retentive global variables are initialized:

- When the backup or buffer for retentive data fails.
- When the firmware is updated.
- When a memory reset (MRES) is performed.
- With the restart function (Del. SRAM) in SIMOTION P320 or P350.
- By applying the _resetUnitData function, possible selectively for different data segments
 of the retentive data.
- When a download is performed according to the following description.

Behavior during download

Table 5- 22 Initializing retentive global variables during download

Variable type	Time of the variable initialization	
Retentive global device variables	The behavior during the download depends on the <i>Initialization of retentive program data and retentive global device variables</i> setting ¹ :	
	Yes²: All retentive global device variables are initialized.	
	• No ³ : The retentive global device variables are only initialized if their version code is changed. See: Version code of global variables and their initialization during download (Page 237).	
Retentive unit variables	The behavior during the download depends on the <i>Initialization of retentive program data and retentive global device variables</i> setting ¹ :	
	Yes ² : All retentive unit variables (all units) are initialized.	
	• No ³ : A data block (= declaration block) ⁴ of the retentive unit variables in the interface or implementation section is only initialized ⁵ if its version code is changed.	
	See: Version code of global variables and their initialization during download (Page 237).	

¹ Default setting in the **Options > Settings** menu, **Download** tab, or the current setting for the download.

A data block of the retentive unit variables corresponds to a VAR_GLOBAL RETAIN/END_VAR declaration block in the interface section or implementation section.

With the SIMOTION MCC and SIMOTION LAD/FBD programming languages:

A data block of the retentive unit variables is formed as follows from the variables declared with VAR_GLOBAL RETAIN in the interface section or implementation section of the declaration table: Pragma lines within a section of the declaration table separate the variables into different data blocks.

⁵ Initialization of a changed data block also occurs during a download in RUN, provided the following condition is fulfilled: With the **SIMOTION ST** programming language:

The following attribute has been specified within a pragma in the relevant declaration block:

{ BlockInit_OnChange := TRUE; }.

With the SIMOTION MCC or SIMOTION LAD/FBD programming languages:

A pragma line has been pasted into the declaration table and the following check box is activated: *Initialization of VAR_GLOBAL RETAIN during a change*. All the variables declared with VAR_GLOBAL RETAIN up to the next pragma line or the end of the table form a data block accordingly.

For information on the general conditions for a download in RUN, see the SIMOTION Basic Functions Function Manual.

² The corresponding check box is active.

³ The corresponding check box is inactive.

⁴ With the **SIMOTION ST** programming language:

5.2.4.2 Initialization of non-retentive global variables

Non-retentive global variables lose their value during power outages. They are initialized:

- During the initialization of retentive global variables (Page 229), e.g. during a firmware update or overall reset (MRES).
- During switch-on.
- By applying the _resetUnitData function, possible selectively for different data segments
 of the non-retentive data.
- During a download as described in the following table.
- During the transition from STOP to RUN mode as described at the end of the section.

Behavior during download

Table 5-23 Initializing non-retentive global variables during download

Variable type	Time of the variable initialization	
Non-retentive global device variables	The behavior during the download depends on the <i>Initialization of non-retentive program data and non-retentive global device variables</i> setting ¹ :	
	Yes ² : All non-retentive global device variables are initialized.	
	• No 3: The non-retentive global device variables are only initialized if their version code is changed.	
	See: Version code of global variables and their initialization during download (Page 237).	
Non-retentive unit variables	The behavior during the download depends on the <i>Initialization of non-retentive program data and non-retentive global device variables</i> setting ¹ :	
	Yes ² : All non-retentive unit variables (all units) are initialized.	
	• No ³ : A data block (= declaration block) ⁴ of the non-retentive unit variables in the interface or implementation section is only initialized ⁵ if its version code is changed.	
	See: Version code of global variables and their initialization during download (Page 237).	

¹ Default in the Options > Settings menu, Download tab, or the current setting for the download.

A data block of the non-retentive unit variables corresponds to a VAR_GLOBAL/END_VAR declaration block in the interface section or implementation section.

With the SIMOTION MCC or SIMOTION LAD/FBD programming languages:

A data block of the non-retentive unit variables is formed as follows from the variables declared with VAR_GLOBAL in the interface section or implementation section of the declaration table: Pragma lines within a section of the declaration table separate the variables into different data blocks.

⁵ Initialization of a changed data block also occurs during a download in RUN, provided the following condition is fulfilled: With the **SIMOTION ST** programming language:

The following attribute has been specified within a pragma in the relevant declaration block:

{ BlockInit_OnChange := TRUE; }.

With the SIMOTION MCC or SIMOTION LAD/FBD programming languages:

A pragma line has been pasted into the declaration table and the following check box is activated: *Initialization of VAR_GLOBAL during a change*. All the variables declared with VAR_GLOBAL up to the next pragma line or the end of the table form a data block accordingly.

For information on the general conditions for a download in RUN, see SIMOTION Basic Functions Function Manual.

² The corresponding check box is active.

³ The corresponding check box is inactive.

⁴ With the **SIMOTION ST** programming language:

Behavior during STOP-RUN transition

The values of non-retentive global variables are retained by default during the transition from STOP to RUN mode.

You can, however, make a setting whereby the non-retentive global variables are initialized during the STOP-RUN transition:

 As of Version V4.2 of the SIMOTION Kernel, by activating the (Page 299)Initialization of non-retentive global variables and program data during STOP-RUN transition checkbox on the SIMOTION device.

With non-retentive unit variables, this setting can be overwritten by a pragma or pragma line in the relevant data blocks of the program sources.

- As of Version V4.1 of the SIMOTION Kernel, by a pragma or pragma line in the relevant data blocks of the program sources (only with non-retentive unit variables):
 - With the **SIMOTION ST** programming language:
 - Specify the following attribute within a pragma in the relevant VAR_GLOBAL/END_VAR declaration block: { BlockInit_OnDeviceRun := ALWAYS; }
 - With the SIMOTION MCC or SIMOTION LAD/FBD programming languages:

Paste a pragma line with the following setting into the declaration table: "*Initialization during STOP-RUN transition* = **Always**". All the variables declared with VAR_GLOBAL up to the next pragma line or the end of the table form a data block which is initialized during the STOP-RUN transition.

Note

With SIMOTION devices up to SIMOTION Kernel Version V4.0, non-retentive global variables are never initialized during the STOP-RUN transition.

5.2.4.3 Initialization of local variables

Local variables are initialized:

- For the initialization of retentive unit variables (Page 229).
- For the initialization of non-retentive unit variables (Page 231).
- Also, according to the following description:

Table 5- 24 Initialization of local variables

Variable type	Time of the variable initialization
Local program	Local variables of programs are initialized differently:
variables	Static variables (VAR) are initialized according to the memory area in which they are stored.
	See: Initialization of static program variables (Page 234).
	Temporary variables (VAR_TEMP) are initialized every time the program of the task is called.
Local variables of function blocks (FB)	Local variables of function blocks are initialized differently:
	Static variables (VAR, VAR_IN, VAR_OUT) are only initialized when the FB instance is initialized.
	See: Initialization of instances of function blocks (FBs) (Page 235).
	Temporary variables (VAR_TEMP) are initialized every time the FB instance is called.
Local variables of functions (FC)	Local variables of functions are temporary and are initialized every time the function is called.

Note

You can obtain information about the memory requirements of a POU in the local data stack using the Program Structure (Page 286) function.

5.2.4.4 Initialization of static program variables

The following versions affect the following static variables:

- Local variables of a unit program declared with VAR
- Function block instances declared with VAR within a unit program, including the associated static variables (VAR, VAR_INPUT, VAR_OUTPUT).

The initialization behavior is determined by the memory area in which the static variables are stored. This is determined by the "Only create program instance data once" (Page 56) compiler option.

For the deactivated "Only create program instance data once" compiler option (default):

The static variables are stored in the user memory of each task which is assigned to the program.

The initialization of the variables thus depends on the execution behavior of the task to which the program is assigned (see SIMOTION Basic Functions Function Manual):

- Sequential tasks (MotionTasks, UserInterruptTasks, SystemInterruptTasks, StartupTask, ShutdownTask): The static variables are initialized every time the task is started.
- Cyclic tasks (BackgroundTask, SynchronousTasks, TimerInterruptTasks): The static variables are only initialized only during the transition from STOP to RUN operating state.
- For the activated "Only create program instance data once" compiler option:

This setting is necessary, for example, if a program is to be called within a program.

The static variables of all programs from the program source (unit) involved are only stored once in the user memory of the unit.

They are thus initialized together with the non-retentive unit variables, see Initialization of non-retentive global variables (Page 231).

They are not initialized by default during the transition from STOP to RUN operating state. You can, however, make a setting whereby they are initialized during the STOP-RUN transition:

As of version V4.2 of the SIMOTION Kernel, by activating the (Page 299) Initialization
of non-retentive global variables and program data during STOP-RUN transition
checkbox on the SIMOTION device.

This setting can be overwritten by a pragma or pragma line in the data block of the relevant program organization unit (POU).

 As of version V4.1 of the SIMOTION Kernel, by a pragma or pragma line in the data block of the relevant program organization unit (POU):

With the **SIMOTION ST** programming language: Specify the following attribute within a pragma in the VAR/END_VAR declaration block: { BlockInit OnDeviceRun := ALWAYS; }

With the **SIMOTION MCC** or **SIMOTION LAD/FBD** programming languages: The declaration table starts with a pragma line containing the following setting: "*Initialization during STOP-RUN transition* = **Always**". All the variables declared with VAR in the table are initialized during the STOP-RUN transition.

5.2.4.5 Initialization of instances of function blocks (FBs)

The initialization of a function block instance (Page 181) is determined by the location of its declaration:

- Global declaration (within VAR_GLOBAL/END_VAR in the interface of implementation section):
 - Initialization as for a non-retentive unit variable, see Initialization of non-retentive global variables (Page 231).
- Local declaration in a program (within VAR / END_VAR):
 Initialization as for static variables of programs, see Initialization of static variables of programs (Page 234).
- Local declaration in a function block (within VAR / END_VAR):
 - Initialization as for an instance of this function block.
- Declaration as in/out parameter in a function block or a function (within VAR_IN_OUT / END_VAR):

For the initialization of the POU, only the reference (pointer) will be initialized with the instance of the function block remaining unchanged.

Note

You can obtain information about the memory requirements of a POU in the local data stack using the Program Structure (Page 286) function.

5.2.4.6 Initialization of system variables of technology objects

The system variables of a technology object are usually not retentive. Depending on the technology object, a few system variables are stored in the retentive memory area (e.g. absolute encoder calibration).

The initialization behavior (except in the case of download) is the same as for retentive and non-retentive global variables. See Initialization of retentive global variables (Page 229) and Initialization of non-retentive global variables (Page 231).

The behavior during the download is shown below for:

- Non-retentive system variables
- Retentive system variables

Table 5- 25 Initializing technology object system variables during download

Variable type	Time of the variable initialization
Non-retentive system variables	Behavior during download, depending on the <i>Initialization of all non-retentive data for technology objects</i> setting ¹ :
	Yes ² : All technology objects are initialized.
	 All technology objects are restructured and all non-retentive system variables are initialized.
	 All technological alarms are cleared.
	No³: Only technology objects changed in SIMOTION SCOUT are initialized.
	 The technology objects in question are restructured and all non-retentive system variables are initialized.
	 All alarms that are pending on the relevant technology objects are cleared.
	 If an alarm that can only be acknowledged with Power On is pending on a technology object that will not be initialized, the download is aborted.
Retentive system variables	Only if a technology object was changed in SIMOTION SCOUT, will its retentive system variables be initialized.
	The retentive system variables of all other technology objects are retained (e.g. absolute encoder calibration).
¹ Default in the Options	s > Settings menu, Download tab, or the current setting for the download.
² The corresponding ch	neckbox is active.

³ The corresponding checkbox is inactive.

5.2.4.7 Version ID of global variables and their initialization during download

Table 5- 26 Version code of global variables and their initialization during download

Data segment	Description of version code	
Global device variables		
Retentive global device variables Non-retentive global device variables	 Separate version code for each data segment of the global device variables The version code of the data segment changes for: Add or remove a variable within the data segment Change of the identifier or the data type of a variable within the data segment This version code does not change on: Changes in the other data segment Changes to initialization values¹ During downloading², the rule is: This data segment is only initialized when the version code of a data segment is changed. 	
Unit variables of a unit		
Retentive unit variables in the interface section Retentive unit variables in the implementation section Non-retentive unit variables in the interface section Non-retentive unit variables in the implementation section	 Several data blocks (= declaration blocks)³ in each data segment possible. Own version code for each data block. The version code of the data block changes for: Add or remove a variable in the associated declaration block Change of variable sequence in the relevant declaration block Change of the identifier or the data type of a variable in the associated declaration block Change of a data type definition (from a separate or imported⁴ unit) used in the associated declaration block Add or remove declaration blocks within the same data segment before the associated declaration block This version code does not change on: Add or remove declaration blocks in other data segments Add or remove declaration blocks within the same data segment after the associated declaration block Changes in other data blocks Changes to initialization values¹ Changes to data type definitions that are not used in the associated data block Changes to functions During downloading², the rule is: This data block is only initialized when the version code of a data block is changed⁵ Functions for data backup and initialization take into account the version code of the 	

5.2 Variables in SIMOTION

- ¹ Changed initialization values are not effective until the data block or data segment in question is initialized.
- ² If *Initialization of retentive program data and retentive global device variables* = No and *Initialization of non-retentive program data and non-retentive global device variables* = No.

In the case of other settings: See the sections "Initialization of retentive global variables (Page 229)" and "Initialization of non-retentive global variables (Page 231)".

³ With the **SIMOTION ST** programming language:

A data block corresponds to a VAR_GLOBAL/END_VAR or VAR_GLOBAL RETAIN/END_VAR declaration block in the interface section or implementation section.

With the SIMOTION MCC or SIMOTION LAD/FBD programming languages:

A data block of the non-retentive unit variables is formed as follows from the variables declared with VAR_GLOBAL or VAR_GLOBAL RETAIN in the interface section or implementation section of the declaration table: Pragma lines within a section of the declaration table separate the variables into different data blocks.

- ⁴ The import of units depends on the programming language, refer to the associated section (Page 209).
- ⁵ Initialization of a changed data block also occurs during a download in RUN, provided the following condition is fulfilled: With the **SIMOTION ST**

programming language: The following attribute (Page 289) has been specified within a pragma (Page 294) in the relevant declaration block: { BlockInit_OnChange := TRUE; }.

With the SIMOTION MCC or SIMOTION LAD/FBD programming languages:

A pragma line has been pasted into the declaration table and the following check box is activated: *Initialization of VAR_GLOBAL during a change*. All the variables declared with VAR_GLOBAL up to the next pragma line or the end of the table form a data block accordingly.

For information on the general conditions for a download in RUN, see SIMOTION Basic Functions Function Manual.

5.2.5 Variables and HMI devices

The following variables are exported to HMI devices where they are available:

- System variables of the SIMOTION device
- System variables of technology objects
- I/O variables
- Global device variables
- Retentive and non-retentive unit variables of the interface section (default setting).

Change this default as follows:

- In the SIMOTION ST programming language:

For each declaration block with the following pragma: { HMI_Export := FALSE; }. See also Controlling compiler with attributes (Page 294).

In the SIMOTION MCC and SIMOTION LAD/FBD programming languages:

For the variable declarations following a pragma line, if you deactivate the *VAR_GLOBAL for HMI devices* or *VAR_GLOBAL RETAIN for HMI devices* parameters in this pragma line.

The unit variables of this kind of data block are not exported to HMI devices. The HMI consistency check is also omitted for them during the download.

The following variables are **not** exported to HMI devices and are **not** available there:

- Retentive and non-retentive unit variables of the implementation section (default setting).
 Change this default as follows:
 - In the SIMOTION ST programming language:
 For each declaration block with the following pragma: { HMI_Export := TRUE; }
 See also Controlling compiler with attributes (Page 294).
 - In the SIMOTION MCC and SIMOTION LAD/FBD programming languages:
 For the variable declarations following a pragma line, if you activate the VAR_GLOBAL for HMI devices or VAR_GLOBAL RETAIN for HMI devices

The unit variables of this kind of data block are exported to HMI devices. Consequently, they are subject to the HMI consistency check during the download.

Local variables of a POU

parameters in this pragma line.

NOTICE

The total size of the unit variables that can be exported to HMI devices is limited to 64 KB per unit.

The effect of the { HMI_EXPORT := FALSE; } /{ HMI_EXPORT := TRUE; } pragma (or the VAR_GLOBAL for HMI devices or VAR_GLOBAL RETAIN for HMI devices settings in a pragma line) depends on the SIMOTION Kernel version:

As of Version V4.1 of the SIMOTION Kernel:

The pragma affects the export of the corresponding declaration block to HMI devices **and** the structure of the HMI address space:

- Only those variables in declaration blocks exported to HMI devices occupy the HMI address space.
- Within the HMI address space, the variables are arranged according to order of their declaration.
- Up to Version V4.0 of the SIMOTION Kernel:

The pragma affects **only** the export of the corresponding declaration block to HMI devices.

The HMI address space is also occupied by unit variables of the interface section whose declaration blocks are not assigned to HMI devices.

Within the HMI address space, the variables are sorted in the following order:

- Retentive unit variables of the interface section (exported and not exported).
- Retentive unit variables of the implementation section (only exported).
- Non-retentive unit variables of the interface section (exported and not exported).
- Non-retentive unit variables of the implementation section (only exported).

Within these segments, the variables are arranged according to order of their declaration.

Example for the SIMOTION ST programming language

Table 5-27 Example for the control of the HMI export with the corresponding pragma

```
INTERFACE
   VAR_GLOBAL
       // HMI export
       x1 : DINT;
   END_VAR
   VAR_GLOBAL
       { HMI_Export := FALSE; }
       // No HMI export
       x2 : DINT;
    END_VAR
    // ...
END_INTERFACE
IMPLEMENTATION
   VAR_GLOBAL
       // No HMI export
       y1 : DINT;
   END_VAR
    VAR_GLOBAL
       { HMI_Export := TRUE; }
        // HMI export
       y2 : DINT;
    END_VAR
    // ...
END_IMPLEMENTATION
```

5.3.1 Overview of access to inputs and outputs

SIMOTION provides several possibilities to access the device inputs and outputs of the SIMOTION device as well as the central and distributed I/O:

Via direct access with I/O variables

Direct access is used to access the corresponding I/O address directly.

Define an I/O variable (name and I/O address) without assigning a task to it. The entire address space of the SIMOTION device can be used.

It is preferable to use direct access with sequential programming (in MotionTasks); access to current input and output values at a particular point in time is especially important in this case.

Additional information: Direct access and process image of the cyclic tasks (Page 245).

Via the process image of cyclic tasks using I/O variables

The process image of the cyclic tasks is a memory area in the RAM of the SIMOTION device, on which the whole I/O address space of the SIMOTION device is mirrored. The mirror image of each I/O address is assigned to a cyclic task and is updated using this task. The task remains consistent throughout the whole cycle. This process image is used preferentially when programming the assigned task (cyclic programming).

Define an I/O variable (name and I/O address) and assign a task to it. The entire address range of the SIMOTION device can be used.

Direct access to this I/O variable is still possible: Specify direct access with _direct.var-name.

Additional information: Direct access and process image of the cyclic tasks (Page 245).

Using the fixed process image of the BackgroundTask

The process image of the BackgroundTask is a memory area in the RAM of the SIMOTION device, on which a subset of the I/O address space of the SIMOTION device is mirrored. The mirror image is refreshed with the BackgroundTask and is consistent throughout the entire cycle. This process image is used preferentially when programming the BackgroundTask (cyclic programming).

The address space 0 .. 63 can be used. I/O addresses that are accessed using the process image of the cyclic task are excluded.

Additional information: Access to the fixed process image of the BackgroundTask (Page 256).

A comparison of the most important properties is contained in "Important properties of direct access and process image (Page 242)".

You can use I/O variables like any other variable, see "Access I/O variables (Page 269)".

Note

An access via the process image is more efficient than direct access.

5.3.2 Important features of direct access and process image access

Table 5-28 Important properties of direct access and process image access

	Direct access	Access to process image of cyclic tasks	Access to fixed process image of the BackgroundTask
Permissible address range	Entire address range of the SIMOTION device Exception: I/O variables comprising more than one byte must not contain addresses 63 and 64 contiguously (example: PIW63 or PQD62 are not permitted).		0 63. Exception Up to version V4.1 of the SIMOTION Kernel or the "Separate process image" setting: Addresses used for the process image of the cyclic tasks.
Address configuration	Necessary. The addresses used must be present in the I/O and appropriately configured.		Not necessary. Addresses that are not present in the I/O or have not been configured can also be used.
Assigned task	None.	Cyclic task for selection: SynchronousTasks, TimerInterruptTasks, BackgroundTask.	BackgroundTask.
Memory area for process images	-	 Depends on the SIMOTON Kern Up to version V4.1: Separate memory areas in al As of version V4.2: Option to select a common m 	l cases

	Direct access	Access to process image of cyclic tasks	Access to fixed process image of the BackgroundTask
Updating	 Onboard I/O of SIMOTION devices C230-2, C240, and C240 PN: Update occurs in a cycle clock of 125 µs. I/O via isochronous PROFIBUS DP, PROFINET and DRIVE-CLiQ as well as Onboard I/O of SIMOTION D devices: The update is performed in the position control cycle clock¹. I/O via isochronous PROFIBUS DP and PROFINET as well as PBus: Update occurs in the interpolator cycle clock¹. Inputs are read at the start of the cycle clock. Outputs are written at the end of the cycle clock. 	Update occurs with the assigned task: Inputs are read before the assigned task is started and transferred to the process input image. Process output image is written to the outputs after the assigned task has been completed.	An update is made with the BackgroundTask: Inputs are read before the BackgroundTask is started and is transferred to the process input image. Process output image is written to the outputs when the BackgroundTask is complete.
Consistency	_	During the entire cycle of the assigned task. Exception: Direct access to output occurs.	During the entire cycle of the BackgroundTask. Exception: Direct access to output occurs.
	Consistency is only ensured for	· · · · · · · · · · · · · · · · · · ·	Output occurs.
	When using arrays, the user is reconsistency.		
Use	Preferred in MotionTasks	Preferred in the assigned task	Preferred in the BackgroundTask
Declaration as variable	Necessary, for the entire device as an I/O variable in the symbol		Possible, but not necessary:
	I/O variable.	may only be assigned to a single	For the entire device as I/O variable in the symbol browser
	Syntax of I/O address: e.g. PIW1	1022, PQ63.3.	As unit variableAs local static variable in a program

	Direct access	Access to process image of cyclic tasks	Access to fixed process image of the BackgroundTask
Download of new or changed I/O variables	Only possible in STOP operating state		-
Use the absolute address	Not supported.		Possible, with the following syntax: e.g. %IW62, %Q63.3.
Byte order when forming the process image	-	As supplied by the I/O	Depends on the SIMOTION Kernel version and the memory area setting for the process images:
			Up to version V4.1 or the "Separate process image" setting:
			Always Big Endian
			 As of version V4.2 and the "Common process image" setting:
			As supplied by the I/O
Byte order during access	Depends on I/O		Always Big Endian
Writeability of inputs	No	Depends on the SIMOTION Kernel version:	Yes
		Up to version V4.1:	
		No	
		As of version V4.2:	
		Yes	
Write protection for outputs	Possible; Read only status can be selected.	Not supported.	Not supported.
Declaration of arrays	Possible.		Not supported.
Additional information	Direct access and process image of the cyclic tasks (Page 245).		Access to the fixed process image of the BackgroundTask (Page 256).
Responses in the event of an error	Error during access from user program, alternative reactions available:	Error during generation of process image, alternative reactions available:	Error during generation of process image, reaction: CPU stop ³ .
	CPU stop ²	CPU stop ³	Exception: If a direct access
	Replacement value	Replacement value	has been created at the same address, the behavior set
	Last value	Last value	there applies.
	Please refer to the SIMOTION Basic Functions Direct function description.	See SIMOTION Basic Functions	Description of Functions.

	Direct access	Access to process image of cyclic tasks	Access to fixed process image of the BackgroundTask
Access			
In the RUN operating state	Without any restrictions.	Without any restrictions.	Without any restrictions.
During the StartupTask	Possible with restrictions: Inputs can be read. Outputs are not written until StartupTask is complete.	Possible with restrictions: Inputs are read at the start of the StartupTask. Outputs are not written until StartupTask is complete.	Possible with restrictions: Inputs are read at the start of the StartupTask. Outputs are not written until StartupTask is complete.
During the ShutdownTask	Without any restrictions.	Possible with restrictions: Inputs retain status of last update Outputs are no longer written.	Possible with restrictions:

The following SIMOTION devices are updated in the Servo_fast cycle or IPO_fast cycle, if the cycles are configured: D445-2 DP/PN, D455-2 DP/PN (as of version V4.2) and D435-2 DP/PN (as of version V4.3).

- ² Call the ExecutionFaultTask.
- 3 Call the PeripheralFaultTask.

5.3.3 Direct access and process image of cyclic tasks

Properties

Direct access to inputs and outputs and access to the process image of the cyclic task always take place via I/O variables. The entire address range of the SIMOTION device (Page 248) can be used.

A comparison of the most important properties, also in comparison to the fixed process image of the BackgroundTask (Page 256) is contained in "Important properties of direct access and process image (Page 242)".

Note

Observe the rules for I/O addresses for direct access and the process image of the cyclical tasks (Page 249).

It is particularly important that every address used in an I/O variable is available in the I/O and configured; each byte in the address range may be assigned to no more than one I/O variable (does not apply to access with data type BOOL).

The detailed status of I/O variables (Page 254) can be read as of Version V4.2 of the SIMOTION Kernel.

Direct access

Direct access is used to access the corresponding I/O address directly. Direct access is used primarily for sequential programming (in MotionTasks). The access to the current value of the inputs and outputs at a specific time is particularly important.

For direct access, you define an I/O variable (Page 250) without assigning it a task.

Process image of the cyclic task

The process image of the cyclic tasks is a memory area in the RAM of the SIMOTION device, on which the whole I/O address space of the SIMOTION device is mirrored. The mirror image of each I/O address is assigned to a cyclic task and is updated using this task. The task remains consistent throughout the whole cycle. This process image is used preferentially when programming the assigned task (cyclic programming). The consistency during the complete cycle of the task is particularly important.

For the process image of the cyclical task you define an I/O variable (Page 250) and assign it a task.

Direct access to this I/O variable is still possible: Specify direct access with *direct var-name*.

Note

An access via the process image is more efficient than direct access.

Additional properties as of Version V4.2 of the SIMOTION Kernel

As of Version V4.2 of the SIMOTION Kernel, direct access to inputs/outputs and the process image of the cyclic tasks offers additional properties:

- As far as the process image of the cyclic tasks is concerned, a common memory area with the fixed process image of the BackgroundTask can be set (standard with newly created devices)
- As far as the process image of the cyclic tasks is concerned, I/O variables for inputs can be written to (i.e. they can be assigned values).
- A detailed status of the I/O variables can be read.

Memory area with the fixed process image of the BackgroundTask

- As of Version V4.2 of the SIMOTION Kernel, selecting a "Common process image" setting on the device (Page 299) ensures the memory area for the fixed process image of the BackgroundTask is a subset of the memory area for the process image of the cyclic tasks.
- With Version V4.1 and lower of the SIMOTION Kernel or the "Separate process image" setting on the device (as of Version V4.2 of the SIMOTION Kernel), the fixed process image of the BackgroundTask and the process image of the cyclic tasks occupy different memory areas.

NOTICE

If (and only if) you are also using the fixed process image of the BackgroundTask, it is important to consider the effects of the "Common process image" or "Separate process image" settings on the fixed process image of the BackgroundTask (Page 256).

Table 5- 29 Effect of "Common process image" or "Separate process image" settings on the process image of the cyclic tasks

	Common process image	Separate process image		
Availability	Only available as of Version V4.2 of the SIMOTION Kernel:	Version V4.1 and lower of the SIMOTION Kernel applies:		
	 Setting available for selection Standard for newly created devices 	 System characteristic, not configurable. The following applies as of Version V4.2 of the SIMOTION Kernel: Setting available for selection Standard with device upgrades 		
Download of new or changed I/O variables	Only possible in STOP mode Only possible in STOP mode			
Byte order when forming the process image and during access	Depends on connected I/O			
Effects on the fixed process image of the BackgroundTask	See the relevant table in "Access to the fixed process image of the BackgroundTask (Page 256)".			
Additional information	Common process image (Page 259) Separate process image (Page 262)			

5.3.3.1 Address range of the SIMOTION devices

The address range of the SIMOTION devices is specified in the following table according to the version of the SIMOTION Kernel concerned. The complete address range can be used for direct access and process image of the cyclical tasks.

Table 5-30 Address range of the SIMOTION devices according to the version of the SIMOTION Kernel

SIMOTION device	Address range for SIMOTION Kernel version					
	V3.2	V4.0	V4.1	V4.2	V4.3	
C230-2	0 2047 ³	0 2047 ³	0 2047 ³	_	-	
C240	_	0 4095 ³	0 4095 ³	0 4095 ³	0 4095 ³	
C240 PN ¹	-	-	0 4095 4	0 4095 4	0 4095 4	
D410 DP	_	_	0 8191 ³	0 8191 ³	0 8191 ³	
D410 PN	_	_	0 8191 4	0 8191 4	0 8191 4	
D410-2	_	_	_	_	0 8191 3 4	
D425	0 4095 ³	0 16383 ^{3 4}	0 16383 ³⁴	0 16383 ³⁴	0 16383 ^{3 4}	
D425-2	-	-	_	_	0 16383 ^{3 4}	
D435	0 4095 ³	0 16383 3 4	0 16383 3 4	0 16383 3 4	0 16383 ^{3 4}	
D435-2	-	-	_	_	0 16383 ^{3 4}	
D445	0 4095 ³	0 16383 ^{3 4}	0 16383 ^{3 4}	0 16383 ³⁴	0 16383 3 4	
D445-1 ¹	_	_	0 16383 ³⁴	0 16383 ³⁴	0 16383 ^{3 4}	
D445-2	_	_	_	0 16383 3 4	0 16383 3 4	
D455-2	-	-	_	0 16383 3 4	0 16383 ^{3 4}	
P320 ²	_	_	0 4095 4	0 4095 4	0 4095 ⁴	
P350	0 2047 ³	0 4095 ³	0 4095 ³	0 4095 ³	0 4095 ³	

¹ Available as of V4.1 SP2 HF4

² Available as of V4.1 SP5

³ For distributed I/O (over PROFIBUS DP), the transmission volume is restricted to 1024 bytes per PROFIBUS DP line.

⁴ For distributed I/O (over PROFINET), the transmission volume is restricted to 4,096 bytes per PROFINET segment.

5.3.3.2 Rules for I/O addresses for direct access and the process image of the cyclical tasks

NOTICE

You must observe the following rules for the I/O variable addresses for direct access and the process image of the cyclic task (Page 245). Compliance with the rules is checked during the consistency check of the SIMOTION project (e.g. during the download).

- 1. Addresses used for I/O variables must be present in the I/O and configured appropriately in the HW Config.
- 2. I/O variables comprising more than one byte must not contain addresses 63 and 64 contiguously.

The following I/O addresses are not permitted:

- Inputs: PIW63, PID61, PID62, PID63
- Outputs: PQW63, PQD61, PQD62, PQD63
- 3. All addresses of an I/O variable comprising more than one byte must be within an address range configured in HW Config.
- 4. An I/O address (input or output) can only be used by a single I/O variable of data type BYTE, WORD or DWORD or an array of these data types. Access to individual bits with I/O variables of data type BOOL is possible.
- 5. If several processes (e.g. I/O variable, technology object, PROFIdrive telegram) access an I/O address, the following applies:
 - Only a single process can have write access to an I/O address of an output (BYTE, WORD or DWORD data type).
 - Read access to an output with an I/O variable that is used by another process for write access, is possible.
 - All processes must use the same data type (BYTE, WORD, DWORD or ARRAY of these data types) to access this I/O address. Access to individual bits is possible irrespective of this.
 - Please be aware of the following, for example, if you wish to use an I/O variable to read the PROFIdrive telegram transferred to or from the drive: The length of the I/O variables must match the length of the telegram.
 - Write access to different bits of an address is possible from several processes; however, write access with the data types BYTE, WORD or DWORD is then not possible.

Note

These rules do not apply to accesses to the fixed process image of the BackgroundTask (Page 256). These accesses are not taken into account during the consistency check of the project (e.g. during download).

5.3.3.3 Creating I/O variables for direct access or process image of cyclic tasks

Create I/O variables for direct access or a process image of the cyclic tasks in the address list of the detail view.

This is only possible in offline mode.

Here is a brief overview of the procedure:

1. Select the "Address list" tab in the detail view and choose the SIMOTION device

In the project navigator of SIMOTION SCOUT, double-click the "ADDRESS LIST" element in the SIMOTION device subtree.

2. Select the line before which you want to paste the I/O variable and, from the context menu, select **Insert new line**

or

Scroll to the end of the table of variables (empty line).

- 3. In the empty row of the table, enter or select the following:
 - Names of the I/O variables
 - I/O address

Select the "IN" or "OUT" entries if you wish to assign symbols to the I/O variable (input or output) (As of Version V4.2 of the SIMOTION Kernel. The symbolic assignment must be activated, menu **Project > Use symbolic assignment**.).

Or enter a fixed address according to "Syntax for entering I/O addresses (Page 253)".

Optional for outputs:

Activate the **Read only** check box if you only want to have read access to the output.

You can then read an output that is already being written by another process (e.g. output of an output cam, PROFIdrive telegram).

A read-only output variable cannot be assigned to the process image of a cyclic task.

 Data type of the variables in accordance with "Possible data types of the I/O variables (Page 254)".

- 4. Optionally, you can also enter or select the following (not for data type BOOL):
 - Field length (array size).
 - Process image or direct access:

Can only be assigned if the **Read only** check box is deactivated.

For process image, select the cyclic task to which you want to assign the I/O variable. To select a task, it must have been activated in the execution system.

For direct access, select the blank entry.

- Strategy for behavior in the event of an error, see SIMOTION Basic Functions Function Manual.
- Display format (if array, for each element), when you monitor the variable in the address list
- **Replacement value** (if array, for each element).
- 5. Only if you have selected "IN" or "OUT" as the I/O address (symbolic assignment).
 - In the **Assignment** column, click on the [...] button.

A window opens displaying the possible assignment targets of the SIMOTION device and, if necessary, of SINAMICS Integrated. Only those assignment targets are displayed that match the data direction (input/output) and data type.

Select the assignment target.

The **Assignment status** column indicates whether the assignment was successful or not

For details regarding symbolic assignment, refer to the SIMOTION Basic Functions Function Manual.

You can now access this variable using the address list or any program of the SIMOTION device.

Details on how to manage the address list can be found in the online help.

NOTICE

Note the following for the process image for cyclic tasks:

- A variable can only be assigned to one task.
- Each byte of an input or output can only be assigned to one I/O variable.

In the case of data type BOOL, please note:

- The process image for cyclic tasks and a strategy for errors cannot be defined. The behavior defined via an I/O variable for the entire byte is applicable (default: direct access or CPU stop).
- The individual bits of an I/O variable can also be accessed using the bit access functions.

Take care when making changes within the I/O variables (e.g. inserting and deleting I/O variables, changing names and addresses):

- In some cases the internal addressing of other I/O variables may change, making all I/O variables inconsistent.
- If this happens, all program sources that contain accesses to I/O variables must be recompiled.

Note

I/O variables can only be created in offline mode. You create the I/O variables in SIMOTION SCOUT and then use them in your program sources (e.g. ST sources, MCC sources, LAD/FBD sources).

Outputs can be read and written to, but inputs can only be read.

Before you can monitor and modify new or updated I/O variables, you must download the project to the target system.

You can use I/O variables like any other variable, see "Access I/O variables (Page 269)".

5.3.3.4 Syntax for entering I/O addresses

For the input of the I/O address for the definition of an I/O variable for direct access or process image of cyclical tasks (Page 245), use the following syntax. This specifies not only the address, but also the data type of the access and the mode of access (input/output).

Table 5- 31 Syntax for the input of the I/O addresses for direct access or process image of the cyclic tasks

Data type	Syntax for			Permissible address range					
	Input	Output		Direct access	rect access Process image			e.g. direct access D435 V4.1	
BOOL	Pln.x	PQn.x	n: x:	0 <i>MaxAddr</i> 0 7		_1	n: x:	0 16383 0 7	
BYTE	PIBn	PQBn	n:	0 MaxAddr	n:	0 MaxAddr	n:	0 16383	
WORD	PIWn	PQWn	n:	0 62 64 <i>MaxAddr</i> - 1	n:	0 62 64 <i>MaxAddr</i> - 1	n:	0 62 64 16382	
DWORD	PIDn	PQDn	n:	0 60 64 <i>MaxAddr</i> - 3	n:	0 60 64 <i>MaxAddr</i> - 3	n:	0 60 64 16380	

x = bit number

MaxAddr=

Maximum I/O address of the SIMOTION device, depending on the version of SIMOTION Kernel, see address range of the SIMOTION devices in "Direct access and process image of the cyclic tasks (Page 245)".

Examples

Input at logic address 1022, WORD data type: **PIW1022**. Output at logical address 63, bit 3, BOOL data type: **PQ63.3**.

Note

Observe the rules for I/O addresses for direct access and the process image of the cyclical tasks (Page 249).

¹ For data type BOOL, it is not possible to define the process image for cyclic tasks. The behavior defined via an I/O variable for the entire byte is applicable (default: direct access).

5.3.3.5 Possible data types of I/O variables

The following data types can be assigned to the I/O variables for direct access and process image of the cyclical tasks (Page 245). The width of the data type must correspond to the data type width of the I/O address.

If you assign a numeric data type to the I/O variables, you can access these variables as integer.

Table 5- 32 Possible data types of the I/O variables for direct access and the process image of the cyclical tasks

Data type of I/O address	Possible data types for I/O variables
BOOL (Pln.x, PQn.x)	BOOL
BYTE (PIBn, PQBn)	BYTE, SINT, USINT
WORD (PIWn, PQWn)	WORD, INT, UINT
DWORD (PIDn, PQDn)	DWORD, DINT, UDINT

For details of the data type of the I/O address, see also "Syntax for entering I/O addresses (Page 253)".

5.3.3.6 Detailed status of the I/O variables (as of Kernel V4.2)

As of Version V4.2 of the SIMOTION Kernel, the status of an I/O variable can be queried using *_quality.var-name*. It is supplied as an OR logic operation of the following status values in the DWORD data type and can be assigned to an appropriate variable, for example. The value 16#0000_0000 indicates the connected I/O are operating without error.

The same value is supplied for every I/O variable within an address range (slot or subslot) configured in HW Config.

Table 5- 33 Meanings of status values of I/O variables

Value (DWORD)	Bit x = 1	Meaning
16#0000_0000	-	No error occurred.
16#0000_0001	0	Maintenance required
		The connected module signals that it requires maintenance. The component needs to be checked within a foreseeable period (e.g. the printer cartridge must be changed within a period of several days).
16#0000_0002	1	Maintenance demanded
		The connected module demands maintenance. The component needs to be checked soon (e.g. the printer cartridge must be changed immediately).
16#0000_0004	2	Warning pending (drive warning, TM17 warning, etc.)
		The connected module has signaled a warning. This has been entered in the diagnostics buffer. The precise cause can be determined from the documentation for the relevant module.
16#0000_0008	3	Fault pending (diagnostic interrupt, drive fault, TM17 fault, etc.)
		The connected module has signaled an error. This has been entered in the diagnostics buffer. The precise cause can be determined from the documentation for the relevant module.

Value (DWORD)	Bit x = 1	Meaning
16#0000_0010	4	This parameter assignment does not match the parameter assignment being compared.
		A difference was detected when this parameter assignment was compared with the parameter assignment of the connected module. As such, the required functionality cannot be guaranteed.
		Remedy: Save the project and compile changes, reload both application and counterpart.
16#0000_0020	5	Application and counterpart are not isochronous (error involving the dynamic life-sign).
		Certain message frames (axis, synchronous operation, output cam, measuring input message frames) are synchronized by exchanging cyclic life-signs. Errors are detected when the cyclic life-sign is checked. This invalidates the data in the message frame.
		Remedy: Await synchronization, check the parameter assignment (e.g. does the master application cycle set on the device in HW Config match the position control cycle clock), save the project and compile changes, reload both application and counterpart.
16#0000_0040	6	I/O cannot be used synchronously in all cycles.
		A fast application cycle (Servo_fast) and a slow application cycle (Servo) are running asynchronously in relation to one another. The I/O can only be used synchronously in the cycles associated with the bus cycle. Access from other cycles is asynchronous and inconsistent.
		Remedy: Call the _synchroniseDpInterfaces() function.
16#0000_0080	7	I/O cannot be used synchronously
		The SIMOTION control is the sync slave on a bus. The bus connection is running synchronously in relation to the sync master, but is not yet running synchronously in relation to the application cycles of the SIMOTION control. Access to the I/O is asynchronous and inconsistent.
		Remedy: Call the _synchroniseDpInterfaces() function.
16#0000_0100	8	Bus connection (sync slave) is not isochronous in relation to the sync master.
		The SIMOTION control is the sync slave on a bus and has not yet synchronized its bus connection with the sync master.
		The isochronous I/O on this bus cannot be used yet.
		Remedy: Switch on/connect the sync master.
16#0000_0200	9	DP station is deactivated.
		The partner module has been deactivated.
		Remedy: Activate the partner module (_activateDpSlave() function).
16#0000_0400	10	The partner of the inputs (e.g. I-device, I-slave) is in STOP.
		The connected module is in STOP mode and not sending any new data as a result.
		Remedy: Switch the connected module to RUN.
16#0000_0800	11	PROFINET: Failure detected by submodule (e.g. channel error)
		The connection to the connected device is OK. The error must be searched for in the connected device.
		Troubleshooting: Diagnostics buffer, device diagnostics with HW Config
16#0000_1000	12	PROFINET: Failure detected by module (e.g. submodule failed, removed, etc.)
		The connection to the connected device is OK. The error must be searched for in the connected device.
		Troubleshooting: Diagnostics buffer, device diagnostics with HW Config
16#0000_2000	13	PROFINET: Failure detected by device (e.g. device in STOP, module removed, etc.)
		The connection to the connected device is OK. The error must be searched for in the connected device.
		Troubleshooting: Diagnostics buffer, device diagnostics with HW Config

Value (DWORD)	Bit x = 1	Meaning
16#0000_4000	14	PROFINET: Failure detected by controller (e.g. not connected, etc.)
		There is no connection to a partner on PROFINET.
		Possible causes: Partner is switched off, cable pulled out, incorrect parameter assignment for connection
		Troubleshooting: Best to use the PROFINET topology editor in HW Config.
16#0000_8000	15	Slot/subslot is not connected (disconnection alarm).
		The connection to the connected device is OK. The error must be searched for in the connected device (e.g. module/submodule removed).
		Troubleshooting: Diagnostics buffer, device diagnostics with HW Config
16#0001_0000	16	Device is not connected (station failure).
		There is no connection to a partner.
		Possible causes: Partner is switched off, cable pulled out.
16#0002_0000	17	Replacement value behavior during access
		There is no connection to the counterpart (sum signal from bits 9 to 16), i.e. there is no valid input data or the output data is not reaching the terminal. The replacement value behavior set (replacement value, last value) takes effect during direct access to this address or during process image updates.
16#4000_0000	30	Diagnostics address only
		No cyclic I/O data is configured for this address. It is possible, however, to query submodule diagnostic information.
16#8000_0000	31	Address gap
		There is no hardware configured for this logical address.

5.3.4 Access to fixed process image of the BackgroundTask

The fixed process image of the BackgroundTask is a memory area in the RAM of the SIMOTION device on which a subset of the I/O address space of the SIMOTION device is mirrored. Preferably, it should be used for programming the BackgroundTask (cyclic programming) as it is consistent throughout the entire cycle.

The size of the fixed process image of the BackgroundTask for all SIMOTION devices is 64 bytes (address range 0 .. 63).

Note

The fixed process image of the BackgroundTask can be used to access addresses that are not available in the I/O or not configured in HW Config. These are treated like normal memory addresses.

Memory area

 As of Version V4.2 of the SIMOTION Kernel, selecting a "Common process image" setting on the device (Page 299) ensures the memory area for the fixed process image of the BackgroundTask is a subset of the memory area for the process image of the cyclic tasks.

I/O addresses can be read and written to using both the fixed process image of the BackgroundTask and the process image of the cyclic tasks.

 With Version V4.1 and lower of the SIMOTION Kernel or the "Separate process image" setting on the device (as of Version V4.2 of the SIMOTION Kernel), the fixed process image of the BackgroundTask and the process image of the cyclic tasks occupy different memory areas.

I/O addresses accessed using the process image of the cyclic tasks cannot be read or written to using the fixed process image of the BackgroundTask. They are treated like normal memory addresses.

Table 5- 34 Effect of "Common process image" or "Separate process image" settings on the fixed process image of the BackgroundTask

	Common process image	Separate process image
Availability	Only available as of Version V4.2 of the SIMOTION Kernel:	Version V4.1 and lower of the SIMOTION Kernel applies:
	 Setting available for selection Standard for newly created devices 	 System characteristic, not configurable. The following applies as of Version V4.2 of the SIMOTION Kernel: Setting available for selection Standard with device upgrades
Memory area	Subset of the memory area for the process image of the cyclic tasks	Separate memory area for the process image of the cyclic tasks
Using I/O addresses accessed using the process image of the cyclic tasks	Possible. Updates use the configured cyclic tasks.	Not supported. The addresses are treated like normal memory addresses.
Byte order when forming the process image	As supplied by the I/O	Always Big Endian
Byte order when accessing the process image	Always Big Endian	Always Big Endian
Access to I/O operating in the Little Endian byte order	Same result as during direct access or for the process image of cyclic tasks (apart from WORD or DWORD data types).	Results differ depending on the I/O variables created for direct access.
Effects on the process image of the cyclic tasks	See the relevant table in "Direct access a (Page 245)".	and process image of the cyclic tasks
Additional information	Common process image (Page 259)	Separate process image (Page 262)

For information on the order of the Little Endian and Big Endian bytes, please refer to the SIMOTION Basic Functions Function Manual.

A comparison of the most important properties in comparison to the direct access and process image of the cyclical tasks (Page 245) is contained in "Important properties of direct access and process image (Page 242)".

Note

The rules for I/O addresses for direct access and the process image of the cyclical tasks (Page 249) do **not** apply. Access to the fixed process image of the BackgroundTask is not taken into account during the consistency check of the project (e.g. during download).

Addresses not present in the I/O or not configured in HW Config are treated like normal memory addresses.

You can access the fixed process image of the BackgroundTask by means of:

- Using an absolute PI access (Page 264): The absolute PI access identifier contains the address of the input/output and the data type.
- Using a symbolic PI access (Page 266): You declare a variable that references the relevant absolute PI access:
 - A unit variable
 - A static local variable in a program.
- Using an I/O variable (Page 268): In the symbol browser, you define a valid I/O variable for the entire device that references the corresponding absolute PI access.

5.3.4.1 Common process image (as of Kernel V4.2)

As of Version V4.2 of the SIMOTION Kernel, the "Common process image" setting (Page 299) can be selected on the SIMOTION device. This means addresses 0 .. 63 of the process image of the cyclic tasks and the fixed process image of the BackgroundTask occupy the same memory area.

This is the default for SIMOTION devices newly created in the project as of Version V4.2.

Property of the common process image

- 1. The memory area for the fixed process image of the BackgroundTask (Page 256) is a subset of the memory area for the process image of the cyclic tasks (Page 245).
- This means I/O addresses already accessed using the process image of the cyclic tasks may also continue to be used for the fixed process image of the BackgroundTask. Updates, however, use the configured cyclic tasks.
- 3. The following applies when forming the fixed process image of the BackgroundTask:

The byte order is the same as supplied by the I/O:

- Big Endian, e.g. for I/O via PROFIBUS DP, PROFINET, P-Bus, DRIVE-CLiQ
- Little Endian, e.g. for onboard I/O of C240, C240 PN SIMOTION devices

Any I/O variable created for the relevant addresses for the purpose of direct access or the process image of the cyclic tasks has no effect on the byte order.

- 4. Access to the fixed process image of the BackgroundTask always takes place using the Big Endian byte order.
- These last two properties (nos. 3 and 4) affect access to inputs and outputs operating with the Little Endian byte order (e.g. onboard I/O of C240, C240 PN SIMOTION devices).

If the fixed process image of the BackgroundTask is used for access, this leads to the following behavior, regardless of whether I/O variables have been created for the relevant addresses for the purpose of direct access or the process image of the cyclic tasks:

- Access to individual bytes always supplies the same result via an I/O variable or the fixed process image of the BackgroundTask.
- With the fixed process image of the BackgroundTask, bytes only change places if data type WORD is used for access.

Please also refer to the example below.

For information on the order of the Little Endian and Big Endian bytes, please refer to the SIMOTION Basic Functions Function Manual.

Example for common process image: Access to I/O operating with the Little Endian byte order

The digital inputs of the C240 SIMOTION device operate with the Little Endian byte order and occupy addresses 66 (bits 0 ..7) and 67 (bits 0.. 3) by default. The start address is changed to 60 in HW Config to ensure it is in the range occupied by the fixed process image of the BackgroundTask. Addresses 60 and 61 are now accessed using various I/O variables and the process image of the BackgroundTask.

The following three scenarios are considered, which differ in terms of whether and which I/O variables are created for direct access or the process image of the cyclic tasks:

1. Scenario A:

No I/O variables are created for addresses 60 and 61.

2. Scenario B:

Two I/O variables with data type BYTE are created for addresses 60 and 61: io_byte_60 (PIB60) and io_byte_61 (PIB61).

3. Scenario C:

For adresss 60, **one I/O-Variable** with data type WORD is created; this also covers address 61: io_word_60 (PIW60).

Two additional I/O variables are also created in each of the three scenarios, making it possible to access bit 3: io_bit_60_3 (Pl60.3) and io_bit_61_3 (Pl61.3).

The table below lists which values are generated with the following access types:

- Direct access or access to the process image of the cyclic tasks:
 - Access to individual bytes or the word using the relevant I/O variables
 - Access to each individual byte using the _qetInOutByte function (direct access only).
 - Access to the respective bit 3 using the relevant I/O variables
- Access to the fixed process image of the BackgroundTask:
 - Access to individual bytes using an absolute name
 - Access to the word using an absolute name
 - Access to the respective bit 3 using an absolute name

Table 5- 35 "Common process image" setting (as of Kernel V4.2): Different types of access to the process images of an input operating with the Little Endian byte order

	Access using	Scenario A 1	Scenario B 1	Scenario C 1
Direct access or access to the process image of the cyclic tasks	io_byte_60 (PIB60)	-	16#08	-
	io_byte_61 (PIB61)	-	16#00	-
	io_word_60 (PIW60)	-	-	16#0008
	_getInOutByte (IN, 60)	16#08	16#08	16#08
	_getInOutByte (IN, 61)	16#00	16#00	16#00
	io_bit_60_3 (PI60.3)	TRUE	TRUE	TRUE
	io_bit_61_3 (PI61.3)	FALSE	FALSE	FALSE
Access to the fixed	%IB60	16#08	16#08	16#08
process image of the	%IB61	16#00	16#00	16#00
BackgroundTask	%IW60	16#0800 ²	16#0800 ²	16#0800 ²
	%160.3	TRUE	TRUE	TRUE
	%I61.3	FALSE	FALSE	FALSE

Scenarios A, B, or C determine whether and which I/O variables are created for direct access or the process image of the cyclic tasks; see the explanation provided in the body of the document.

² The two bytes in the word change places, as a value saved in the Little Endian byte order is being read using Big Endian.

5.3.4.2 Separate process image (up to Kernel V4.1)

With Version V4.1 and below of the SIMOTION Kernel, the process image of the cyclic task and the fixed process image of the BackgroundTask are stored in different memory areas (separate process image).

As of Version V4.2 of the SIMOTION Kernel, the "Separate process image" setting (Page 299) can be selected on the SIMOTION device. This setting ensures there is compatibility with earlier Kernel versions.

It is the default for SIMOTION devices upgraded to Version V4.2 or higher.

Property of the separate process image

- 1. The fixed process image of the BackgroundTask (Page 256) and the process image of the cyclic tasks (Page 245) are stored in different memory areas.
- This means I/O addresses that are already accessed using the process image of the cyclic tasks cannot be read or written to using the fixed process image of the BackgroundTask. They are treated like normal memory addresses.
- 3. I/O variables for direct access influence the fixed process image of the BackgroundTask:
 - The fixed process image of the BackgroundTask is always formed for the relevant addresses in the Big Endian byte order.
- 4. Access to the fixed process image of the BackgroundTask always takes place using the Big Endian byte order.
- These last two properties (nos. 3 and 4) affect access to inputs and outputs operating with the Little Endian byte order (e.g. onboard I/O of C230-2, C240, C240 PN SIMOTION devices).

If an I/O variable is created for the relevant addresses for the purpose of direct access using data type WORD and access takes place using the fixed process image of the BackgroundTask, this leads to the following behavior:

- Access with the data type WORD supplies the same result via the I/O variable and the fixed process image of the BackgroundTask.
- Access to individual bytes using the _getInOutByte function (see SIMOTION Basic Functions Function Manual) supplies these in the Little Endian order.
- Access to the individual bytes or bits with the fixed process image of the BackgroundTask supplies these in the Big Endian order.

Please also refer to the example below.

For information on the order of the Little Endian and Big Endian bytes, please refer to the SIMOTION Basic Functions Function Manual.

Example for separate process image: Access to I/O operating with the Little Endian byte order

The digital inputs of the C240 SIMOTION device operate with the Little Endian byte order and occupy addresses 66 (bits 0 ..7) and 67 (bits 0.. 3) by default. The start address is changed to 60 in HW Config to ensure it is in the range occupied by the fixed process image of the BackgroundTask. Addresses 60 and 61 are now accessed using various I/O variables and the process image of the BackgroundTask.

The following three scenarios are considered, which differ in terms of whether and which I/O variables are created for direct access:

1. Scenario A:

No I/O variables are created for addresses 60 and 61.

2. Scenario B:

Two I/O variables with data type BYTE are created for addresses 60 and 61: io_byte_60 (PIB60) and io_byte_61 (PIB61).

3. Scenario C:

For adresss 60, **one I/O-Variable** with data type WORD is created; this also covers address 61: io word 60 (PIW60).

Two additional I/O variables are also created in each of the three scenarios, making it possible to access bit 3: io_bit_60_3 (Pl60.3) and io_bit_61_3 (Pl61.3).

The table below lists which values are generated with the following access types:

- Direct access:
 - Access to individual bytes or the word using the relevant I/O variables
 - Access to each individual byte using the _getInOutByte (Page 245) function.
 - Access to the respective bit 3 using the relevant I/O variables
- Access to the fixed process image of the BackgroundTask:
 - Access to individual bytes using an absolute name
 - Access to the word using an absolute name
 - Access to the respective bit 3 using an absolute name

Table 5- 36 "Separate process image" setting or Kernel up to Version V4.1: Different types of access to the process images of an input operating with the Little Endian byte order

	Access using	Scenario A 1	Scenario B 1	Scenario C 1
Direct access	io_byte_60 (PIB60)	-	16#08	-
	io_byte_61 (PIB61)	-	16#00	-
	io_word_60 (PIW60)	-	-	16#0008
	_getInOutByte (IN, 60)	16#08	16#08	16#08
	_getInOutByte (IN, 61)	16#00	16#00	16#00
	io_bit_60_3 (PI60.3)	TRUE	TRUE	TRUE
	io_bit_61_3 (PI61.3)	FALSE	FALSE	FALSE
Access to the fixed	%IB60	16#08	16#08	16#00 ³
process image of the BackgroundTask	%IB61	16#00	16#00	16#08 ³
	%IW60	16#0800 ²	16#0800 ²	16#0800
	%160.3	TRUE	TRUE	FALSE 3
	%I61.3	FALSE	FALSE	TRUE 3

Scenarios A, B, or C determine whether and which I/O variables are created for direct access; see the explanation provided in the body of the document.

5.3.4.3 Absolute access to the fixed process image of the BackgroundTask (absolute PI access)

You make absolute access to the fixed process image of the BackgroundTask (Page 256) by directly using the identifier for the address (with implicit data type). The syntax of the identifier (Page 265) is described in the following section.

You can use the identifier for the absolute PI access in the same manner as a normal variable (Page 265).

Note

Outputs can be read and written to, but inputs can only be read.

The two bytes in the word change places, as a value saved in the Little Endian order is being read using Big Endian.

³ The two adjacent bytes change places, as the relevant word is saved in the Big Endian order.

5.3.4.4 Syntax for the identifier for an absolute process image access

For the absolute access to the fixed process image of the BackgroundTask (Page 264), use the following syntax. This specifies not only the address, but also the data type of the access and the mode of access (input/output).

You also use these identifiers:

- For the declaration of a symbolic access to the fixed process image of the BackgroundTask (Page 266).
- For the creation of an I/O variables for accessing the fixed process image of the BackgroundTask (Page 268).

Table 5- 37 Syntax for the identifier for an absolute process image access

Data type	Syntax for		Permissible address range	
	Input	Output		
BOOL	%ln.x	%Qn.x	n:	0 63 ²
	or	or	x :	07
	%IXn.x ¹	%QXn.x ¹		
BYTE	%IBn	%QBn	n:	0 63 ²
WORD	%IWn	%QWn	n:	0 63 ²
DWORD	%IDn	%QDn	n:	0 63 ²

n = logical address

Examples

Input at logic address 62, WORD data type: %IW62.

Output at logical address 63, bit 3, BOOL data type: %Q63.3.

NOTICE

With Version V4.1 and below of the SIMOTION Kernel or the "Separate process image" setting on the device (as of Version V4.2 of the SIMOTION Kernel), the following applies:

 Addresses accessed using the process image of the cyclic tasks cannot be read or written to using the fixed process image of the BackgroundTask.

This restriction no longer applies as of Version V4.2 of the SIMOTION Kernel or with the "Common process image" setting on the device.

x = bit number

¹ The syntax %IXn.x or %QXn.x is not permitted when defining I/O variables.

² Except for the addresses used in the process image of the cyclic tasks.

Note

The rules for I/O addresses for direct access and the process image of the cyclical tasks (Page 249) do **not** apply. Access to the fixed process image of the BackgroundTask is not taken into account during the consistency check of the project (e.g. during download).

Addresses not present in the I/O or not configured in HW Config are treated like normal memory addresses.

Several examples for the assignment of variables of the same type follow:

Table 5-38 Examples of absolute CPU memory access

```
status1 := %I1.1; // BOOL data type
status2 := %IB10; // BYTE data type
status3 := %IW20; // WORD data type
status4 := %ID20; // DWORD data type
%Q1.1 := status1; // BOOL data type
%QB20 := status2; // BYTE data type
%QW20 := status3; // WORD data type
%QD20 := status4; // DWORD data type
```

5.3.4.5 Symbolic access to the fixed process image of the BackgroundTask (symbolic PI access)

You can access the fixed process image of the BackgroundTask (Page 256) symbolically without needing to always specify the absolute process image access.

You can declare symbolic access:

- As a static variable of a program (within the VAR/END_VAR structure in the declaration section)
- As a unit variable (within the VAR_GLOBAL / END_VAR structure in the interface or implementation section of the ST source file)

The syntax for declaring a symbolic name for the PI access is shown in the figure:

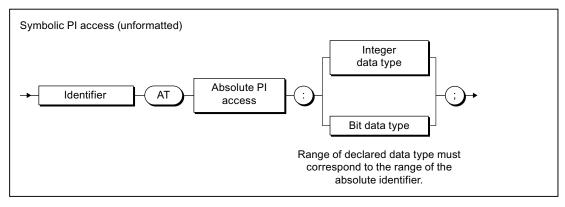


Figure 5-6 Declaration of a symbolic access to the process image

For the absolute PI access, see "Syntax for the identifier for an absolute PI access (Page 265)".

The range of the declared integer or bit data type must correspond to the range of the absolute PI access, see "Possible data types of the symbolic PI access (Page 267)". After declaring a numerical data type, you can address the contents of the process image as an integer.

See also Example for the declaration (Page 267).

5.3.4.6 Possible data types for symbolic PI access

In the following cases, a data type that differs from that of the absolute PI access can be assigned to the fixed process image of the BackgroundTask (Page 256). The data type width must correspond to the data type width of the absolute PI access.

- For the declaration of a symbolic PI access (Page 266).
- For the creation of an I/O variable (Page 268).

If you assign a numeric data type to the symbolic PI access or to the I/O variables, you can access these variables as integer.

Table 5- 39 Pos	sible data types	s for symbolic PI access
-----------------	------------------	--------------------------

Data type of the absolute PI access	Possible data types of the symbolic PI access
BOOL (%In.x, %IXn.x, %Qn.x. %QXn.x)	BOOL
BYTE (%IBn, %QBn)	BYTE, SINT, USINT
WORD (%IWn, %QWn)	WORD, INT, UINT
DWORD (%IDn, %PQDn)	DWORD, DINT, UDINT

For the data type of the absolute PI access, see also "Syntax for the identifier for an absolute PI access (Page 265)".

5.3.4.7 Example of symbolic PI access

If, for example, you want to access the CPU memory area (absolute PI access (Page 265)) %IB10, but can respond flexibly to changes in your program, then declare a *myInput* variable with this CPU memory area as follows:

```
VAR myInput AT %IB10 : BYTE; END_VAR
```

If you want to use the integer value of the memory area, declare the *myInput* variable as follows:

```
VAR myInput AT %IB10 : SINT; END_VAR
```

If you want to use a CPU memory area other than %IB10 in your program at a later time, you only need to change the absolute PI access in the variable declaration.

5.3.4.8 Creating an I/O variable for access to the fixed process image of the BackgroundTask

You create I/O variables for access to the fixed process image for the background task in the symbol browser in the detail view; you must be in offline mode to do this.

Here is a brief overview of the procedure:

- 1. In the project navigator of SIMOTION SCOUT, select the "I/O" element in the subtree of the SIMOTION device.
- 2. In the detail view, select the Symbol browser tab and scroll down to the end of the variable table (empty row).
- 3. In the last (empty) row of the table, enter or select the following:
 - Name of variable.
 - Under I/O address, the absolute PI access according to the "syntax for the identifier for an absolute PI access (Page 265)" (exception: The syntax %IXn.x or %QXn.x is not permitted for data type BOOL).
 - Data type of the I/O variables according to the "possible data types of the symbolic PI access (Page 267)".
- 4. Select optionally the display format used to monitor the variable in the symbol browser.

You can now access this variable using the symbol browser or any program of the SIMOTION device.

Note

I/O variables can only be created in offline mode. You create the I/O variables in SIMOTION SCOUT and use them in your program sources.

Note that you can read and write outputs but you can only read inputs.

Before you can monitor and modify new or updated I/O variables, you must download the project to the target system.

You can use I/O variables like any other variable, see "Access I/O variables (Page 269)".

5.3.5 Accessing I/O variables

You have created an I/O variable for:

- Direct access or process image of the cyclic tasks (Page 245).
- Access to the fixed process image of the BackgroundTask (Page 256).

You can use this I/O variable just like any other variable.

NOTICE

Consistency is only ensured for elementary data types.

When using arrays, the user is responsible for ensuring data consistency.

Note

If you have declared unit variables or local variables of the same name (e.g. *var-name*), specify the I/O variable using _*device.var-name* (predefined name space, see the "Predefined name spaces" table in "Name spaces").

It is possible to directly access an I/O variable that you created as a process image of a cyclic task. Specify direct access with _direct.var-name or _device._direct.var-name.

If you want to deviate from the default behavior when errors occur during variable access, you can use the _getSafeValue and _setSafeValue functions (see SIMOTION Basic Functions Function Manual).

For errors associated with access to I/O variables, see *SIMOTION Basic Functions* Function Manual.

5.4 Using libraries

Libraries provide you with user-defined data types , functions and function blocks that can be used from all SIMOTION devices.

Libraries can be written in all programming languages; they can be used in all program sources (e.g. ST source files, MCC units).

You can obtain more details on inserting and managing libraries in the online help.

NOTICE

The same rules as for the names of program source files apply to the library names, see Insert ST source file (Page 21). In particular, the permissible length of the name depends on the SIMOTION Kernel version:

- As of Version V4.1 of the SIMOTION Kernel: maximum 128 characters.
- Up to Version V4.0 of the SIMOTION Kernel: maximum 8 characters.

With versions of the SIMOTION Kernel up to V4.0, a violation of the permissible length of the library name may not be detected until a consistency check or a download of the project is performed!

There is also the option of having a library make programs available, which can be called from other programs or function blocks. Please refer to the conditions which apply when calling a "program in a program" (Page 188). In each case, the static data for the program called is stored once in the user memory of the device on which the library program is called. The same program instance data is used every time the program is called on the same device. A library program cannot be assigned to the execution system.

5.4.1 Compiling a library

In libraries, you can use all ST commands except for the ones listed in the table. In addition, you are not allowed to access some variables; these variables are also listed in this table.

Table 5-40 Illegal ST commands and variable access in libraries

Prohibited commands:

- *getTaskId* function (see *SIMOTION Basic Functions* Function Manual).
- _getAlarmId function (see SIMOTION Basic Functions Function Manual).
- _checkEqualTask function (see SIMOTION Basic Functions Function Manual).
- If the library is not device-dependent (i.e. compiled without reference to a SIMOTION device or SIMOTION Kernel version):
 - System functions of SIMOTION devices (see the Parameter Manual for SIMOTION devices)
 - Version-dependent system functions

Prohibited variable accesses:

- Unit variables (retentive and non-retentive)
- Global device variables (retentive and non-retentive)
- I/O variables
- Instances of the technology objects and their system variables
- Variables of task names and configured messages (_task and _alarm namespaces, see Namespaces (Page 278), Predefined namespaces table)
- If the library is not device-dependent (i.e. compiled without reference to a SIMOTION device or SIMOTION Kernel version):
 - System variables of SIMOTION devices (see the Parameter Manual for SIMOTION devices)
 - Configuration data of technology objects (see Parameter Manual of configuration data for the relevant SIMOTION technology package)

Note

The **Program status** debug function is not available in libraries.

Compiling an individual library

To compile an individual library, proceed as follows:

- 1. Select the library in the project navigator.
- 2. Select the Edit > Object Properties menu command.
- 3. Select the TPs/TOs tab.
- 4. Select the SIMOTION devices (with SIMOTION kernel version) and the technology packet that you want to use as a basis for compiling the library; see the *SIMOTION Basic Functions* Function Manual.
- 5. Select Accept and compile from the context menu.

5.4 Using libraries

The library is compiled with reference to **all** selected SIMOTION devices, SIMOTION kernel versions and technology packages (and independently of devices).

NOTICE

If the library to be compiled imports another library, note the following:

- 1. For the imported library, at least the same devices and SIMOTION kernel versions must be selected as for the importing library.
 - Alternatively, the imported library can be compiled independently of devices if the prerequisites for this are fulfilled (refer to the *SIMOTION Basic Functions* Function Manual).
- 2. The imported library must already be compiled individually with reference to all configured devices, kernel versions and technology packages.
 - Compilation of the library as part of a project-wide compilation is generally not sufficient.

Compiling a library as part of a project-wide compilation

When you compile the whole SIMOTION project (e.g. by choosing **Project > Save and recompile all** or by performing an XML import), the libraries used are also compiled.

NOTICE

When performing project-wide compilation, note the following:

- 1. The system automatically identifies dependencies between libraries and selects the appropriate compilation sequence.
- 2. A library is **only** compiled with reference to the SIMOTION devices (including versions of the SIMOTION kernel) that are configured in the project and which use the library.
- 3. Other SIMOTION devices and kernel versions set for the library are ignored.

5.4.2 Know-how protection for libraries

You can protect libraries and their source files against unauthorized access by third parties. Protected libraries or sources can only be opened or exported as plain text files by entering a password.

You can:

• Provide individual sources of a library with know-how protection:

Only the sources are protected against unauthorized access.

The setting of the SIMOTION devices including the versions of the SIMOTION Kernel and the technology packages, for which the library is to be compiled, can still be changed and adapted by the user. Please refer to the *SIMOTION Basic Functions* Function Manual.

The user can thus use the library for other SIMOTION devices and kernel versions.

Provide the library with know-how protection:

The following is then protected against unauthorized access:

- All sources of the library
- The setting of the SIMOTION device including the versions of the SIMOTION Kernel and the technology packages for which the library is to be compiled.

You thus prevent that the user can use the library for other SIMOTION devices and kernel versions.

Only use this setting if this is intended.

The SIMOTION online help provides additional information on know-how protection.

Note

If you export in XML format, the libraries or sources are exported in an encrypted form. When importing the encrypted XML files, the know-how protection, including login and password, is retained.

5.4.3 Using data types, functions and function blocks from libraries

Before using data types, functions or function blocks from libraries, you must make them known to the ST source file. To do so, use the following construct in the interface section of the ST source file:

```
USELIB library-name [AS namespace];
```

In this case, *library-name* is the name of the library as it appears in the project navigator.

When multiple libraries are to be specified, enter them as a list separated by commas, e.g.:

```
USELIB library-name_1 [AS namespace_1],
    library-name_2 [AS namespace_2],
    library-name_3 [AS namespace_1], ...
```

You can use the optional AS namespace add-on to define a namespace (Page 278).

- You can then access data types, functions, and function blocks in the library that have the same name as such an ST source file of a SIMOTION device (in the PROGRAMS folder).
- You can also use namespaces to change the names of data types, functions and function blocks in the library so that they have different names.

You can also assign the same namespace to different libraries.

Table 5- 41 Example of use of namespaces with libraries

```
INTERFACE
   USELIB Bib_1 AS NS_1, Bib_2 AS NS_2;
    PROGRAM Main_Program;
END_INTERFACE
IMPLEMENTATION
   FUNCTION Function1 : VOID
           ComID : CommandIdType;
       END_VAR
       ComId := _getCommandId();
    END_FUNCTION
    PROGRAM Main_program
       function1();
                            // Function from this source
       NS 1.Var1:=1;
       NS_2.Var1:=2;
       NS_1.function1();
                            // Function from the Bib1 library
       NS_2.function1();
                            // Function from the Bib2 library
    END PROGRAM
END_IMPLEMENTATION
```

5.5 Use of the same identifiers and namespaces

5.5.1 Use of the same identifiers

It is possible to use unit variables and local variables (program variables, FB variables, FC variables) with the same name. When compiling a program source, the compiler searches for identifiers beginning with the current POU. The smaller validity range always takes priority over the larger validity range.

You can therefore use the same identifiers in different source file sections, as long as the rules below are adhered to. If a higher-level identifier is hidden by an identifier in a unit or POU, the compiler issues a warning.

NOTICE

Under certain circumstances, the compiler may not issue a warning if, for example, the associated technology package is not imported.

Identifier in a program organization unit (POU)

All following identifiers in a POU must be unique:

- Local variables of the POU.
- Local data types of the POU.

They must not be identical to the following identifiers either:

- · Reserved identifiers.
- · Identifiers of the POU itself.

The compiler issues a warning when the following identifiers are hidden:

- Unit variables, data types and POU or the same or imported units
- Standard system functions, standard system function blocks, and associated data types.
- System functions and system data types of the SIMOTION device.
- Program organization units (POUs) and data types from imported libraries
 - This can be resolved by entering a user-defined namespace.
- System functions and system data types from imported technology packages.
 - This can be resolved by entering a user-defined namespace.
- SIMOTION device variables (system variables, I/O variables, global device variables).
 - This can be resolved by entering the predefined namespace _device.
- Technology objects configured on the SIMOTION device
 - This can be resolved by entering the predefined namespace _to.

5.5 Use of the same identifiers and namespaces

Identifiers in a unit

Exported identifiers of all units (unit variables, data types, and POUs) must be unique throughout the device.

All the following identifiers must be unique within a unit:

- Unit variables (declared in the interface or implementation section)
- Data types (declared in the interface or implementation section)
- Program organization units (POUs)

They must not be identical to the following identifiers either:

- · Reserved identifiers.
- Unit variables, data types and POU imported units.
- Standard system functions, standard system function blocks, and associated data types.
- System functions and system data types of the SIMOTION device.
- Program organization units (POUs) and data types from imported libraries
 - This can be resolved by entering a user-defined namespace.
- System functions and system data types from imported technology packages.
 - This can be resolved by entering a user-defined namespace.

The compiler issues a warning when the following identifiers are hidden:

- SIMOTION device variables (system variables, I/O variables, global device variables).
 - This can be resolved by entering the predefined namespace _device.
- Technology objects configured on the SIMOTION device.
 - This can be resolved by entering the predefined namespace _to.

Identifiers on the SIMOTION device (e.g., I/O variables, global device variables)

All the following identifiers on the SIMOTION device must be unique:

- I/O variables
- Global device variables
- System variables of the SIMOTION device
- System functions and system data types of the SIMOTION device.

They must not be identical to the following identifiers either:

- · Reserved identifiers.
- Standard system functions, standard system function blocks, and associated data types.

Example

The following example illustrates this situation. It shows that for use of identical names for unit variables (large validity range) and FC variables (small variable scope), only the variables declared in the function are valid within this source file section. The unit variables are only valid in POUs in which no local variables of the same name were declared. See the example.

Table 5- 42 Example of identifier validity

```
TYPE
   type_a : (enum1, enum2, enum3);
END_TYPE
VAR_GLOBAL
   var_a, var_b : DINT;
                            // Unit variables
END_VAR
FUNCTION fc_1 : VOID
   VAR
                            // Declaration hides UNIT variable
       var_a : type_a;
       var_c : DINT;
                            // Local variable
   END_VAR
   // Permitted statements
   var_a := enum2;
                            // Access to local variable
   var_b := 100;
                            // Access to unit variable
                            // Access to local variable
   var c := -1;
    // Invalid statement
    // var_a := 200;
END_FUNCTION
FUNCTION fc_2 : VOID
   VAR
                          // Declaration hides UNIT variable
       var_b : type_a;
                           // Local variable
       var_c : type_a;
   END VAR
    // Permitted statements
                           // Access to unit variable
   var_a := -100;
                          // Access to local variable
   var_b := enum3;
   var_c := enum1;
                          // Access to local variable
    // Invalid statement
    // var_b := 200;
END_FUNCTION
```

5.5 Use of the same identifiers and namespaces

5.5.2 Namespaces

You can also access data types, unit variables, functions, and function blocks defined outside of a program source (e.g. in libraries, technology packages, and on the SIMOTION device) using their names.

When compiling a program source, the compiler searches for identifiers beginning with the current POU. The data types, variables, functions, or function blocks declared in a program source therefore hide identifiers with the same name which have been defined outside the source, see Use of the same identifiers (Page 275). In order to still access these hidden identifiers, you can use namespaces in certain cases.

User-defined namespace

In the import statement for libraries and technology packages, you can define namespaces in order to access the data types, functions, or function blocks of these libraries and technology packages.

```
USELIB library-name_1 [AS lib_namespace_1],
    library-name_2 [AS lib_namespace_2],
    library-name_3 [AS lib_namespace_1], ...

USEPACKAGE tp-name_1 [AS tp_namespace_1],
    tp-name_2 [AS tp_namespace_2],
    tp-name_3 [AS tp_namespace_1], ...
```

You can also use namespaces to make names consistent within different libraries.

If you wish to use a data type, a function or a function block from a library or a technology package, place the namespace identifier in front of the name, separated by a period, for example, *namespace.fc-name*, *namespace.fb-name*, *namespace.type-name*

Example

The following example shows how to select the Cam technology package, assign it the namespace Cam1 and use the namespace:

Table 5-43 Example of selecting a technology package and using a namespace

```
INTERFACE
   USEPACKAGE Cam AS Cam1;
   USES ST_2;
   FUNCTION function1;
END_INTERFACE
IMPLEMENTATION
   FUNCTION function1 : VOID
   VAR_INPUT
       p_Axis : posAxis;
   END_VAR
   VAR
       retVal : DINT;
   END_VAR
   retVal:= Cam1._enableAxis (
            axis := p_Axis,
           nextCommand := Cam1.WHEN_COMMAND_DONE,
            commandId := _getCommandId() );
   END_FUNCTION
END_IMPLEMENTATION
```

NOTICE

If a namespace is defined for an imported library or technology package, this must **always** be specified if a function, function block, or data type from this library or technology package is being used. See above example: Cam1._enableAxis, Cam1.WHEN_COMMAND_DONE.

Predefined namespace

Namespaces are predefined for device- and project-specific variables as well as TaskID and AlarmID variables. If necessary, write their designation before the variable names, separated by a period, for example, _device.var-name or _task.task-name

Table 5- 44 Predefined namespaces

Namespace	Description
_alarm	For AlarmId: The _alarm. name variable contains the AlarmId of the message with the name identifier (see SIMOTION Basic Functions Function Manual).
_device	For device-specific variables (global device variables, I/O variables, and system variables of the SIMOTION device).
_direct	For direct access to I/O variables – see Direct access and process image of the cyclic tasks (Page 245).
	Local namespace for _device. Nesting as in _devicedirect.name is permitted.
_project	For names of SIMOTION devices in the project; only used with technology objects on other devices.
	With unique project-wide names of technology objects, used also for these names and their system variables.
_task	For TaskID: The _task. <i>name</i> variable contains the TaskId of the task with the <i>name</i> identifier (see SIMOTION Basic Functions Function Manual).
_quality	As of Version V4.2 of the SIMOTION Kernel: For the detailed status of I/O variables (Page 254). A value with data type DWORD is supplied.
	Local namespace for _device. Nesting as in _devicequality.name is permitted.
_to	For technology objects configured on the SIMOTION device, and their system variables and configuration data.
	Not for system functions and data types of the technology objects. In this case, if necessary, use the user-defined namespace for the imported technology package

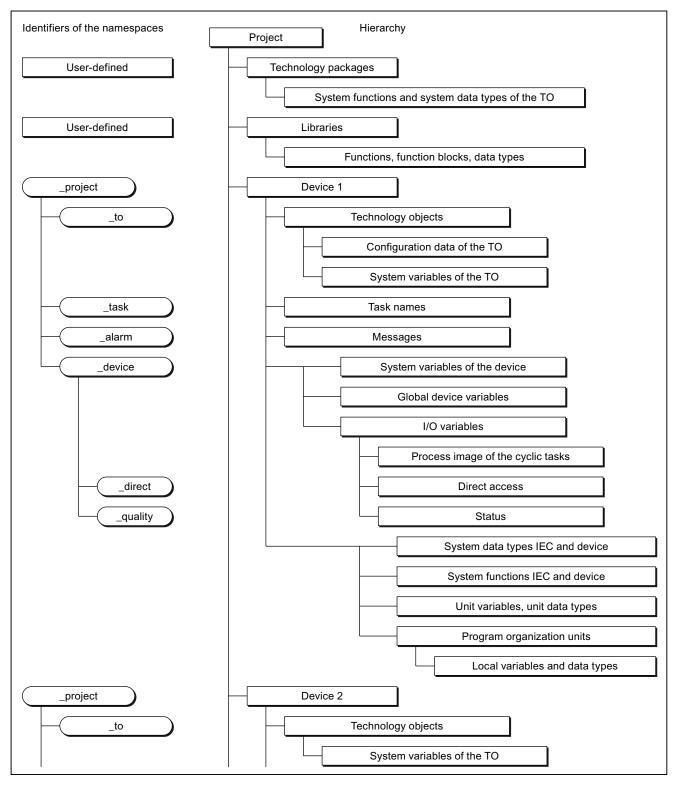


Figure 5-7 Namespaces and identifier hierarchy

5.6 Reference data

The reference data provide you with an overview of:

- on utilized identifiers with information about their declaration and use (Cross-reference list (Page 282)).
- on function calls and their nesting (Program structure (Page 286))
- on the memory requirement for various data areas of the program sources (Code attributes (Page 288))

5.6.1 Cross-reference list

The cross-reference list shows all identifiers in program sources (e.g. ST source files, MCC source files):

- Declared as variables, data types, or program organization units (program, function, function block)
- Used as previously defined types in declarations
- Used as variables in the statement section of a program organization unit.

You can generate the cross-reference list selectively for:

- An individual program source (e.g. ST source file, MCC source file, LAD/FBD source)
- All program sources of a SIMOTION device
- All program sources and libraries of the project
- Libraries (all libraries, single library)

5.6.1.1 Creating a cross-reference list

To create the cross-reference list:

- 1. In the project navigator, select the element for which you want to create a cross-reference list
- 2. Select the menu Edit > Reference data > Create.

The cross-reference list is displayed in its own tab in the detail view.

Note

The generated cross-reference list is saved automatically and can be displayed selectively after selecting the appropriate element in the project navigator. To display the cross-reference list, select the **Edit > Reference data > Display > Cross-Reference List** menu command.

When a cross-reference list is recreated, it is updated selectively (corresponding to the selected element in the project navigator). Other existing cross-reference data are retained and displayed, if applicable.

5.6.1.2 Content of the cross-reference list

The cross-reference list contains all the identifiers assigned to the element selected in the project navigator. The applications for the identifiers are also listed in a table:

Details of how to work with the cross-reference list are provided in the section titled "Working with the cross-reference list (Page 285)".

Table 5- 45 Meanings of columns and selected entries in the cross-reference list

Column	Entry in column	Meaning
Name		Identifier name
Туре		Identifier type
	Name	Data type of a variable (e.g. REAL, INT)
		POU type (e.g. PROGRAM, FUNCTION)
	DERIVED	Derived data type
	DERIVED ANY_OBJECT	TO data type
	ARRAY	ARRAY data type
	ENUM	Enumerator data type
	STRUCT	STRUCT data type
Declaration		Location of declaration
	Name (unit)	Declaration in the program source <i>name</i>
	Name (LIB)	Declaration in the library <i>name</i>
	Name (TO)	System variable of the technology object name
	Name (TP)	Declaration in the default library specified:
		Technology package <i>name</i>
		std_fct = IEC library
		device = device-specific library
	Name (DV)	Declaration on the SIMOTION device <i>name</i> (e.g. I/O variable or global device variable)
	_project	Declaration in the project (e.g. technology object)
	_device	Internal variable on the SIMOTION device (e.g. TaskStartInfo)
	_task	Task in the execution system

5.6 Reference data

Column	Entry in column	Meaning
Use		Use of identifier
	CALL	Call as subprogram
	ENUM name	As element when declaring the enumerator data type <i>name</i>
	I/O	Declaration as I/O variable
	R	Read access
	R (TYPE)	As data type in a declaration
	R/W	Read and write access
	STRUCT name	As component when declaring the structure <i>name</i>
	TYPE	Declaration as data type or POU
	Variable type (e.g. VAR, VAR_GLOBAL)	Declaration as variable of the variable type specified
	W	Write access
Path specification		Path specification for the SIMOTION device or program source
	Name	SIMOTION device <i>name</i>
	Name1 Name2	Program source <i>name2</i> on SIMOTION device <i>name1</i>
		• Program source <i>name2</i> in library <i>name1</i>
	Name/taskbind.hid	Execution system of the SIMOTION device name
Range		Range within the SIMOTION device or program source
	IMPLEMENTATION	Implementation section of the program source
	INTERFACE	Interface section of the program source
	POU type name (e.g. FUNCTION name, PROGRAM name)	Program organization unit (POU) <i>name</i> within the program source (also MCC chart, LAD/FBD program)
	I/O address	I/O variable
	TASK name	Assignment for the task <i>name</i>
	_device	Global device variable
Language		Programming language of the program source
Line/Block	, 1	Line number of the program source (e.g. ST source file)
		With MCC units or MCC charts, the following is also shown:
		Number: Serial numbers for the command (block numbers) or
		DT: Declaration table

Note

Single-step tracking and trace diagnostic functions in MCC programming

Additional variables and functions are created or used for these diagnostics functions:

- The variables TSI#dwuser_1 and TSI#dwuser_2 of the TaskStartInfo are used for the single-step tracking diagnostic function.
- Various internal functions and variables, whose identifier begins with an underscore, are automatically created by the compiler for the trace diagnostic function. The TSI#currentTaskId variable of the TaskStartInfo is also used.

With activated diagnostic function, these variables and functions are used for the control of the diagnostics function. These variables and functions must not be used in the user program.

5.6.1.3 Working with a cross-reference list

In the cross-reference list you are able to:

- Sort the column contents alphabetically:
 - To do this, click the header of the appropriate column.
- Search for an identifier or entry:
 - Click the "Search" button and enter the search term.
- Filter (Page 286) the identifiers and entries displayed.
- Copy contents to the clipboard in order to paste them into a spreadsheet program, for example.
 - Select the appropriate lines and columns.
 - Press the CTRL+C shortcut.
- Print the content (**Project > Print**).
- Open the referenced program source and position the cursor on the relevant line of the ST source file (or MCC command or LAD/FBD element):
 - Double-click on the corresponding line in the cross-reference list.
 - Place the cursor in the corresponding line of the cross-reference list and click the "Go to application" button.

Further details about working with cross-reference lists can be found in the online help.

5.6 Reference data

5.6.1.4 Filtering the cross-reference list

You can filter the entries in the cross-reference list so that only relevant entries are displayed:

1. Click the "Filter settings" button.

The "Filter Setting for Cross References" window will appear.

- 2. Activate the "Filter active" checkbox.
- 3. If you also want to display system variables and system functions:
 - Deactivate the "Display user-defined variables only" checkbox.
- 4. Set the desired filter criterion for the relevant columns:
 - Select the relevant entry from the drop-down list box or enter the criterion.
 - If you want to search for a character string within an entry: Deactivate the "Whole words only" checkbox.
- 5. Click **OK** to confirm.

The contents of the cross-reference list will reflect the filter settings selected.

Note

A filter is automatically activated after the cross-reference list has been created.

5.6.2 Program structure

The program structure contains all the function calls and their nesting within a selected element.

When the cross-reference list has been successfully created, you can display the program structure selectively for:

- An individual program source (e.g. ST source file, MCC source file, LAD/FBD source file)
- All program sources of a SIMOTION device
- · All program sources and libraries of the project
- Libraries (all libraries, single library, individual program source within a library)

Follow these steps:

- 1. In the project navigator, select the element for which you want to display the program structure.
- 2. Select the menu Edit > Reference data > Display > Program structure.

The cross-reference tab is replaced by the program structure tab in the detail view.

5.6.2.1 Content of the program structure

A tree structure appears, showing:

- as base respectively
 - the program organization units (programs, functions, function blocks) declared in the program source, or
 - the execution system tasks used
- below these, the subroutines referenced in this program organization unit or task.

For structure of the entries, see table:

Table 5- 46 Elements of the display for the program structure

Element	Description
Base	List separated by a comma
(declared POU or task used))	Identifier of the program organization unit (POU) or task
task useu//	Identifier of the program source in which the POU or task was declared, with add-on [UNIT]
	Minimum and maximum stack requirement (memory requirement of the POU or task on the local data stack), in bytes [Min, Max]
	Minimum and maximum overall stack requirement (memory requirement of the POU or task on the local data stack including all called POUs), in bytes [Min, Max]
Referenced POU	List separated by a comma:
	Identifier of called POU
	Optionally: Identifier of the program source / technology package in which the POU was declared:
	Add-on (UNIT): User-defined program source
	Add-on (LIB): Library
	Add-on (TP): System function from technology package
	Only for function blocks: Identifier of instance
	Only for function blocks: Identifier of program source in which the instance was declared:
	Add-on (UNIT): User-defined program source
	Add-on (LIB): Library
	Line of (compiled) source in which the POU is called; several lines are separated by " ".

5.6.3 Code attributes

You can find information on or the memory requirement of various data areas of the program sources under code attribute.

When the cross-reference list has been successfully created, you can display the code attributes selectively for:

- An individual program source (e.g. ST source file, MCC source file, LAD/FBD source file)
- All program sources of a SIMOTION device
- · All program sources and libraries of the project
- Libraries (all libraries, single library, individual program source within a library)

Follow these steps:

- In the project navigator, select the element for which you want to display the code attributes.
- 2. Select the Edit > Reference data > Display > Code attributes menu.

The Cross-references tab is now replaced by the Code attributes tab in the detail view.

5.6.3.1 Code attribute contents

The following are displayed in a table for all selected program sources:

- · Identifier of program source,
- Memory requirement, in bytes, for the following data areas of the program source:
 - Dynamic data: All unit variables (retentive and non-retentive, in the interface and implementation sections),
 - Retain data: Retentive unit variables in the interface and implementation section,
 - Interface data: Unit variables (retentive and non-retentive) in the interface section,
- the Code size during the last compilation in bytes,
- the Number of referenced sources:

The maximum number of connected sources is displayed (including system libraries), regardless of whether they are downloaded to the target system at a later date.

5.7 Controlling the preprocessor and compiler with pragmas

A pragma is used to insert an ST source file text (e.g. statements), which influences the compilation of the ST source file.

Pragmas are enclosed in { and } braces and can contain (see figure):

 Preprocessor statements for controlling the preprocessor, see Controlling the preprocessor (Page 290).

The pragmas with preprocessor statements contained in an ST source file are evaluated by the preprocessor and interpreted as control statements.

• Attributes for compiler options to control the compiler, see Controlling compiler with attributes (Page 294).

The pragmas with attributes for compiler options contained in an ST source file are evaluated by the compiler and interpreted as control statements.

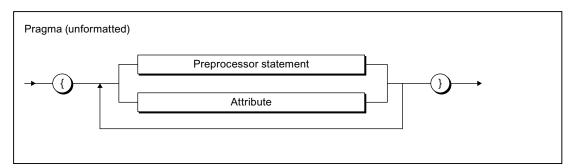


Figure 5-8 Pragma syntax

NOTICE

Be sure to use the correct pragma syntax (e.g. upper and lower case notation of attributes). Unrecognized pragmas are ignored with no warning message.

5.7.1 Controlling the preprocessor

The preprocessor prepares an ST source file for compilation. For example, character strings can be defined as replacement texts for identifiers, or sections of the source program can be hidden/shown for compilation.

The preprocessor is disabled by default. You can activate it as follows:

- Globally for all program source files and programming languages within the project, see "Global settings of the compiler (Page 56)".
- Local for a program source file, see "Local compiler settings (Page 59)".

During the compilation of a program source file, you will be informed about the preprocessor actions. This requires, however, that the display of class 7 warnings is activated, see Meanings of the warning classes (Page 65). You specify the details for issued warnings and information:

- In the global or local settings of the compiler.
- With the _U7_PoeBld_CompilerOption := warning: n:off or warning: n:on attribute within an ST source file, see "Controlling compiler with attributes (Page 294)".

Like all compiler messages, information about the preprocessor actions is shown on the "Compile/check output" tab of the detail view.

Note

You can also view the text of the ST source file modified by the preprocessor:

- 1. Open the ST source file.
- 2. Select the ST source file > Execute preprocessor menu command.

The modified source text is shown in the "Compile/check output" tab of the detail view.

5.7.1.1 Preprocessor statement

You can control the preprocessor by means of statements in pragmas. The statements specified in the following syntax diagram can be used. These statements act on all subsequent lines of the ST source file.

They can be used in ST source files of a SIMOTION device or a library.

You can also make definitions for the preprocessor in the Properties dialog box of the ST source file (see Making preprocessor definitions (Page 67)). This enables you to control the preprocessor with ST source files with know-how protection too (see Know-how protection for ST source files (Page 67)).

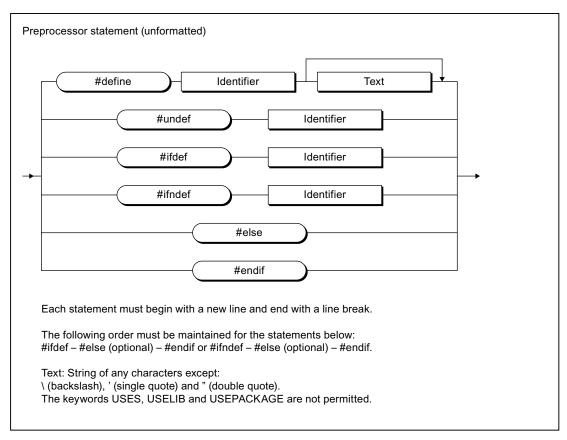


Figure 5-9 Syntax of a preprocessor statement

Table 5-47 Preprocessor statements

Statement	Meaning
#define	The specified identifier will be replaced below by the specified text.
	Permissible characters: See table footnote.
#undef	The replacement rule for the identifier is cancelled.
#ifdef	For variant formation (conditional compilation)
	If the specified identifier is defined, the following program lines (until the next pragma that contains #else or #endif) are compiled by the compiler.
#ifndef	For variant formation (conditional compilation)
	If the specified identifier is not defined, the following program lines (until the next pragma that contains #else or #endif) are compiled by the compiler.
#else	For variant formation (conditional compilation)
	Alternative branch to #ifdef or #ifndef.
	The following program lines (until the next pragma containing #endif) are compiled by the compiler, if the preceding query with #ifdef or #ifndef was not fulfilled.
#endif	Concludes variant formation with #ifdef or #ifndef.

Permissible characters:

- For identifiers: In accordance with the rules for identifiers (Page 89).
- For text: Sequence of any characters other than \ (backslash), ' (single quote) and " (double quote). The keywords USES, USELIB and USEPACKAGE are not permitted.

Note

Each preprocessor statement must begin with a new line and end with a line break. Consequently, the curly brackets ({ and }) enclosing the pragma must be placed in separate lines of the ST source file!

In the case of pragmas with #define statements, please note:

- Pragmas with #define statements in the interface section of an ST source file are exported. The defined identifiers can be imported with the USES statement into other ST source files of the same SIMOTION device or of the same library.
- Identifiers defined in pragmas of libraries cannot be imported into ST source files of a SIMOTION device.
- Redefinition of reserved identifiers is not possible.

You can also make preprocessor definitions in the Properties dialog box of the ST source file. In the case of different definitions of the same identifiers, #define statements within the ST source file have priority.

5.7.1.2 Example of preprocessor statements

Table 5-48 Example of preprocessor statements

ST source file With preprocessor statements

Preprocessor output

```
INTERFACE
                                              INTERFACE
   FUNCTION_BLOCK fb1;
                                                  FUNCTION_BLOCK fb1;
    VAR_GLOBAL
                                                   VAR_GLOBAL
                 : INT;
       g_var
                                                      g_var
                                                               : INT;
    END_VAR
                                                   END_VAR
// Preprocessor definitions
                                               {
#define my_define g_var
#define my_call f(my_define)
                                               }
//
      my_define -> g_var
//
      my_call -> f(g_var)
END_INTERFACE
                                              END_INTERFACE
IMPLEMENTATION
                                              IMPLEMENTATION
   FUNCTION f : INT
                                                   FUNCTION f : INT
       VAR_INPUT
                                                      VAR_INPUT
           i : INT;
                                                          i : INT;
       END_VAR
                                                      END_VAR
        f := i;
                                                      f := i;
    END_FUNCTION
                                                   END_FUNCTION
    FUNCTION_BLOCK fb1
                                                   FUNCTION_BLOCK fb1
       VAR_INPUT
                                                      VAR_INPUT
           i_var : INT;
                                                          i_var : INT;
       END_VAR
                                                      END_VAR
       VAR_OUTPUT
                                                      VAR_OUTPUT
           o_var : INT;
                                                          o_var : INT;
       END_VAR
                                                      END_VAR
       my_define := i_var;
                                                      g_var := i_var;
// Delete the preprocessor definition
// For my_define
{
                                               {
#undef my_define
       o_var := my_call + 1;
                                                      o_var := f(g_var) + 1;
{
                                               {
#ifdef my_define
       my_define := i_var;
#endif
    END_FUNCTION_BLOCK
                                                   END_FUNCTION_BLOCK
END_IMPLEMENTATION
                                              END_IMPLEMENTATION
```

5.7 Controlling the preprocessor and compiler with pragmas

5.7.2 Controlling compiler with attributes

You can use attributes within a pragma to control the compiler.

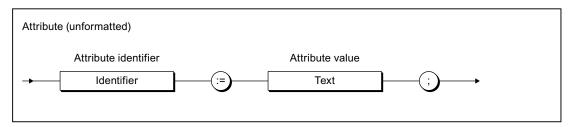


Figure 5-10 Syntax of an attribute for compiler options

Table 5-49 Permissible attributes for compiler options

Attribute identifier	Attribute value	Meaning	
_U7_PoeBld_CompilerOption	The attribute affects the output of compiler warnings and information within an ST source file, as well as all subsequent lines of the ST source file.		
	warning: n:err	Outputs the warning or information specified by the number n as an error. Permissible values for n :	
		n = 16000 and higher: Number for a warning or information:	
	warning: n:off	Warnings or information specified by the number <i>n</i> are not displayed. Permissible values for <i>n</i> :	
		n = 0 to 7: Warning class, see Meanings of the warning classes (Page 65).	
		n = 16000 and higher: Number for a warning or information:	
	warning: n:on	Warnings specified by the number <i>n</i> are displayed	
		Permissible values for n .	
		n = 0 to 7: Warning class, see Meanings of the warning classes (Page 65).	
		n = 16000 and higher: Number for a warning or information:	
HMI_Export		nges the unit variables available on HMI devices by default. It must y after the associated keyword of the following declaration blocks:	
	VAR_GLOBA	L	
	VAR_GLOBA	L RETAIN	
	It affects only the	unit variables declared in the associated declaration block.	
		ion of the HMI export, in particular the effect of the attribute eversion of the SIMOTION kernel: see Variables and HMI devices	
	FALSE	In the interface section of an ST source file. The unit variables declared in the associated declaration block are not available on HMI devices.	
	TRUE	In the implementation section of an ST source file. The unit variables declared in the associated declaration block are available on HMI devices.	

Attribute identifier	Attribute value	Meaning	
BlockInit_OnChange	possible when a	nges the standard definition whether a download in RUN mode is change is made to the version identification of the associated It must be placed directly after the associated keyword of the ion blocks:	
	VAR_GLOBA	L (in the interface and implementation section)	
	VAR_GLOBA	L RETAIN (in the interface and implementation section)	
	, -	programs in a unit when the "Create program instance data only or option is active).	
	It affects only the	variables declared in the associated declaration block.	
	See also Version (Page 237).	ID of global variables and their initialization during download	
	FALSE	Download in RUN mode is not possible when the version identification of the declaration block is changed (default).	
	TRUE	Download in RUN mode is possible despite the change to the version identification of the declaration block. The variables of the declaration block are initialized in the process.	
BlockInit_OnDeviceRun	Only as of Versio	n V4.1 of the SIMOTION kernel.	
	The attribute changes the standard definition whether the variables of the associated declaration block will be initialized for the transition to the RUN mode. It must be placed directly after the associated keyword of the following declaration blocks:		
	VAR_GLOBA	L (in the interface and implementation section)	
	, , ,	programs in a unit when the "Create program instance data only or option is active).	
		variables declared in the associated declaration block.	
	See also Memory ranges of the variable types (Page 223).		
	DISABLE	The variables declared in the associated declaration block are not initialized during the transition of the operating mode from STOP to RUN.	
	ALWAYS	The variables declared in the associated declaration block are initialized in the transition of the mode from STOP to RUN.	
	Default:		
	Version V4.1 and	lower of the SIMOTION Kernel: DISABLE	
	Version V4.2 and the device	higher of the SIMOTION Kernel: In accordance with the setting on	

NOTICE

Be sure to use the correct upper- and lower-case notation for attributes!

Note

The insertion, deletion or changing of the HMI_Export, BlockInit_OnChange or BlockInit_OnDeviceRun attributes in a declaration block does not change its version identification!

5.7 Controlling the preprocessor and compiler with pragmas

Table 5- 50 Example of attributes for compiler options

```
INTERFACE
   VAR_GLOBAL
        { HMI_Export := FALSE;
         BlockInit_OnChange := TRUE; }
        // No HMI export, download in RUN possible
       x : DINT;
    END_VAR
   FUNCTION_BLOCK fb1;
END_INTERFACE
IMPLEMENTATION
   VAR_GLOBAL
       { HMI_Export := TRUE;
         BlockInit_OnDeviceRun := ALWAYS; }
       // HMI export, initialization for the STOP -> RUN transition
       y : DINT;
   END_VAR
    FUNCTION_BLOCK fb1
       VAR_INPUT
           i_var
                   : INT;
       END_VAR
       VAR_OUTPUT
           o_var : INT;
       END_VAR
        { _U7_PoeBld_CompilerOption := warning:2:on; }
       o_var := REAL_TO_INT(1.0);
                                     // Warning 16004
        { _U7_PoeBld_CompilerOption := warning:2:off; }
                                     // No warning 16004
       o_var := REAL_TO_INT(1.0);
        { _U7_PoeBld_CompilerOption := warning:16004:on; }
       o_var := REAL_TO_INT(1.0);
                                    // Warning 16004
        { _U7_PoeBld_CompilerOption := warning:16004:off; }
       o_var := REAL_TO_INT(1.0);
                                    // No warning 16004
        { _U7_PoeBld_CompilerOption := warning:2:off;
          _U7_PoeBld_CompilerOption := warning:16004:on; }
        o_var := REAL_TO_INT(1.0);  // Warning 16004
    END_FUNCTION_BLOCK
END_IMPLEMENTATION
```

5.8 SIMOTION devices

5.8.1 Rules for identifiers of the SIMOTION devices

General device identifiers

Identifiers for SIMOTION devices in the project navigator do not have to comply with the general Rules for identifiers (Page 89).

All characters of the extended ASCII character set (ASCII code \$20 to \$7E, \$80 to \$FF) that can be displayed are permitted for the identifier of a SIMOTION device, except the following special characters:

- " (double inverted commas, ASCII code \$22),
- & (Et character, ampersand, ASCII code \$26),
- * (star, ASCII code \$2A),
- : (colon, ASCII code \$3A),
- < (less than character, ASCII code \$3C),
- > (greater than character, ASCII code \$3E),
- ? (question mark, ASCII code \$3F),
- \ (backslash, ASCII code \$5C),
- | (vertical line, ASCII code \$7C).

Identifiers for the SIMOTION devices can only be specified in SIMOTION SCOUT or HW Config and only used in the programming languages.

Examples of valid device identifiers

- C240.2
- D455-2-DP (1)
- D445-2.PN-1

Device identifiers that do not comply with the general rules for identifiers can be used for SIMOTION devices of all versions (or all versions of the SIMOTION Kernel).

NOTICE

Projects that contain device identifiers, which do not comply with the general Rules for identifiers (Page 89), cannot be saved in the old project format (up to and including V4.2).

Device identifiers for PROFINET IO (name of station)

Device identifiers that are used as device names in PROFINET IO (name of station), must comply with the following- DNS conventions:

- Permissible lengths: 1 to 127 characters
- Organization using points "." is permissible in several labels; length of a single label: 1 to 63 characters
- · Characters permitted within a label:
 - Letters "A" to "Z" and "a" to "z".
 - Numbers "0" to "9" (not at the beginning of the label)
 - Special character hyphen "-" (not at the beginning or end of a label)
 - Other special characters (such as accented characters, blank spaces, brackets, underscores) are not permitted.
- The following identifiers are not permitted for device names:
 - Identifiers that start with "port-xyz-" (x, y, z = 0 ... 9),
 - Identifiers of the form n.n.n.n (n = 0 ... 999).

Use of device identifiers in SIMOTION SCOUT

Identifiers for SIMOTION devices that do not comply with the general rules for identifiers **must** be enclosed in double inverted commas (", ASCII code \$22) when used in SIMOTION SCOUT (e.g. in the programming languages).

Example:

• "D455-2 DP (1)".axis_1. motionStateData.actualVelocity

Access to the system variable *motionStateData.actualVelocity* of the technology object *axis_1* on the device *D455-2 DP (1)*.

Note

Device identifiers that comply with the general Rules for identifiers (Page 89) can also be enclosed in double inverted commas.

Example: The following notations are permitted for access to the system variable *motionStateData.motionState* of the technology object *axis_2* on the device *D435_2*:

- D435_2.axis_2.motionStateData.motionState
- "D435_2".axis_2.motionStateData.motionState

5.8.2 Making settings on the device (as of Kernel V4.2)

As of version V4.2 of the SIMOTION Kernel, you can make the following settings, among others, on the SIMOTION device:

- Memory area for the process image of the cyclic tasks and the fixed process image of the BackgroundTasks:
 - Separate memory areas for both process images separate process image (Page 262)
 - Common process image (Page 259)
- Initialization of non-retentive global variables and program data during STOP-RUN transition
- Perform time synchronization with SINAMICS drive units
- Permit OPC-XML for global device variables or I/O variables

The symbol information of these variables is available in the SIMOTION device. This is necessary for the watch function of IT DIAG, for example.

 Restrict area for automatic address assignment during the message frame configuration (as of version V4.3 of the SIMOTION Kernel).

When the checkbox is activated, the specified address area for the automatic message frame configuration is blocked. Specification of the blocked area has no effect when the message frames have already been configured.

You will find a detailed description in the online help.

Procedure

Settings on the device can be made as follows:

- 1. Select the SIMOTION device in the project navigator.
- 2. Select the Edit > Object Properties menu command.
- 3. Select the Settings tab.
- 4. Enter the settings.
- 5. Confirm with OK.

5.9 Forward declarations

When creating the source file, you should always pay attention to the order of the source file modules. A module that is to be called must always precede the calling module so that the former is recognized by the latter.

For example, variables must be declared before they are used, functions must be defined before they are called, and function blocks must be defined prior to instance declaration.

Forward declaration for program organization units (POUs)

If the "Permit forward declarations" compiler option (Page 56) is activated, the program organization units (POUs) can be used for the following purposes in a source file, before the corresponding POUs have been fully defined:

- Instance declaration of a function block (Page 181)
- Call of a function (Page 180)
- Call of a program within a program (Page 188), provided that the other relevant requirements have been met.

If this compiler option is activated, the following statements within the TYPE / END_TYPE construct in the interface section (Page 194) or the implementation section (Page 197) of an ST source file are interpreted as prototypes:

- FUNCTION_BLOCK fb-name;
- FUNCTION fc-name;
- PROGRAM prog-name;

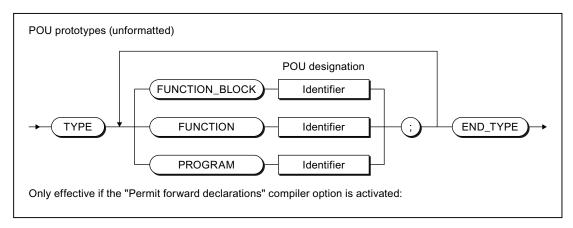


Figure 5-11 Syntax: POU prototypes

Once the prototype of a function block has been declared, an instance of the function block can be declared; the function block is not implemented in the ST source file until after these steps have been performed.

If a function or a program is called prior to being implemented, the declaration of the prototype is optional; the call can still be carried out even if the prototype is not declared. Please note the additional relevant requirements when calling a program within a program.

Note

If the POU prototypes within the interface section have been declared, the corresponding POUs are exported.

Export statements for POUs within the interface section (e.g. FUNCTION_BLOCK *fb-name*;) are also interpreted as prototypes.

If the "Permit forward declarations" compiler option (Page 56) is not activated, the POU prototypes are ignored. Only the prototypes in the interface section are interpreted as export statements for the corresponding POUs.

Example

Table 5- 51 Sample program with forward declaration

```
Only if the "Permit forward declarations" compiler option is activated.
*)
(*
The following compiler options also need to be activated
due to a program being called within the program:
"Permit language extensions" and
"Only create program instance data once".
*)
INTERFACE
   PROGRAM prog_main;
END_INTERFACE
IMPLEMENTATION
   TYPE
                             // POU prototypes
       FUNCTION_BLOCK fb_1; // Required for instance declaration
       FUNCTION fc_1;
                             // Optional
        PROGRAM prog_1;
                             // Optional
   END_TYPE
    // Instance declaration prior to implementation
   VAR_GLOBAL
       var_fb_1 : fb_1;
   END_VAR
```

5.9 Forward declarations

```
PROGRAM prog_main
       VAR
           var_1, var_2 : DINT;
           var_3, var_4 : INT;
       END_VAR
       var_fb_1 (x_in := var_3, x_out => var_4);
        // Call prior to implementation
       var_2 := fc_1 (var_1);
        prog_1();
    END_PROGRAM
    // Implementations
   FUNCTION_BLOCK fb_1
       VAR_INPUT
           x_in : INT;
       END_VAR
       VAR_OUTPUT
           x_out : INT;
        END_VAR
        x_out := x_in;
    END_FUNCTION_BLOCK
   FUNCTION fc_1: DINT
       VAR_INPUT
           x_in : DINT;
       END_VAR
       fc_1 := x_{in};
    END_FUNCTION
    PROGRAM prog_1
           var_int1, var_int2 : INT;
       END_VAR
        var_int1 := var_int2;
    END_PROGRAM
END_IMPLEMENTATION
```

5.10 Jump statement and label

In addition to control statements (see Control statements (Page 152)), a jump statement is also available.

You program jump statements with the GOTO statement and specify the jump label to which you want to jump. Jumps are only permitted within a POU.

Enter the jump label (separated by a colon) in front of the statement at which you want the program to resume.

Alternatively, you can declare the jump labels in the POU (with the structure LABEL/END_LABEL in the POU). Only the declared jump labels can then be used in the statement section.

Syntax of jump statements and labels:

Table 5- 52 Example of syntax for jump statements

```
FUNCTION func : VOID
   VAR
       x, y, z BOOL;
   END_VAR
   LABEL
       lab_1, lab_2;
                       // Declaration of the jump labels
   END_LABEL
   x := y;
   lab_1 : y := z;
                          // Jump label with statement
   IF x = y THEN
       GOTO lab_2;
                          // Jump statement
   END_IF;
   GOTO lab_1;
                          // Jump statement
                          // Jump label with blank statement
   lab_2 : ;
END_FUNCTION
```

Note

You should only use the GOTO statement in special circumstances (for example, for troubleshooting). It should not be used at all according to the rules for structured programming.

Jumps are only permitted within a POU.

The following jumps are illegal:

- Jumps to subordinate control structures (WHILE, FOR, etc.)
- Jumps from a WAITFORCONDITION structure
- · Jumps within CASE statements

Jump labels can only be declared in the POU in which they are used. If jump labels are declared, only the declared jump labels may be used.

5.10 Jump statement and label

Error Sources and Program Debugging

This chapter describes various sources of programming errors and shows you how to program efficiently. You also learn what options are available for program testing. For all possible compilation error messages, i.e. compiler errors, see Compiler error messages and their remedies (Page 407). Possible reactions and remedies are described for each error.

6.1 Notes on avoiding errors and on efficient programming

The SIMOTION *Basic Functions* Function Manual lists some common error sources, which hinder the compilers or prevent the proper execution of a program. There are notes on, e.g.:

- Data types for assigning arithmetic expressions
- Starting functions in cyclic tasks
- Wait times in cyclic tasks
- Errors on download
- · CPU does not switch to RUN
- CPU goes to STOP
- · Size of the local data stack
- etc.

In addition, you will also find notes on efficient programming there, particularly for

- runtime-oriented programming
- change-optimized programming

6.2 Program debugging

Syntax errors are detected and displayed by the ST compiler during the compilation procedure. Runtime errors in the execution of the program are displayed by system alarms or lead to the operating mode STOP. You can find logical programming errors with the test functions of ST, e.g. with the symbol browser, status program, trace.

To achieve the same results as shown below using the test functions, use of the sample program in Creating a sample program (Page 76) is recommended.

6.2.1 Operating modes for program testing

6.2.1.1 Modes of the SIMOTION devices

Various SIMOTION device operating modes are available for program testing.

Table 6-1 Operating modes of a SIMOTION device

Operating mode	Meaning
Process mode	Program execution on the SIMOTION device is optimized for maximum system performance.
	The following diagnostic functions are available, although they may have only restricted functionality because of the optimization for maximum system performance:
	Monitor variables in the symbol browser or a watch table
	Program status (only restricted):
	 Restricted monitoring of variables (e.g. variables in loops, return values for system functions).
	 Maximum of 1 program source (e.g. ST source file, MCC source file, LAD/FBD unit)¹ can be monitored.
	 Trace tool (only restricted) with measuring functions for drives and function generator, see online help:
	 Maximum of 1 trace on each SIMOTION device.
Test mode	The diagnostic functions of the process mode are available to the full extent:
	Monitor variables in the symbol browser or a watch table
	Program status:
	 Monitoring of all variables possible.
	 As of version V4.0 of the SIMOTION Kernel:
	Several program sources (e.g. ST source files, MCC source files, LAD/FBD units) ¹ can be monitored per task.
	For version V3.2 of the SIMOTION Kernel:
	Maximum of 1 program source (e.g. ST source file, MCC source file, LAD/FBD unit) ¹ can be monitored per task.
	Trace tool with measuring functions for drives and function generator, see online help:
	 Maximum of 4 traces on each SIMOTION device.
	In addition, the following diagnostics function is available:
	 Trace for monitoring the program execution in program branches which are executed cyclically (only for the MCC programming language and for SIMOTION Kernel V4.2 and higher).
	Note
	Runtime and memory utilization increase as the use of diagnostic functions increases.

Operating mode	Meaning
Debug mode	In addition to the diagnostic functions of the test mode, you can use the following functions:
	Breakpoints
	Within a program source, you can set breakpoints (Page 327). When an activated breakpoint is reached, selected tasks will be stopped.
	Controlling MotionTasks
	On the "Task Manager" tab of the device diagnostics, you can use task control commands for MotionTasks; see the SIMOTION Basic Functions Function Manual.
	No more than 1 SIMOTION device of the project can be switched to debug mode. SIMOTION SCOUT is in online mode, i.e. connected to the target system.
	Observe the following section: Important information about the life-sign monitoring (Page 308).

Each with 1 MCC chart or 1 LAD/FBD program in a program source.

Selecting the operating mode

How to select the operating mode of a SIMOTION device:

- 1. Make sure a connection to the target system has been established (online mode).
- 2. Highlight the SIMOTION device in the project navigator.
- 3. Select the "Operating mode" context menu.
- 4. Select the required operating mode (see the table above).

If you have selected "Debug mode":

- Accept the safety information.
- Parameterize the sign-of-life monitoring.

Observe the following section: Important information about the life-sign monitoring (Page 308).

5. Confirm with OK.

The SIMOTION device switches to the selected operating mode (apart from with debug mode; see the explanation below).

Special features with debug mode

Debug mode can only be selected for one SIMOTION device.

If you have selected debug mode, only SIMOTION SCOUT switches to it; the SIMOTION device is in test mode.

- The project navigator indicates that debug mode is activated for SIMOTION SCOUT by means of a symbol next to the SIMOTION device.
- The breakpoints toolbar is displayed.

Debug mode is not enabled for the SIMOTION device until at least one set breakpoint is activated. If all breakpoints are deactivated, debug mode is canceled for the SIMOTION device.

The status bar indicates that debug mode is activated for the SIMOTION device.

6.2.1.2 Important information about the life-sign monitoring.

NWARNING

You must observe the appropriate safety regulations.

Use the debug mode or a control panel only with the life-sign monitoring function activated with a suitably short monitoring time! Otherwise, if problems occur in the communication link between the PC and the SIMOTION device, the axis may start moving in an uncontrollable manner.

The function is released exclusively for commissioning, diagnostic and service purposes. The function should generally only be used by authorized technicians. The safety shutdowns of the higher-level control have no effect.

Therefore, there must be an EMERGENCY STOP circuit in the hardware. The appropriate measures must be taken by the user.

In the following cases, the SIMOTION device and SIMOTION SCOUT regularly exchange life-signs to ensure a correctly functioning connection:

- In debug mode with activated breakpoints.
- When controlling an axis or a drive via the control panel (control priority at the PC):

If the exchange of the life-signs is interrupted longer than the set monitoring time, the following reactions are triggered:

- In debug mode for activated breakpoints:
 - The SIMOTION device switches to the STOP operating state.
 - The outputs are deactivated (ODIS).
- For controlling an axis or a drive using the control panel (control priority for the PC):
 - The axis is brought to a standstill.
 - The enables are reset.

Accept safety notes

After selecting the debug mode or a control panel, you must accept the safety notes. You can set the parameters for the life-sign monitoring.

Proceed as follows:

1. Click the **Settings** button.

The "Debug Settings" window opens.

2. Read there, as described in the following section, the safety notes and parameterize the life-sign monitoring.

Parameterizing the life-sign monitoring

In the "Life-Sign Monitoring Parameters" window, proceed as described below:

- 1. Read the warning!
- 2. Click the **Safety notes** button to open the window with the detailed safety notes.
- 3. Do not make any changes to the defaults for life-sign monitoring.
 - Changes should only be made in special circumstances and in observance of all danger warnings.
- 4. Click **Accept** to confirm you have read the safety notes and have correctly parameterized the life-sign monitoring.

NOTICE

The life-sign monitoring also responds in the following cases:

- · Pressing the spacebar.
- Switching to a different Windows application.
- Too high a communication load between the SIMOTION device and SIMOTION SCOUT (e.g. by uploading task trace data).

The following reactions are triggered:

- In debug mode for activated breakpoints:
 - The SIMOTION device switches to the STOP operating state.
 - The outputs are deactivated (ODIS).
- For controlling an axis or a drive using the control panel (control priority for the PC):
 - The axis or the drive is brought to a standstill.
 - The enables are reset.

/!\warning

This function is not guaranteed in all operating states. Therefore, there must be an EMERGENCY STOP circuit in the hardware. The appropriate measures must be taken by the user.

6.2.1.3 Life-sign monitoring parameters

Table 6- 2 Life-sign monitoring parameter description

Field	Description
Life-sign monitoring	The SIMOTION device and SIMOTION SCOUT regularly exchange life-signs to ensure a correctly functioning connection. If the exchange of the life-signs is interrupted longer than the set monitoring time, the following reactions are triggered:
	In debug mode for activated breakpoints:
	 The SIMOTION device switches to the STOP operating state.
	 The outputs are deactivated (ODIS).
	For controlling an axis or a drive using the control panel (control priority for the PC):
	The axis is brought to a standstill.
	 The enables are reset.
	The following parameterizations are possible:
	Checkbox active:
	If the checkbox is activated, life-sign monitoring is active.
	The deactivation of the life-sign monitoring is not always possible.
	Monitoring time:
	Enter the timeout.
	Prudence
	Do not make any changes to the defaults for life-sign monitoring, if possible.
	Changes should only be made in special circumstances and in observance of all danger warnings.
Safety information	Please observe the warning!
	Click the button to obtain further safety information.
	See: Important information about the life-sign monitoring (Page 308)

6.2.2 Editing program sources in online mode

Online editing in process or test mode

If SIMOTION SCOUT is connected to a target system which is in the "process mode" or "test mode" operating mode, program sources (e.g. ST source files, MCC units with MCC charts) can generally be edited, compiled, and loaded to the target system in STOP operating mode. For information on downloading in RUN operating mode, see the corresponding section in the "SIMOTION Basic Functions" Function Manual.

However, you can only activate the "program status", "monitor program execution" (only for MCC), and trace (only for MCC) test functions for a program source or a program organization unit (POU) if the following conditions are met:

- 1. This program source or any POU of this source (e.g. MCC chart) does not contain any changes which have not been saved.
- 2. The program source (unit) in SCOUT is consistent with the target system.

Note

If the "program status" test function is activated, editing of the corresponding program source or one of its POUs is disabled.

If an MCC unit or MCC chart is changed and the "monitor program execution" or trace test functions are active for that unit or chart, the test functions are canceled.

Online editing in debug mode

If SIMOTION SCOUT is in debug mode, editing is possible as long as the SIMOTION device is not in debug mode, i.e. no breakpoints are activated.

You can only activate breakpoints and, as a result, switch the SIMOTION device to debug mode if the corresponding program source and all its POUs are saved, compiled so they are up to date, and consistent with the target system.

If you attempt to edit a program source or POU when the SIMOTION device is in debug mode, you are requested to deactivate all breakpoints and, as a result, to switch the SIMOTION device out of debug mode.

NOTICE

If breakpoints have been activated and the SIMOTION device is in debug mode:

Entering a space switches the SIMOTION device to STOP operating mode and deactivates all outputs (ODIS).

6.2.3 Symbol Browser

6.2.3.1 Properties of the symbol browser

In the symbol browser, you can view and, if necessary, change the name, data type, and variable values. In particular, you can: see the following variables:

- Unit variables and static variables of a program or function block
- System variables of a SIMOTION device or a technology object
- I/O variables or global device variables.

For these variables, you can:

- View a snapshot of the variable values
- · Monitor variable values as they change
- Change (modify) variable values

However, the symbol browser can only display/modify the variable values if the project has been loaded in the target system and a connection to the target system has been established.

6.2.3.2 Using the symbol browser

Requirements

- Make sure that a connection to the target system has been established and a project has been downloaded to the target system. To load the project with the sample program, see "Executing the sample program (Page 83)".
- You can run the user program, but you do not have to. If the program is not run, you only see the initial values of the variables.

The procedure depends on the memory area in which the variables to be monitored are stored.

Procedure

Follow these steps:

- 1. Select the appropriate element in the project navigator in accordance with the following table.
- 2. In the detail view, click the **Symbol browser** tab.

The corresponding variables are displayed in the symbol browser.

3. Select how each variable in the "Display format" column should be displayed.

Table 6-3 Elements in the project navigator and variables to be monitored in the symbol browser

Variables to be monitored in the symbol browser	Element to be selected in the project navigator	
For variables in the user memory of the unit or in the retentive memory, refer to Memory areas of the variable types (Page 223):	Program source (unit)	
Retentive and non-retentive unit variables of the interface section of a program source (unit)		
Retentive and non-retentive unit variables of the implementation section of a program source (unit)		
Static variables of the function blocks whose instances are declared as unit variables.		
 In addition, if the program source (unit) has been compiled with the "Only create program instance data once" compiler option (Page 56): 		
 Static variables of the programs. 		
 Static variables of the function blocks whose instances are declared as static variables of programs. 		
Variables in the user memory of the task, refer to Memory areas of the variable types (Page 223):	EXECUTION SYSTEM	
If the program source (unit) was compiled without the "Only create program instance data once" (default) compiler option (Page 56), the user memory of the task to which the program was assigned contains the following variables:		
Static variables of the programs.		
Static variables of the function blocks whose instances are declared as static variables of programs.		
System variables of a SIMOTION device	SIMOTION device	
System variables of a technology object	Instance of the technology object	
Global device variables	GLOBAL DEVICE VARIABLES	
I/O variables (in the Address list tab of the detail view).	ADDRESS LIST	
The Address list tab of the detail view can be opened by double-clicking the ADDRESS LIST element in the project navigator.		

Note

You can monitor temporary variables (together with unit variables and static variables) with **Program status** (see Properties of the program status (Page 321)).

Note

Trace diagnostic function for MCC programming

Various internal variables, whose identifier begins with an underscore, are automatically created by the compiler for the trace diagnostic function. These variables are displayed in the symbol browser.

With activated diagnostic function, these variables are used for the control of the diagnostics function. These variables must not be used in the user program.

6.2 Program debugging

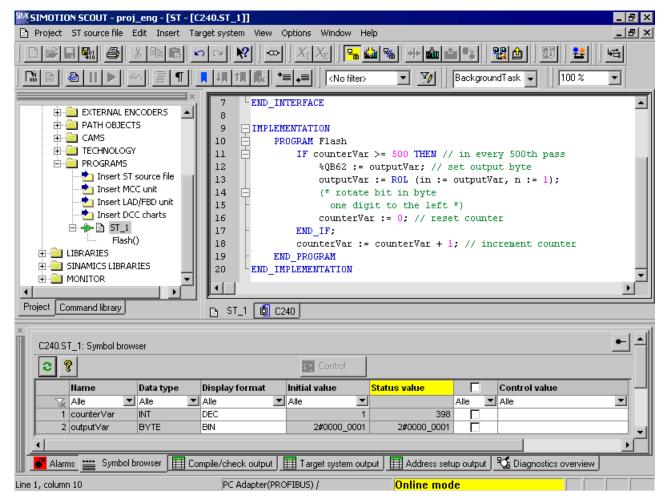


Figure 6-1 Viewing variables in the symbol browser

Status and controlling variables

In the **Status value** column, the current variable values are displayed and periodically updated.

You can change the value of one or several variables. Proceed as follows for the variables to be changed:

- 1. Enter a value in the **Control value** column.
- 2. Activate the checkbox adjacent to this column
- 3. Click the Control button.

The values you entered are written to the selected variables.

/! WARNING

You assign the entered values to the variables immediately. This can result in dangerous plant states, e.g. unexpected axis motion.

NOTICE

Note when you change the values of several variables:

The values are written sequentially to the variables. It can take several milliseconds until the next value is written. The variables are changed from top to bottom in the symbol browser. There is therefore no guarantee of consistency.

Working with the symbol browser

The functions of the symbol browser and how you work with them are described in detail in the online help.

Display invalid floating-point numbers

Invalid floating-point numbers are displayed as follows in the symbol browser (independently of the SIMOTION device):

Table 6-4 Display invalid floating-point numbers

Display	Meaning
1.#QNAN -1.#QNAN	Invalid bit pattern in accordance with IEEE 754 (NaN Not a Number). There is no distinction between signaling NaN (NaNs) and quiet NaN (NaNq).
1.#INF -1.#INF	Bit pattern for + infinity in accordance with IEEE 754 Bit pattern for – infinity in accordance with IEEE 754
-1.#IND	Bit pattern for indeterminate

6.2.4 Monitoring variables in watch table

6.2.4.1 Variables in the watch table

With the symbol browser you see only the variables of an object within the project. With program status you see only the variables of an ST source file within a freely selectable monitoring area.

With watch tables, in contrast, you can monitor selected variables from different sources as a group (e.g. program sources, technology objects, SINAMICS drives - even on different devices).

You can see the data type of the variables in offline mode. You can view and modify the value of the variables in online mode.

6.2.4.2 Using watch tables

You can group variables from various program sources, technology objects, SIMOTION devices, etc. (even on different devices), in a watch table where you can monitor them together and, if necessary, change them.

Creating a watch table

Procedure for creating a watch table and assigning variables:

- 1. In the Project navigator, select the **MONITOR** folder.
- 2. Select **Insert > Watch table** to create a watch table, and enter the name of the watch table. A watch table with this name appears in the **MONITOR** folder.
- 3. In the project navigator, click the object from which you want to move variables to the watch table.
- 4. In the symbol browser, select the corresponding variable line by clicking its number in the left column.
- 5. From the context menu, select **Add to watch table** and the appropriate watch table, e.g. **Watch table_1**.
- 6. If you click the watch table, you will see in the detail view of the **Watch table** tab that the selected variable is now in the watch table.
- 7. Repeat steps 3 to 6 to monitor the variables of various objects.

Status and controlling variables

If you are connected to the target system, you can monitor the variable contents.

In the **Status value** column, the current variable values are displayed and periodically updated.

You can change the value of one or several variables. Proceed as follows for the variables to be changed:

- 1. Enter a value in the Control value column.
- 2. Activate the checkbox in this column
- 3. Click the Immediate control button.

The values you entered are written to the selected variables.



You assign the entered values to the variables immediately. This can result in dangerous plant states, e.g. unexpected axis motion.

NOTICE

Note when you change the values of several variables:

The values are written sequentially to the variables. It can take several milliseconds until the next value is written. The variables are changed from top to bottom in the watch table. There is therefore no guarantee of consistency.

Working with the watch table

The functions of the symbol browser and how you work with them, are described in detail in the online help.

Display invalid floating-point numbers

Invalid floating-point numbers are displayed as follows in the watch table (independently of the SIMOTION device):

Table 6-5 Display invalid floating-point numbers

LED	Meaning
1.#QNAN -1.#QNAN	Invalid bit pattern in accordance with IEEE 754 (NaN Not a Number) There is no distinction between signaling NaN (NaNs) and quiet NaN (NaNq).
1.#INF -1.#INF	Bit pattern for + infinity in accordance with IEEE 754 Bit pattern for – infinity in accordance with IEEE 754
-1.#IND	Bit pattern for indeterminate

6.2.5 Variable status

"Variable status" enables you to monitor the current value for an individual variable, selected using the cursor, in an open program source or program organization unit (e.g. ST source file, MCC chart, LAD program).

Requirements

- Make sure that a connection to the target system has been established and a project has been downloaded to the target system. For information on loading a project, see "Running the sample program (Page 83)".
- The program source containing the program organization unit (POE) whose variables you want to monitor must be consistent with the target system.
- The associated source (e.g. ST source file, MCC chart, LAD program) must be open.
- With the MCC programming language only: The parameter screen form for the command in which the variable you want to monitor is being used must be open.
- You can run the user program, but you do not have to. If the program is not run, you only see the initial values of the variables.

6.2 Program debugging

Procedure

To monitor an individual variable using variable status:

- 1. Position the cursor above the identifier for a variable.
 - With the ST programming language: in the open ST source file
 - With the ST programming language: within an input field in the open parameter screen form
 - With the LAD/FBD programming language: within a network of the LAD/FBD program
- 2. Briefly position the cursor above the identifier.

The tool tip shows the current value of the variable. If you keep the cursor above the identifier for a longer period, the value is updated on an ongoing basis.

Note

With "variable status", the current value for the variable is displayed, wherever the selected variable is being used.

The "variable status" function enables you to monitor all those variables you are also able to monitor in the symbol browser (Page 312) or the address list. These are:

- System variables of SIMOTION devices
- System variables of technology objects
- Global device variables
- Retentive and non-retentive unit variables of the interface section of a program source (unit)
- Retentive and non-retentive unit variables of the implementation section of a program source (unit)
- Static variables of the programs
- Static variables of the function blocks whose instances are declared as unit variables
- Static variables of the function blocks whose instances are declared as static variables of programs
- I/O variables

6.2.6 Program run

6.2.6.1 Program run: Display code location and call path

You can display the position in the code (e.g. line of an ST source file) that a MotionTask is currently executing along with its call path.

Follow these steps:

- 1. Click the **Show program run** button on the Program run toolbar.
 - The "Program run call stack (Page 320)" window opens.
- 2. Select the desired MotionTask.
- 3. Click the Update button.

The window shows:

- The position in the code being executed (e.g. line of the ST source file) stating the program source and the POU.
- Recursively positions in the code of other POUs that call the code position being executed.

The following names are displayed for the SIMOTION RT program sources:

Table 6- 6 SIMOTION RT program sources

Name	Meaning
taskbind.hid	Execution system
stdfunc.pck	IEC library
device.pck	Device-specific library
<i>tp-name</i> .pck	Library of the <i>tp-name</i> technology package, e.g. cam.pck for the library of the CAM technology package

6.2.6.2 Program run parameters

You can display the following for all configured tasks:

- the current code position in the program code (e.g. line of an ST source file)
- the call path of this code position

Table 6-7 Program run parameter description

Array	Description
Selected CPU	The selected SIMOTION device is displayed.
Refresh	Clicking the button reads the current code positions from the SIMOTION device and shows them in the open window.
Calling task	Select the task for which you want to determine the code position being executed. All configured tasks of the execution system.
Current code position	The position being executed in the program code (e.g. line of an ST source file) is displayed (with the name of the program source, line number, name of the POU).
is called by	The code positions that call the code position being executed within the selected task are shown recursively (with the name of the program source, line number, name of the POU, and name of the function block instance, if applicable).

For names of the SIMOTION RT program sources, refer to the table in Program run (Page 319).

6.2.6.3 Program run toolbar

You can display the position in the code (e.g. line of an ST source file) that a MotionTask is currently executing along with its call path with this toolbar.

Table 6-8 Program run toolbar

Symbol	Meaning
اظو	Display program run
	Click this symbol to open the Program run call stack window. In this window, you can display the currently active code position with its call path.
	See: Program run: Display code position and call path (Page 319)

6.2.7 Program status

6.2.7.1 Properties of the program status

Status program enables monitoring the variable values accurately to the cycle during program execution.

You can select a monitoring area in the ST source file and monitor, in addition to global and static local variables, also temporary local variables (e.g. within a function) there.

The values of the following variables are displayed:

- Simple data type variables (INT, REAL, etc.)
- Individual elements of a structure, provided an assignment is made
- Individual elements of an array, provided an assignment is made
- Enumeration data type variables

While the selected monitoring range is running in the ST source file, the corresponding buffer for the variables to be monitored is filled with the corresponding values on the SIMOTION device. Once the selected monitoring range has been run, the buffer is formatted for display in the SIMOTION SCOUT. SIMOTION SCOUT calls the values which have been made available at regular intervals and displays them in the format you selected in the ST editor settings (Page 29) under "Format for status display".

In the case of functions and function blocks, you can select a location in an ST source file where a function or instance of a function block is called (call path). This enables you to observe the variable values specifically for this call.

Note

Due to the restricted buffer capacity and the requirement for minimum runtime tampering, the following variables cannot be displayed:

- · Complete arrays
- Complete structures

Individual array elements or individual structure elements are displayed, however, provided an assignment is made in the ST source file.

6.2 Program debugging

Table 6-9 Differences between process mode and test mode in Program Status

	Process mode	Test mode
Optimization of program execution	For maximum system performance, only restricted diagnostics are possible.	For full diagnosis options
Maximum number of monitored program sources (e.g. ST source files, MCC source files, LAD/FBD units)	Maximum of 1 program source ¹	 As of version V4.0 of the SIMOTION kernel: Multiple program sources¹ per task For version V3.2 of the SIMOTION Kernel: Maximum of 1 program source¹ per task
Loops (e.g. WHILE, REPEAT, FOR)	The recording is interrupted on the first repeat loop.	If there are repeats, the recording continues correctly.
	If the whole loop is selected, the values are displayed on the first run of the loop.	If the whole loop is selected, the values are displayed on the last run of the loop.
System functions that contain internal loops (e.g. functions for processing strings)	The recording is interrupted during the execution of the system function. Values are not correctly displayed in some cases.	The recording is performed correctly during the call of the system function. Values are displayed correctly.

¹ Each with 1 MCC chart or 1 LAD/FBD program in a program source.

NOTICE

Program status requires additional CPU resources.

Please note if you want to monitor several programs at the same time with the status program:

- Test mode must be activated (see Operating modes of the SIMOTION devices (Page 306))
- Up to version V4.0 of the SIMOTION Kernel, the programs must be assigned to various tasks.

6.2.7.2 Using the status program

Before you can work with the Status program, you must instruct the system to run in a special mode:

- 1. Make sure that the ST source file generates the additional debug code during compilation:
 - Select the ST source file in the project navigator and select the Edit > Object properties menu command.
 - Select the **Compiler** tab to change the local settings of the compiler (Page 59).
 - Make sure that the Enable Status program checkbox is activated and confirm with OK.
 You can also change this compiler option at global settings of the compiler (Page 56).
- 2. Open the ST source file and recompile it with ST source file > Accept and compile.
- 3. Download and start the program in the usual way.
- 4. Click the button for **program status** in the ST editor toolbar (Page 48) to start this test mode.

The ST editor window is now divided vertically:

- In the left-hand pane of the window, you can see the ST source file. You can select an area here.
- The right-hand pane of the window displays the variables for the selected area and their values.

6.2 Program debugging

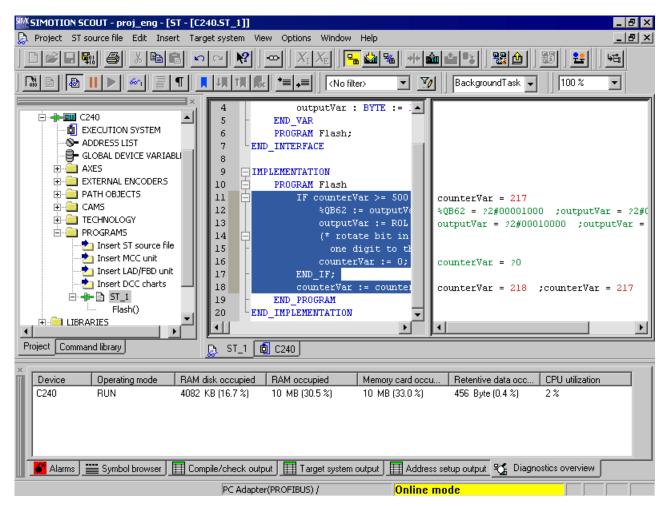


Figure 6-2 Part of an ST program in program status test mode

Follow the procedure below to test with program status:

- 1. In the left-hand pane, select the section of the ST source file you want to test.
- 2. If you have selected a section of a POU that is called by several positions in a program source file or several tasks:

Enter the call path for program status (Page 325).

The right-hand pane of the window displays the variables for the selected area and their values. The display of the variable values is updated cyclically. Variables with bit data type are updated cyclically and correspond to the format you selected in the ST editor settings (Page 29) under "Format for status display":

- Values that have changed in the current pass are displayed in red.
- Values that have not changed are displayed in black.
- Variables without values, e.g. variables in an unused IF branch are shown in green and marked with a question mark.

If the display of the variable values changes too fast:

- Click the button for Stop monitoring of program variables in the ST editor toolbar (Page 48) to stop the display.
- Click the button for **Continue monitoring of program variables** in the ST editor toolbar (Page 48) to continue the display.

You can force the update of the displayed values:

• Click the 60 button for **Update** on the ST editor toolbar (Page 48).

The buffer of the SIMOTION device is read, even if the selected monitoring range has not yet been completely processed and the values are incomplete. This can be useful, for example, if the program is waiting for a WAITFORCONDITION statement.

The monitoring of the program variables must have been activated.

6.2.7.3 Call path for program status

You can specify the call path when monitoring variable values of functions and function blocks. This enables you to observe the variable values specifically for this call.

For this purpose, the **Call path** window automatically opens in the following cases:

You have selected a section of a function:

The function is called at various points in the program source files (e.g. ST source files) of the SIMOTION device.

You have selected a section of a function block:

There are several instances of the function block or the instance is called at various points in the program source files (e.g. ST source files) of the SIMOTION device.

• You have selected a section of a program:

The program is assigned to more than one task.

How to select the call path:

In the **Call path status program** window, the marked section of the POU (code position) is displayed (with the name of the ST source file, line number, name of the POU).

- 1. If the code position is called in several tasks:
 - Select the task.
- 2. Select the code position to be called (in the calling POU).

You can select from the following:

 The code positions to be called within the selected task (with the name of the program source, line number, name of the POU).

If the selected calling code position is in turn called by several code positions, further lines are displayed in which you proceed similarly.

All

All displayed code positions are selected. Moreover, all code positions (up to the top level of the hierarchy) are selected from which the displayed code positions are called.

6.2.7.4 Parameter call path status program

Table 6- 10 Program status call path parameter description

Field	Description
Calling task	Select the task.
	All tasks in which the selected code position is called are available for selection.
Current code position	The selected section of the POU (code position) is shown (with the name of the ST source file, line number, name of the POU)
is called by	Select the calling code position.
	The following are available:
	The code positions to be called within the selected task (with the name of the program source, line number, name of the POU).
	If the selected calling code position is in turn called by several code positions, further lines are displayed in which you proceed similarly.
	• All:
	All displayed code positions are selected. Moreover, all code positions (up to the top level of the hierarchy) are selected from which the displayed code positions are called.

6.2.8 Breakpoints

6.2.8.1 General procedure for setting breakpoints

You can set breakpoints within a POU of a program source (e.g. ST source, MCC chart, LAD/FBD source). On reaching an activated breakpoint, the task in which the POU with the breakpoint is called is stopped. If the breakpoint that initiated the stopping of the tasks is located in a program or function block, the values of the static variables for this POU are displayed in the "Variables status" tab of the detail display. Temporary variables (also in/out parameters for function blocks) are not displayed. You can monitor static variables of other POUs or unit variables in the symbol browser.

Requirement:

 The program source with the POU (e.g. ST source file, MCC chart, LAD/FBD program) is open.

Procedure

Follow these steps:

- 1. Select "Debug mode" for the associated SIMOTION device; see Setting debug mode (Page 327).
- 2. Specify the tasks to be stopped, see Specifying the debug task group (Page 329).
- 3. Set breakpoints, see Setting breakpoints (Page 332).
- 4. Define the call path, see Defining a call path for a single breakpoint (Page 335).
- 5. Activate the breakpoints, see Activating breakpoints (Page 341).

6.2.8.2 Setting the debug mode

/!\warning

You must observe the appropriate safety regulations.

Use the debug mode only with activated life-sign monitoring (Page 308) with a suitably short monitoring time! Otherwise, if problems occur in the communication link between the PC and the SIMOTION device, the axis may start moving in an uncontrollable manner.

The function is released exclusively for commissioning, diagnostic and service purposes. The function should generally only be used by authorized technicians. The safety shutdowns of the higher-level control have no effect!

Therefore, there must be an EMERGENCY STOP circuit in the hardware. The appropriate measures must be taken by the user.

Requirement

- 1. A connection to the target system must have been established (online mode)
- 2. Debug mode must not be selected for any SIMOTION device.

Procedure

To set the debug mode, proceed as follows:

- 1. Highlight the SIMOTION device in the project navigator.
- 2. Select **Operating mode** from the context menu.
- 3. Select **Debug** mode (Page 306).
- 4. Accept the safety information
- Parameterize the sign-of-life monitoring.
 See also section: Important information about the life-sign monitoring (Page 308).
- 6. Confirm with OK.

SIMOTION SCOUT switches to debug mode for this device; the SIMOTION device itself remains in "test mode", as long as at least one breakpoint is activated:

The project navigator indicates that debug mode is activated for SIMOTION SCOUT by means of a symbol next to the SIMOTION device.

The breakpoints toolbar (Page 334) is displayed.

As long as no breakpoints are activated, you can edit program sources in debug mode (Page 311).

Debug mode is not enabled for the SIMOTION device until at least one set breakpoint is activated. If all breakpoints are deactivated, debug mode is canceled for the SIMOTION device. The status bar indicates that debug mode is activated for the SIMOTION device.

NOTICE

Pressing the spacebar or switching to a different Windows application causes the following to happen if the SIMOTION device is in debug mode (breakpoints activated):

- The SIMOTION device switches to STOP mode.
- The outputs are deactivated (ODIS).

<u>/!</u>\warning

This function is not guaranteed in all operating modes. Therefore, there must be an EMERGENCY STOP circuit in the hardware. The appropriate measures must be taken by the user.

6.2.8.3 Define the debug task group

On reaching an activated breakpoint, all tasks that are assigned to the debug task group are stopped.

Requirement

- 1. A connection to the target system must have been established (online mode).
- 2. SIMOTION SCOUT is in debug mode for the corresponding SIMOTION device; see Setting debug mode (Page 327).

Procedure

How to assign a task to the debug task group:

- 1. Highlight the relevant SIMOTION device in the project navigator.
- 2. Select **Debug task group** from the context menu.

The Debug Task group window opens.

- 3. Select the tasks to be stopped on reaching the breakpoint:
 - If you only want to stop individual tasks (in RUN operating state): Activate the **Debug**task group selection option.

Assign all tasks to be stopped on reaching a breakpoint to the **Tasks to be stopped** list.

If you only want to stop individual tasks (in HOLD operating state): Activate the All tasks selection option.

In this case, also select whether the outputs and technology objects are to be released again after resumption of program execution.

NOTICE

Note the different behavior when an activated breakpoint is reached, see the following table.

Table 6-11 Behavior at the breakpoint depending on the tasks to be stopped in the debug task group.

Properties	Tasks to be stopped		
	Single selected tasks (debug task group)	All tasks	
Behavior on reaching the breakpoint			
Operating state	RUN	STOP	
Stopped tasks	Only tasks in the debug task group	All tasks	
Outputs	Active	Deactivated (ODIS activated)	
Technology	Closed-loop control active	No closed-loop control (ODIS activated)	
Runtime measurement of the tasks	Active for all tasks	Deactivated for all tasks	
Time monitoring of the tasks	Deactivated for tasks in the debug task group	Deactivated for all tasks	
Real-time clock	Continues to run	Continues to run	
Behavior on resumption of program	execution		
Operating state	RUN	RUN	
Started tasks	All tasks in the debug task group	All tasks	
Outputs	Active	The behavior of the outputs and the	
Technology	Closed-loop control active	technology objects depends on the 'Continue' activates the outputs (ODIS deactivated) checkbox.	
		 Active: ODIS will be deactivated. All outputs and technology objects are released. 	
		 Inactive: ODIS remains activated. All outputs and technology objects are only enabled for one STOP-RUN transition. 	

Note

You can only make changes to the debug task group if no breakpoints are active.

The settings of the debug task group are retained after exiting "Debug mode".

Proceed as follows:

- 1. Set breakpoints (see Setting breakpoints (Page 332)).
- 2. Define the call path (see Defining a call path for a single breakpoint (Page 335)).
- 3. Activate the breakpoints (see Activating breakpoints (Page 341)).

6.2.8.4 Debug task group parameters

Use this window to define the debug task group. On reaching an activated breakpoint, all tasks that are assigned to the debug task group are stopped.

This requires that the relevant SIMOTION device is in debug mode, see Modes of the SIMOTION devices (Page 306).

Table 6- 12 Debug settings parameter description

Field	Description
Debug task group	Select this selection option if you only want to stop individual tasks. The SIMOTION device remains in RUN mode after an activated breakpoint is reached. Outputs and technology objects remain activated.
	Assign all tasks to be stopped on reaching a breakpoint to the Tasks to be stopped list.
All tasks	Select this selection option if you only want to stop all user tasks. The SIMOTION device remains in STOP mode after an activated breakpoint is reached, all outputs and technology objects will be deactivated (ODIS activated).
	In this case, also select whether the outputs and technology objects are to be released again after resumption of program execution.
'Resume' activates the outputs	Only if All tasks is selected.
(ODIS deactivated).	Activate the checkbox, to release again the outputs and technology objects after program execution has been resumed.
	All outputs and technology objects can only be released after a download of the project with deactivated checkbox.

NOTICE

Note the different behavior at the activated breakpoint depending on the tasks to be stopped, see table in Define the debug task group (Page 329).

You can only make changes to the debug task group if no breakpoints are active.

6.2.8.5 Debug table parameter

The debug table shows all breakpoints in the program sources of a SIMOTION device.

Table 6- 13 Debug table parameter description

F	ield	Description	
D	Debug points (table)		
	Active	The activation state of the corresponding breakpoint is displayed and can be modified:	
		Active: The breakpoint is activated.	
		Inactive: The breakpoint is deactivated.	
		See: Activating breakpoints (Page 341).	
	Source, line (POU)	The code position with the set breakpoint is shown (together with the name of the program source, line number, name of the POU).	
	Call path	Click the button to define the call path for the breakpoint.	
		See: Defining the call path for a single breakpoint (Page 335).	
Α	All breakpoints		
	Activate	Click the button to activate all breakpoints (in all program sources) of the SIMOTION device.	
		See: Activating breakpoints (Page 341).	
	Deactivate	Click the button to deactivate all breakpoints (in all program sources) of the SIMOTION device.	
		See: Activating breakpoints (Page 341).	
	Delete	Click the button to clear all breakpoints (in all program sources) of the SIMOTION device.	
		See: Setting breakpoints (Page 332).	

6.2.8.6 Setting breakpoints

Requirements:

- 1. The program source with the POU (e.g. ST source file, MCC chart, LAD/FBD program) is open.
- 2. A connection to the target system must have been established (online mode).
- 3. SIMOTION SCOUT is in debug mode for the corresponding SIMOTION device; see Setting debug mode (Page 327).
- 4. The tasks to be stopped are specified, see Specifying the debug task group (Page 329).

Procedure

How to set a breakpoint:

- 1. Select the code location where no breakpoint has been set:
 - SIMOTION ST: Place the cursor on a line in the ST source file that contains a statement.
 - SIMOTION MCC: Select an MCC command in the MCC chart (except module or comment block).
 - SIMOTION LAD/FBD: Set the cursor in a network of the LAD/FBD program.
- 2. Perform the following (alternatives):
 - Select the **Debug > Set/remove breakpoint** menu command (shortcut F9).
 - Click the button in the Breakpoints toolbar.

To remove a breakpoint, proceed as follows:

- 1. Select the code position with the breakpoint.
- 2. Perform the following (alternatives):
 - Select the **Debug > Set/remove breakpoint** menu command (shortcut F9).
 - Click the button in the Breakpoints toolbar.

To remove all breakpoints (in all program sources) of the SIMOTION device, proceed as follows:

- Perform the following (alternatives):
 - Select the Debug > Remove all breakpoints menu command (shortcut CTRL+F5).
 - Click the button in the Breakpoints toolbar.

Note

You cannot set breakpoints:

- For SIMOTION ST: In lines that contain only comment.
- For SIMOTION MCC: On the module or comment block commands.
- For SIMOTION LAD/FBD: Within a network.
- At code locations in which other debug points (e.g. trigger points) have been set.

You can list the debug points in all program sources of the SIMOTION device in the debug table:

Click the button for "debug table" in the Breakpoints toolbar.

In the debug table, you can also remove all breakpoints (in all program sources) of the SIMOTION device:

· Click the button for "Clear all breakpoints".

The breakpoints set also remain saved after leaving debug mode; they are displayed in debug mode only.

You can use the program status (Page 323) diagnosis functions and breakpoints together in a program source or POU. However, the following restrictions apply depending on the program languages:

- SIMOTION ST: For version V3.2 of the SIMOTION Kernel, the (marked) ST source file lines to be tested with program status must not contain a breakpoint.
- SIMOTION MCC and LAD/FBD: The commands of the MCC chart (or networks of the LAD/FBD program) to be tested with program status must not contain a breakpoint.

Proceed as follows

- 1. Define the call path, see Defining a call path for a single breakpoint (Page 335).
- 2. Activate the breakpoints, see Activating breakpoints (Page 341).

6.2.8.7 Breakpoints toolbar

This toolbar contains important operator actions for setting and activating breakpoints:

Table 6- 14 Breakpoints toolbar

Symbol	Meaning
•	Set/remove breakpoint
	Click this icon to set at breakpoint for the selected code position or to remove an existing breakpoint.
	See: Setting breakpoints (Page 332).
	Activate/deactivate breakpoint
_	Click this icon to activate or deactivate the breakpoint at the selected code position.
	See: Activating breakpoints (Page 341).
	Edit the call path
_	Click this icon to define the call path for the breakpoints:
	If a code position with breakpoint is selected: The call path for this breakpoint.
	• If a code position without breakpoint is selected: The call path for all breakpoints of the POU.
	See: Defining the call path for a single breakpoint (Page 335), Defining the call path for all breakpoints (Page 338).
(\$)	Activate all breakpoints of the active POU
_	Click this symbol to activate all breakpoints in the active program source or POU (e.g. ST source file, MCC chart, LAD/FBD program).
	See: Activating breakpoints (Page 341).
 \$	Deactivate all breakpoints of the active POU
	Click this symbol to deactivate all breakpoints in the active program source or POU (e.g. ST source file, MCC chart, LAD/FBD program).
	See: Activating breakpoints (Page 341).
*	Remove all breakpoints of the active POU
_	Click this symbol to remove all breakpoints from the active program source or POU (e.g. ST source file, MCC chart, LAD/FBD program).
	See: Setting breakpoints (Page 332).

Symbol	Meaning
	Debug table
_	Click this icon to display the debug table.
	See: Debug table parameters (Page 332).
•==	Display call stack
_	Click this icon after reaching an activated breakpoint to:
	View the call path at the current breakpoint.
	View the code positions at which the other tasks of the debug task group have been stopped together with their call path.
	See: Displaying the call stack (Page 343).
•+	Resume
_	Click this icon to continue the program execution after reaching an activated breakpoint.
	See: Activating breakpoints (Page 341), Displaying the call stack (Page 343).

6.2.8.8 Defining the call path for a single breakpoint

Requirements:

- 1. The program source with the POU (e.g. ST source file, MCC chart, LAD/FBD program) is open.
- 2. A connection to the target system must have been established (online mode).
- 3. SIMOTION SCOUT is in debug mode for the corresponding SIMOTION device; see Setting debug mode (Page 327).
- 4. The tasks to be stopped are specified, see Specifying the debug task group (Page 329).
- 5. Breakpoint is set, see Setting breakpoints (Page 332).

Procedure

To define the call path for a single breakpoint, proceed as follows:

- 1. Select the code location where a breakpoint has already been set:
 - SIMOTION ST: Set the cursor in an appropriate line of the ST source.
 - SIMOTION MCC: Select an appropriate command in the MCC chart.
 - SIMOTION LAD/FBD: Set the cursor in an appropriate network of the LAD/FBD program.
- 2. Click the 📽 button for "edit call path" in the Breakpoints toolbar.

In the Call path / task selection breakpoint window, the marked code position is displayed (with the name of the program source, line number, name of the POU).

3. Select the task in which the user program (i.e. all tasks in the debug task group) will be stopped when the selected breakpoint is reached.

The following are available:

All calling locations starting at this call level

The user program will always be started when the activated breakpoint in any task of the debug task group is reached.

- The individual tasks from which the selected breakpoint can be reached.

The user program will be stopped only when the breakpoint in the selected task is reached. The task must be in the debug task group.

The specification of a call path is possible.

4. Only for functions and function blocks: Select the call path, i.e. the code position to be called (in the calling POU).

The following are available:

- All calling locations starting at this call level

No call path is specified. The user program is always stopped at the activated breakpoint if the POU in the selected tasks is called.

 Only when a single task is selected: The code positions to be called within the selected task (with the name of the program source, line number, name of the POU).

The call path is specified. The user program will be stopped at the activated breakpoint only when the POU is called from the selected code position.

If the POU of the selected calling code position is also called from other code positions, further lines are displayed successively in which you proceed similarly.

5. If the breakpoint is only to be activated after the code position has been reached several times, select the number of times.

Note

You can also define the call path to the individual breakpoints in the debug table:

1. Click the **1** button for "debug table" in the Breakpoints toolbar.

The "Debug table" window opens.

- 2. Click the appropriate button in the "Call path" column.
- 3. Proceed in the same way as described above:
 - Specify the task.
 - Define the call path (only for functions and function blocks).
 - Specify the number of passes after which the breakpoint is to be activated.

Proceed as follows:

Activate the breakpoints, see Activating breakpoints (Page 341).

Note

You can use the "Display call stack (Page 343)" function to view the call path at a current breakpoint and the code positions at which the other tasks of the debug task group were stopped.

See also

Defining the call path for all breakpoints (Page 338)

6.2.8.9 Breakpoint call path / task selection parameters

Table 6- 15 Breakpoint call path / task selection parameter description

Field	Description
Selected CPU	The selected SIMOTION device is displayed.
Calling task	Select the task in which the user program (i.e. all tasks in the debug task group) will be stopped when the selected breakpoint is reached.
	The following are available:
	All calling locations starting at this call level
	The user program will always be started when the activated breakpoint in any task of the debug task group is reached.
	The individual tasks from which the POU with the selected breakpoint can be reached.
	The user program will be stopped only when the breakpoint in the selected task is reached. The task must be in the debug task group.
	The specification of a call path is possible.
Current code position	The code position is shown with the set breakpoint (with the name of the program source file, line number, name of the POU).

Field	Description
is called by	Only for functions and function blocks:
	Select the call path, i.e. the code position to be called (in the calling POU).
	The following are available:
	All calling locations starting at this call level
	No call path is specified. The user program will always be stopped at the activated breakpoint when the POU in the tasks is reached.
	Only when a single task is selected: The code positions to be called within the selected task (with the name of the program source, line number, name of the POU).
	The call path is specified. The user program will be stopped at the activated breakpoint only when the POU is called from the selected code position.
	If the POU of the selected calling code position is also called from other code positions, further lines are displayed successively in which you proceed similarly.
The breakpoint will be activated at each nth pass.	If you do not want the breakpoint to be activated until the code position has been reached a certain number of times, set this number.

NOTICE

You can only make changes to the debug task group if no breakpoints are active.

6.2.8.10 Defining the call path for all breakpoints

With this procedure, you can:

- Select a default setting for all future breakpoints in a POU (e.g. MCC chart, LAD/FBD program or POU in an ST source file).
- Accept and compare the call path for all previously set breakpoints in this POU.

Requirements

- 1. The program source with the POU (e.g. ST source file, MCC chart, LAD/FBD program) is open.
- 2. A connection to the target system must have been established (online mode).
- 3. SIMOTION SCOUT is in debug mode for the corresponding SIMOTION device; see Setting debug mode (Page 327).
- 4. The tasks to be stopped are specified, see Specifying the debug task group (Page 329).

Procedure

To define the call path for all future breakpoints of a POU, proceed as follows:

- 1. Select the code location where **no** breakpoint has been set:
 - SIMOTION ST: Set the cursor in an appropriate line of the ST source.
 - SIMOTION MCC: Select an appropriate command in the MCC chart.
 - SIMOTION LAD/FBD: Set the cursor in an appropriate network of the LAD/FBD program.
- 2. Click the "button for "edit call path" in the Breakpoints toolbar.

In the "Call path / task selection all breakpoints for each POU" window, the marked code position is displayed (with the name of the program source, line number, name of the POU).

3. Select the task in which the user program (i.e. all tasks in the debug task group) will be stopped when a breakpoint in this POU is reached.

The following are available:

- All calling locations starting at this call level

The user program will always be started when an activated breakpoint of the POU in any task of the debug task group is reached.

The individual tasks from which the selected breakpoint can be reached.

The user program will be stopped only when a breakpoint in the selected task is reached. The task must be in the debug task group.

The specification of a call path is possible.

4. Only for functions and function blocks: Select the call path, i.e. the code position to be called (in the calling POU).

The following are available:

- All calling locations starting at this call level

No call path is specified. The user program is always stopped at an activated breakpoint when the POU in the selected tasks is called.

 Only when a single task is selected: The code positions to be called within the selected task (with the name of the program source, line number, name of the POU).

The call path is specified. The user program will be stopped at an activated breakpoint only when the POU is called from the selected code position.

If the selected calling code position is in turn called by other code positions, further lines are displayed successively in which you proceed similarly.

- 5. If a breakpoint is only to be activated after the code position has been reached several times, select the number of times.
- If you want to accept and compare this call path for all previously set breakpoints in this POU:
 - Click Accept.

Proceed as follows:

• Activate the breakpoints, see Activating breakpoints (Page 341).

Note

You can use the "Display call stack (Page 343)" function to view the call path at a current breakpoint and the code positions at which the other tasks of the debug task group were stopped.

See also

Defining the call path for a single breakpoint (Page 335)

6.2.8.11 Call path / task selection parameters of all breakpoints per POU

Here you can define a presetting for the call path of all future breakpoints to be set in a POU. Moreover, you can also accept this setting for all previously set breakpoints of this POU.

Table 6- 16 Call path / task selection parameter description of all breakpoints per POU

Field	Description	
Selected CPU	The selected SIMOTION device is displayed.	
Calling task	Select the task in which the user program (i.e. all tasks in the debug task group) will be stopped when a breakpoint in this POU is reached.	
	The following are available:	
	All calling locations starting at this call level	
	The user program will always be started when an activated breakpoint of the POU in any task of the debug task group is reached.	
	The individual tasks from which the selected breakpoint can be reached.	
	The user program will be stopped only when an activated breakpoint in the selected task is reached. The task must be in the debug task group.	
	The specification of a call path is possible.	
Current POU	The POU in which the cursor is located is displayed (with the name of the program source file, name of the POU).	

Field	Description
is called by	Only for functions and function blocks:
	Select the call path, i.e. the code position to be called (in the calling POU).
	The following are available:
	All calling locations starting at this call level
	No call path is specified. The user program will always be stopped at an activated breakpoint when the POU in the selected tasks is called.
	Only when a single task is selected: The code positions to be called within the selected task (with the name of the program source, line number, name of the POU).
	The call path is specified. The user program will be stopped at an activated breakpoint only when the POU is called from the selected code position.
	If the POU of the selected calling code position is also called from other code positions, further lines are displayed successively in which you proceed similarly.
The breakpoint will be activated at each nth pass.	If you do not want the breakpoint to be activated until the code position has been reached a certain number of times, set this number.
Apply this call path to all previous breakpoints of this POU	Click the Apply button, if you want to apply the call path to all previously set breakpoints of the current POU. Any existing settings will be overwritten.

6.2.8.12 Activating breakpoints

Breakpoints must be activated if they are to have an effect on program execution.

Requirements

- 1. The program source with the POU (e.g. ST source file, MCC chart, LAD/FBD program) is open.
- 2. A connection to the target system must have been established (online mode).
- 3. SIMOTION SCOUT is in debug mode for the corresponding SIMOTION device; see Setting debug mode (Page 327).
- 4. The tasks to be stopped are specified, see Specifying the debug task group (Page 329).
- 5. Breakpoints are set, see Setting breakpoints (Page 332).
- 6. Call paths are defined, see Defining a call path for a single breakpoint (Page 335).

Activating breakpoints

How to activate a single breakpoint:

- 1. Select the code location where a breakpoint has already been set:
 - SIMOTION ST: Set the cursor in an appropriate line of the ST source file.
 - SIMOTION MCC: Select an appropriate command in the MCC chart.
 - SIMOTION LAD/FBD: Set the cursor in an appropriate network of the LAD/FBD program.
- 2. Perform the following (alternatives):
 - Select the Debug > Activate/deactivate breakpoint menu command (shortcut F12).
 - Click the button in the Breakpoints toolbar.

To activate all breakpoints (in all program sources) of the SIMOTION device, proceed as follows:

- Perform the following (alternatives):
 - Select the Debug > Activate all breakpoints menu command.
 - Click the button in the Breakpoints toolbar.

Once the first breakpoint has been activated, the SIMOTION device switches to debug mode. It remains in this mode until the last breakpoint is deactivated.

In the Task status function bar, (Page 345) the tasks with activated breakpoints are highlighted in gray ().

Note

Breakpoints of all program sources of the SIMOTION device can also be activated and deactivated in the debug table:

- Click the button for "debug table" in the Breakpoints toolbar.
 The "Debug Table" window opens.
- Perform the action below, depending on which breakpoints you want to activate or deactivate:
 - Single breakpoints: Check or clear the corresponding checkboxes.
 - All breakpoints (in all program sources): Click the corresponding button.

In the case of activated breakpoints, the "Single step" test function of the SIMOTION MCC programming language cannot be used.

Breakpoints cannot be activate if the control priority is at the axis control panel. Conversely, you cannot fetch the control priority for the axis control panel when a breakpoint activated.

Behavior at the activated breakpoint

On reaching an activated breakpoint (possibly using the selected call path (Page 335)), all tasks assigned to the debug task group will be stopped. The behavior depends on the tasks in the debug task group and is described in "Defining a debug task group (Page 329)". The breakpoint is highlighted.

In the Task status function bar, (Page 345) the task in which the breakpoint was reached is highlighted in red ().

If the breakpoint that initiated the stopping of the tasks is located in a program or function block, the values of the static variables for this POU are displayed in the "Variables status" tab of the detail display. Temporary variables (also in/out parameters for function blocks) are not displayed. You can monitor static variables of other POUs or unit variables in the symbol browser (Page 312).

You can use the "Display call stack (Page 343)" function to:

- View the call path at the current breakpoint.
- View the code positions with the call path at which the other tasks of the debug task group have been stopped.

Resuming program execution

How to resume program execution:

- Perform the following (alternatives):
 - Select the **Debug > Continue** menu command (shortcut CTRL+F8).
 - Click the button on the Breakpoint toolbar to "Continue".

Deactivate breakpoints

To deactivate a single breakpoint, proceed as follows:

- 1. Select the code position with the activated breakpoint.
- 2. Perform the following (alternatives):
 - Select the Debug > Activate/deactivate breakpoint menu command (shortcut F12).
 - Click the button in the Breakpoints toolbar.

To deactivate all breakpoints (in all program sources) of the SIMOTION device, proceed as follows:

- Perform the following (alternatives):
 - Select the **Debug > Deactivate all breakpoints** menu command.
 - Click the button in the Breakpoints toolbar.

Once the last breakpoint has been deactivated, the SIMOTION device switches to "test mode"; SIMOTION SCOUT continues to run in debug mode.

6.2.8.13 Display call stack

You can use the "Display call stack" function to:

- View the call path at the current breakpoint.
- View the code positions with the call path at which the other tasks of the debug task group have been stopped.

Requirement

The user program is stopped at an activated breakpoint, i.e. the tasks of the debug task group (Page 329) have been stopped.

Procedure

To call the "Display call stack" function, proceed as follows:

• Click the 🔁 button for "display call stack" in the Breakpoints toolbar.

The "Breakpoint call stack" dialog opens. The current call path (including the calling task and the number of the set passes) is displayed.

The call path cannot be changed.

To use the "Display call stack" function, proceed as follows:

- 1. Keep the "Breakpoint call stack" dialog open.
- 2. To display the code position at which the other task was stopped, proceed as follows:
 - Select the appropriate task. All tasks of the debug task group can be selected.

The code position, including the call path, is displayed. If the code position is contained in a user program, the program source with the POU (e.g. ST source file, MCC chart, LAD/FBD program) will be opened and the code position marked.

- 3. How to resume program execution:
 - Click the
 button for "resume" (Ctrl+F8 shortcut) on the Breakpoint toolbar.

When the next activated breakpoint is reached, the tasks of the debug task group will be stopped again. The current call path, including the calling task, is displayed.

4. Click **OK** to close the "Breakpoint call stack" dialog box.

For names of the SIMOTION RT program sources, refer to the table in "Program run (Page 319)".

6.2.8.14 Breakpoints call stack parameter

When an activated breakpoint (Page 341) is reached, you can display the following for each task in the debug task group (Page 329):

- The position in the program code (e.g. line of an ST source file) at which the task stopped.
- The call path of this code position.

Table 6- 17 Breakpoint call path parameter description

Field	Description
Selected CPU	The selected SIMOTION device is displayed.
Calling task	Select the task for which you want to display the code position at which the task was stopped.
	All tasks of the debug task group can be selected.
Current code position	The position in the program code (e.g. line of an ST source file) at which the selected task was stopped is displayed (with the name of the program source file, line number, name of the POU).
is called by	The code positions that call the current code position within the selected task are shown recursively (with the name of the program source file, line number, name of the POU, and name of the function block instance, if applicable).

For names of the SIMOTION RT program sources, refer to the table in "Program run (Page 319)".

6.2.9 Task status function bar

In a combo box, the Task status function bar displays all tasks of the active SIMOTION device, to which a program is assigned.

They are displayed under the following conditions:

- 1. SIMOTION SCOUT is in online mode.
- 2. The affected SIMOTION device is active, e.g.
 - In the project navigator, the SIMOTION device or an element in its subtree is selected (such as program source, technology object).
 - In the working area, an open window is active that belongs to an element in the subtree of the SIMOTION device.
- 3. The SIMOTION device is consistent.

A background color highlights the occurrence of specific events in the affected task, see the following table. The task in question is displayed in the combo box of the function bar according to the event priority.

Table 6- 18 Meaning of background colors in the Task status function bar

Background color	Meaning	Priority
Cyan	The affected task waits for a command at the "Single step" test function (only for SIMOTION MCC programming language).	Highest
Red	The affected task is located at a breakpoint (Page 341).	
Blue	In the affected task, the "Single step" test function is activated (only for SIMOTION MCC programming language)	
Gray	In the affected task, at least 1 breakpoint (Page 341) is activated.	
Yellow	In the affected task, the "Monitoring" test function is activated (only for SIMOTION MCC programming language).	Lowest
White	In the affected task, none of the above-mentioned test functions are activated.	Lowest

Note

Tasks can only be selected in the combo box for the following test functions of the SIMOTION MCC programming language:

- Monitoring
- Single step

6.2.10 Trace

Using the **trace tool**, you can record and store the course of variable values over time (z. B. unit variables, local variables, system variables, I/O variables). This allows you to document the optimization, for example, of axes.

You can set the recording time, display up to four channels, select trigger conditions, parameterize timing adjustments, select between different curve displays and scalings, etc.

Aside from isochronous recording, you can also select **Recording at code position**. This lets you record the values of variables whenever the program runs through a specific point in the ST source file.

The trace tool is described in detail in the online help.

6.2.11 Project comparison

SIMOTION SCOUT has a **project comparison** function (start this via the **Start object comparison** button) for comparing objects within the same project and/or objects from different projects (online or offline).

Project comparison allows you to establish any differences and, if necessary, run a data transfer to rectify them.

Objects are devices and their sub-objects, programs, technology objects (TOs) or drive objects (DOs), and libraries. Comparing projects is useful if you need to carry out service work on the system.

Further information on project and detail comparisons can be found in the SIMOTION Project Comparison Function Manual.

Appendix

A.1 Formal Language Description

In this chapter, you will find overviews of the basic elements of ST and a complete compilation of all syntax diagrams with the language elements. This appendix summarizes the basic features of the ST language.

A.1.1 Language description resources

Syntax diagrams are used as a basis for the language description in the individual sections. They provide you with an invaluable insight into the syntactic (i.e. grammatical) structure of ST

Instructions for using syntax diagrams were presented in *Language description resources*. Information about the difference between formatted and unformatted rules, of interest to the advanced user, is presented below.

A.1.1.1 Formatted rules (lexical rules)

The lexical rules describe the structure of the elements processed by the compiler during lexical analysis. This means that the notation is formatted and the rules must be followed. In particular, that means:

- Insertion of formatting characters is not allowed.
- Block and line comments cannot be inserted.
- Attributes for identifiers cannot be inserted.

The following figure shows a lexical rule for legal identifiers.

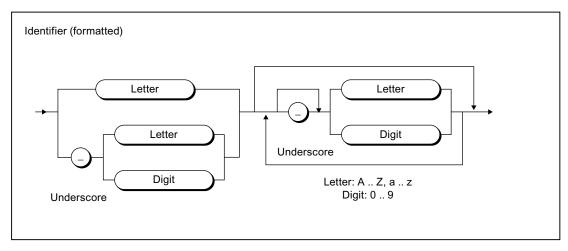


Figure A-1 Example of a lexical rule

A.1 Formal Language Description

Valid examples according to this rule include:

```
R_CONTROLLER3
_A_ARRAY
_100_3_3_10
```

A.1.1.2 Unformatted rules (syntactic rules)

The syntactic rules build on the lexical rules and describe the structure of ST. You can write your ST program unformatted within the framework of these rules.

The unformatted property means:

- Formatting characters can be inserted anywhere.
- Block and line comments can be inserted.

The following example shows the syntactic rule for assigning a value in a statement.

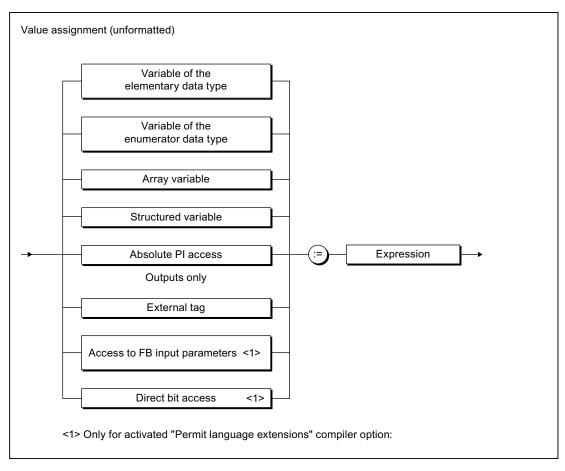


Figure A-2 Example of a syntactic rule

Valid examples according to this rule include:

```
VARIABLE_1 := 100; SWITCH := FALSE;
//'This is a comment
VARIABLE_2:=3.2 +VARIABLE_1;
```

A.1.2 Basic elements (terminals)

A terminal is a basic element that is declared verbally and not by a further rule. It is represented in the syntax diagrams by an oval or circle.

A.1.2.1 Letters, digits and other characters

Letters and digits are the most commonly used characters. The *identifier*, for example, consists of a combination of letters, digits, and the underscore. The underscore is one of the special characters.

Table A- 1 Letters and digits

Characters	Subgroup	Character set elements
Letter	Upper case	A Z
	Lower case	a z
Digit	Decimal digit	09
Octal digit	Octal digit	07
Hexadecimal digit	Hexadecimal digit	0 9, A F, a f
Bit	Binary digit	0, 1

You can use the complete extended ASCII character set in comments. You can use all printable ASCII code characters starting from decimal equivalent 32 (blank).

For language commands, identifiers, constants, expressions and operators, you can use special characters, i.e. characters other than letters and digits, only according to certain rules.

A.1.2.2 Formatting characters and separators in the rules

Formatting characters and separators are used differently in formatted (lexical) and unformatted (syntactic) rules. Language description resources (Page 349) describes the differences between syntactic and lexical rules.

In the tables below, you will find the formatting characters and separators of the lexical and syntactic rules. You are also provided with a description and a list of all rules in which the formatting characters and separators are used as terminals (see Rules (Page 365)).

A.1 Formal Language Description

Table A- 2 Formatting characters and separators in lexical rules

Characters	Description	Lexical rule
:	Separator between hours, minutes, and seconds	Time of day information
	Separator for floating-point representation, time interval representation, absolute addressing	Floating-point representation, time-of-day information, decimal representation, access to local or global instance
Underscore	Separator for identifiers, separator for numerical values in constants	Identifiers, decimal digit string, binary digit string, octal digit string, hexadecimal digit string, sequence representation
%	Prefix for direct identifier on CPU memory access	Simple memory access
//	Comment	Line comment
(**)	Comment	Block comment

Table A- 3 Formatting characters and separators in syntactic rules

Characters	Description	Syntactic rule
:	Separator for type information	Function, variable declaration, component declaration, CASE statement, instance declaration
;	Ends a declaration or statement	Constant block, statement, variable declaration, instance declaration, component declaration, statement section
,	Separator for lists	Variable declaration, array initialization list, instance declaration, ARRAY data type specification, FB parameter, FC parameter, value list
	Range information	Array data type specification, value list
	Structure access	Structured variable
()	Initialization list for arrays, parentheses in expressions, function and function block calls	Array initialization list, expression, simple multiplication, operand, exponent, FB call, function call
[]	Array declaration, structured variable section of array	Array data type specification

See also

Language description resources (Page 87)

A.1.2.3 Formatting characters and separators for constants

Below, you will find all formatting characters and separators for constants with information on the lexical rule in which they are used.

Table A- 4 Formatting characters and separators for constants

Characters	Code for	Lexical rule
2#	Integer constant	Binary digit string
8#	Integer constant	Octal digit string
16#	Integer constant	Hexadecimal digit string
E	Separator for floating-point constants	Exponent
E	Separator for floating-point constants	Exponent
D#	Time information	Date
DATE#	Time information	Date
DATE_AND_TIME#	Time information	Date and time
DT#	Time information	Date and time
T#	Time information	Duration
TIME#	Time information	Duration
TIME_OF_DAY#	Time information	Time of day
TOD#	Time information	Time of day
d	Separator for time interval (day)	Days (rule: Sequence representation)
h	Separator for time interval (hours)	Hours (rule: Sequence representation)
m	Separator for time interval (minutes)	Minutes (rule: Sequence representation)
ms	Separator for time interval (milliseconds)	Milliseconds (rule: Sequence representation)
s	Separator for time interval (seconds)	Seconds (rule: Sequence representation)

A.1 Formal Language Description

A.1.2.4 Predefined identifiers for process image access

Below is a list of all predefined variables in ST that you can use to access CPU memory areas (absolute identifiers). Note that you can read and write outputs but you can only read inputs.

Table A- 5 Absolute identifier

Identifier	Description	Lexical rule
%ln.x	CPU input range with byte and bit address	Absolute PI access
or	bit address	
%IXn.x		
%IBn	CPU input range with byte address	Absolute PI access
%IWn	CPU input range with word address	Absolute PI access
%IDn	CPU input range with double word address	Absolute PI access
%Qn.x	CPU output range with byte and	Absolute PI access
or	bit address	
%QXn.x		
%QBn	CPU output range with byte address	Absolute PI access
%QWn	CPU output range with word address	Absolute PI access
%QDn	CPU output range with double word address	Absolute PI access

A.1.2.5 Identifiers of the Taskstartinfo

The following identifiers are defined for the Taskstartinfo:

Table A- 6 Identifiers of the Taskstartinfo

Identifier	Data type	Description
TSI#alarmNumber	DINT	Scan for alarm number
TSI#commandId.high	UDINT	Scan for commandId (most significant word)
TSI#commandId.low	UDINT	Scan for commandId (least significant word)
TSI#currentTaskId	StructTaskId	Scan for Taskld of current task
TSI#cycleTime	TIME	Scan for configured cycle time of current task
TSI#details	DWORD	Scan for detailed information
TSI#executionFaultType	UDINT	Scan for type of execution error
TSI#interruptId	UDINT	Scan for triggering event
TSI#logBaseAdrIn	DINT	Scan for logical base address
TSI#logBaseAdrOut	DINT	Scan for logical base address
TSI#logDiagAddr	DINT	Scan for logical diagnostic address
TSI#shutDownInitiator	UDINT	Scan for cause of transition to STOP
TSI#startTime	DT	Scan for start time
TSI#taskId	StructTaskId	Scan for TaskId of triggering task
TSI#toInst	ANYOBJECT	Scan for TO instance

A.1 Formal Language Description

A.1.2.6 Operators

Below is a list of all ST operators and the syntactic rules in which they are used.

Table A- 7 ST operators

Operator	Description	Rule
:=	Assignment operator (also for initialization values)	Value assignment, input assignment, in/out assignment, variable declaration, constant declaration, user-defined data types, component declaration
+,-	Arithmetic operators: Unary operators, sign	Expression, exponent
+, -, *, / MOD	Basic arithmetic operators	Expression, basic arithmetic operator
**	Arithmetic operators: Exponent operator	Expression
NOT	Logic operators: Negation	Expression, operand
AND, &, OR, XOR	Basic logic operator	Basic logic operator
<, >, <=, >=, =, <>	Relational operator	Relational operator
=>	Assignment operator	Output assignment

A.1.2.7 Reserved words

Below is an alphabetical list of keywords, predefined identifiers, and standard functions of the basic ST system. You are also provided with a description and the syntactic rule from *rules* in which they are used as terminals. An exception is standard functions, which are included only implicitly in the syntactic rule for *function calls* as the standard function name.

Note

Variables must not be assigned the names of keywords or predefined identifiers. For more information about identifiers, see *Identifiers in ST*. You will find an overview of the identifiers reserved for technology objects and other reserved identifiers in *Reserved identifiers*.

Table A-8 ST keywords and predefined identifiers in the basic ST system

Keyword/identifier	Description	Rule
ABS	Standard numeric function	Function call
ACOS	Standard numeric function	Function call
AND	Logic operator	Basic logic operator
ANYOBJECT	General data type for technology objects	TO data type
ANYOBJECT_TO_OBJECT	Standard function for type conversion (technology objects)	Function call
ANYTYPE_TO_BIGBYTEARRAY	Standard function (marshalling)	Function call
ANYTYPE_TO_LITTLEBYTEARRAY	Standard function (marshalling)	Function call
ARRAY	Introduces the specification of an array and is followed by the index list between [and]	ARRAY data type specification
AS	Introduces a namespace	_
ASIN	Standard numeric function	Function call
AT	Reserved identifier	_
ATAN	Standard numeric function	Function call
BIGBYTEARRAY_TOANYTYPE	Standard function (marshalling)	Function call
BOOL	Elementary data type for binary data	Bit data type
BOOL_TO_BYTE	Standard function for type conversion	Function call
BOOL_TO_DWORD	Standard function for type conversion	Function call
BOOL_TO_WORD	Standard function for type conversion	Function call
BOOL_VALUE_TO_DINT	Standard function for type conversion	Function call
BOOL_VALUE_TO_INT	Standard function for type conversion	Function call
BOOL_VALUE_TO_LREAL	Standard function for type conversion	Function call
BOOL_VALUE_TO_REAL	Standard function for type conversion	Function call
BOOL_VALUE_TO_SINT	Standard function for type conversion	Function call
BOOL_VALUE_TO_UDINT	Standard function for type conversion	Function call
BOOL_VALUE_TO_UINT	Standard function for type conversion	Function call
BOOL_VALUE_TO_USINT	Standard function for type conversion	Function call
BY	Introduces the increment	FOR statement
BYTE	Elementary data type	Bit data type

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Keyword/identifier	Description	Rule
BYTE_TO_BOOL	Standard function for type conversion	Function call
BYTE_TO_DINT	Standard function for type conversion	Function call
BYTE_TO_DWORD	Standard function for type conversion	Function call
BYTE_TO_INT	Standard function for type conversion	Function call
BYTE_TO_SINT	Standard function for type conversion	Function call
BYTE_TO_UDINT	Standard function for type conversion	Function call
BYTE_TO_UINT	Standard function for type conversion	Function call
BYTE_TO_USINT	Standard function for type conversion	Function call
BYTE_TO_WORD	Standard function for type conversion	Function call
BYTE_VALUE_TO_LREAL	Standard function for type conversion	Function call
BYTE_VALUE_TO_REAL	Standard function for type conversion	Function call
CASE	Introduces a control statement for selection	CASE statement
CONCAT	Standard function for string editing	Function call
CONCAT_DATE_TOD	Standard function for type conversion	Function call
CONSTANT	Introduces a constant definition	Constant block
COS	Standard numeric function	Function call
CTD	Down counter	Function block call
CTD_DINT	Down counter	Function block call
CTD_UDINT	Down counter	Function block call
СТИ	Up counter	Function block call
CTU_DINT	Up counter	Function block call
CTU_UDINT	Up counter	Function block call
CTUD	Up/down counter	Function block call
CTUD_DINT	Up/down counter	Function block call
CTUD_UDINT	Up/down counter	Function block call
DATE	Elementary data type for date	Time type
DATE_AND_TIME	Elementary data type for date and time	Time type
DATE_AND_TIME_TO_DATE	Standard function for type conversion	Function call
DATE_AND_TIME_TO_TIME_OF_DAY	Standard function for type conversion	Function call
DELETE	Standard function for string editing	Function call
DINT	Elementary data type for double precision integer with value range -2**31 to 2**31-1	Numeric data type
DINT_TO_BYTE	Standard function for type conversion	Function call
DINT_TO_DWORD	Standard function for type conversion	Function call
DINT_TO_INT	Standard function for type conversion	Function call
DINT_TO_LREAL	Standard function for type conversion	Function call
DINT_TO_REAL	Standard function for type conversion	Function call
DINT_TO_SINT	Standard function for type conversion	Function call
DINT_TO_STRING	Standard function for type conversion	Function call
DINT_TO_UDINT	Standard function for type conversion	Function call
DINT_TO_UINT	Standard function for type conversion	Function call
DINT_TO_USINT	Standard function for type conversion	Function call

Keyword/identifier	Description	Rule
DINT_TO_WORD	Standard function for type conversion	Function call
DINT_VALUE_TO_BOOL	Standard function for type conversion	Function call
DO	Introduces the body for a FOR statement, WHILE statement, or WAITFORCONDITION statement	FOR statement, WHILE statement, WAITFORCONDITION statement
DT	Shorthand notation for DATE_AND_TIME	Time type
DT_TO_DATE	Standard function for type conversion	Function call
DT_TO_TOD	Standard function for type conversion	Function call
DWORD	Elementary data type for double word	Bit data type
DWORD_TO_BOOL	Standard function for type conversion	Function call
DWORD_TO_BYTE	Standard function for type conversion	Function call
DWORD_TO_DINT	Standard function for type conversion	Function call
DWORD_TO_INT	Standard function for type conversion	Function call
DWORD_TO_REAL	Standard function for type conversion	Function call
DWORD_TO_SINT	Standard function for type conversion	Function call
DWORD_TO_UDINT	Standard function for type conversion	Function call
DWORD_TO_UINT	Standard function for type conversion	Function call
DWORD_TO_USINT	Standard function for type conversion	Function call
DWORD_TO_WORD	Standard function for type conversion	Function call
DWORD_VALUE_TO_LREAL	Standard function for type conversion	Function call
DWORD_VALUE_TO_REAL	Standard function for type conversion	Function call
ELSE	Introduces the clause to be executed if no condition true	IF statement, CASE statement
ELSIF	Introduces alternative condition	IF statement
END_CASE	Ends the CASE statement	CASE statement
END_EXPRESSION	Ends the EXPRESSION statement	Expression
END_FOR	Ends the FOR statement	FOR statement
END_FUNCTION	Ends the function	Function
END_FUNCTION_BLOCK	Ends the function block	Function block
END_IF	Ends the IF statement	IF statement
END_IMPLEMENTATION	Ends the implementation section	Implementation section
END_INTERFACE	Ends the interface section	Interface section
END_LABEL	Ends the LABEL statement	-
END_PROGRAM	Ends the program	Program
END_REPEAT	Ends the REPEAT statement	REPEAT statement
END_STRUCT	Ends the specification of a structure	STRUCT data type specification
END_TYPE	Ends the UDT definition	User-defined data type
END_VAR	Ends a declaration block	Variable block, parameter block, constant block
END_WAITFORCONDITION	Ends the control statement for a task waiting for a programmable event	WAITFORCONDITION statement
END_WHILE	Ends the WHILE statement	WHILE statement

A.1 Formal Language Description

Keyword/identifier	Description	Rule
ENUM_TO_DINT	Standard function for type conversion	Function call
EXIT	Direct exit from loop execution	EXIT statement
EXP	Standard numeric function	Function call
EXPD	Standard numeric function	Function call
EXPRESSION	Programmable event for waiting task	Expression
EXPT	Standard numeric function	Function call
F_TRIG	Detects falling edge	Function block call
FALSE	Predefined Boolean constant: Logical condition false, value equal to 0	_
FIND	Standard function for string editing	Function call
FOR	Introduces control statement for loop execution	FOR statement
FUNCTION	Introduces the function	Function
FUNCTION_BLOCK	Introduces the function block	Function block
GOTO	Jump	GOTO statement
IF	Introduces a control statement for selection	IF statement
IMPLEMENTATION	Introduces the IMPLEMENTATION section	IMPLEMENTATION section
INSERT	Standard function for string editing	Function call
INT	Elementary data type for single precision integer with value range -2**15 to 2**15-1	Numeric data type
INT_TO_BYTE	Standard function for type conversion	Function call
INT_TO_DINT	Standard function for type conversion	Function call
INT_TO_DWORD	Standard function for type conversion	Function call
INT_TO_LREAL	Standard function for type conversion	Function call
INT_TO_REAL	Standard function for type conversion	Function call
INT_TO_SINT	Standard function for type conversion	Function call
INT_TO_TIME	Standard function for type conversion	Function call
INT_TO_UDINT	Standard function for type conversion	Function call
INT_TO_UINT	Standard function for type conversion	Function call
INT_TO_USINT	Standard function for type conversion	Function call
INT_TO_WORD	Standard function for type conversion	Function call
INT_VALUE_TO_BOOL	Standard function for type conversion	Function call
INTERFACE	Introduces the interface section	Interface section
LABEL	Definition of jump labels	-
LEFT	Standard function for string editing	Function call
LEN	Standard function for string editing	Function call
LIMIT	Standard function for selection	Function call
LITTLEBYTEARRAY_TOANYTYPE	Standard function (marshalling)	Function call
LN	Standard numeric function	Function call
LOG	Standard numeric function	Function call
LREAL	Elementary data type for 64-bit double-precision floating-point number (long real)	Numeric data type
LREAL_TO_DINT	Standard function for type conversion	Function call
LREAL_TO_INT	Standard function for type conversion	Function call

Keyword/identifier	Description	Rule
LREAL_TO_REAL	Standard function for type conversion	Function call
LREAL_TO_SINT	Standard function for type conversion	Function call
LREAL_TO_STRING	Standard function for type conversion	Function call
LREAL_TO_UDINT	Standard function for type conversion	Function call
LREAL_TO_UINT	Standard function for type conversion	Function call
LREAL_TO_USINT	Standard function for type conversion	Function call
LREAL_VALUE_TO_BOOL	Standard function for type conversion	Function call
LREAL_VALUE_TO_BYTE	Standard function for type conversion	Function call
LREAL_VALUE_TO_DWORD	Standard function for type conversion	Function call
LREAL_VALUE_TO_WORD	Standard function for type conversion	Function call
MAX	Standard function for selection	Function call
MID	Standard function for string editing	Function call
MIN	Standard function for selection	Function call
MOD	Arithmetic operator for division remainder	Basic arithmetic operator
MUX	Standard function for selection	Function call
NOT	Logic operator, belongs to the unary operators	Expression, operand
OF	Introduces data type specification	ARRAY data type
		specification, CASE
		statement
OR	Logic operator	Basic logic operator
PROGRAM	Introduces the program	Program
R_TRIG	Detects rising edge	Function block call
REAL	Elementary data type for 32-bit single precision floating-point number (real)	Numeric data type
REAL_TO_DINT	Standard function for type conversion	Function call
REAL_TO_DWORD	Standard function for type conversion	Function call
REAL_TO_INT	Standard function for type conversion	Function call
REAL_TO_LREAL	Standard function for type conversion	Function call
REAL_TO_SINT	Standard function for type conversion	Function call
REAL_TO_STRING	Standard function for type conversion	Function call
REAL_TO_TIME	Standard function for type conversion	Function call
REAL_TO_UDINT	Standard function for type conversion	Function call
REAL_TO_UINT	Standard function for type conversion	Function call
REAL_TO_USINT	Standard function for type conversion	Function call
REAL_VALUE_TO_BOOL	Standard function for type conversion	Function call
REAL_VALUE_TO_BYTE	Standard function for type conversion	Function call
REAL_VALUE_TO_DWORD	Standard function for type conversion	Function call
REAL_VALUE_TO_WORD	Standard function for type conversion	Function call
REPEAT	Introduces control statement for loop execution	REPEAT statement
REPLACE	Standard function for string editing	Function call
RETAIN	Declaration of buffered variables	Retentive variable block
RETURN	Control statement for returning from subroutine	RETURN statement
RIGHT	Standard function for string editing	Function call

Keyword/identifier	Description	Rule
ROL	Bit string standard functions	Function call
ROR	Bit string standard functions	Function call
RS	Bistable function block (priority reset)	Function block call
RTC	Real-time clock	Function block call
SEL	Standard function for selection	Function call
SHL	Bit string standard functions	Function call
SHR	Bit string standard functions	Function call
SIN	Standard numeric function	Function call
SINT	Elementary data type for short integer with value range -128 to 127	Numeric data type
SINT_TO_BYTE	Standard function for type conversion	Function call
SINT_TO_DINT	Standard function for type conversion	Function call
SINT_TO_DWORD	Standard function for type conversion	Function call
SINT_TO_INT	Standard function for type conversion	Function call
SINT_TO_LREAL	Standard function for type conversion	Function call
SINT_TO_REAL	Standard function for type conversion	Function call
SINT_TO_UDINT	Standard function for type conversion	Function call
SINT_TO_UINT	Standard function for type conversion	Function call
SINT_TO_USINT	Standard function for type conversion	Function call
SINT_TO_WORD	Standard function for type conversion	Function call
SINT_VALUE_TO_BOOL	Standard function for type conversion	Function call
SQRT	Standard numeric function	Function call
SR	Bistable function block (set as priority)	Function block call
STRING	Elementary data type for character strings	String data type
STRING_TO_DINT	Standard function for type conversion	Function call
STRING_TO_LREAL	Standard function for type conversion	Function call
STRING_TO_REAL	Standard function for type conversion	Function call
STRING_TO_UDINT	Standard function for type conversion	Function call
STRUCT	Introduces the specification of a structure and is followed by a list of components	STRUCT data type specification
StructAlarmId	Data type for AlarmId	_
StructAlarmId_TO_DINT	Standard function for type conversion	Function call
StructTaskId	Data type for Taskld	_
TAN	Standard numeric function	Function call
THEN	Introduces subsequent actions if condition true	IF statement
TIME	Elementary data type for time information	Time type
TIME_OF_DAY	Elementary data type for time of day	Time type
TIME_TO_INT	Standard function for type conversion	Function call
TIME_TO_REAL	Standard function for type conversion	Function call
ТО	Introduces end value	FOR statement
TOD	Shorthand notation for TIME_OF_DAY	Time type
TOF	OFF delay	Function block call

Keyword/identifier	Description	Rule
TON	ON delay	Function block call
TP	Pulse	Function block call
TRUE	Predefined Boolean constant: Logical condition true, value not equal to 0	-
TRUNC	Standard numeric function	Function call
TYPE	Introduces the UDT definition	User-defined data type
UDINT	Elementary data type for unsigned double precision integer with value range 0 to 2**32-1	Numeric data type
UDINT_TO_BYTE	Standard function for type conversion	Function call
UDINT_TO_DINT	Standard function for type conversion	Function call
UDINT_TO_DWORD	Standard function for type conversion	Function call
UDINT_TO_INT	Standard function for type conversion	Function call
UDINT_TO_LREAL	Standard function for type conversion	Function call
UDINT_TO_REAL	Standard function for type conversion	Function call
UDINT_TO_SINT	Standard function for type conversion	Function call
UDINT_TO_STRING	Standard function for type conversion	Function call
UDINT_TO_UINT	Standard function for type conversion	Function call
UDINT_TO_USINT	Standard function for type conversion	Function call
UDINT_TO_WORD	Standard function for type conversion	Function call
UDINT_VALUE_TO_BOOL	Standard function for type conversion	Function call
UINT	Elementary data type for unsigned single precision integer with value range 0 to 2**16-1	Numeric data type
UINT_TO_BYTE	Standard function for type conversion	Function call
UINT_TO_DINT	Standard function for type conversion	Function call
UINT_TO_DWORD	Standard function for type conversion	Function call
UINT_TO_INT	Standard function for type conversion	Function call
UINT_TO_LREAL	Standard function for type conversion	Function call
UINT_TO_REAL	Standard function for type conversion	Function call
UINT_TO_SINT	Standard function for type conversion	Function call
UINT_TO_UDINT	Standard function for type conversion	Function call
UINT_TO_USINT	Standard function for type conversion	Function call
UINT_TO_WORD	Standard function for type conversion	Function call
UINT_VALUE_TO_BOOL	Standard function for type conversion	Function call
UNIT	Introduces the UNIT section	Unit section
UNTIL	Introduces exit condition for REPEAT statement	REPEAT statement
USELIB	Introduces the library name	-
USEPACKAGE	Introduces the package name	_
USES	Introduces a reference to other units	_
USINT	Elementary data type for unsigned short integer with value range 0 to 255	Numeric data type
USINT_TO_BYTE	Standard function for type conversion	Function call
USINT_TO_DINT	Standard function for type conversion	Function call
USINT_TO_DWORD	Standard function for type conversion	Function call

Keyword/identifier	Description	Rule
USINT_TO_INT	Standard function for type conversion	Function call
USINT_TO_LREAL	Standard function for type conversion	Function call
USINT_TO_REAL	Standard function for type conversion	Function call
USINT_TO_SINT	Standard function for type conversion	Function call
USINT_TO_UDINT	Standard function for type conversion	Function call
USINT_TO_UINT	Standard function for type conversion	Function call
USINT_TO_WORD	Standard function for type conversion	Function call
USINT_VALUE_TO_BOOL	Standard function for type conversion	Function call
VAR	Introduces a declaration block for local variables or constants	Static variable block, temporary variable block in FC, constant block
VAR_GLOBAL	Introduces a declaration block for unit variables (global variables) or unit constants	Unit variables, unit constants
VAR_IN_OUT	Introduces a declaration block	Parameter block
VAR_INPUT	Introduces a declaration block	Parameter block
VAR_OUTPUT	Introduces a declaration block	Parameter block
VAR_TEMP	Introduces a declaration block	Temporary variable block in FB/program
VOID	No return value for function	Function
WAITFORCONDITION	Introduces the control statement for a task waiting for a programmable event	WAITFORCONDITION statement
WHILE	Introduces control statement for loop execution	WHILE statement
WITH	Use in conjunction with WAITFORCONDITION	WAITFORCONDITION statement
WORD	Elementary data type for word	Bit data type
WORD_TO_BOOL	Standard function for type conversion	Function call
WORD_TO_BYTE	Standard function for type conversion	Function call
WORD_TO_DINT	Standard function for type conversion	Function call
WORD_TO_DWORD	Standard function for type conversion	Function call
WORD_TO_INT	Standard function for type conversion	Function call
WORD_TO_SINT	Standard function for type conversion	Function call
WORD_TO_UDINT	Standard function for type conversion	Function call
WORD_TO_UINT	Standard function for type conversion	Function call
WORD_TO_USINT	Standard function for type conversion	Function call
WORD_VALUE_TO_LREAL	Standard function for type conversion	Function call
WORD_VALUE_TO_REAL	Standard function for type conversion	Function call
XOR	Logic operator	Basic logic operator

A.1.3 Rules

The following syntax rules of the ST language are subdivided into rules with formatted notation (lexical rules) and unformatted notation (syntactic rules). *Language description resources* describes the differences between syntactic and lexical rules.

A.1.3.1 Identifiers

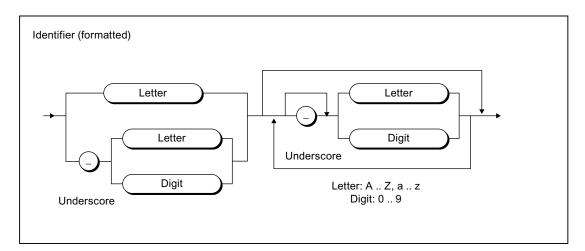


Figure A-3 Identifier

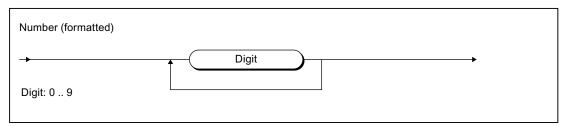


Figure A-4 Number

A.1.3.2 Notation for constants (literals)

Literals

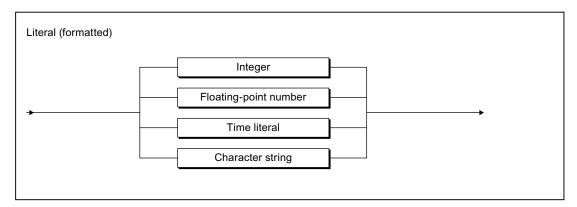


Figure A-5 Literal

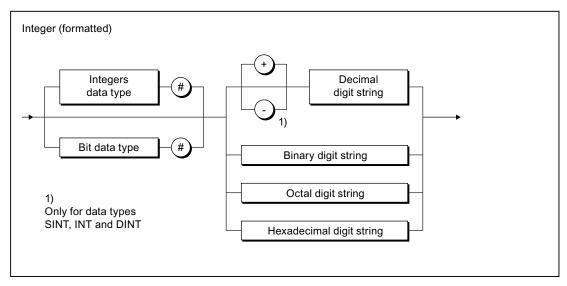


Figure A-6 Integer

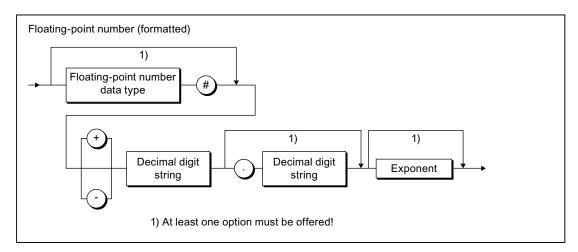


Figure A-7 Floating-point number

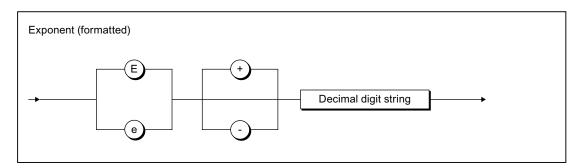


Figure A-8 Exponent

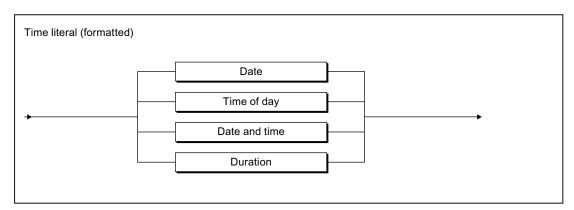


Figure A-9 Time literal

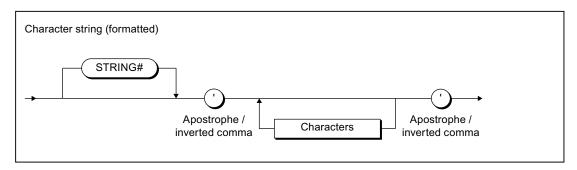


Figure A-10 Character string

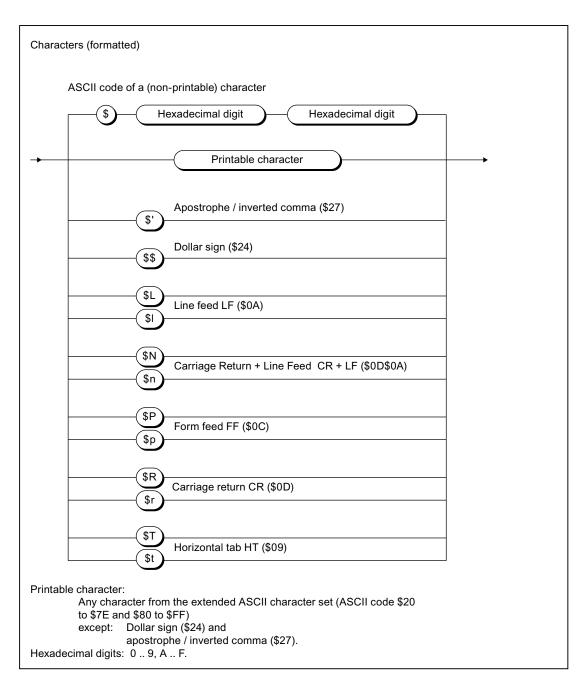


Figure A-11 Character

Digit string

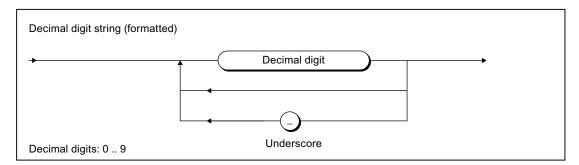


Figure A-12 Decimal digit string

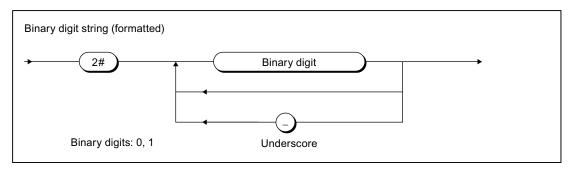


Figure A-13 Binary digit string

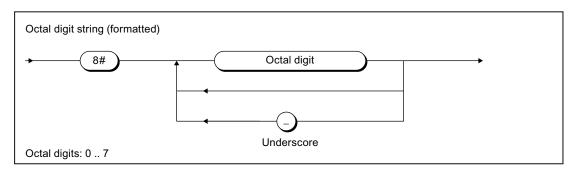


Figure A-14 Octal digit string

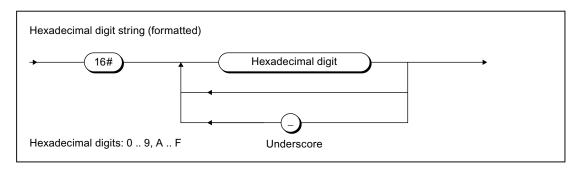


Figure A-15 Hexadecimal digit string

Date and time

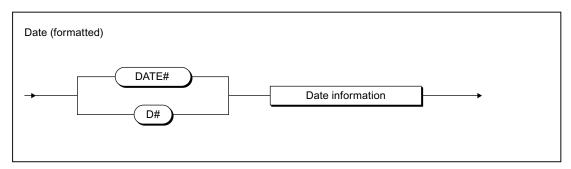


Figure A-16 Date

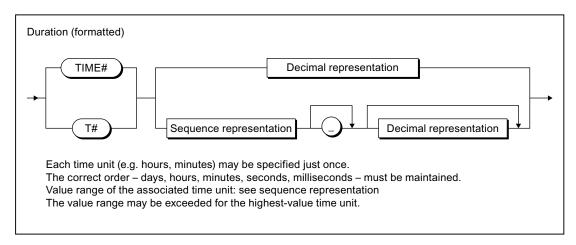


Figure A-17 Time

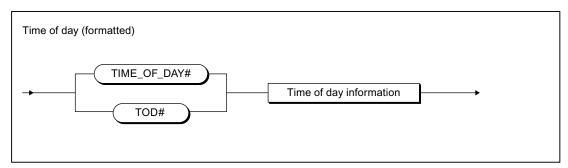


Figure A-18 Time

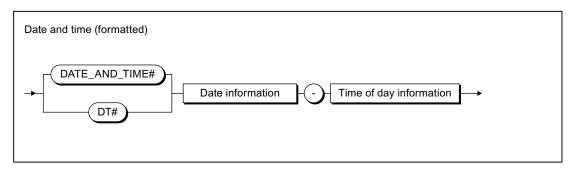


Figure A-19 Date and time

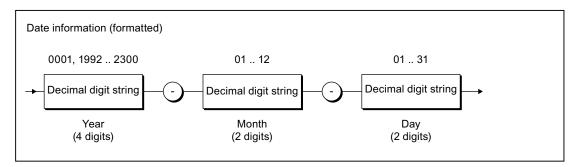


Figure A-20 Date information

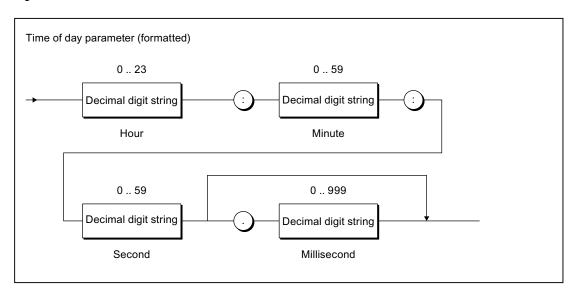


Figure A-21 Time of day information

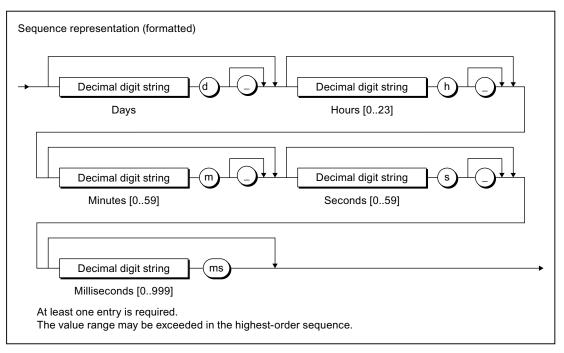


Figure A-22 Sequence representation

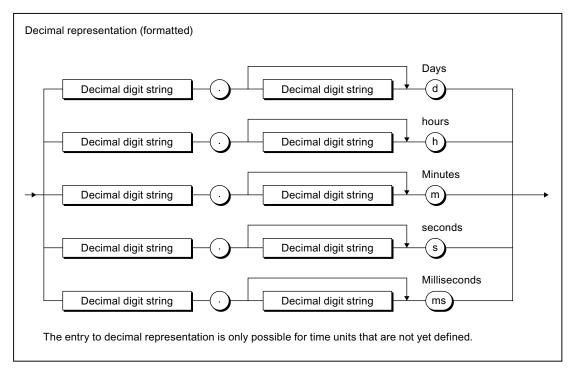


Figure A-23 Decimal representation

A.1.3.3 Comments

Note the following when inserting comments:

- Nesting of line comments is not allowed.
- Nesting of block comments is not allowed, but you can nest line comments in block comments.
- Comments are allowed at any position in the unformatted (syntactic) rules.
- Comments are not allowed in formatted (lexical) rules.

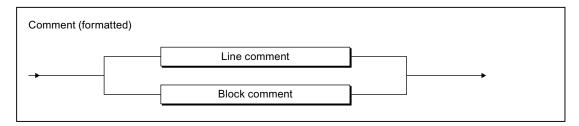


Figure A-24 Comments

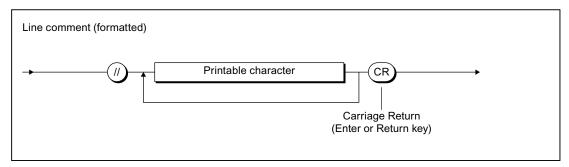


Figure A-25 Line comment

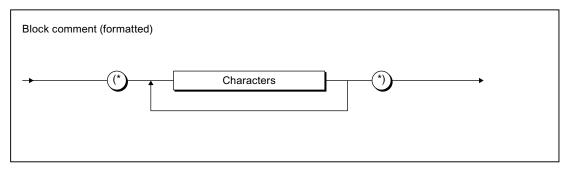
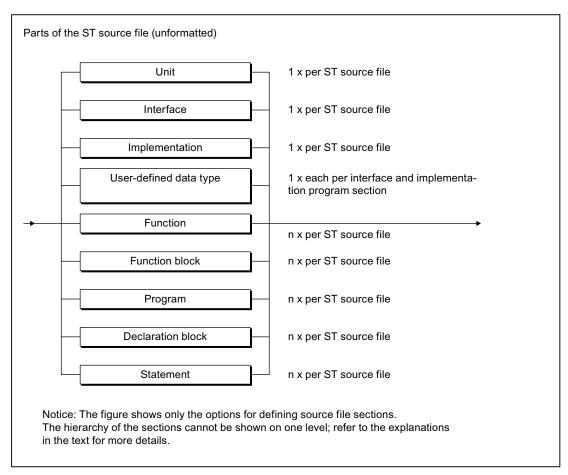


Figure A-26 Block comment

A.1.3.4 Sections of the ST source file



Sections of the ST source file

A.1.3.5 Structures of ST source files

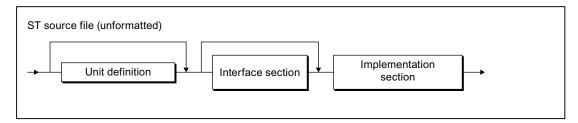


Figure A-27 ST source file

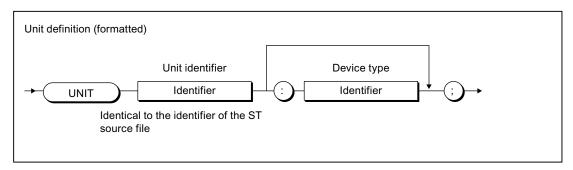


Figure A-28 Unit definition

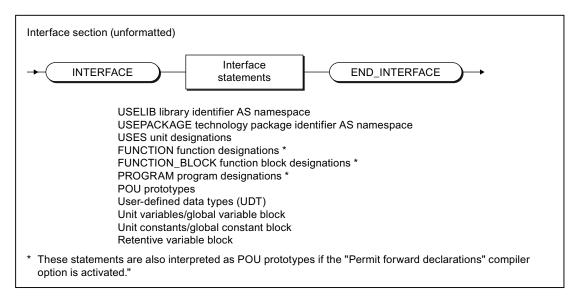


Figure A-29 Interface section

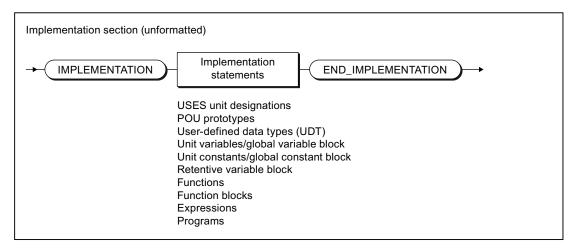


Figure A-30 Implementation section

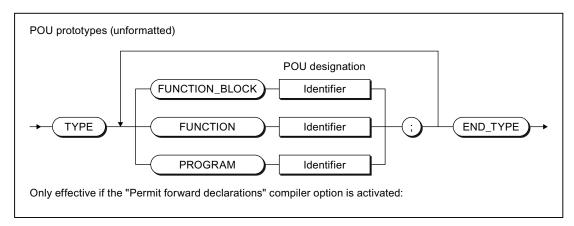


Figure A-31 POU prototypes

A.1.3.6 Program organization units (POU)

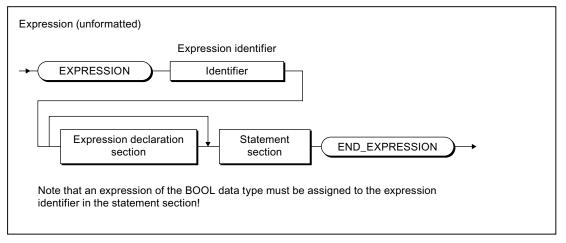


Figure A-32 Expression

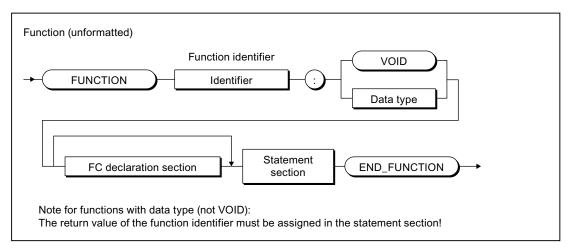


Figure A-33 Function (FC)

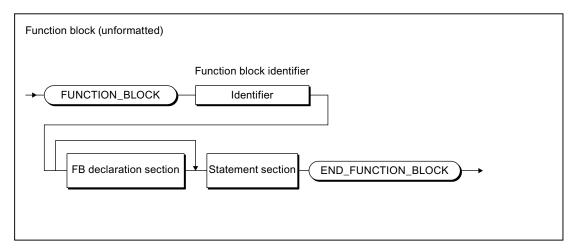


Figure A-34 Function block (FB)

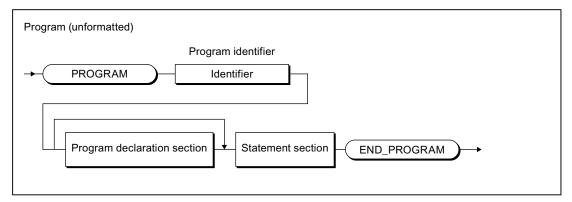


Figure A-35 Program

A.1.3.7 Declaration sections

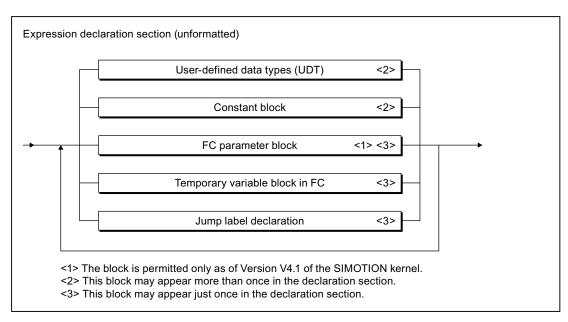


Figure A-36 Expression declaration section

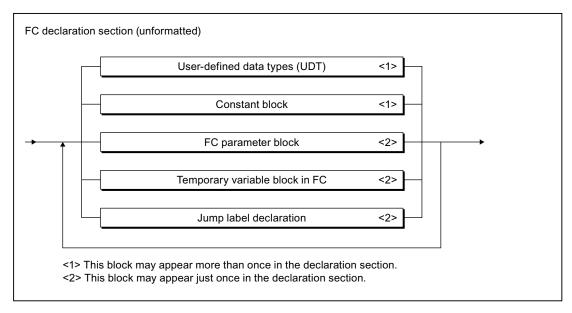


Figure A-37 FC declaration section

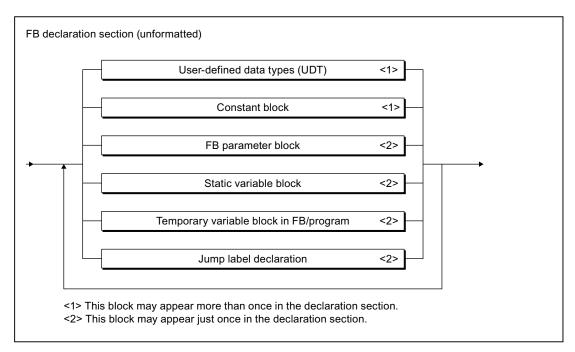


Figure A-38 FB declaration section

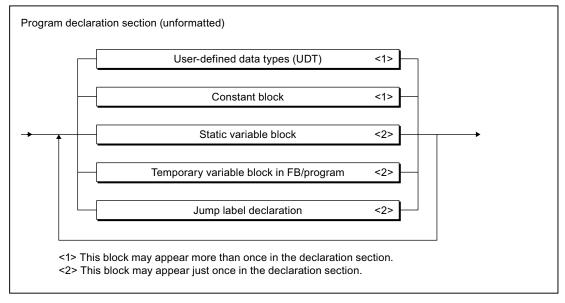


Figure A-39 Program declaration section

A.1.3.8 Structure of the declaration blocks

Constant blocks

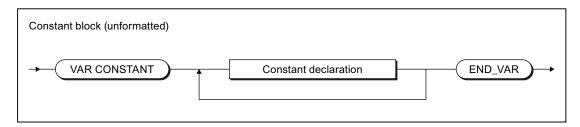


Figure A-40 Constant block

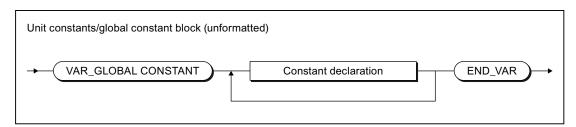


Figure A-41 Unit constants / global constant block

Variable blocks

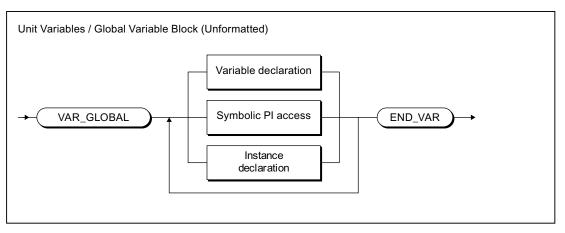


Figure A-42 Unit variables / global variable block

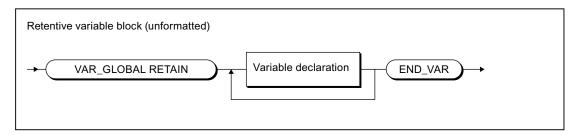


Figure A-43 Retentive variable block

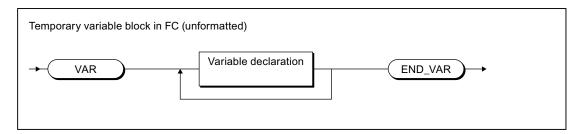


Figure A-44 Temporary variable block in FC

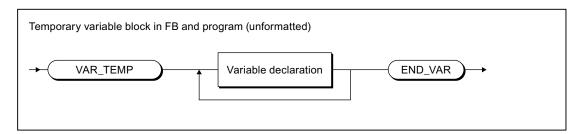


Figure A-45 Temporary variable block in the FB/program

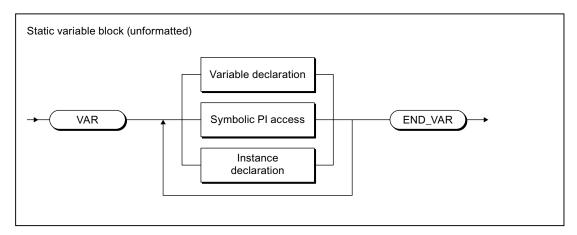


Figure A-46 Static variable block

Parameter fields

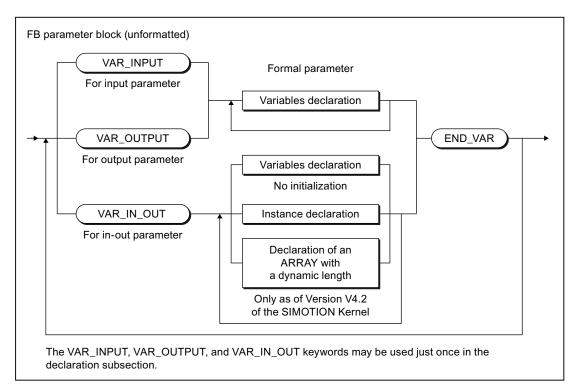


Figure A-47 FB parameter block

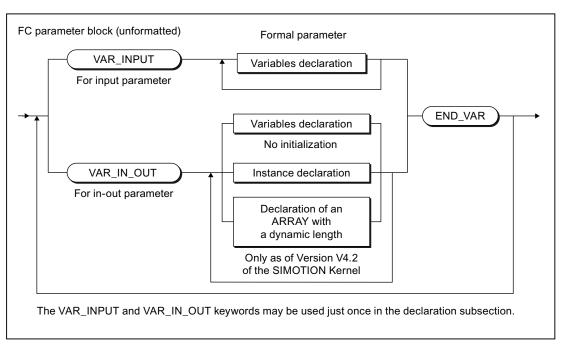


Figure A-48 FC parameter block

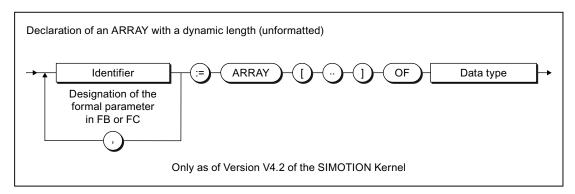


Figure A-49 Declaration of an ARRAY with a dynamic length

Jump labels

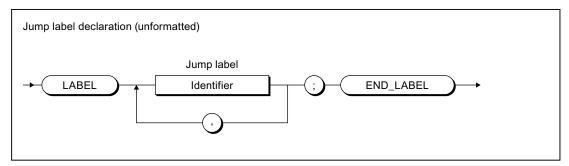


Figure A-50 Jump label declaration

Declarations

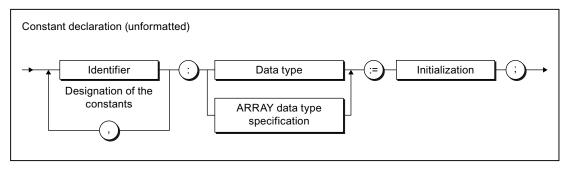


Figure A-51 Constant declaration

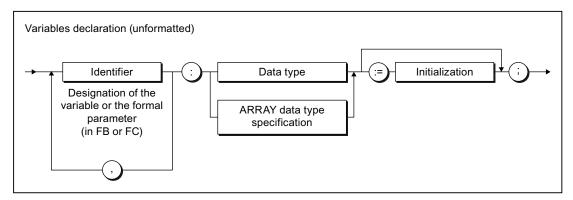


Figure A-52 Variable declaration

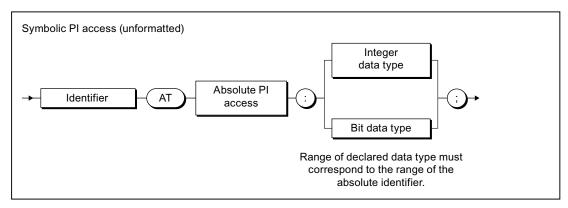


Figure A-53 Symbolic PI access

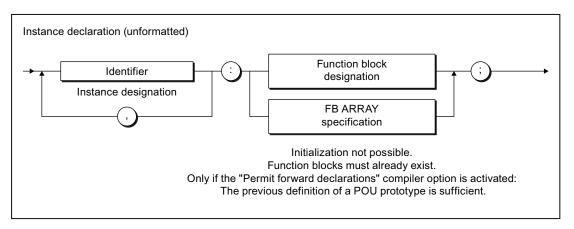


Figure A-54 Instance declaration

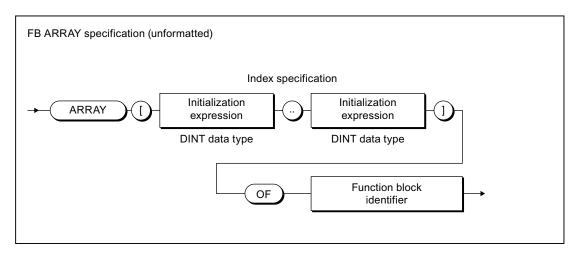


Figure A-55 FB ARRAY specification

Initialization

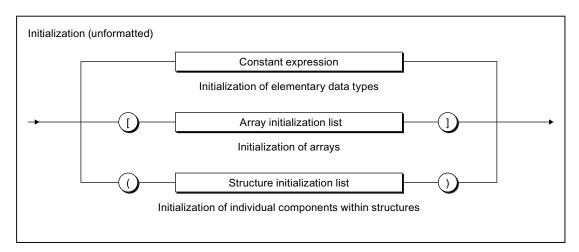


Figure A-56 Initialization

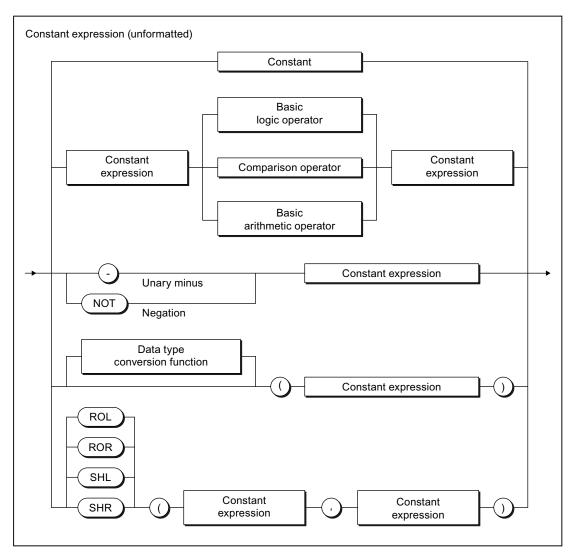


Figure A-57 Constant expression

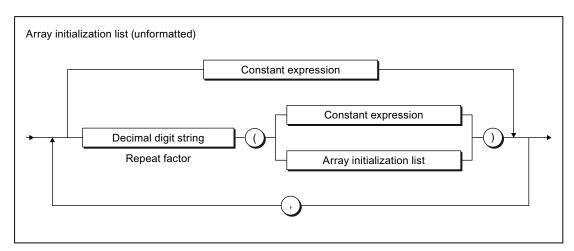


Figure A-58 Array initialization list

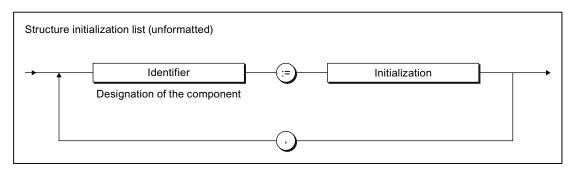


Figure A-59 Structure initialization list

A.1.3.9 Data types

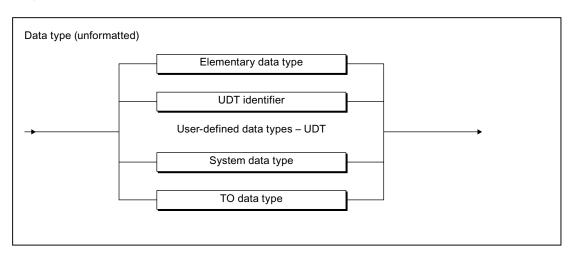


Figure A-60 Data type

Elementary data types

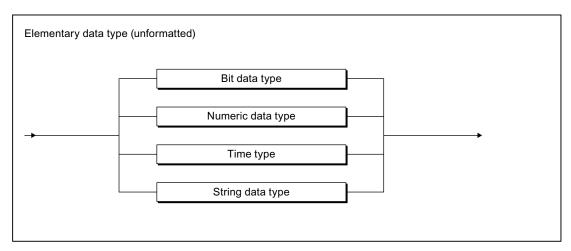


Figure A-61 Elementary data type

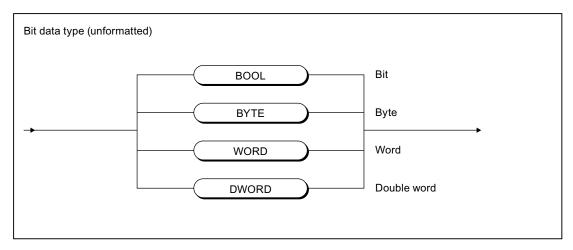


Figure A-62 Bit data type

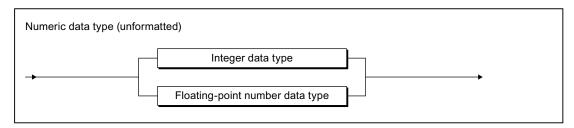


Figure A-63 Numeric data type

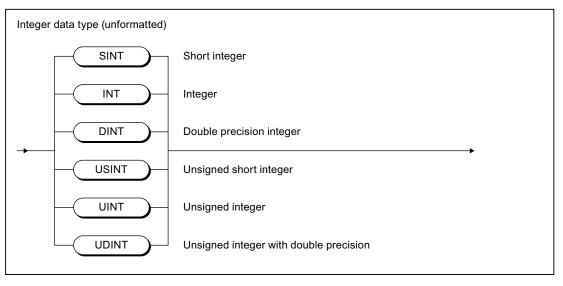


Figure A-64 Integer data type

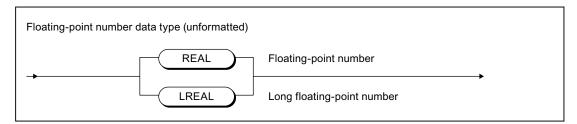


Figure A-65 Floating-point number data type

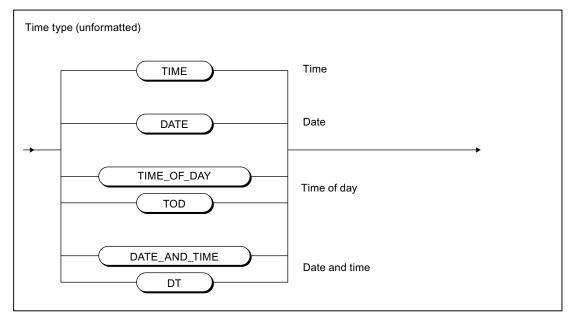


Figure A-66 Time data type

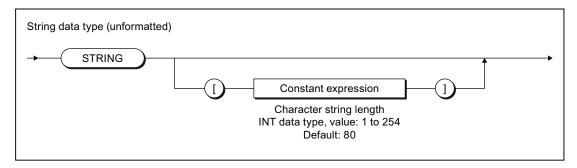


Figure A-67 String data type

User-defined data types

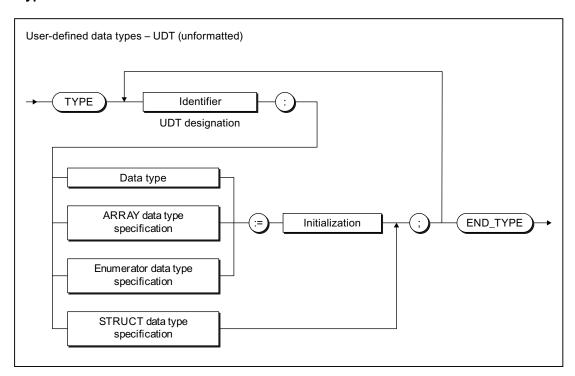


Figure A-68 User-defined data type

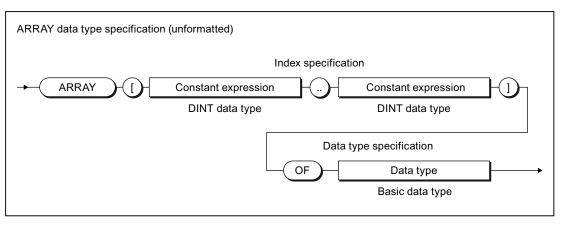


Figure A-69 ARRAY data type specification

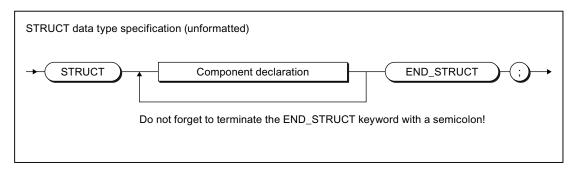


Figure A-70 STRUCT data type specification

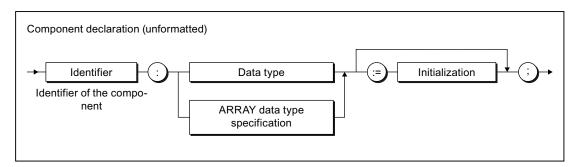


Figure A-71 Component declaration

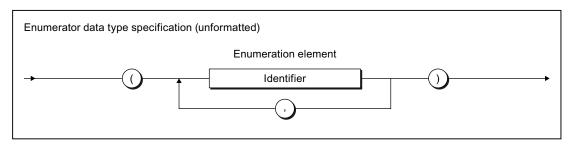


Figure A-72 Enumerator data type specification

A.1.3.10 Statement section

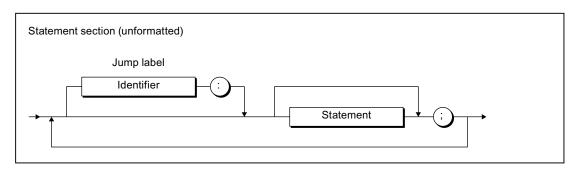


Figure A-73 Statement section

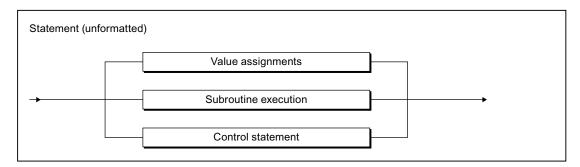


Figure A-74 Statement

A.1.3.11 Value assignments and operations

Value assignment and expression

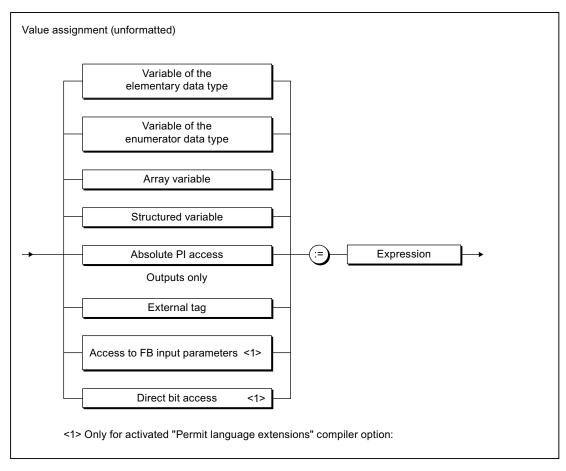


Figure A-75 Value assignments

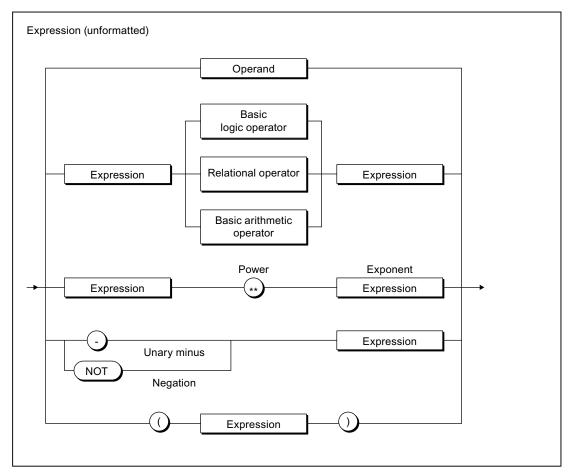


Figure A-76 Expression

Operands

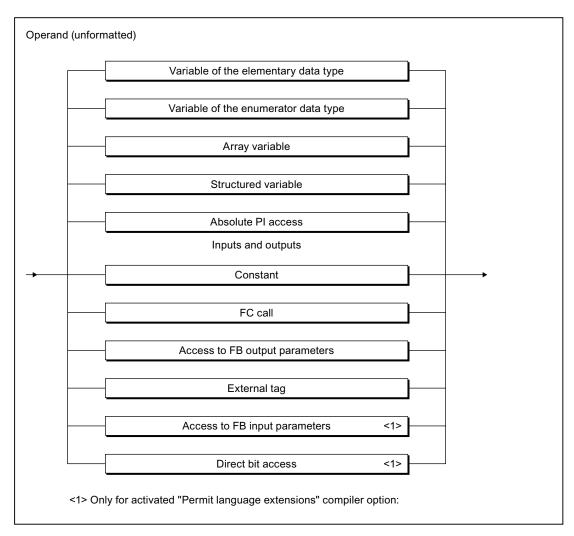


Figure A-77 Operand

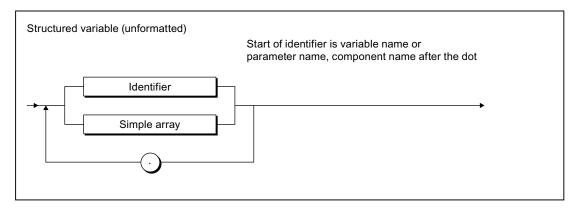


Figure A-78 Structured variable

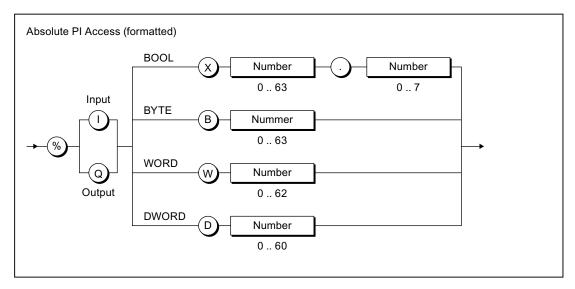


Figure A-79 Absolute PI access

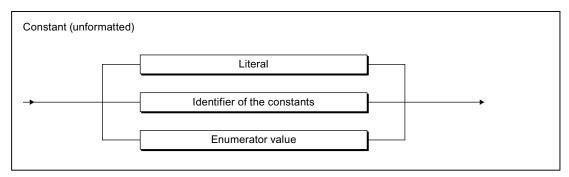


Figure A-80 Constant

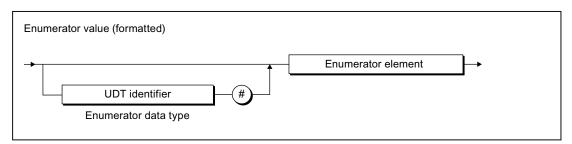


Figure A-81 Enumerator value

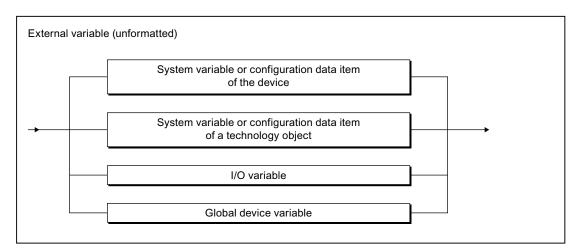


Figure A-82 External tag

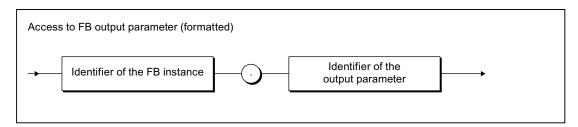


Figure A-83 Access to FB output parameters

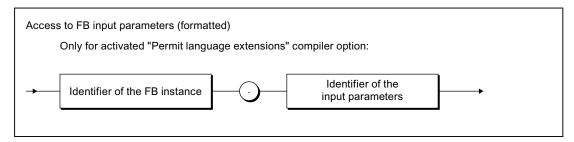


Figure A-84 Access to FB input parameters

A.1 Formal Language Description

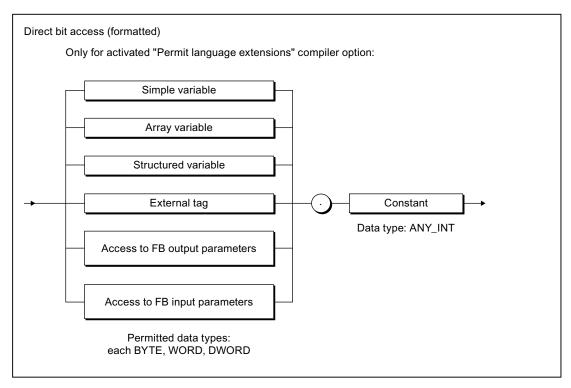


Figure A-85 Bit access

Operators

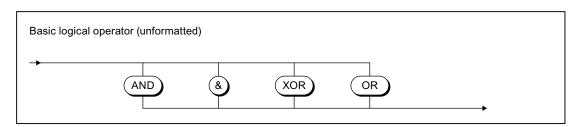


Figure A-86 Basic logic operator

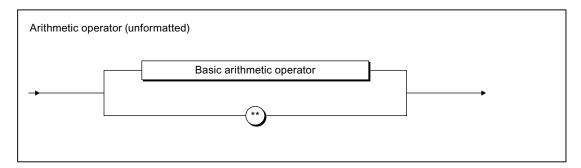


Figure A-87 Arithmetic operator

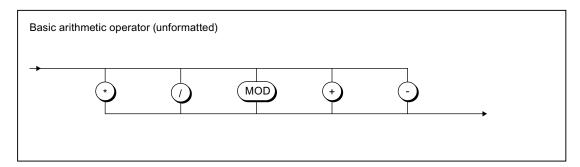


Figure A-88 Basic arithmetic operator

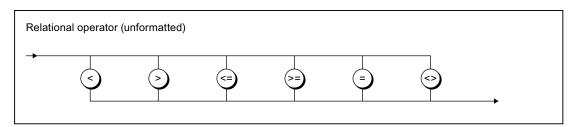


Figure A-89 Relational operators

A.1.3.12 Call of functions and function block calls

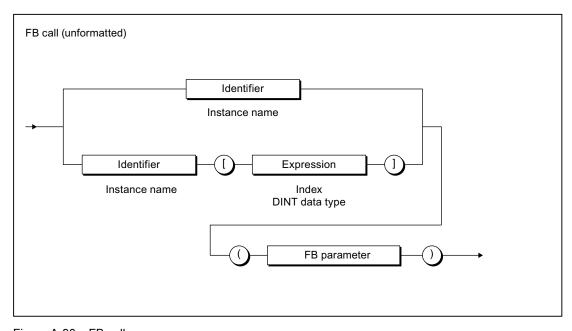


Figure A-90 FB call

A.1 Formal Language Description

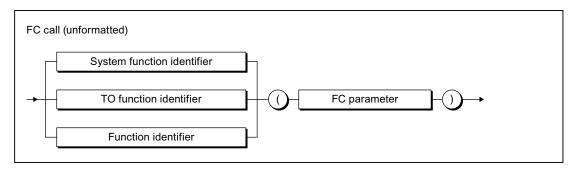


Figure A-91 FC call

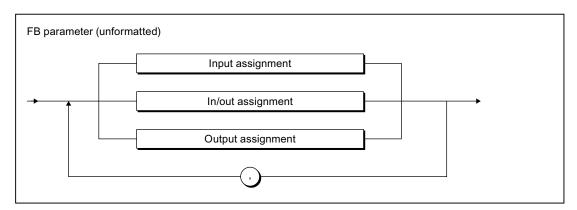


Figure A-92 FB parameter

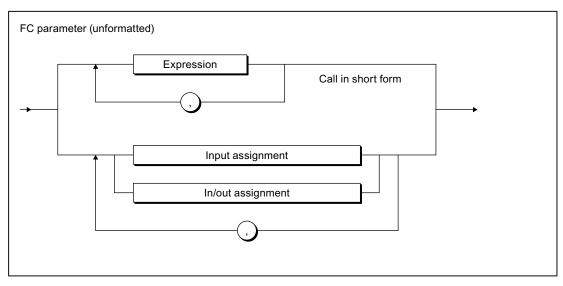


Figure A-93 FC parameter

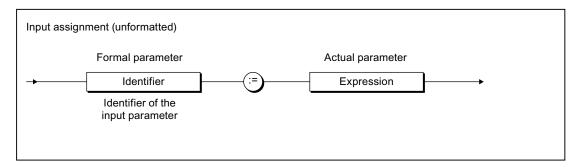


Figure A-94 Input assignment

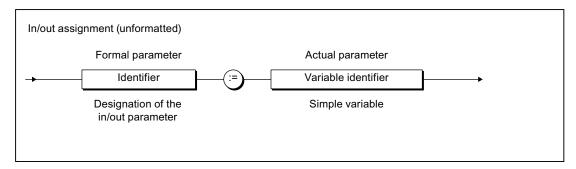


Figure A-95 In/out assignment

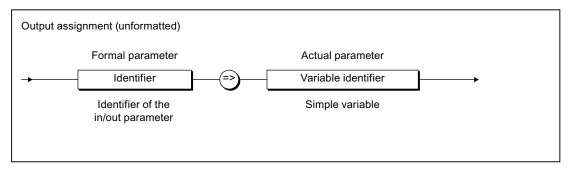


Figure A-96 Output assignment

A.1.3.13 Control statements

Branches

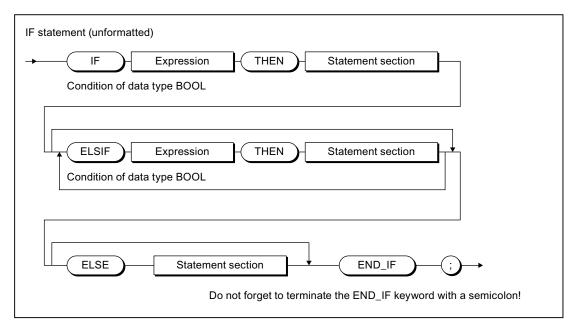


Figure A-97 IF statement

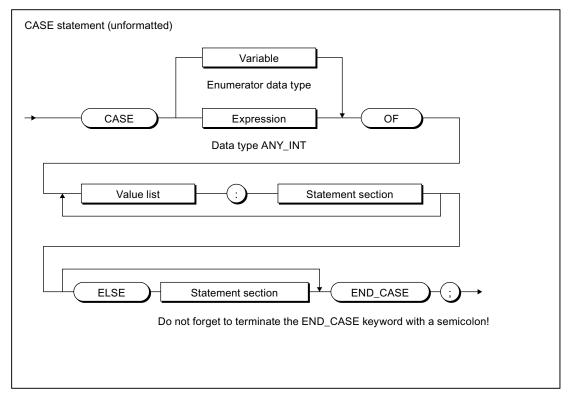


Figure A-98 CASE statement

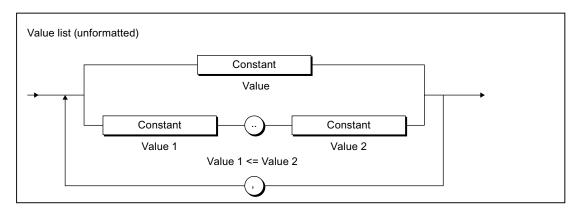


Figure A-99 Value list

Repetition statements and jump statements

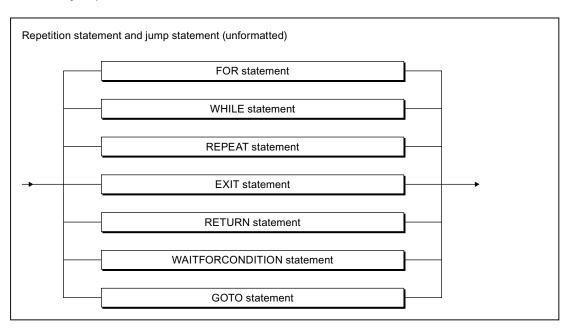


Figure A-100 Repetition statement and jump statements

A.1 Formal Language Description

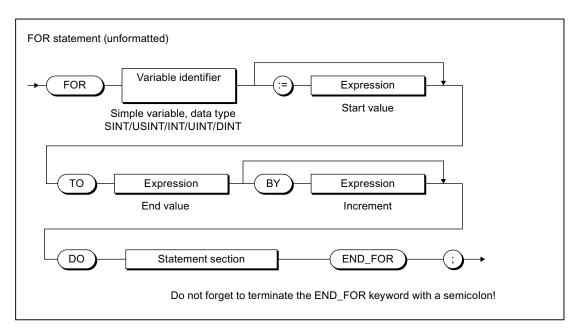


Figure A-101 FOR statement

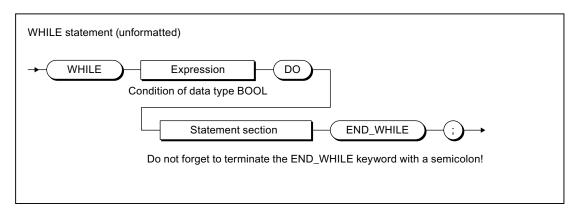


Figure A-102 WHILE statement

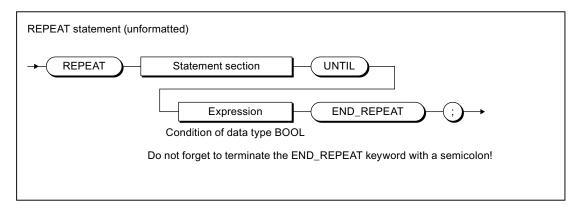


Figure A-103 REPEAT statement

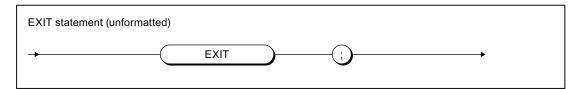


Figure A-104 EXIT statement

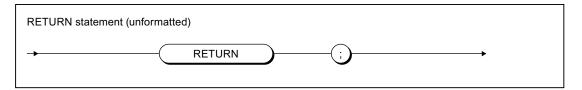


Figure A-105 RETURN statement

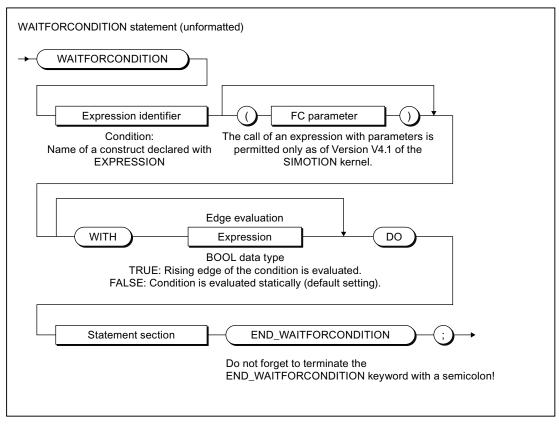


Figure A-106 WAITFORCONDITION statement

A.1 Formal Language Description

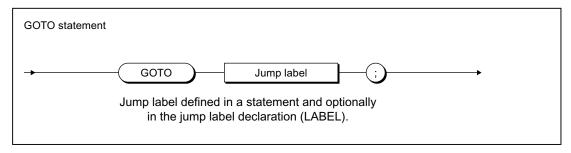


Figure A-107 GOTO statement

This section provides an overview of the compiler error messages and their correction.

A.2.1 File access errors (1000 – 1100)

Table A- 9 File access errors (1000 – 1100)

Error	Description
1000	A read/write error has occurred on file access.
1001	Unable to load the file with the plain text error messages; cannot output error message texts. Please refer to the online help using the error number!
1002	The created code could not be stored. Please close some windows and recompile!
1003	A read/write error has occurred on opening the file. Please close the application and try again!
1100	The option for stating a preprocessor definition contains an invalid identifier as the defined token. The correct syntax of the call option is: -D identifier[=[text]]
	Examples:
	 -D myident // Definition of myident; this can be queried using #ifdef.
	 -D myident= // myident is defined as empty character string
	 -D "myident=This is a text" // myident is defined as character string 'This is a text'. The quotation marks only have to be used if the replacement text contains a blank.

A.2.2 Scanner errors (2001, 2002)

Table A- 10 Scanner errors (2001, 2002)

Error	Description
2001	The specified character is illegal.
2002	The specified identifier contains illegal characters or combinations of characters. According to IEC 61131, an identifier must start with a letter or an underscore. Any number of letters, digits, or underscores may follow, but no more than one underscore in a row.

A.2.3 Declaration errors in POU (3002 – 3027)

Table A- 11 Declaration errors in POU (3002 – 3027)

Error	Description
3002	Keyword "IMPLEMENTATION" to identify the code section of the load unit is expected.
3003	The specified declaration block is not permitted in this context.
3004	The VAR, VAR_INPUT, VAR_OUTPUT, VAR_IN_OUT, VAR CONSTANT variable declaration blocks are permitted just once for each POU.

Error	Description
3005	TASK statement: The task link has already been made in the source file for the specified task. Further task linking not possible.
3006	Incorrect stack size for task specified. Only positive integers are permitted.
3007	The specified identifier must be a task identifier; see task configuration.
3008	The specified identifier must be a program identifier. The declaration is made in the statement PROGRAM xx END_PROGRAM.
3009	The EXPRESSION keyword must be followed by an identifier. The declaration is made in the statement EXPRESSION xx END_EXPRESSION.
3010	The specified identifier is not an EXPRESSION identifier. Check whether the declaration was made using the statement EXPRESSION xx END_EXPRESSION.
3011	The TASK statement is not permitted in the unit. Use the task configuration in the Workbench.
3012	The specified identifier has already been declared at another position. It cannot be used again as a function identifier.
3013	The specified identifier has already been declared at another position. It cannot be used again as a function block identifier.
3014	The UNIT statement is expected. The following forms are permissible:
	UNIT myunit;
	UNIT myunit : dvtype;
	The UNIT statement is only required when compiling at the ASCII file level. It is optional when the compiler is called from the Workbench.
3015	The source file is not ended with END_IMPLEMENTATION. Observe the structure for a source file!
3016	No further statements may be specified after keyword END_IMPLEMENTATION.
3017	The task declaration is not ended with END_TASK. Observe the structure for a source file!
3018	The POU declaration is not ended with END_FUNCTION, END_FUNCTION_BLOCK, or END_PROGRAM. Observe the structure for a source file!
3019	A POU starting with keywords FUNCTION, FUNCTION_BLOCK, or PROGRAM is expected.
3020	The task linking statement is expected. Configuration: TASK tname END_TASK;
3022	The keyword INTERFACE is expected. See the structure for a source file.
3023	Keyword INTERFACE or IMPLEMENTATION is expected. See the structure for a source file.
3024	Syntax error in TASK statement. Correct structure: TASK tname END_TASK;
3025	The specified identifier has already been declared at another position. It cannot be used again as a program identifier.
3026	The WAITFORCONDITION statement cannot be used recursively. An attempt was made to use a WAITFORCONDITION statement a second time within a WAITFORCONDITION statement. This is not possible.
3027	An attempt was made to insert a WAITFORCONDITION statement within an EXPRESSION END_EXPRESSION block. This is not possible. The WAITFORCONDITION statement cannot be used within an expression.

A.2.4 Declaration errors in data type declarations (4001 – 4051)

Table A- 12 Declaration errors in data type declarations (4001 – 4051)

Error	Description
4001	The specified identifier is a standard function identifier that cannot be overwritten. Choose a different identifier.
4002	The specified identifier has already been used. Use as a type identifier is not possible. Choose a different identifier.
4003	The specified identifier has already been used. Use as a constant identifier is not possible. Choose a different identifier.
4004	The specified initialization value has an incorrect format. Choose the initialization value that corresponds to the data type declaration.
4005	Syntax error in type declaration.
4006	Syntax error in the structure element specification in the structure declaration.
4007	Syntax error in declaration of an ARRAY data type.
4008	Syntax error in the identifier list specification. The identifiers must be separated by commas.
4009	The specified constant identifier has been assigned different values. This occurs when enumeration data types are declared. Identical enumeration elements in different enumeration data types must be located in the same position in the type declaration.
4010	The specified type identifier is not exported from the source file, although the POU in which it is used, is exported. Use a different data type or declare the data type in the implementation section.
4011	A constant declaration requires the specification of an initialization value. Example: x : DINT := 5;
4012	The specified data type must be declared outside the POU. For VAR_INPUT, VAR_OUTPUT, and VAR_IN_OUT, the type identifiers must not be declared locally in the POU, as they must also be known outside the POU for parameter transfer purposes.
4013	The specified value is used several times in the enumeration data type. The values in the enumeration data type must differ, however.
4020	The specified identifier has already been used as a data type identifier. However, the definition differs from the current definition. This is not permitted.
	Either choose a different identifier or adapt the type definitions. If this message appears on loading libraries or technology packages, you can use namespaces here too (e.g. USELIB mylib AS Namespace_1).
4050	The data type or variable declaration creates a data type that is larger than the specified maximum permissible data size.
4051	The variable declaration requires a memory area that is larger than the specified maximum permissible memory size.

A.2.5 Declaration errors in variables declarations (5001 – 5509)

Table A- 13 Declaration errors, variables declarations (5001 – 5509)

Error	Description
5001	The specified constant value causes the value range to be exceeded and cannot be converted to the requested type.
5002	The specified identifier has already been used. Use as a variable identifier is not possible. Choose a different identifier.
5003	Syntax error in variable declaration.
5004	The specification of a data type is expected (simple or derived data type).
5005	The specified constant value has the wrong data type or causes the value range to be exceeded.
5006	Check the number of initialization values for array initialization.
5007	Syntax error in the specification of the time and date literals.
5008	A function block instance cannot be created at the specified position. For example, FB instances cannot be created in functions. In addition, output parameters (VAR_OUTPUT) of function blocks cannot be FB instances.
5009	The data type specified in the declaration cannot be applied to the variable with absolute address. An integer or bit data type with matching bit width must be used.
5010	An attempt was made to assign a memory address to a variable. This is not possible at the specified position. Use this assignment only within the VAR_GLOBAL declaration of a unit or within the VAR declaration of a PROGRAM.
5012	The specified variables cannot be preassigned an initialization value.
5014	Incorrect initialization of a data structure. The initialization value for a component was specified more than once.
5016	The initialization of variables and data types with technology objects defined in the project is not possible. Technology objects are themselves variables and so cannot be used for the initialization.
5100	The specified variables cannot be preassigned an initialization value.
5110	Special characters can be specified via \$ in the following way: \$\$, \$', \$L, \$N, \$P, \$R, \$T. Moreover, the numeric value of a character can be specified via \$xx, whereby xx stands for the two-digit hexadecimal specification of the character code.
5111	The special character can only be specified via \$ This affects \$L, \$N, \$P, \$R, \$T
5112	Multi-line character string constants are not permitted. To produce a new line in the output, use the appropriate special character in the character string, e.g. \$N, \$R\$L.
5200	The data type definition contains a recursion, either directly or indirectly. This is not permitted. Do not use this data type at the position concerned.
5201	The function call creates a recursion, either directly or indirectly. This is not permitted. Do not call the function at the position concerned.
5500	The specified jump label identifier was already defined. Choose a different name.
5501	The specified jump label identifier has not been defined. Include this identifier in the LABEL declaration.
5502	The jump label identifier has been assigned more than once. However, each jump label can only be used once as a label.
5503	The jump label is specified as a jump destination, but the associated label is missing.
5504	No jumps are possible in subordinate control structures (e.g. WHILE loops). The specified jump label cannot be used at this position.

Error	Description
5505	No jumps are possible in subordinate control structures (e.g. WHILE loops). The specified jump destination cannot be reached.
5506	No jumps are possible in WAITFORCONDITION blocks. The specified jump label cannot be used at this position.
5507	No jumps are possible in WAITFORCONDITION blocks. The specified jump destination cannot be reached.
5509	Jump labels cannot be used within a CASE statement. The syntax does not allow any differentiation between a jump label and the value list of the CASE statement.

A.2.6 Errors in the expression (6001 - 6201)

Table A- 14 Errors in the expression (6001 - 6201)

Error	Description
6001	Syntax error: A statement terminated with a semicolon is expected, e.g. a := b*c;
6002	Syntax error: An expression is expected, e.g. x < y .
6003	The specified identifier is no variable identifier. You must specify a variable identifier. Check whether the indicated identifier is covered.
	Up to and including V4.0, access to global device identifiers was possible within a program or function block of the same name despite warning 16021.
6004	The index for array access must be the DINT data type. Perform a suitable type conversion or use another expression.
6005	Type conflict in the expression. One of the operands cannot be converted to the data type of the calculation, or the result assignment produces a type conflict.
6006	The specified variable cannot be accessed. Therefore it cannot be used in the expression. Possible causes:
	Variable cannot be read.
	 Attempt to access a local variable of a function or function block from outside.
6007	Cannot write specified variable. A value assignment is not possible.
6008	The specified function does not supply a return value. An application in the expression is therefore not possible (function declared with a return value of VOID).
6009	The specified identifier does not refer to a function or a function block instance. Therefore it cannot be used as function identifier.
6010	The specified identifier is not included as an input parameter (VAR_INPUT) or in/out parameter (VAR_IN_OUT) in the declaration of the POU (function or function block). It cannot be used in the POU call.
6011	The number of function arguments in the call differs from the declaration, or the call parameters required are missing in the call.
6012	RETURN is not permitted syntactically at this position. RETURN may only be used in functions.
6013	EXIT is not permitted syntactically at this position. EXIT can only be used within FOR, WHILE, and REPEAT.
6014	The specified index value is outside the array limits. Only index values that match the array declaration are permissible.

Error	Description
6015	The specified task control command cannot be applied to the task. It is not allowed for this type of task.
6016	The specified task is deactivated in the execution system. It must be enabled before it can be used.
6017	Syntax error on specifying programs within a task. The programs must be listed by name and separated by commas.
6018	The specified identifier does not refer to a PROGRAM. Therefore it cannot be used as a program identifier.
6019	Multiple assignment of program to task. Only one assignment is possible.
6020	Syntax error on specifying directly displayed variables. Inputs must have the syntax %lx.y and outputs the syntax %Qx.y.
6021	The specified byte offset of the directly displayed variables lies outside the permissible address space.
6022	The specified byte offset of the directly displayed variables lies outside the permissible address space. Values 0 to 7 are permissible.
6023	The return value of the function was not assigned. An assignment is however imperative.
6024	A variable with the specified identifier is not included in the task start information.
6025	The condition variable and condition values of a CASE statement must be of the data type SINT, INT, DINT, USINT, UINT or UDINT. It must be possible to implicitly convert the condition values to the data type of the condition variables.
6026	The specified message identifier is not contained in the message configuration. Switch to the message configuration and add the identifier.
6027	System variable access is only possible directly by means of a technology object reference. Access by means of a structure or array is not possible. Create a local variable of type TO and assign the TO reference to this variable. You can then access the required system variable by means of this local TO variable.
6028	Type conflict in expression at specified operation. One of the operands cannot be converted to the data type of the calculation, or the result assignment produces a type conflict. The specified data type in the expression is expected.
6029	The specified function parameter does not have a default value, so it is imperative to specify a value when the function is called.
6030	An attempt was made to transfer an expression to an in/out parameter (VAR_IN_OUT). This is not possible. User variables must be specified as in/out parameters.
6031	An attempt was made to transfer a system variable (TO, I/O direct access) to an in/out parameter (VAR_IN_OUT). This is not possible. User variables must be specified as in/out parameters.
6032	An attempt was made to transfer a variable in the process image to an in/out parameter (VAR_IN_OUT). This is not possible. User variables must be specified as in/out parameters.
6033	An attempt was made to transfer a variable with a non-matching data type to an in/out parameter (VAR_IN_OUT). However, an Implicit type conversion is not possible. User variables with the correct data type must be specified as in/out parameters.
6034	An attempt was made to transfer a read only variable to an in/out parameter (VAR_IN_OUT). This is not possible. In/out parameters must be read/write.
6035	An attempt was made to transfer a constant to an in/out parameter (VAR_IN_OUT). This is not possible. In/out parameters must be user variables.

Error	Description
6036	An operation is applied to a constant. The value of the constant is outside the definition range for the function. Examples are:
	 Application of SQRT to a negative number.
	 Use of logarithmic functions on a number <= 0.
	 Use of ASIN or ACOS on a number outside the interval [01]
6037	An attempt was made to divide a constant by zero. This operation is not permitted.
6038	The specified function parameter occurs more than once in the argument list.
6039	The specified POU (function or function block) cannot be used. Possible causes:
	 The definition of the POU in the implementation section is missing. Only the prototype was specified in the interface section.
	 The POU is fully defined only after its use (e.g. call, instance declaration). If necessary, move this POU in the program source before the POU in which it is used.
	 An instance of the function block cannot be declared as unit variable in the same program source in which this function block is defined.
6040	Only simple variables may be used as semaphores; indexing is not possible.
6041	The message function requires an auxiliary value of the specified data type. Type conversion is not possible.
6042	The message function requires that you specify a message number. The specified message number is invalid.
6050	Type conflict in expression at specified operation/variable. One of the operands cannot be converted to the type of the calculation, or the result assignment produces a type conflict. A conversion between source file type and target type is not possible.
6051	The expression contains a type conflict for the specified operation. One of the operands cannot be converted to the data type of the other operand to perform the calculation, or the operand data types are not permitted for this operation.
6052	Type conflict in the expression. The specified data type cannot be used for the operation (see marshalling functions).
6053	The expression contains a type conflict for the specified operation. This operation is not permissible on the specified data type.
6054	Type conflict in the expression. The specified variable cannot be used as indexed array variable.
6060	At the function call, there is a mixture of assignments of function arguments and setting parameters. Use one form of the function call. Example:
	• f (x, y); or
	• f (in1 := x, in2 := y);
6061	The specified parameter of the function or the function block is an in/out parameter. Consequently, a variable must be assigned when the POU is called.
6062	The specified identifier cannot be used as a function argument. Only variables from the declaration blocks VAR_INPUT and VAR_IN_OUT are permitted.
6063	The specified identifier cannot be used as a function argument. Only variables from the declaration blocks VAR_INPUT and VAR_IN_OUT are permitted.
6070	Access to configuration data is only possible for variables that have been specified completely. Append the name according to the configuration data for the selected technology object.
6071	Access to configuration data is only possible for variables that have been specified completely. Therefore, array indices, which cannot be resolved until runtime, may not be used.

Error	Description
6080	The specified variable is no input or output variable that can be directly accessed. Such a variable must be declared in the I/O container of the respective device; it must have the syntax PI* or PQ*.
6100	The specified construct can only be compiled if the device type is set. Add the device type to the unit statement or set the device type in the program container.
6110	The specified construct cannot be used in libraries.
6111	The specified construct cannot be used in libraries.
6112	The specified construct cannot be used in libraries.
6113	Access to technology objects and devices is not allowed in libraries.
6114	A function block from a different source of the same library has been used. This is only possible within a library if the declaring source is compiled with the "Permit forward declarations" compiler setting activated.
6130	The specification of an interval is not permissible for the data type indicated in the CASE statement.
6140	The specification of a constant in ENUM_TO_DINT requires specifying the data type in the form of enum_type#value.
6150	The specified bit offset lies outside the valid range for the specified data type.
6160	The specified array data type without a defined length is only permitted when VAR_IN_OUT parameters are declared in functions and function blocks.
6200	Only for "Permit language extensions" compiler option (-C lang_ext):
	The called PROGRAM contains instance data (VAR END_VAR declaration block) stored in the user memory of the assigned task. This means a call of the PROGRAM from another POU is not possible. Compile the source file with the "Create program instance data only once" compiler option (-C prog_once) or remove the instance data.
6201	Only for "Permit language extensions" compiler option (-C lang_ext):
	The call of a PROGRAM is not supported in functions. Such calls can be made only in function blocks or another PROGRAM.

A.2.7 Syntax errors, errors in the expression (7000 - 7014)

Table A- 15 Syntax errors, errors in the expression (7000 - 7014)

Error	Description
7000	A syntax error has occurred. Possible causes:
	 Incorrectly ended control structures (e.g. END_IF missing)
	Statements not terminated with ;
	Missing brackets
7001	The specified identifier does not refer to a constant. Please enter one constant per value or identifier.
7002	A signed integer is expected. The integer can be of data type SINT, INT, or DINT.
7003	When specifying the interval, the initial value must be less than or equal to the end value. This applies to the declaration of arrays and the specification of the interval in CASE selection conditions.

Error	Description
7004	An initialization value is expected. The value must be a constant. Constants can be assigned as follows:
	Directly per value
	Symbolically via a preceding constant declaration
	 As an expression containing constants only
7005	If identical data types are to be initialized in different sources, this requires an identical initialization value too. Adapt the initialization values.
7009	An expression that supplies data type BOOL is expected as condition for WHILE, REPEAT, and IF. This can be specified as a variable of data type BOOL or via a comparison expression. You can also specify a function with a return value of data type BOOL.
7010	A syntax error has occurred. Possible causes:
	 Incorrectly terminated control structures (e.g. END_IF missing)
	Statements not terminated with ;
	Missing brackets
7011	A syntax error has occurred. Possible causes:
	 Incorrectly terminated control structures (e.g. END_IF missing)
	 Statements not terminated with;
	Missing brackets
7012	A syntax error in the statement, that starts at the specified line, has occurred. Possible causes:
	 Incorrectly terminated control structures (e.g. END_IF missing)
	 Statements not terminated with;
	Missing brackets
7013	A syntax error has occurred. An illegal construct is being used.
7014	A syntax error has occurred. Possible causes:
	 Incorrectly terminated control structures (e.g. END_IF missing)
	Statements not terminated with ;
	Missing brackets

A.2.8 Error when linking a source file (8001, 8100)

Table A- 16 Error when linking a source file (8001, 8100)

Error	Description
8001	The specified POU has been exported to the INTERFACE section, but an IMPLEMENTATION section is missing. Either delete the export statement or specify a valid implementation.
8100	The maximum size of the data area that can be reached using HMI is 65536 bytes. This limit has been exceeded with the specified variable. All subsequent variables cannot be reached either.

A.2.9 Errors while loading the interface of another UNIT or a technology package (10000 - 10101)

Table A- 17 Errors while loading the interface of another UNIT or a technology package (10000 - 10101)

Error	Description
10000	The specified unit has an invalid file format. Probably, the unit was created using an older version of the compiler or compiled using incompatible options. If a unit is involved, it should compiled first. Then repeat the current compilation. If a package is involved, a newer version should be installed.
10001	The unit name has an invalid format. The rules for identifiers in ST are also true for unit names; the following restrictions apply to their length:
	 Up to Version V4.0 of the SIMOTION Kernel: 8 characters.
	 As of Version V4.1 of the SIMOTION Kernel: 128 characters.
10002	Error while loading the interface of another UNIT, a library or technology package. The specified identifier is contained in two different imported units, libraries or technology packages.
	 Remove a unit, library or technology package from the import list or
	 Establish uniqueness between the identifiers in imported units, libraries or technology packages. Change the exporting units in the interface section or specify a namespace for a library or a technology package (USELIB AS namespace; USEPACKAGE AS namespace;).
10003	The specified data type has an invalid memory layout. Probably, the unit was created using an older version of the compiler or compiled using incompatible options. If a unit is involved, it should compiled first. Then repeat the current compilation. You can also perform "Save and recompile everything".
	If a package is involved, a newer version should be installed.
	If the error persists, inform the support department.
10004	The exported identifiers of the specified unit could not be loaded. Close some applications and try again.
10005	A recursion was detected on loading packages. The specified package has already been loaded with USEPACKAGE and cannot be specified a second time.
10006	A recursion was detected on loading the unit. The specified unit has already been loaded with USES and cannot be specified a second time.
10007	The maximum number of imported units which can be referenced in a unit was exceeded. A maximum of 223 imported units per load unit are permissible. Both units imported directly with USES and indirectly imported units are counted.
10008	The number of imported packages that can be referenced in a unit has been exceeded. A maximum of 127 imported packages per load unit are permissible.
10009	The specified package is used in the unit, but it is not available on the device. This error message occurs when you compile with the "implicit package utilization" option and have programmed a USEPACKAGE statement that has a different content than the packages specified on the device.
10010	The specified package is used in Unit a but not in Unit b. This error message occurs when different packages have been specified with USEPACKAGE in units that reference each other with USES. Correct the USEPACKAGE statements.
10011	The specified unit is used directly or indirectly by itself via one or more units. Correct the USES statements.

Error	Description
10012	The specified unit is imported directly or indirectly into several units in different compilation versions. Recompile all units that reference the specified unit in the USES statement.
10013	The specified unit has not yet been compiled, or an error occurred during the last compilation. Compile this unit first to ensure successful compilation.
10014	The type of specified technology object (TO) is not supported by the package specified previously during compilation with USEPACKAGE. Use a package that contains the TO type.
10015	The maximum number of technology objects (TO) which can be referenced in a unit was exceeded. A maximum of 65535 TOs can be referenced.
10016	The device type parameter is not available. If the unit to be compiled is not to be assigned to a device, use the statement UNIT xx : dvtype;
10017	The device type has not been specified uniquely. In the unit, the statement UNIT xx: dvtype; specifies a different device type than the one determined via the assignment of the unit to the device.
10018	The specified unit could not be found. Check whether the unit name is available in the PROGRAM container of Workbench or whether the specified file is contained in the current working directory (only u7bt00ax - command line).
10019	The specified technology package could not be found. Observe the preceding error outputs.
10020	Error occurred while loading the technology package. Observe further error outputs.
10021	The technology package is used in the specified source file, however, it is not selected on the device. Correct the USEPACKAGE statement, or select the technology package on the device.
10022	The specified technology package is being used with different versions. Correct the settings for the technology package selection on the device and, if required, in the library. Only one version of a technology package can be used on a device.
10024	The specified technology package does not contain any components which can be used in the programming environment. Therefore, it cannot be used in the USEPACKAGE statement either.
10025	The specified identifier is not an identifier for a valid or an installed technology package. Therefore, it cannot be used in the USEPACKAGE statement either.
10030	The device type has not been specified uniquely. In the unit, the statement UNIT xx: dvtype; specifies a different device type than the one determined via the assignment of the unit to the library container.
10031	The specified library is used directly or indirectly by itself via one or more libraries. Correct the USELIB statements.
10032	The specified library could not be found. Check your project.
10033	A recursion was detected on loading the library. The specified library has already been loaded with USELIB and cannot be specified a second time.
10034	The specified library is not completely compiled. Possible causes:
	The library has not yet been compiled.
	 The library has not been compiled for all device types specified for the library container (e.g. in project-wide compilation).
	An error occurred in the last compilation. First a graph this library in this idea the (a graph and a graph).
10005	First compile this library individually (accept and compile).
10035	The specified library could not be found. Check whether the library name is available in the Workbench project or whether the specified file is contained in the current working directory (only u7bt00ax command line).

Error	Description
10036	The specified package is used in the source file, but it is not available in the library. Libraries are generally compiled against the package versions specified in the library container. You have programmed a USEPACKAGE statement that has a different content than the packages specified in the library. Either select the correct package version or remove the USEPACKAGE statement from the source file.
10037	The code variant for the current device type is not selected for the specified library. This means this library cannot be used. Activate the code variant for this library.
10038	A DCC library can only be used in the DCC. It is not permissible to integrate such a library into different programming languages.
10100	The specified type of a technology object is contained in several packages that were referenced by the source file. Please choose the technology package that meets your requirements.
10101	The specified technology object is not compatible with the types of technology objects supported by the loaded packages Update the package or change the type of technology object.

A.2.10 Implementation restrictions (15001 - 15700)

Table A- 18 Implementation restrictions (15001 - 15700)

Error	Description
15001	The specified construct is not supported by the current version of the compiler.
15002	The currently selected device does not support the specified function. Select a different device version if you want to use this function. To do so, replace the CPU in the hardware catalog and, if necessary, update the firmware.
15003	The specified identifier is a keyword that is not supported and therefore cannot be used as user-specific in order to ensure compatibility with later compiler versions.
15004	The specified identifier denotes a standard function that is not supported and cannot be used as user-specific identifier in order to ensure compatibility with later compiler versions.
15005	The specified identifier denotes a non-supported standard function and cannot be used as user- specified identifier in order to ensure compatibility with later compiler versions.
15006	The specified construct can only be used in source files generated with MCC. Usage in ST is not possible.
15007	A source/library/package is used in the implementation section either directly or indirectly without specifying a namespace. In the interface section, it is used with a namespace. Solve this conflict by specifying a namespace in the interface section for the specified source/library/package.
15070	The specified construct does not conform to the language standard; however, for compatibility reasons, it is supported for old platforms. Convert the usage to the specified alternative.
15152	A USES, USELIB, or USEPACKAGE statement was found in a source file section hidden by conditional compilation. This is not permitted. Source file sections that contain these statements cannot be complied conditionally.
15153	The specified definition is not considered during code generation. It is not possible to define keywords differently.
15154	It is not permitted to apply a line comment and to use multi-line comments in the definition section.

Error	Description
15200	The specification of a bit offset for a bitstring variable requires the "Permit language extensions" compiler option (-C lang_ext).
15700	The specified construct is not supported by the version of SIMOTION SCOUT into which conversion is to be performed.

A.2.11 Warnings (16001 - 16700)

You can control the output of warnings and information:

- In the global compiler settings (Page 56)
- In the local compiler settings (Page 59)
- In an ST source file by specifying the following attribute (Page 294) within a pragma (Page 289): { _U7_PoeBld_CompilerOption := warning: n:on } or { _U7_PoeBld_CompilerOption := warning: n:off }, where n is the warning class or the number for the warning or information.

You can also redefine individual warnings and information as errors:

• In an ST source file by specifying the following attribute (Page 294) within a pragma (Page 289): { _U7_PoeBld_CompilerOption := warning: n:err }, where n is the number for the warning or information.

Table A- 19 Warnings (16001 - 16700)

Error	Description
16001	(Warning class: 0)
	Only in conjunction with the "Selective Linking" compiler option. The specified function, the function block, or the program are neither exported nor called in the current unit. No code is generated.
16002	(Warning class: 0)
	Only in conjunction with the "Selective linking" compiler option. The specified unit does not contain any exported PROGRAM nor any task link. No code is generated for the unit.
16003	(Warning class: 2)
	The operands of the comparison operation do not contain any explicit type definition. The data type listed in the comparison can be seen in the warning message issued. Specify the data type of the used constants explicitly with <type>#<value>.</value></type>
16004	(Warning class: 2)
	The specified type conversion may cause the variable value to change due to the reduced display width or inadequate accuracy of the target data type.
16005	(Warning class: 2)
	During type conversion, the dependency of the variable value can cause the sign to change.
16006	(Warning class: 2)
	The specified value will be rounded to the next displayable value due to insufficient display width.
16007	(Warning class: 2)
	A loss of accuracy occurred during type conversion. Not all decimal places are considered.

Error	Description
16008	(Warning class: 2)
	A loss of accuracy occurred during initialization of the specified variables. The constant will be converted to the specified data type. Not all decimal places are considered.
16009	(Warning class: 0)
	Only in connection with compiler option Selective Linking. The specified unit does not contain any exported PROGRAMs or any task linking. Unable to access unit code. Unable to call relevant POU.
16010	(Warning class: 0)
	Specified program not exported to unit; therefore unable to use it in configuration of the execution level.
16011	(Warning class: 0)
	The source file does not contain any exported global variables. No data are loaded to the target system.
16012	(Warning class: 0)
	The specified source file name was taken over from the PROGRAMS container of the selected device. The identifier of the source file in the UNIT statement was ignored.
16013	(Warning class: 2)
	Because of the marshalling function, the specified data type is not portably convertible. Only use SIMOTION devices in connection with this data type, or perform an explicit conversion of the data
	type.
16014	(Warning class: 2)
	With the specified operation, a data type conversion is performed between signed and unsigned. Because the bit string is adopted in this case, the resulting numerical value can differ from the specified value.
16015	(Warning class: 2)
	For the assignment of the character string constants to the variables, only part of the character string constants is transferred, because the length of the variable is insufficient to accept all characters.
16016	(Warning class: 2)
	The operands in the expression do not contain any explicit type definition. The data type of the operation is determined by specifying the values. The resulting data type in which the expression is calculated can be seen in the issued warning message. To define the data type:
	 Specify the data type of the used constants explicitly with <type>#<value>.</value></type>
	Use an explicit data type conversion.
16017	(Warning class: 2)
	The operands in the expression contain only constants. The data type of the operation can be determined by specifying the data type (in the form <type>#<value>) or explicit data type conversion.</value></type>
	This output is used for finding problems, in particular, for the use of symbolic constants, because the data type of the operation cannot normally be determined easily.
16018	(Warning class: 2)
	The data type of the comparison operation is defined using the value of a constant that has a larger value range than the contained variable. The comparison is performed with the data type of the constant.

Error	Description
16020	(Warning class: 1)
	The declaration hides the specified identifier, which has been globally defined in its own source file or an imported source file. Access to the global identifier is no longer possible from the POU where this identifier is declared locally.
16021	(Warning class: 1)
	The declaration hides the specified identifier, which is defined on the device. You can access the global device identifier with _device. <name>.</name>
16022	(Warning class: 1)
	The declaration hides the specified identifier, which is defined in the project (e.g. technology object or device). You can access the global project identifier with _project. <name>.</name>
16023	(Warning class: 1)
	The declaration hides the specified identifier for the data type of a technology object. Access to the data type identifier is no longer possible.
16024	(Warning class: 1)
	The declaration hides the access to the technology object on the device. You can access this TO with _to. <name>.</name>
16025	(Warning class: 1)
	The declaration hides the IEC standard function with the identical name. Access to this function is no longer possible in the current context.
16026	(Warning class: 1)
	The specified identifier is reserved by SIEMENS for potential extensions. The use of this identifier can cause compiler errors in later versions. If you want to avoid this, change this identifier.
16027	(Warning class: 1)
	The specified identifier, which is reserved for access to I/O qualities, is already assigned on the device. This means that I/O qualities cannot be accessed.
16030	(Warning class: 1)
	A label has been specified several times in a CASE statement. Only the first label is ever evaluated. Other specifications have no effect.
16102	(Warning class: 3)
	The option for output of code for the program status diagnosis function is ignored because no debug information was generated. Output of debug information was deactivated via compiler options.
16103	(Warning class: 3)
	The option for outputting code at the library for the program status diagnosis function is ignored. The code for program status is generated as defined in the option in the individual source files.
16113:	(Warning class: 3)
	The pragma contains a syntax error in an attribute declaration. The valid syntax is as follows: := ;
16150	(Warning class: 7)
	A new definition has been made for the specified identifier. Consequently, the previous definition is invalid.
	This warning enables the work of the preprocessor to be tracked.
16151	(Warning class: 7)
	An attempt has been made to delete the definition of the specified identifier with #undef. However, the identifier is not defined or the definition is already deleted.
	This warning enables the work of the preprocessor to be tracked.

Error	Description
16152	(Warning class: 7)
	The specified definition is not considered during code generation. This may be caused by the preprocessor being deactivated for the compiled source.
16153	(Warning class: 7)
	The preprocessor is not active in the current source, even though preprocessor statements are used. Activate the preprocessor or remove the statements.
16154	(Warning class: -)
	The preprocessor cannot be used to control the contents of USEPACKAGE, USELIB, and USES statements. It is no longer possible to automatically determine the dependencies between sources for the "Save project and compile changes" and "Save project and recompile all" functions.
16170	(Warning class: -)
	The definitions from sources imported using USES are not considered during code generation.
16171	(Warning class: -)
	The definition from the specified source imported using USES could not be loaded. Compile the specified source file beforehand.
16200	(Warning class: 4)
	The use of a semaphore requires a global variable to enable access to it from a different task. Local task operations do not have to be blocked via semaphores.
16210	(Warning class: 4)
	The basis of the exponential function (EXPT standard function or ** operator) is negative. The operation can be executed at run time only under the following conditions:
	1. It can be used on a device with a version of the SIMOTION kernel as of V4.1.
	2. The exponent is an integer.
	The ExecutionFaultTask will be initiated for non-integer exponents or for use on a device with a version of the SIMOTION kernel up to V4.0. The program will be aborted here.
16220	(Warning class: 4)
	The condition of an IF statement, WHILE statement or REPEAT statement is a constant expression.
16230	(Warning class: 4)
	The expression with the specified values does not cause any change to the result; optimized code will be created.
16240	(Warning class: 4)
	The expression with the specified values exceeds the definition range of the operation. The result may be incorrect.
16300	(Warning class: 5)
	The auxiliary value has a data type that cannot be converted to the data type configured for the message.
16301	(Warning class: 5)
	The specified auxiliary value is not evaluated during output of the message.
16302	(Warning class: 5)
	The data type of the auxiliary value cannot be determined from the message configuration. The specified data type is used.
16303	(Warning class: 5)
	No auxiliary value has been specified for the function although the message configuration requires such a value. A default value of the corresponding data type was added.

Error	Description
16304	(Warning class: 5)
	An alarm accompanying value is specified using a constant or a constant expression. The resulting data type of the alarm accompanying value can be seen in the issued warning message. To define the data type:
	 Specify the data type of the used constants explicitly with <type>#<value> or</value></type>
	Use an explicit data type conversion.
16400	(Warning class: 6)
	A global variable has been declared in a library. This may mean that the library cannot be used more than once.
16420	(Warning class: 6)
	The return value has not been assigned within the function. If such a function is called, it returns a random value.
16421	(Warning class: 6)
	A variable that has neither been assigned nor read in the code has been declared.
16450	(Warning class: –)
	A global variable has been created in the retentive memory range. This declaration is not permissible at the specified position.
16451	(Warning class: –)
	The initialization of large arrays with values other than 0 causes a high data volume in the controller. This results in long load times as well as high memory utilization.
16452	(Warning class: –)
	The specified program has a large quantity of instance data to be initialized. This can lead to a runtime violation when the task is started because both the initialization code and the user code are being executed. In particular, caution is advised in the case of SynchronousTasks.
16470	(Warning class: -)
	The specified construct does not conform to the language standard; however, for compatibility reasons, it is supported for old platforms. Convert the usage to the specified alternative.
16600	(Warning class: 6)
	The specified variable is not contained in the initialization list. The default initialization value is used.
16601	(Warning class: 6)
	The specified variable is not contained in the initialization list. The default initialization value is used.
16602	(Warning class: 6)
	The specified variable is not contained in the initialization list. The default initialization value is used.
16603	(Warning class: 6)
	The specified function block does not contain any instance data and, as a result, has a size of 0 bytes. When transferred as a non-dimensional array for referencing purposes, the size of the element is defined as 1 element.
16700	(Warning class: 3)
	The SIMOTION device can also be processed with previous versions of the SIMOTION SCOUT. The specified construct is not supported by all the earlier versions of the compiler.

A.2.12 Information (32010 - 32653)

You control this output of information together with the warnings (Page 419):

Table A- 20 Information (32010 - 32653)

Error	Description
32010	(Warning class: 6)
	The specified jump label identifier has been declared but not used.
32020	(Warning class: –)
	The specified variable was declared globally in this source file or in another source file with the indicated data type.
	This information helps when searching for the cause of compilation errors. It is issued together with error messages.
32021	(Warning class: –)
	The specified variable was declared on the device as an I/O variable, a global device variable, or a system variable.
	This information helps when searching for the cause of compilation errors. It is issued together with error messages.
32022	(Warning class: –)
	The specified variable was declared in the project as a global identifier.
	This information helps when searching for the cause of compilation errors. It is issued together with error messages.
32023	(Warning class: –)
	Until now, no valid declaration has been found for the specified identifier.
	This information is issued together with error messages.
32024	(Warning class: 0)
	The specified variable has been declared as a global identifier in the current unit or in an importing unit.
	This information helps when searching for the cause of compilation errors. It is issued together with error messages.
32030	(Warning class: 0)
	The specified array initialization does not conform to IEC 61131-3. For portable programs, the array initialization values should be placed into square brackets. Example of field initialization in compliance with the standard:
	x : ARRAY [0 to 1] OF INT := [1, 2];
32050	(Warning class: 0)
	The maximum size that can be reached via an HMI is 65536 bytes. This limit has been exceeded with the specified variable. All subsequent variables cannot be reached either.
32300	(Warning class: 1)
	A label has been specified several times in a CASE statement. Only the first label is ever evaluated. Other specifications have no effect.
32650	(Warning class: 7)
	The specified identifier will be replaced thereafter by the output text.
	This information enables the work of the preprocessor to be tracked.

Error	Description
32651	(Warning class: 7)
	The definition of the specified identifier has been deleted with #undef.
	This information enables the work of the preprocessor to be tracked.
32652	(Warning class: 7)
	The identifier will be used with the specified replacement text in the source file. Compilation takes place with the replacement text.
	This information enables the work of the preprocessor to be tracked.
32653	(Warning class: 7)
	The specified identifier will be replaced thereafter by the output text. This information appears if additional replacements are loaded with a USES statement.
	This information enables the work of the preprocessor to be tracked.

A.3 Template for Example Unit

A.3.1 Preliminary information

This appendix presents a comprehensive annotated template that you can call in the online Help. You can use it as a template for a new ST source file.

```
//(organization)
//(division / place)
//(c)Copyright 2009 All Rights Reserved
//-----
// project name: (name)
// file name: (name as soon as saved)
// library: (that the source is dedicated to)
// system: (target system)
  version: (SIMOTION / SCOUT version)
  application: (relation to project/ product/ usage)
// restrictions:
// requirements: (hardware, technological package, memory needed, etc.)
// search items: (with the purpose of browser usage)
// functionality: (that is implemented)
//----
// change log table:
  version
            date
                    expert in charge
                                     changes applied
//-----
   // All statements added between INTERFACE and END_INTERFACE/
   // Keywords are used to define which source contents
     (variables, functions, function blocks, etc.) also in other
   // sources (units) are available or exported.
   USEPACKAGE cam;
   // The technology packages to be used are known here and thus
   \ensuremath{//} made usable in the source. Technology object (TO)-specific
   // Commands can be used in this UNIT only when the
   // appropriate package has been included.
   // If a source file that uses USEPACKAGE cam is integrated via USES,
   // it will be "inherited". USEPACKAGE can then be omitted.
   // The package used in this example is "cam". However, other
   // technology packages can also be used (see documentation).
```

```
// USELIB testlib;
// If library functions are to be used in the source file, they must be made
// known in the source, too. If the library
// with the name "testlib" does not exist in the project,
// the error message
// "Error 10035, "testlib.lib" library could not be loaded"
// "Error 10032, "testlib" library could not be loaded"
// will be output.
// If libraries are not being used, this line can be
// deleted..
// USES header;
// USES is used to import contents exported from a different source
// exported content imported and made usable in "sttemp_l_de".
// If the source with the name "header" does not exist in the project,
// the error message
// "Error 10018, "header" source could not be loaded"
// will be output.
```

A.3.2 Type definition in the interface

```
// ***************
// * Type definition in the INTERFACE
// **************
VAR_GLOBAL CONSTANT
                   : REAL := 3.1415;
      ARRAY_MAX1
                   : INT := 4;
                  : INT := 4;
      ARRAY_MAX2
      COLLECTION_MAX : INT
                         := 6;
      GLOBARRAY_MAX : INT := 12;
END_VAR
// Declaration of a global constant. In the source file
// no other value can be assigned to the identifier.
// User defined variable types (UDT) are
// defined between TYPE and END_TYPE.
   ai16Dim1 : ARRAY [0..ARRAY_MAX1-1] OF INT;
   // Definition of a one-dimensional array with four array elements from
   // type INT under the name "ai16Dim1". With "ai16Dim1" as the data type
   // in all source file segments, one-dimensional arrays can now
   // be declared by type INT.
```

A.3 Template for Example Unit

```
aaDim2 : ARRAY [0..ARRAY_MAX2-1] OF ai16Dim1;
// A two-dimensional array is an array of one-dimensional arrays.
// Here a two-dimensional field with 16 elements occurs
// of the type INT under the name "aaDim2"
eTrafficLight : (RED, YELLOW, GREEN);
// Definition of enumerator "eTrafficLight" as a
// user-defined variable type. Variables of this type can
// only accept the values "RED", "YELLOW" and "GREEN".
sCollection : STRUCT
    toAxisX
                    : posaxis;
    aInStructDim1 : ai16Dim1;
    eTrafficInStruct : eTrafficLight;
                   : INT;
    i16Counter
                     : WORD;
   b16Status
END_STRUCT;
// A user-defined structure is created here. It is possible to
// combine elementary data types (here INT and WORD) or already defined
// user data types (here "arrayldim" and "eTrafficLight") into
// one structure. In addition, types
// of technology objects can also be used.
// In the example, the structure contains an element of
type // a position axis (posaxis).
// In the definition, make certain to sort the variables
// by size in increasing sequence
// (ARRAY, STRUCT, LREAL, DWORD, INT, BOOL ...)
aCollection : ARRAY [0..5] OF sCollection;
// Nesting is also possible. The type "aCollection"
// contains a field comprising six elements of type "sCollection"
```

END_TYPE

A.3.3 Variable declaration in the interface

```
// **************
// * Variable declaration in the INTERFACE
// **************
VAR_GLOBAL // In the user memory of the UNIT.
           // Also visible using HMI services.
   gaMyArray : ARRAY [0..GLOBARRAY_MAX-1] OF REAL := [3 (2(4), 2(18))];
   // Example of a declaration of a one-dimensional array without
   // previous type declaration. The initialization performed here is
   // read as follows:
   // Two elements each are initialized with the value 4,
   // two elements with the value 18. This pattern is used in the field
   // "gaMyArray" three times in succession.
   // The field elements are thus assigned as follows:
   // 4, 4, 18, 18, 4, 4, 18, 18, 4, 4, 18, 18.
   gaMy2dim : aaDim2;
   // Example of a declaration of a two-dimensional array
   gaMy1dim : ai16Dim1;
   // Example of a declaration of a one-dimensional array with
   // use of a type declaration.
   gsMyStruct : sCollection;
   // Variable of the type or with the structure of
   // user_struct.
   gaMyArrayOfStruct : aCollection;
   \ensuremath{//} The variable generated here contains a field from
   // structural elements as declared in section TYPE/END_TYPE
   //.
   gtMyTime : TIME := T#0d_1h_5m_17s_4ms;
   // ...as elementary time types and derived data types.
   geMyTraffic : eTrafficLight := RED;
   \//\ \mbox{An enumerator} of type "eTrafficLight" is created here and
   // assigned the value "RED".
   gi16MyInt : INT := -17;
   // Variables of an elementary numerical data type can
   // also be declared in variable declarations...
END_VAR
```

A.3 Template for Example Unit

```
VAR_GLOBAL RETAIN
   END_VAR
    // The variables declared with the add-on RETAIN are
    // // stored in the RETAIN data area of the hardware platform used and
    // are therefore safe from network failure.
    // The declaration of VAR, VAR CONSTANT, VAR_TEMP, VAR_INPUT, VAR_OUTPUT
   // and VAR_IN_OUT is not permissible here.
   // Variables that are defined in this section and thus exported
   // can be reimported by means of the USES "sttemp_1_de" into another source file
(UNIT)
   FUNCTION FCmyFirst;
   FUNCTION_BLOCK FBmyFirst;
   PROGRAM myPRG;
   // The function blocks (FBs),
   // functions (FCs) and programs defined in the interface part are exported
   // so that they can be used in other units.
   // Non-exported FBs and FCs can only be used in this source file
   // ("information hiding", placing in the interface only
   // what other units absolutely need).
   // A program that has not been exported cannot be assigned to any TASK
    //.
END_INTERFACE
```

Implementation

A.3.4

```
// **************
// * IMPLEMENTATION section
// **************
IMPLEMENTATION
   // In the IMPLEMENTATION section of a unit, the executable code sections
   // are stored in various program organization units (POUs).
   // A POU can be a program, FC, or FB.
   VAR_GLOBAL CONSTANT
   END_VAR
   TYPE
   END_TYPE
   // The type definition can also be made in the IMPLEMENTATION section.
   // However, this definition cannot be imported in another source file.
     The type definition can, however, be used for variables
   // in all POUs of the source file "sttemp_l_de". The definition of types must
   // be performed before the declaration of a variable.
```

```
VAR_GLOBAL // In the user memory of the UNIT
    gboDigInput1 : BOOL;
    // Boolean variable for "EXPRESSION" example (see below).
END_VAR
VAR_GLOBAL RETAIN
END_VAR
// The variables declared with the add-on RETAIN are
// stored in the RETAIN data area of the hardware platform used and
// are therefore safe from network failure.
// Variable declaration in the IMPLEMENTATION section.
// The declaration of VAR, VAR CONSTANT, VAR_TEMP, VAR_INPUT, VAR_OUTPUT
// and VAR_IN_OUT is not permissible here.
EXPRESSION xCond
   xCond := gboDigInput1;
END_EXPRESSION
// Definition of an EXPRESSION.
// An EXPRESSION is a special function case, which recognizes only the
// return value TRUE and FALSE. It is used in conjunction with the
// statement WAITFORCONDITON (see myPRG) and should only be used
// if the program is executed as part of
// a MotionTask. If "gboDigInput1" (usual in a digital input or a
// condition in the program) takes on the value 1, the return value of the
// EXPRESSIONTRUE.
```

A.3.5 Function

A.3 Template for Example Unit

```
TYPE
END_TYPE
// The type declaration can also be made in POUs. The
// basic difference is the validity of the
// type declaration. A type declared in a POU can only
// be used for variables within associated POU.
VAR_INPUT
           // In the stack of the calling TASK, will be placed on
            // stack on call, assignment optional.
END_VAR
VAR
           // In the stack of the calling TASK,
           // is used in FUNCTION.
END_VAR
// Variable declaration in an FC.
// The declaration of VAR_TEMP, VAR_GLOBAL, VAR_GLOBAL CONSTANT,
// VAR_GLOBAL RETAIN, VAR_OUTPUT and VAR_IN_OUT is not
// permissible here.
\ensuremath{//} The use of unit-global variables for data acceptance in FCs
// and FBs is the fastest option for the runtime. The use
// of the input parameters VAR_INPUT and the return via the
// return value is slower, since the values are copied respectively.
// Comment: Variables declared with VAR and VAR CONSTANT are
// temporary. On the next call, the contents from the latest
// call are no longer available, in contrast to the FB.
// ***********
// * Area for FC code or statements *
// ************
// Code is in the user memory.
geMyTraffic := YELLOW; // e.g. change the traffic light.
FCmyFirst := 17;
// In this example, the function returns the value "17" to the
// calling program.
```

END FUNCTION

A.3.6 Function block

```
// **************
// * FUNCTION_BLOCK
// **************
// The declaration of an FB or FC must be placed in the source file
// before the actual use (the call), so that the code of the
// block is already known to the calling point.
FUNCTION_BLOCK FBmyFirst
   // The statement section of the POU FUNCTION_BLOCK begins here.
   // Instance data are dependent where the instance is formed
   // (see comments at the template end) in the user memory of UNIT
   // or TASK and are initialized with STOP->RUN or starting the TASK
   // The pointer to the instance data is transferred during the call.
   VAR CONSTANT
   END_VAR
   \ensuremath{//} Variables declared with VAR and VAR CONSTANT are
   // static, i.e., on the next block call, their contents remain
   // available and valid.
   TYPE
   END_TYPE
   // The type definition can also be made in POUs. The
   // basic difference is the validity of the
   // Type definition. A type defined in a POU can only
   // be used for variables within associated POU.
   VAR_INPUT
               // In the user memory of the UNIT or TASK,
               // assignment optional on call.
   END_VAR
   VAR_IN_OUT // In the user memory of the UNIT or TASK,
               // reference must be assigned on call.
   END_VAR
   VAR_OUTPUT
              // In the user memory of the UNIT or TASK.
   END_VAR
               // In the user memory of the UNIT or TASK,
   VAR
               // can be used in the FB.
   END_VAR
   VAR_TEMP
               // In the stack of the calling TASK,
               // is initialized on each call.
   END_VAR
```

A.3 Template for Example Unit

```
// Variable declaration in an FB.
// The declaration of VAR_GLOBAL, VAR_GLOBAL CONSTANT and
// VAR_GLOBAL RETAIN is not permissible here.

// ***********************
// * Area for FB code or statements *
// ********************

geMyTraffic := GREEN; // e.g. change the traffic light.

END_FUNCTION_BLOCK
```

A.3.7 Program

```
// **************
// **************
PROGRAM myPRG
   // The statement section of the POU PROGRAM begins here.
   VAR CONSTANT
   END_VAR
   TYPE
   END_TYPE
   // The type definition can also be made in POUs. The
   // basic difference is the validity of the
   // type definition. A type defined in a POU can only
   // be used for variables within associated POU.
   VAR // In the user memory of the TASK.
       instFBMyFirst : FBmyFirst;
       // In order to be able to call an FB, an area for static
       // variables (forming an instance) must be generated. This has to do with
       // the "memory" of the FB.
       retFCMyFirst : INT;
       // Variable for the return value of the function.
   END_VAR
   VAR_TEMP
              // In the stack of the TASK, initialized in each pass.
   END_VAR
   // Variable declaration in a PROGRAM.
   // The declaration of VAR_GLOBAL, VAR_GLOBAL CONSTANT,
   // VAR_GLOBAL RETAIN, VAR_INPUT, VAR_OUTPUT and VAR_IN_OUT
   // is not permissible here.
```

```
// Comment: Whether the local variables declared via VAR
// are temporary variables depends on the task context in which the
// PROGRAM is used.
// In non-cyclic tasks (StartupTask, ShutdownTask, MotionTasks,
// SystemInterruptTasks and UserInterruptTasks) the previous
// contents of VAR and VAR_TEMP are no longer available.
// The variables are thus temporary.
//
// In cyclic tasks (BackgroundTask, IPOsynchronousTask,
// IPOsynchronousTask_2 and TimerInterruptTasks) the contents
// of variables declared in the VAR section remain the same
// for the following run. The variables are thus static.
// Variables from VAR_TEMP are always temporary.
instFBMyFirst ();
// FB call with a valid instance.
retFCMyFirst := FCmyFirst();
// FC call and assignment of return value.
WAITFORCONDITION xCond WITH TRUE DO
    // The statements programmed here come immediately for
    // execution if the condition EXPRESSION defined in the associated
    // "xcond" is logically true.
END_WAITFORCONDITION;
// WAITFORCONDITION is generally used only in MotionTasks.
 These remain in the location and the
// condition defined in the EXPRESSION is checked with high priority.
```

END_PROGRAM

END_IMPLEMENTATION

A.3 Template for Example Unit

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