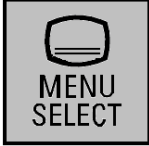

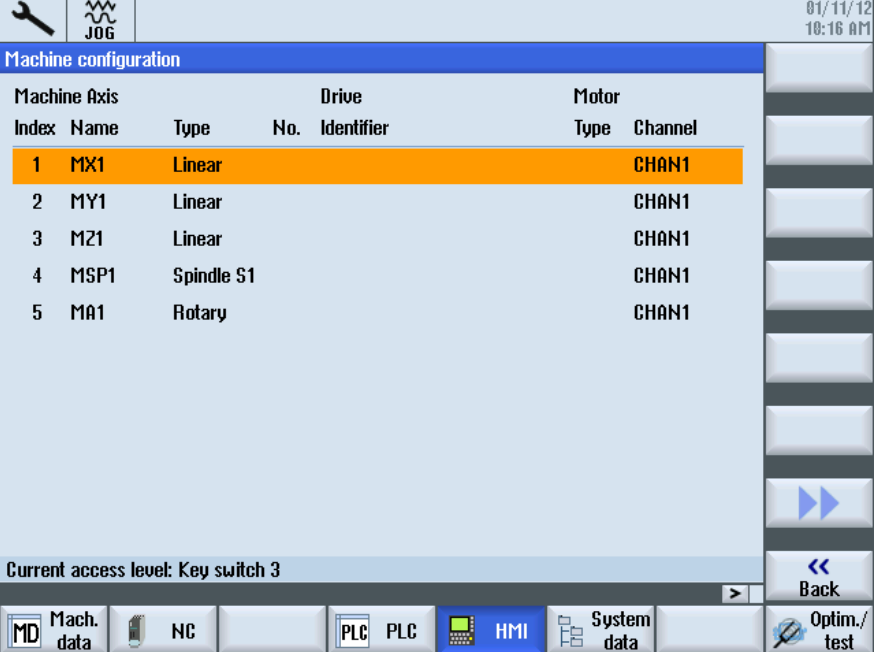

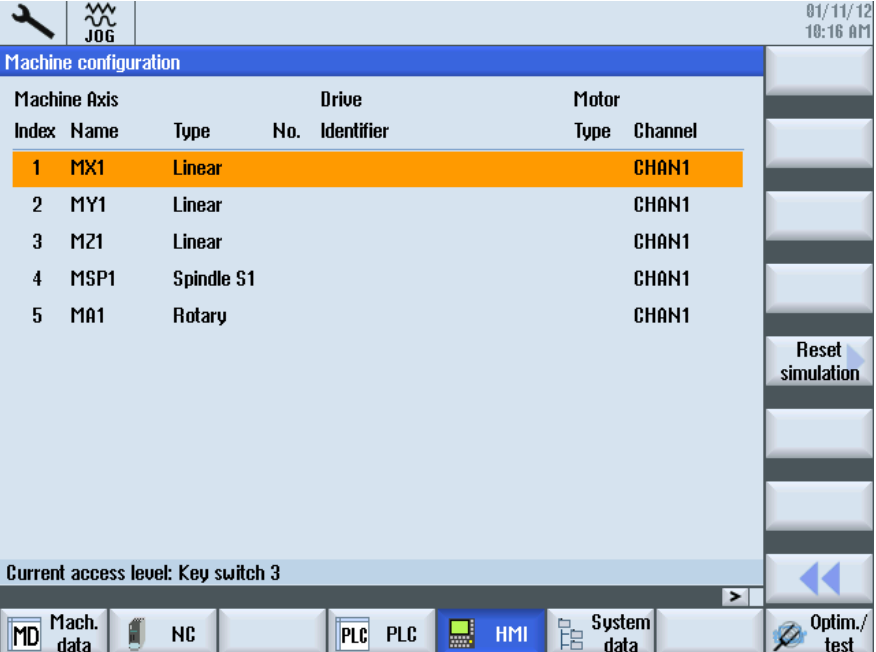

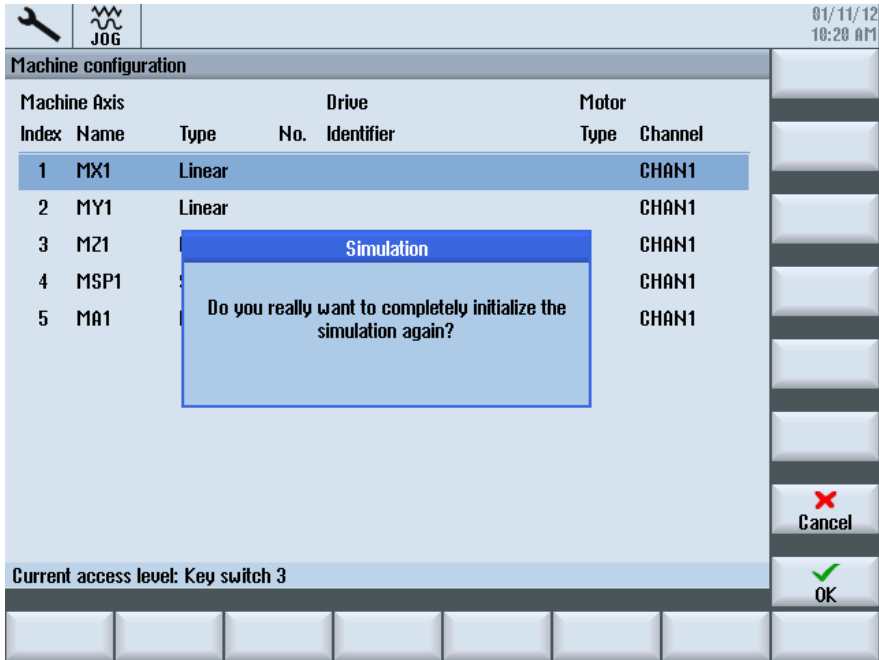



SINUMERIK Operate: Reset Simulation

Instruction	Note / Screenshot																																										
1. Press Menu Select hardkey 																																											
2. Press HMI softkey 	 <p>01/11/12 10:16 AM</p> <p>Machine configuration</p> <table border="1"> <thead> <tr> <th>Machine Axis Index</th> <th>Name</th> <th>Type</th> <th>Drive No.</th> <th>Identifier</th> <th>Motor Type</th> <th>Channel</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>MX1</td> <td>Linear</td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>2</td> <td>MY1</td> <td>Linear</td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>3</td> <td>MZ1</td> <td>Linear</td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>4</td> <td>MSP1</td> <td>Spindle S1</td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>5</td> <td>MA1</td> <td>Rotary</td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> </tbody> </table> <p>Current access level: Key switch 3</p> <p>MD Mach. data NC PLC PLC HMI System data Optim./test</p>	Machine Axis Index	Name	Type	Drive No.	Identifier	Motor Type	Channel	1	MX1	Linear				CHAN1	2	MY1	Linear				CHAN1	3	MZ1	Linear				CHAN1	4	MSP1	Spindle S1				CHAN1	5	MA1	Rotary				CHAN1
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SINUMERIK Operate: Reset Simulation

Instruction	Note / Screenshot																																										
<p>4. Press Reset simulation softkey</p> 	 <p>The screenshot shows the 'Machine configuration' screen with the following table:</p> <table border="1"> <thead> <tr> <th>Machine Axis Index</th> <th>Name</th> <th>Type</th> <th>Drive No.</th> <th>Identifier</th> <th>Motor Type</th> <th>Channel</th> </tr> </thead> <tbody> <tr> <td>1</td> <td>MX1</td> <td>Linear</td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>2</td> <td>MY1</td> <td>Linear</td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>3</td> <td>MZ1</td> <td></td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>4</td> <td>MSP1</td> <td></td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> <tr> <td>5</td> <td>MA1</td> <td></td> <td></td> <td></td> <td></td> <td>CHAN1</td> </tr> </tbody> </table> <p>A dialog box titled 'Simulation' is displayed in the center, asking: 'Do you really want to completely initialize the simulation again?'. The dialog has 'Cancel' and 'OK' buttons. The 'Current access level: Key switch 3' is shown at the bottom of the screen.</p>	Machine Axis Index	Name	Type	Drive No.	Identifier	Motor Type	Channel	1	MX1	Linear				CHAN1	2	MY1	Linear				CHAN1	3	MZ1					CHAN1	4	MSP1					CHAN1	5	MA1					CHAN1
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<p>5. Press OK softkey</p> 	<p>Simulation restarts</p>																																										