SINAMICS S: Positioning an S120 with S7-300/400 via PROFIBUS in STEP 7 with Safety Integrated via terminal

SINAMICS S120
SIMATIC S7-300/400

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SIMATIC, SINAMICS

SINAMICS S120 Positioning connected to an S7-300/400 control

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1 Task

Several axes connected to a drive system are to be operated with positioning functionality.

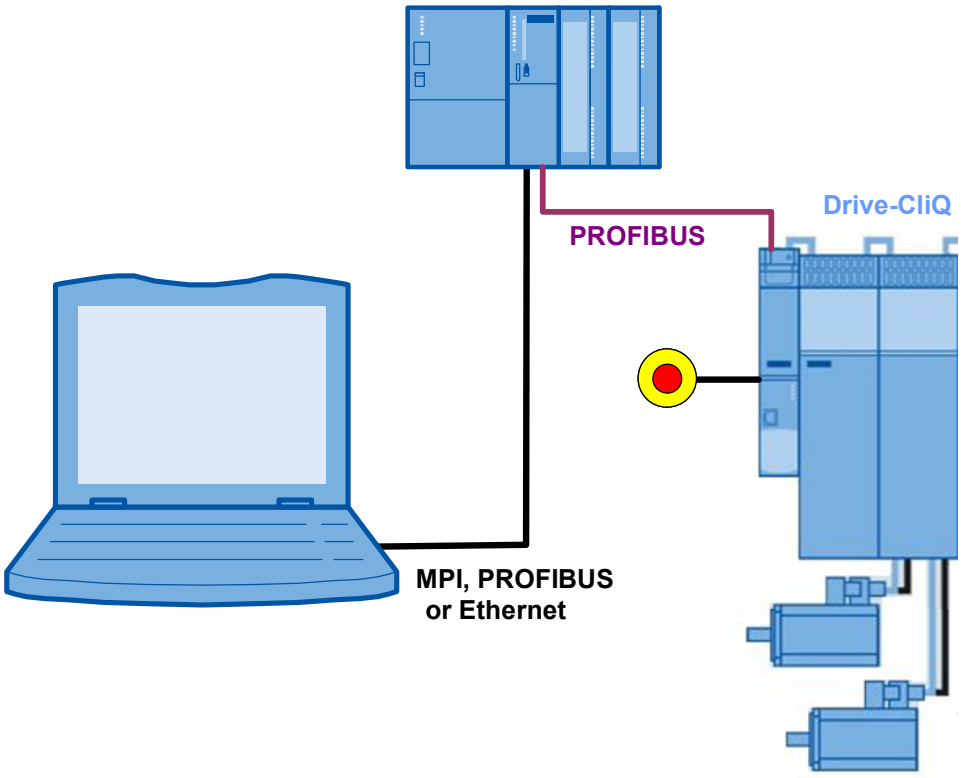
A SIMATIC control should be used as PROFIBUS master.

Safety functions are to be controlled via terminals.

Overview of the automation task

The following diagram provides an overview of the automation task:

Fig. 1-1



Requirements placed on the automation task

Table 1-1

Requirement	Explanation
Access to process data	The SINAMICS S120 is to position several axes based on control words from the SIMATIC control system.
Access to parameters	Parameters in the SINAMICS S120 are to be accessed from the S7-300/400. (e.g. reading and writing traversing blocks)
Safety functions	Safety functions (Emergency Off) are to be controlled via terminal in the SINAMICS S120 drive

2 Solution

The application example shows how a SINAMICS S120, with the basic positioner function module, is connected to a SIMATIC S7-300/400 CPU via PROFIBUS.

Up to six axes with basic positioner can be operated at a SINAMICS S120 Control Unit CU320-2 DP. In this example, two axes are used.

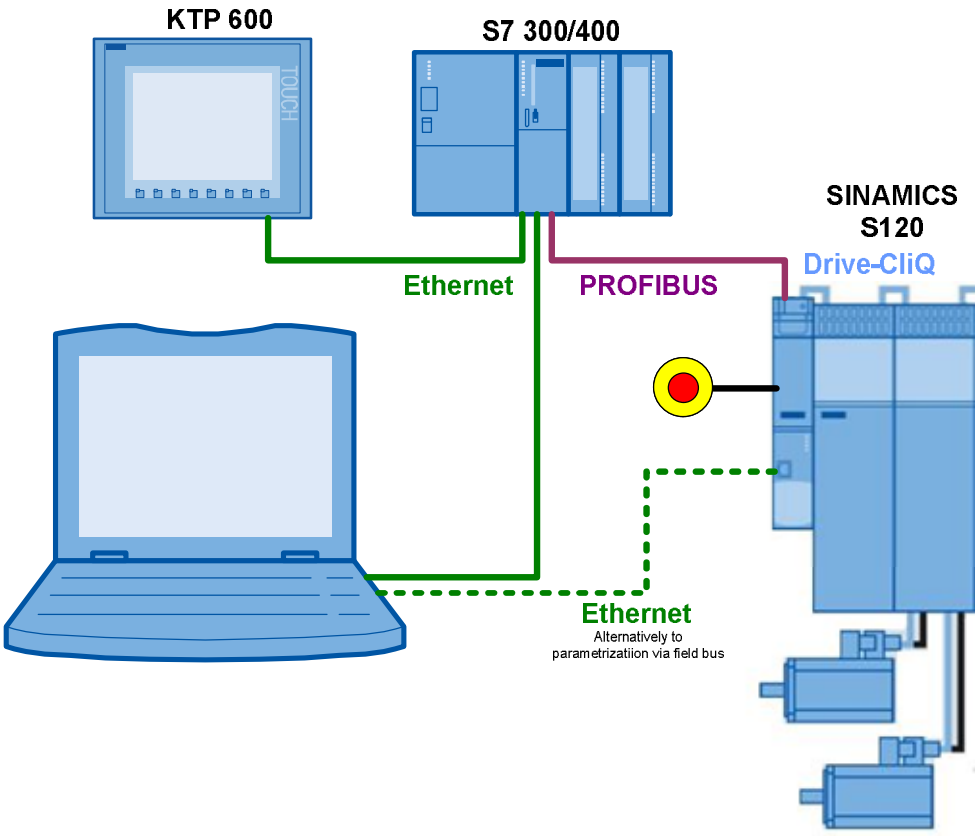
Setpoints and actual values are transferred with SIEMENS telegram 111. Blocks are used, such as the FB283. These can be directly used in your own application.

2.1 Overview of the overall solution

Schematic

The following schematic diagram shows the most important components of the solution:

Fig. 2-1



The example shows you how...

- ...the S7-300/400 control system is parameterized.
- ...communication is programmed in the S7-300/400 control system.
- ...the SINAMICS S120 converter is parameterized using STARTER.
- …the basic positioner of the SINAMICS S120 is used.

2.2 Description of the core functionality

2.2.1 Parameterizing the communication

TIA (Totally Integrated Automation)

The SIMATIC S7-300/400 program and the SINAMICS S120 parameter assignment are centrally saved in a STEP 7 project. The required editors are called from the SIMATIC Manager.

SIMATIC S7-300/400

In this example, the SIMATIC S7-300/400 is programmed using STEP 7 V5.

In the hardware configuration (HW Config), the SIMATIC S7-300/400 and the slave stations connected via PROFIBUS, are configured, e.g. the SINAMICS S120 and the communication. When inserting the SINAMICS S120 in the SIMATIC project, the peripheral addresses are also defined, which the SIMATIC S7 300/400 should use to access the SINAMICS S120.

SINAMICS S120

The SINAMICS S120 is parameterized using the STARTER commissioning tool.

For the SINAMICS CU320-2, the PROFIBUS address is set as a hexadecimal value using two rotary coding switches.

The PROFIBUS address can be set directly using the rotary coding switch or SINAMICS parameter p0918. To do this, the rotary coding switch must be set to 0_{dec} (00_{hex}) or 127_{dec} ($7F_{hex}$).

The remaining PROFIBUS parameters (e.g. baud rate) are automatically detected, or transferred when the PROFIBUS master starts, so that they do not have to be parameterized.

For SINAMICS S120, one of several telegram types can be selected for cyclic data exchange. This defines which data are sent or received in which sequence. It is important that when parameterizing the SIMATIC S7-300/400, the same telegram type is selected as in the SINAMICS S120 drive.

2.2.2 Data exchange

Data exchange between SINAMICS S120 and SIMATIC S7-300/400 is realized in two areas:

- Process data,
  cyclic communication
  i.e. control word(s) and setpoint(s) or status word(s) and actual value(s)
- Parameter area,
  acyclic communication
  i.e. reading/writing parameter values

Cyclic process data exchange

The process data are cyclically transferred, i.e. in each bus cycle. As a consequence, they are transferred as quickly as possible.

As PROFIBUS master, the SIMATIC S7-300/400 sends control words and setpoints to the SINAMICS S120 drives and receives from them the status words and actual values.

Depending on the particular telegram type, additional setpoints or actual values and/or extended control and/or status words can be transferred.

SIEMENS telegram 111 is used in this example.

The FB283 uses a data block for each drive, the axis DB; it takes data from this to be sent to the SINAMICS S120, and the received data are also saved here.

The process data are automatically internally interconnected in the SINAMICS S120 when selecting the telegram.

Acyclic data exchange (parameter access)

The original PROFIBUS specification (in the meantime called PROFIBUS DPV0) only involved the exchange of cyclic data.
To be able to transfer parameters, telegram types were defined in which there are four words to transfer one parameter. As these four words are always sent, just like the process data, a permanent communication load is obtained, although the parameters themselves are generally only infrequently transferred.

With PROFIBUS DPV1, in addition to cyclic data exchange, acyclic data exchange is made possible; this is only inserted when required.
As a consequence, it is possible to acyclically transfer the parameter area when required, without creating a permanent communication load. Acyclic process data transfer takes longer than cyclic data transfer.

FB283 is used for acyclic communication in this example. Individual or also several parameters can be written or read in one operation. FB283 also allows traversing blocks to be written and read or fault and alarm buffers to be read out.

2.3 Basic positioner

The basic positioner (EPOS) in the SINAMICS S120 is used to position linear and rotary axes in absolute/relative terms with motor encoder (indirect measuring system) or machine encoder (direct measuring system). EPOS is available in the servo and vector modes. For the basic positioner functionality, the STARTER commissioning tool provides graphic support when configuring and commissioning – and for diagnostic functions. A control panel in STARTER supports you when operating the basic positioner and when operating in the closed-loop speed controlled mode. The position control is automatically activated when activating the basic positioner using the commissioning wizards of STARTER. The required internal interconnections are automatically made.

2.4 Hardware and software components used

The application was created with the following components.

SIMATIC hardware components

Table 2-1 HW components

Component	Qty	Order number	Note
CPU 315-2 DP/PN	1	6ES7315-2EH14-0AB0	or other S7-300/400 CPU with PROFIBUS
PS307 24V/5A POWER SUPPLY	1	6ES7307-1EA01-0AA0	or another 24 V DC power supply
MMC 128kB	1	6ES7 953-8LG20-0AA0	or larger MMC
SIMATIC panel KTP600 basic color PN	1	6AV6647-0AD11-3AX0	
PROFINET connectors	4	6GK1901-1BB10-2AA0	
PROFIBUS connectors	2	6ES7972-0BA12-0XA0	
PROFINET cable		6XV1840-2AH10	
PROFIBUS cable		6XV1830-0EH10	

Hardware components, drive system

The SINAMICS S120 training case 6ZB2480-0CM00 can also be used.

Table 2-2 HW components

Component	Qty	Order number	Note
CU320□2 DP Control Unit	1	6SL3040-1MA00-0AA0	
CompactFlash card; basic	1	6SL3054-0EF00-1BA0	
Smart Line Module 5.00 kW	1	6SL3130-6AE15-0AB0	
Line reactor	1	6SL3000-0CE15-0AA0	
3.00 A Double Motor Module	1	6SL3120-2TE13-0AA3	
SMC 20 Sensor Module	1	6SL3055-0AA00-5BA3	

Component	Qty	Order number	Note
0.40 kW synchronous servomotor	1	1FK7022-5AK71-1LG0	SERVO_02
0.40 kW synchronous servomotor	1	1FK7022-5AK71-1AG3	SERVO_03
Motor power cable, 1m	2	6FX5002-5CS01-1AB0	
Signal cable, 1m	1	6FX5002-2CA31-1AB0	SMC encoder
DRIVE-CLiQ cable, IP20/IP20 0.16 m	1	6SL3060-4AD00-0AA0	CU 320-2 DP - DMM
DRIVE-CLiQ cable, IP20/IP20 0.60 m	1	6SL3060-4AU00-0AA0	DMM – SMC (SERVO_03)
DRIVE-CLiQ cable, IP20/IP67 1.0m	1	6FX5002-2DC10-1AB0	DMM – SMI (SERVO_02)

Software components

Table 2-3 SW components

Component	Qty	Order number	Note
SIMATIC STEP 7 V5.5 SP2		Floating license 6ES7810-4CC10-0YA5	
STARTER V4.3.1.2		6SL3072-0AA00-0AG0	Free of charge download: see /6/
WinCC flexible Version: 2008 SP3		6AV6613-0AA51-3CA5	

Sample files and projects

The list below contains all the files and projects used in this example /4/.

Table 2-4 Sample files and projects

Component	Note
67261457_SINAMICS_S120-DP_Positionieren_at_S7-300_v11.zip	This zipped file contains the STEP 7 project with SINAMICS S120 and HMI.
67261457_SINAMICS_S120_at_S7-300400_SHORT-DOKU_v11_de.pdf	Brief documentation for experienced users
67261457_SINAMICS_S120-DP_at_S7-300400_DOKU_v11_de.pdf	This document

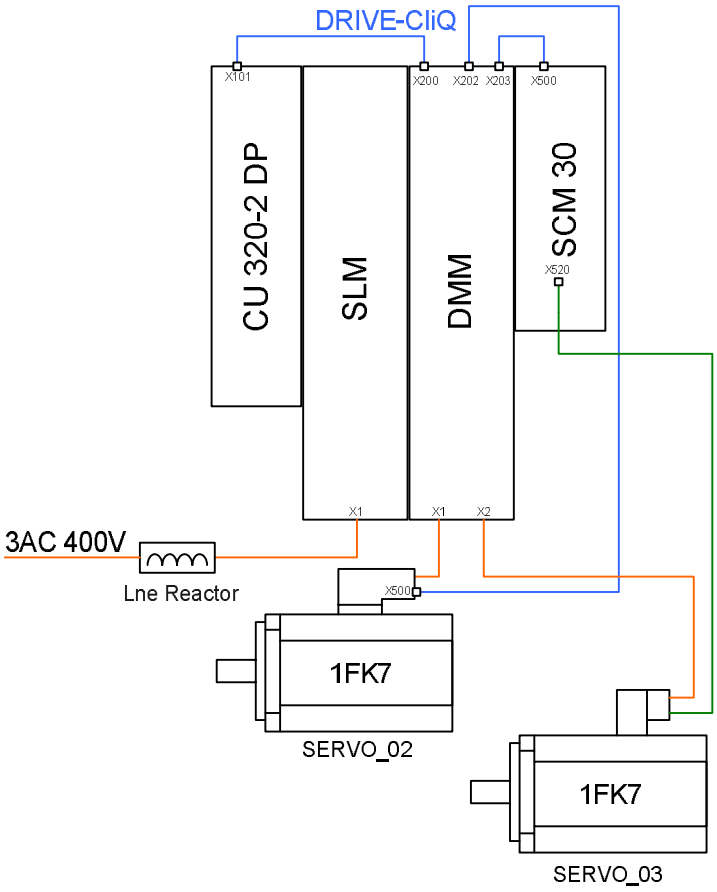
CAUTION **The project sample is designed for use with the component samples listed in Chapter 2.4. If other SINAMICS S120 components are used or other motors connected without adapting the corresponding parameters, the converter and/or motor could be damaged or destroyed.**

3 Configuring and commissioning the application

3.1 Wiring

The following diagram shows the power cables, the encoder connection, the DRIVE-CLiQ wiring and the configuration of the SINAMICS S120 used.

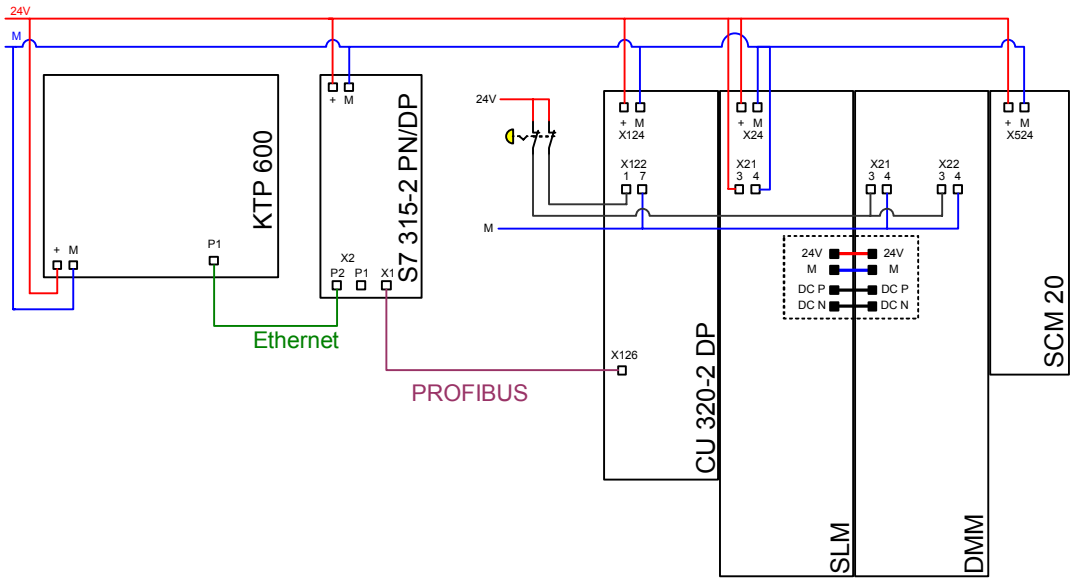
Fig. 3-1



3.1 Wiring

The 24 V wiring, the fieldbus wiring and safety wiring of the configuration is shown in the following diagram.

Fig. 3-2



Notes

- The installation guidelines in the SINAMICS S120 manuals (see /7/) and the SIMATIC S7-300/400 must always be taken into consideration.
- It is important to note that the terminating resistors of the last participants (nodes) at the end of the bus must be activated.

3.2 IP addresses and PN names

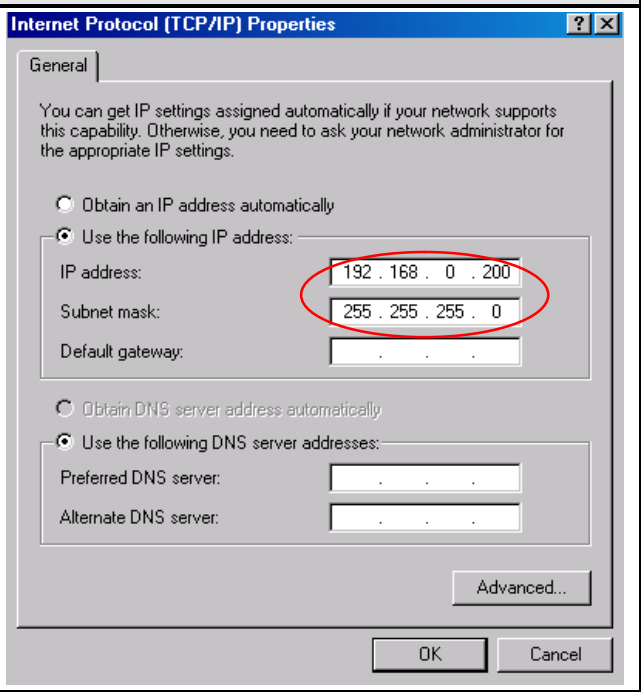
The following IP addresses and device names are used in the example:

Table 3-1

IP	Component	Device Name
192.168.0.1	S7 CPU	pn-io
192.168.0.3	KTP600	KTP600
192.168.0.200	PG/PC	

3.3 Settings at the PG/PC

Table 3-2

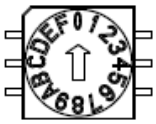
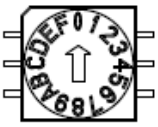
Action	Remark
In the Window settings for the network card to be used, set the fixed TCP/IP address 192.168.0.200 and the network mask 255.255.255.0. You can also use any other free IP address (192.168.0.x).	

3.4 Settings at the SINAMICS S120

For SINAMICS S120, the PROFIBUS address can either be set using the rotary coding switch at the Control Unit, or if both rotary coding switches are set to 0 or 7F, then it can be set using SINAMICS parameter p918.

In the example, SINAMICS S120 has the address 6, and this is defined using the rotary coding switch.

Table 3-3

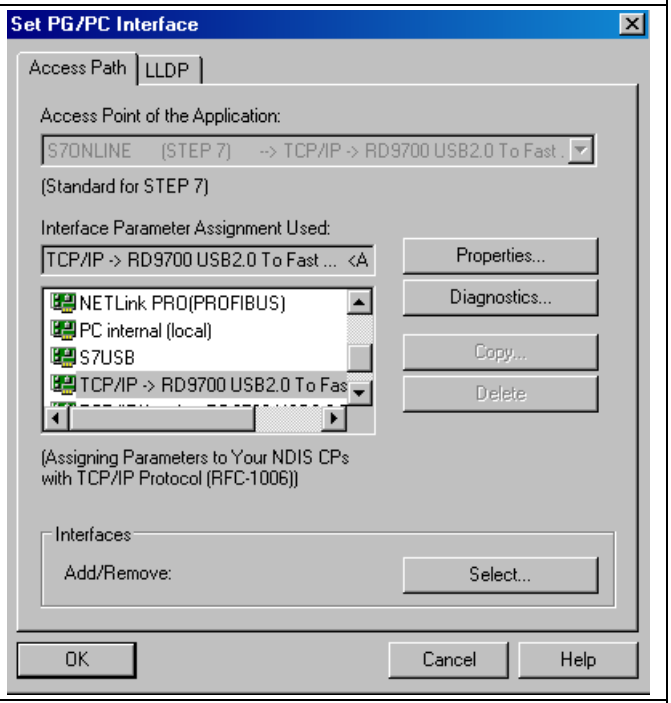
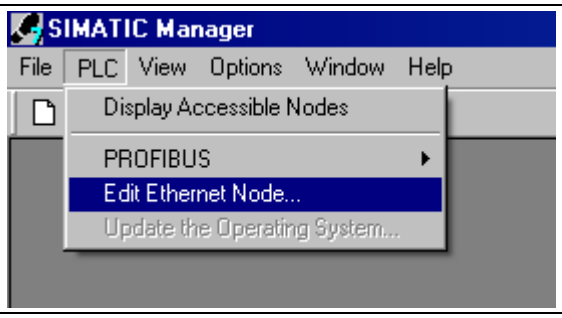
Rotary coding switches	Significance	Examples		
		6_{dec}	35_{dec}	126_{dec}
		06_{hex}	23_{hex}	$7E_{hex}$
 DP H	$16^1 = 16$	0	2	7
 DP L	$16^0 = 1$	6	3	E

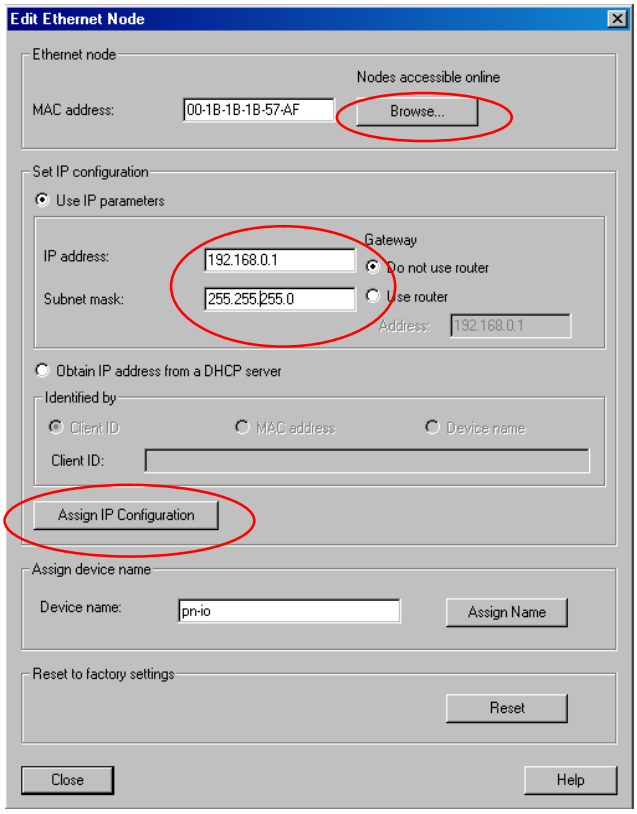
After changing the PROFIBUS address, a restart/power reset must be carried out so that this change is made.

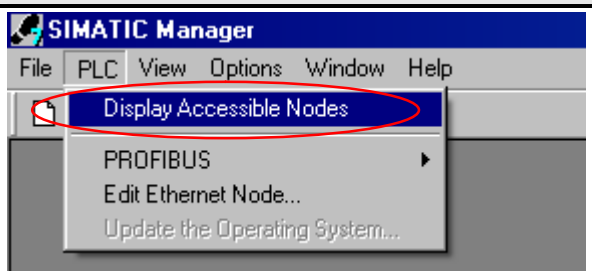
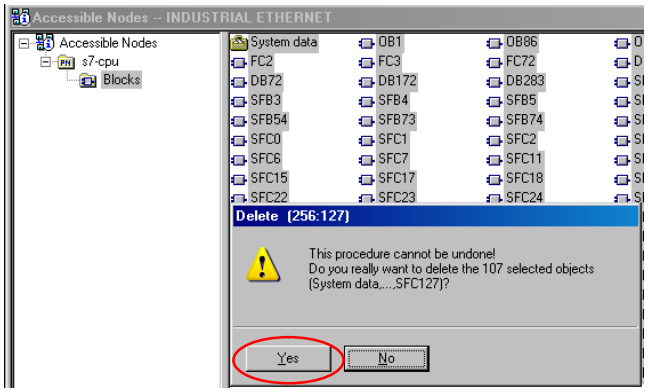
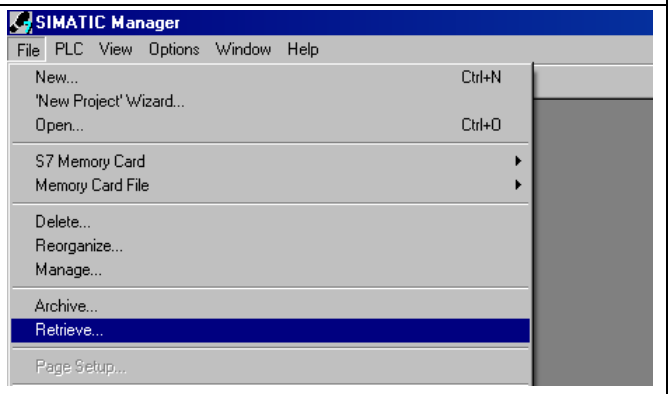
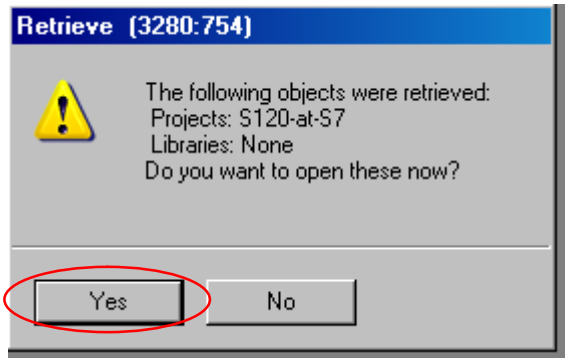
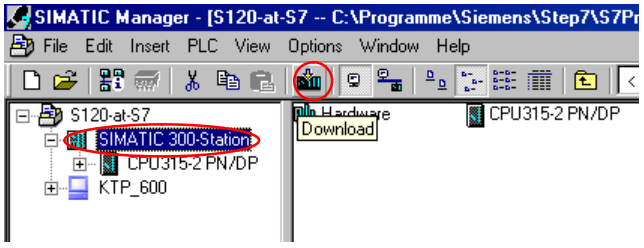
3.5 Loading the SIMATIC program

This chapter describes the steps involved when installing the sample code into the SIMATIC S7-300/400.

Table 3-4

No.	Action	Remark
1.	Connect the S7-300/400 with the PG/PC using a network cable.	You can connect the two devices directly with one another or via a switch.
2.	Start the SIMATIC Manager.	
3.	Using "Tools > Set PG/PC interface ...", open the settings of the online interface. Select "TCP/IP -> *Network card*" with the network card that you are using.	
4.	Call the dialog "Edit Ethernet Node...".	

No.	Action	Remark
5.	• Click "Browse ..." - Select the CPU and click OK. • Enter the IP address 192.168.0.1 and the network mask 255.255.255.0, and click on "Assign IP Configuration". • In this case, device name pn-io is not changed. Click "Close" to exit the dialog.	

No.	Action	Remark
6.	Click "Accessible Nodes".	
7.	• Select all blocks in the CPU using <CTRL><A> and delete them. • Acknowledge that system blocks and system data cannot be deleted.	
8.	If you have still not dearchived the project, under "File > Dearchive...", select the project file (see Table 2-4) and dearchive this. Confirm that you want to open the project	 
9.	• Select the SIMATIC 300 station • Load the project to the CPU.	

No.	Action	Remark
10.	Restart the CPU after loading.	

3.6 Loading the SINAMICS parameterization

This chapter describes the steps when loading the sample parameterization.

This can either be realized using routing (using the SIMATIC S7-300/400 CPU), directly via the PROFIBUS interface or the X127 commissioning interface of the SINAMICS Control Unit.

Notes

- If you wish to use other components, then you must parameterize these yourself. Then follow the instructions in Chapter 6 "Configuration and project engineering", especially 6.2 Configuration of the SINAMICS S120 drive.

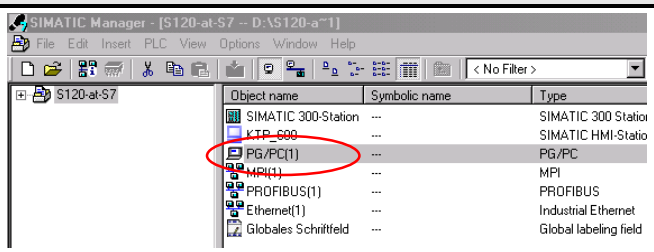
3.6.1 Preparations to use the LAN connection of the PG/PC

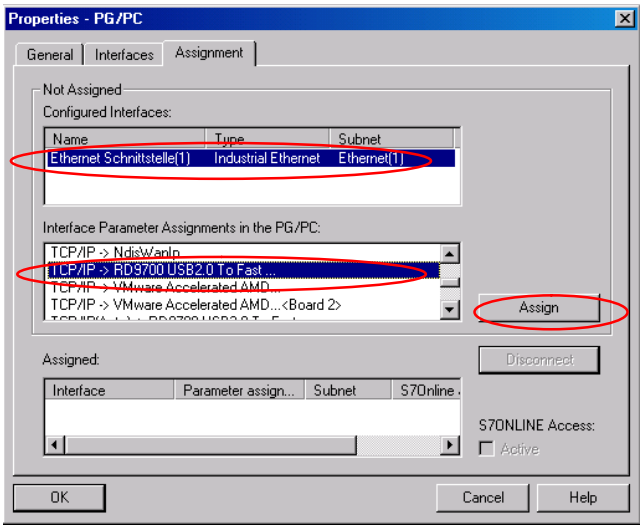
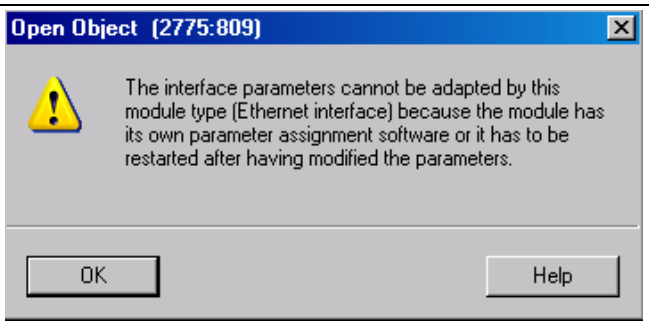
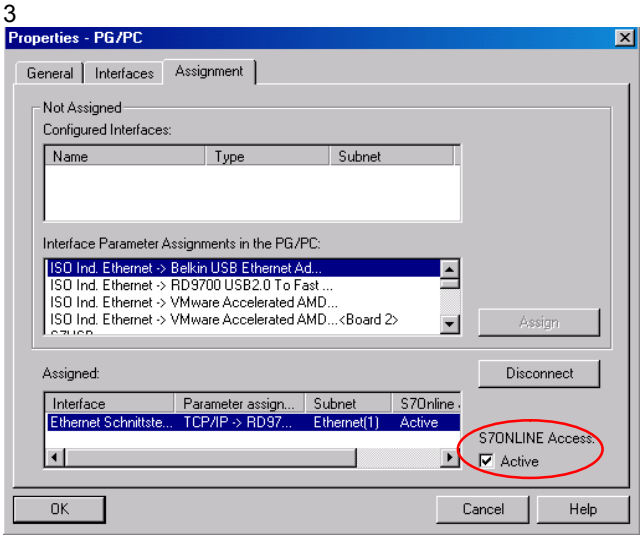
In order that the routing can be used, the PG/PC is inserted in the network configuration in the sample programs and an ethernet network configured.
As you are using a different network card than that used when creating the project, your network card must be assigned the configured PG/PC.

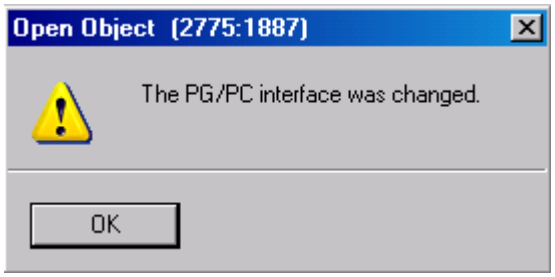
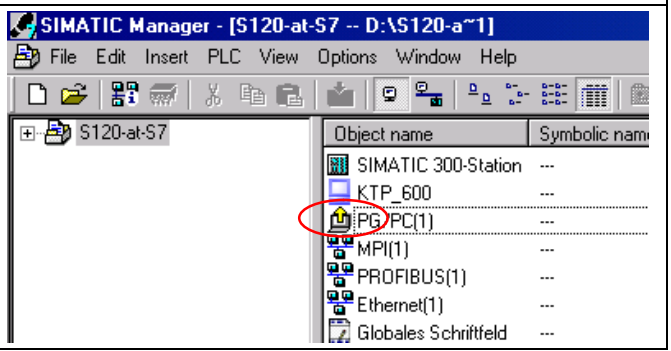
Further, the following points must be fulfilled:

- The SIMATIC program was already loaded in the S7-300/400 CPU, see Chapter 3.5. Loading the SIMATIC program
- The PROFIBUS connection between the S7-300/400 CPU and the SINAMICS S120 was inserted.
- The PROFIBUS address (in the example: 6) was set at the SINAMICS S120 using the rotary switch (or using p918), and after this, the Control Unit was restarted.

Table 3-5

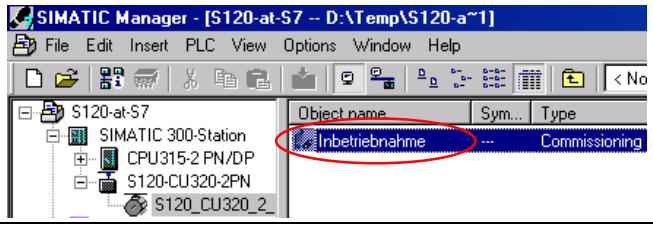
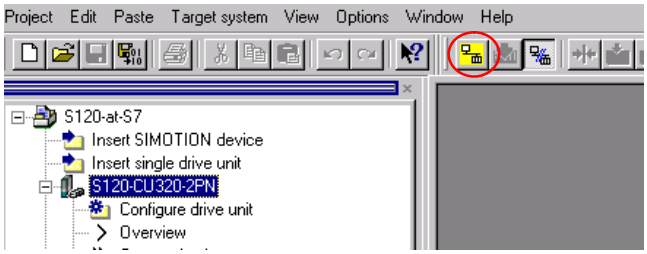
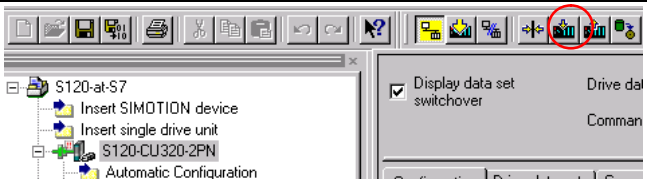
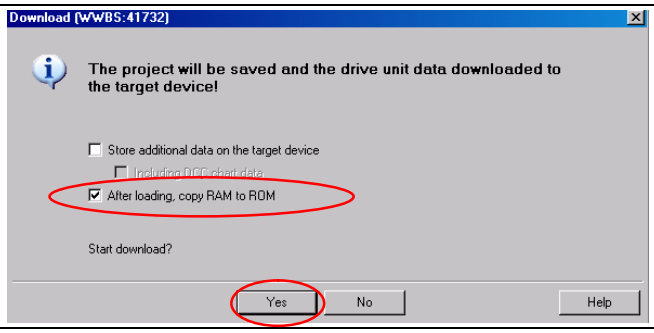
No.	Action	Remark
1.	• Open the project • With a double click, open the properties of the "PG/PC".	
2.	Confirm that you wish to change the assignment	

No.	Action	Remark
3.	• In the "Assignment" area, select "TCP/IP -> *Network card*" whereby, instead of *network card* , the name of the network card that you want to use must be inserted. • Click on "Assign"	
4.	Where relevant, confirm that the network card cannot be configured by STEP 7.	
5.	• Check that the selected components are shown in the "Assigned" area, and click once on them. • Check that the checkmark for "Active" is set. • Click "OK"	Fig. 3-3 

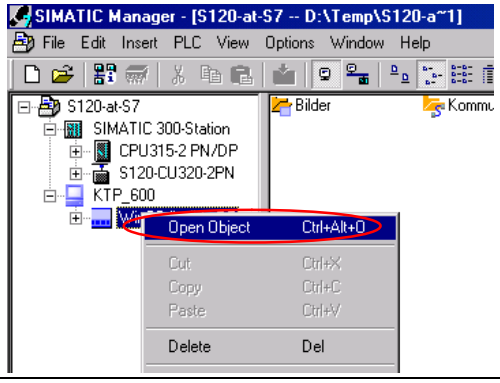
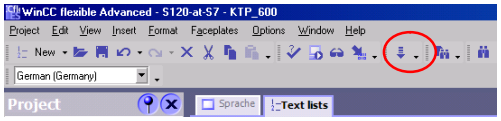
No.	Action	Remark
6.	Confirm that the assignment was changed.	
7.	Check that the yellow arrow in the "PG/PC(1)" is now displayed in STEP 7: 	

3.6.2 Downloading the parameterization to the SINAMICS S120 using routing

Table 3-6

No.	Action	Remark
1.	Connect the SINAMICS S120 Control Unit to the SIMATIC S7-300/400 CPU using a PROFIBUS cable, and connect the SIMATIC S7 to the PG/PC using a network cable.	
2.	Select the SINAMICS S120 in the project tree of the SIMATIC project Open STARTER by double clicking on commissioning	
3.	Select the SINAMICS S120 in the project tree of STARTER Go online	
4.	Load the configuration into the SINAMICS S120	
5.	Select that the parameters will be saved. Start the download	

3.7 Loading the HMI

No.	Action	Remark
1.	Connect the S7-300/400 CPU with the KTP600 HMI using a network cable.	
2.	Assign the HMI IP address 192.168.0.3.	
3.	In the SIMATIC Manager project tree, open KTP_600 HMI. Open WinCC flexible with "Open Object" in the shortcut menu of "WinCC flexible RT"	
4.	The configuration of the HMI opens with WinCC flexible. Load the configuration.	

4 Using the application

The application can be operated using the variable tables of the sample project or via the HMI.

4.1 Preconditions

In the sample project, basic safety functions are activated in the SINAMICS S120.

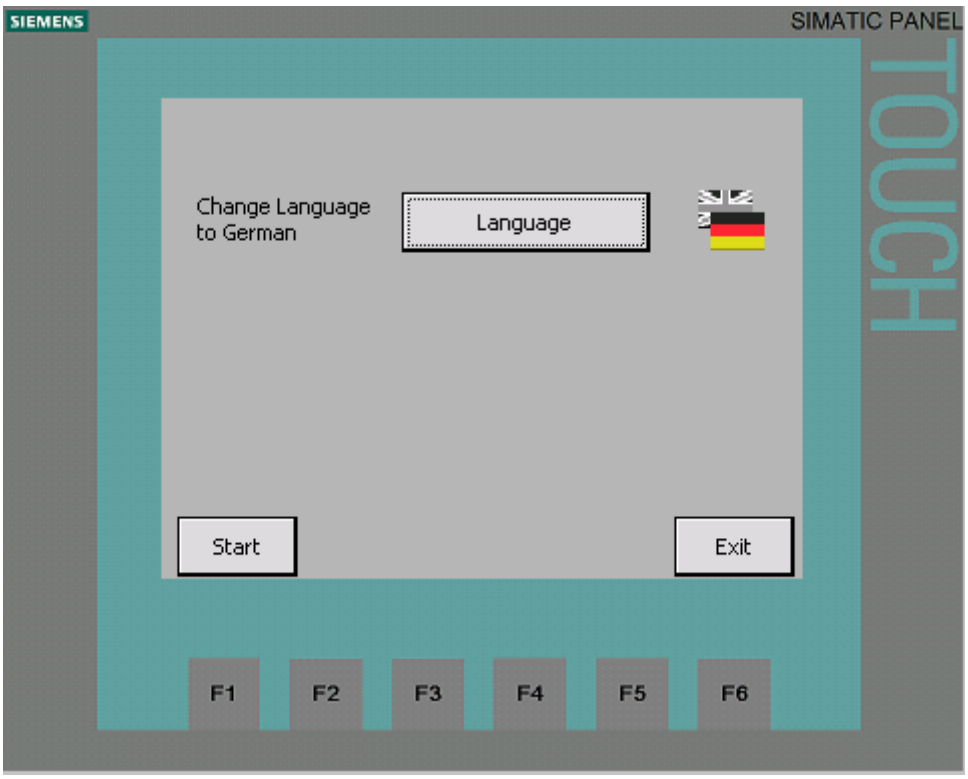
In order to be able to switch on the SINAMICS S120, 24 V must be available at the EP terminals of the motor module X21.3 and X22.3 as well as at the Control Unit X122.1.

Otherwise, the SINAMICS S120 converter pulses are inhibited.

4.2 Using the application via HMI

4.2.1 Basic screen

Fig. 4-1



The language can be selected in the basic screen.

Exit: exits the runtime

Start: Changes to the start screen for the basic positioner

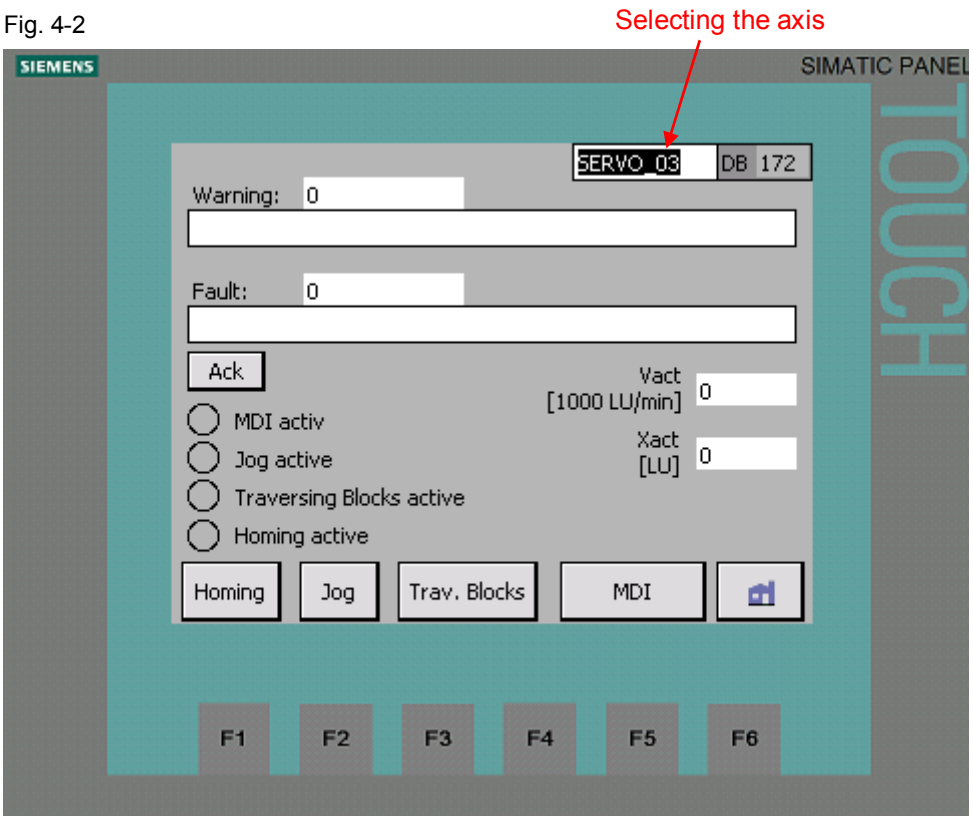
4.2.2 Selecting the axis

In all of the following screens, the axis can be selected in the topmost line. To the right of the selection, the number of the axis DB of the selected axis is displayed. The axis selection can also be changed in the other screens.

All inputs and displays are only for the displayed axis.

4.2.3 Start screen, basic positioner

Fig. 4-2



Active faults and alarms of the SINAMICS S120 are displayed in the upper section of the screen with number and in plain text.

Active faults can be acknowledged with the "Ack" button.

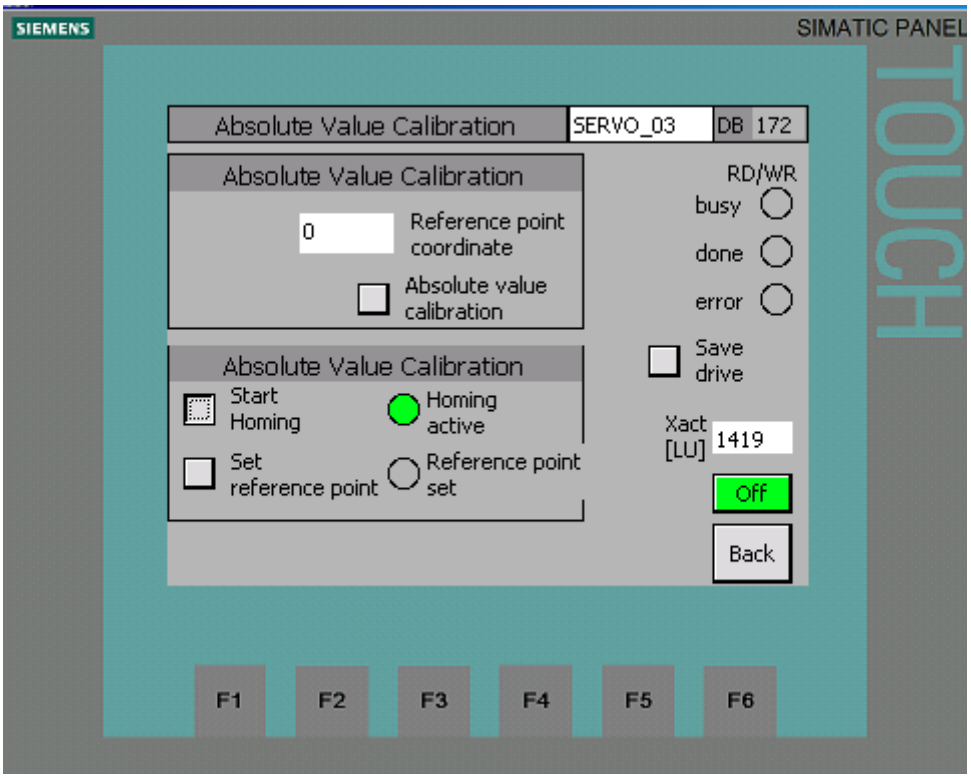
The active operating modes of the basic positioner are displayed at the left.

The actual position and actual velocity of the basic positioner are displayed at the right.

The screens for the operating modes can be called in the lower section. You can return to the basic screen using the "Home symbol".

4.2.4 Homing

Fig. 4-3



Absolute encoder adjustment

Absolute encoders, as in the example for SERVO_02, must be adjusted once after commissioning. When adjusting an absolute encoder, the position actual value is set to the specified reference point coordinate.

Absolute encoder adjustment is initiated using acyclic jobs in SINAMICS S120. The status of the acyclic job is displayed at the left below "RD/WR".

While an order has the status "busy", the buttons for initiating new orders are hided.

When using incremental encoders, as in the example for SERVO_03, absolute encoders cannot be adjusted.

Homing

When using incremental encoders, SINAMICS S120 must be homed after each warm restart. For SERVO_03, a reference point approach to the encoder zero mark is parameterized.

Initiating the reference point approach:

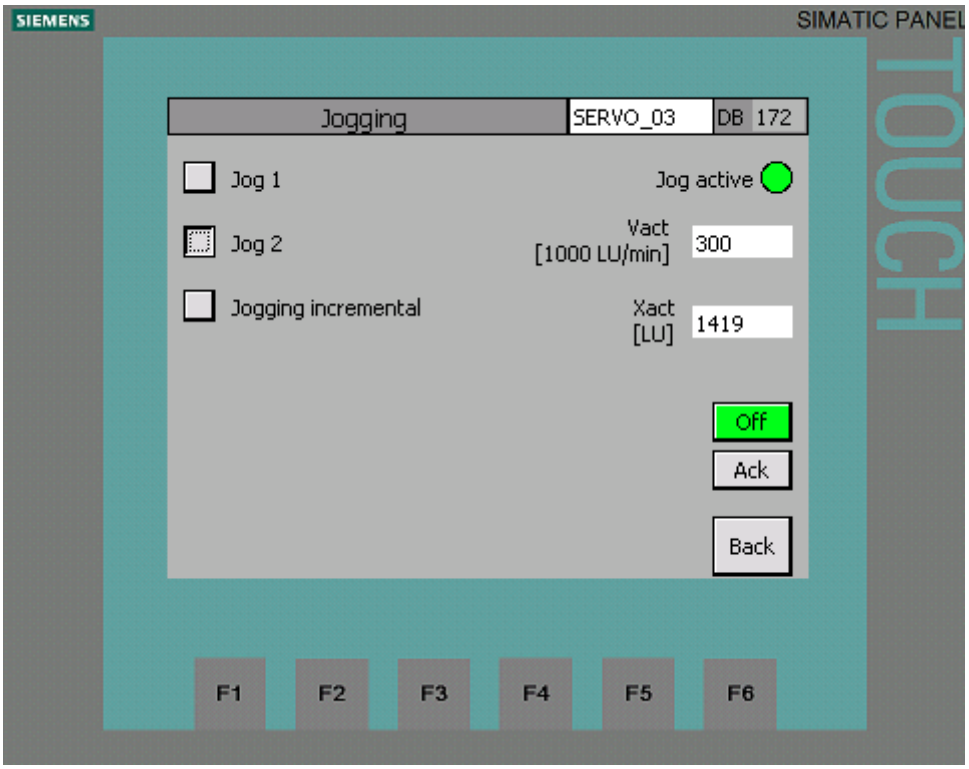
Switch on the SINAMICS S120 with "On". If the SINAMICS S120 is on, the button has a green background, and the text changes to "Off".

Press "Start Homing" until "Reference point set" is lit.

Using the button "Set Reference point", the reference point can be set to the actual position Xact“.

4.2.5 Jogging

Fig. 4-4



Using the "Jog 1" and "Jog 2" buttons, the SINAMICS S120 is traversed with the parameterized speed. Incremental jogging is selected by pressing the "Jogging incremental" button.

The drive can be switched on and switched off using the "On" button.

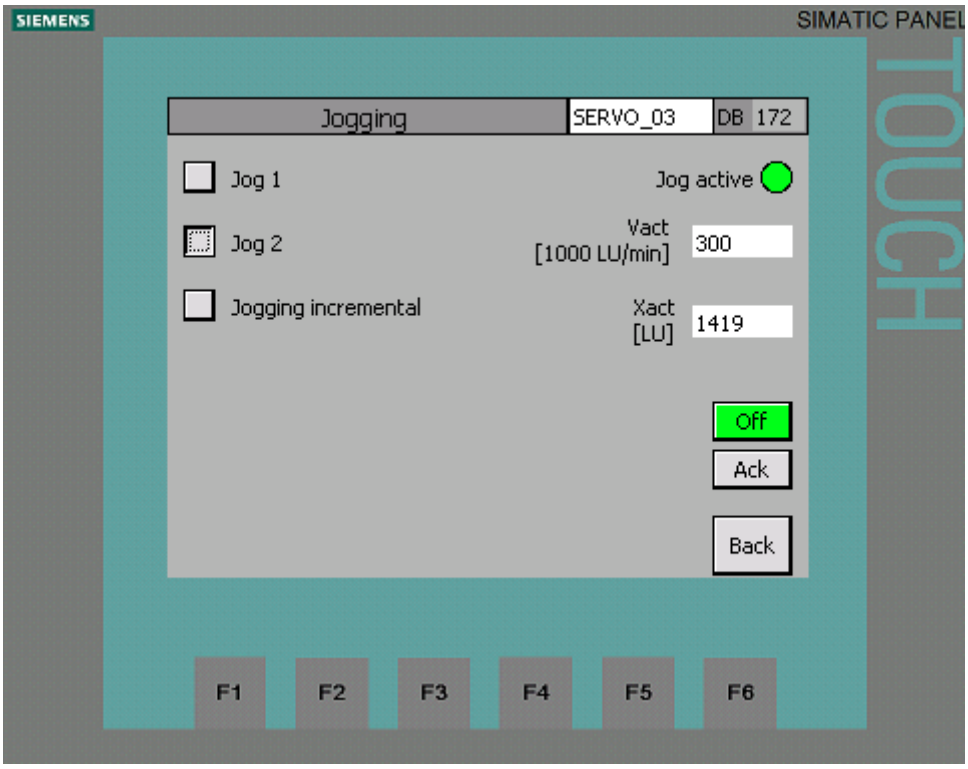
"Xact" displays the actual position in LU

"Vact" displays the actual velocity in 1000 LU/min

Faults in the SINAMICS S120 are acknowledged using the "Ack" (acknowledge) button.

4.2.6 Traversing blocks

Fig. 4-5



Parameterized traversing profiles can be started from this screen.

Starting traversing tasks

In the Traversing blocks screen, the basic positioner can be operated in the traversing block mode.

For traversing motion, the "No intermediate stop" and "No reject task" must be selected.

"Block number select" sets which traversing block should be started.

The SINAMICS S120 can be switched on and switched off using the "On" button.

Faults in the SINAMICS S120 are acknowledged using the "Ack" (acknowledge) button.

The traversing block with the selected block number is started using the "Start" button.

"Xact" displays the actual position in LU

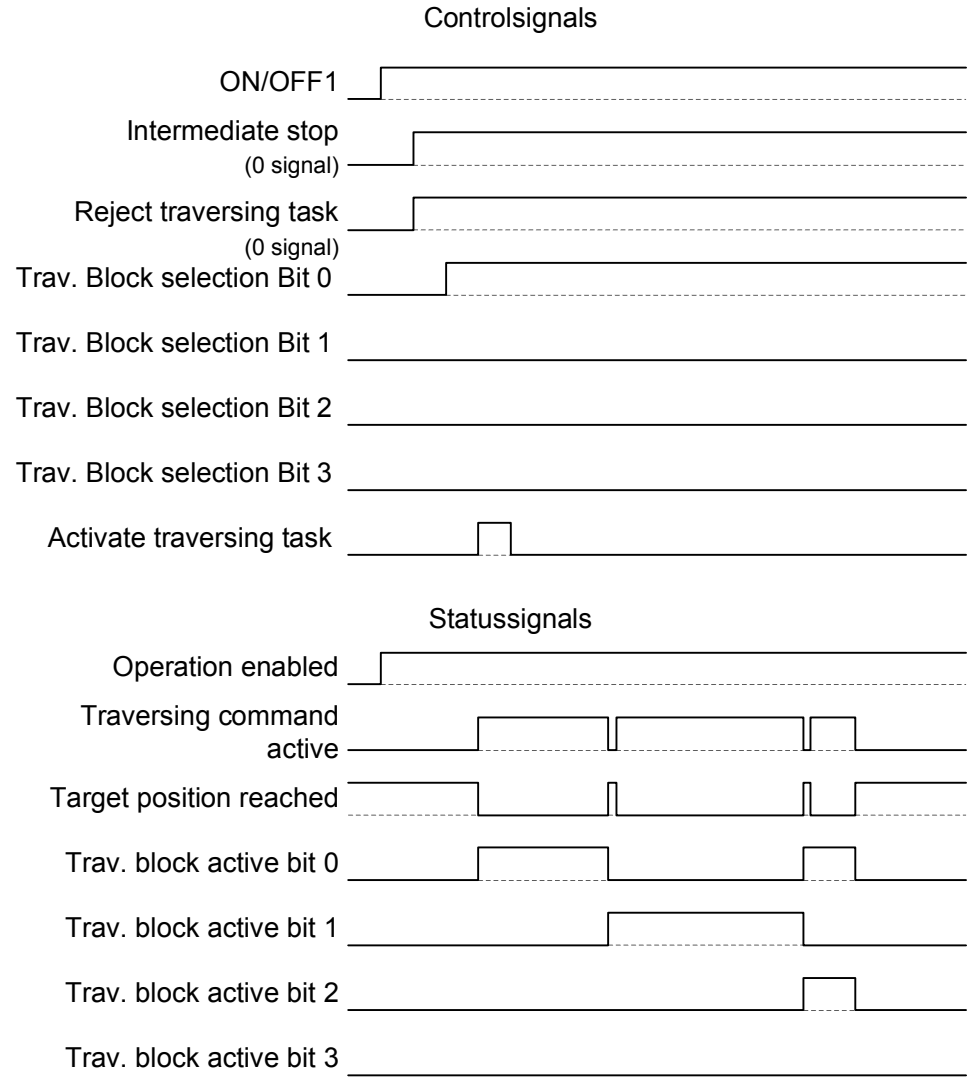
"Vact" displays the actual velocity in 1000 LU/min

"Block number active" indicates the number of the active traversing block.

The screen to read and write traversing books is called with "Editor".

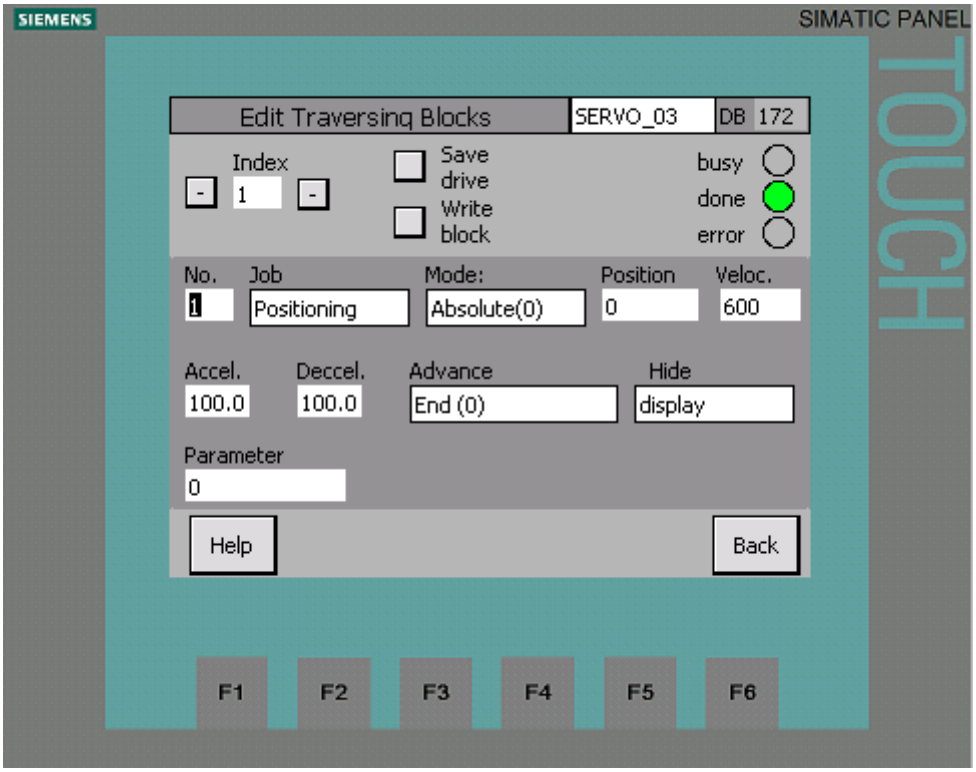
The timing of the control and status signals of a traversing profile can be seen in the following diagram. The traversing profile comprises individual traversing blocks. Progressing (advancing) between the traversing blocks is "Continue with stop"

Fig. 4-6



Reading and writing traversing blocks

Fig. 4-7



Using the editor, traversing blocks can be read and written to using acyclic jobs.

- Reading out traversing blocks:
  The index to be read out is set using the "-" and "+" buttons. The read job is immediately started when pressing one of the two buttons.
  The data of the traversing block that has been read out are displayed in the relevant fields.
- Writing a traversing block:
  First, select the index into which the traversing block should be written. Then enter the other data in the appropriate fields.
  The write job is started by pressing the "Write traversing block" button.
- Copying a traversing block:
  Read out the traversing block to be copied. Enter the new index using the screen keyboard, when doing this do not use the "-" or "+" buttons. The write job is started by pressing the "Write block" button.

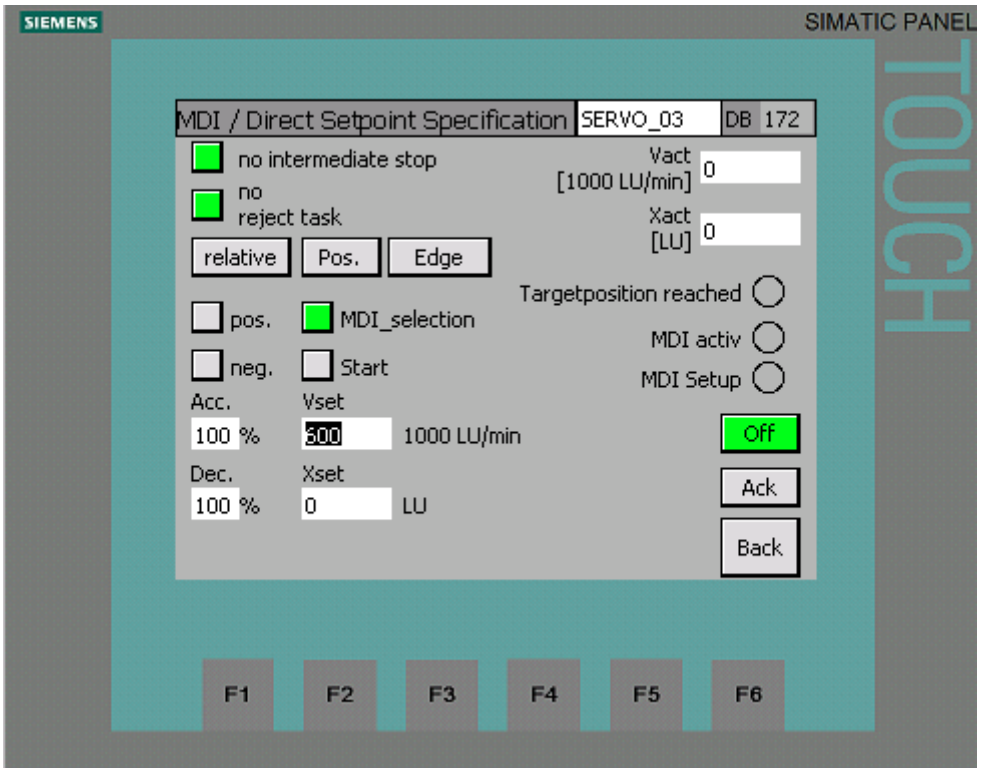
The drive parameters are backed up in the ROM by pressing the "Save drive" button.

The status of the acyclic job is displayed with "busy" and "done" and "error".

While an order has the status "busy", the buttons for initiating new orders are hided.

4.2.7 Direct setpoint specification / MDI

Fig. 4-8



In the MDI screen, the basic positioner can be operated in the MDI / direct setpoint specification mode.

For traversing motion, the "No intermediate stop" and "No reject task" must be selected.

The positioning mode is set to either relative or absolute using the "relative" button.

Positioning or setting up is selected using the "Pos." button.

The setpoint transfer type is set to signal edge or continuous using the "Edge" button.

The operating mode MDI/direct setpoint specification is activated using the "MDI_selection“ button.

In the setting-up mode, the direction of rotation is specified using "pos." or "neg.".

The acceleration and deceleration override are specified in the "Acc." and "Dec." fields.

For "Vset", the setpoint velocity is entered in 1000 LU/min.

For "Xset", the setpoint position is entered in LU.

The SINAMICS S120 can be switched on and switched off using the "On" button.

Faults in the SINAMICS S120 are acknowledged using the "Ack" button.

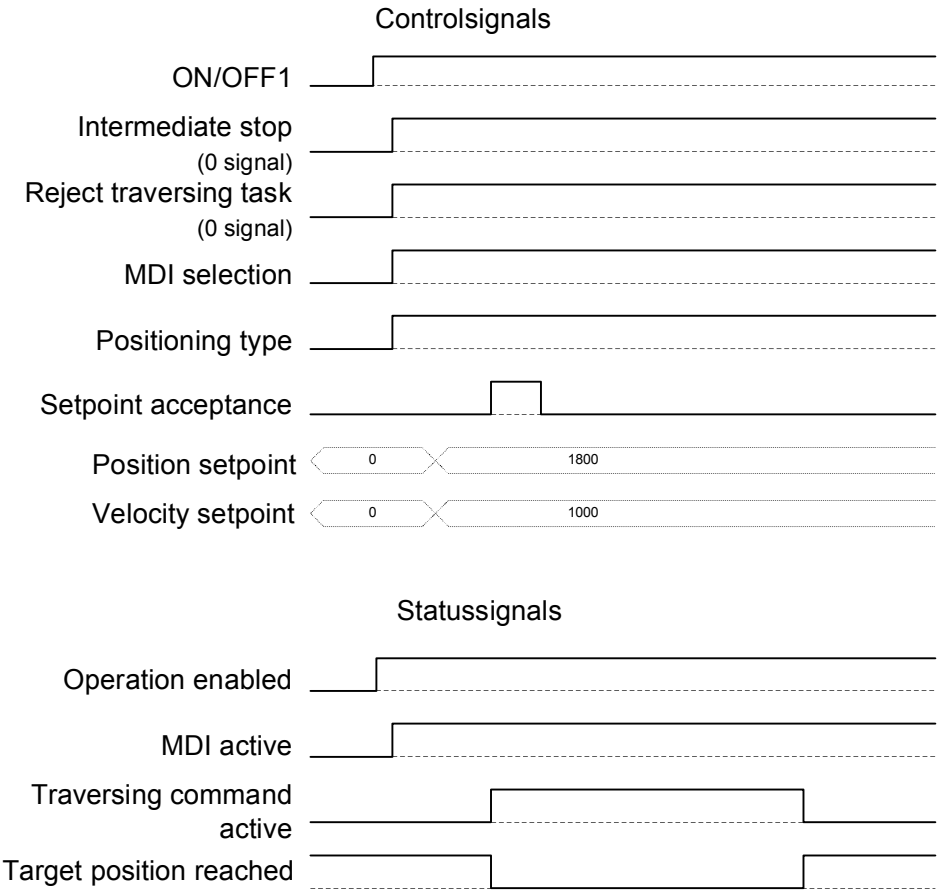
For setpoint transfer with signal edge, positioning is started using the "Start" button.

"Xact" displays the actual position in LU

"Vact" displays the actual velocity in 1000 LU/min

The timing of the control and status signals for absolute positioning can be seen in the following diagram. The setpoint is accepted with a positive signal edge of "Setpoint acceptance".

Fig. 4-9



4.3 Variable tables

Commenting out permanently controlled signals

Several signals are permanently controlled in the FB1 network 4. If these signals are to be controlled using variable tables, then the corresponding lines must be commented out.

Fig. 4-10

```
Netzwerk 4: Permanente Freigaben setzen
      S     DBX  173.1   AUS2
      S     DBX  173.2   AUS3
      S     DBX  173.3   Betriebsfreigabe
      S     DBX  172.2   Führung durch PLC


      L     #DBNr                      #DBNr              -- AchsDBNr
      T     #DB_int                    #DB_int
      AUF   DB [#DB_int]               #DB_int
      S     DBX  173.1
      S     DBX  173.2
      S     DBX  173.3
      S     DBX  172.2
```

After changes are made in FB1, the block must be loaded into the SIMATIC S7-300/400 control.

4.3.1 Reading and writing traversing blocks

Traversing blocks can be read out and written to acyclically using the variable tables "VAT72_TVBsingle" and "VAT72_TVBblock".

Fig. 4-11 VAT72_TVBsingle

Operand	Symbol	Anzeigeformat	Statuswert	Steuerwert
DB72.DBW 16	"Axis_TVB+MDI_TLG111".Basis.single.tasksi	DEZ	30000	30000
DB72.DBW 18	"Axis_TVB+MDI_TLG111".Basis.single.Ind	DEZ	8	8
DB72.DBX 14.0	"Axis_TVB+MDI_TLG111".Basis.single.RD	BOOL	false	false
DB72.DBX 14.1	"Axis_TVB+MDI_TLG111".Basis.single.WR	BOOL	false	false
DB72.DBX 14.2	"Axis_TVB+MDI_TLG111".Basis.single.Done	BOOL	true	
DB72.DBX 14.3	"Axis_TVB+MDI_TLG111".Basis.single.busy	BOOL	false	
DB72.DBD 20	"Axis_TVB+MDI_TLG111".Basis.single.Data	DEZ	L#6	//L#45
DB72.DBX 14.7	"Axis_TVB+MDI_TLG111".Basis.single.Error	BOOL	false	
DB72.DBW 24	"Axis_TVB+MDI_TLG111".Basis.single.ErrorNumbr	HEX	W#16#0000	
DB72.DBB 134		BIN	2#1111_1111	//2#1111_1111
DB72.DBW 136	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.block_no	DEZ	8	8
DB72.DBD 138	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.position	DEZ	L#1800	L#1800
DB72.DBD 142	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.velocity	DEZ	L#300	L#300
DB72.DBD 146	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.accel_over	GLEITPUNKT	100.0	100.0
DB72.DBD 150	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.decel_over	GLEITPUNKT	100.0	100.0
DB72.DBW 154	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.command	DEZ	1	1
DB72.DBD 156	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.command_par	DEZ	L#0	L#0
DB72.DBW 160	"Axis_TVB+MDI_TLG111".Basis.TraVerBlockSet.mode	BIN	2#0000_0010_0010_0000	2#0000_0010_0010_0000

You can use variable table VAT72_TVsingle to read or write a traversing block in SINAMICS S120.

Writing

- Job "30000" must be located in DBW 16
- The index of the traversing block is specified in DBW 18 (n+1)
- The bits of DBW 134 are used to select which data should be transferred.
- The traversing block number is specified in DBW 136.
- The position setpoint is specified in DBD 138
- The velocity setpoint is specified in DBD 142.
- The acceleration is specified in DBD 146
- The deceleration is specified in DBD 150
- The job of the traversing block is specified in DBW 154 (see the following tables)
- The job parameter is specified in DBD 156 (see the following tables)
- The traversing block mode is specified in DBW 160 (see the following tables)
- After all data has been written to the blocks, writing can be started with a positive edge of DBX 14.1

Reading

- Job "30000" must be located in DBW 16
- The index of the traversing block is specified in DBW 18 (n+1)
- The read job is started with a positive edge at DBX 14.0.
- The values are saved in the same data area as where they were saved for the write job.

Table 4-1 Significance of DBW 154 and DBD 156

Job	Job parameter
0 = error	
1 = positioning	
2 = fixed stop	[clamping torque in Nm]
3 = endless_pos	
4 = endless_neg	
5 = wait	[Wait time in ms]
6 = goto	[jump destination]
7 = set_O	[set digital output]
8 = reset_O	[reset digital output]
9 = jerk	jerk limitation 0 = off / 1 = on

Table 4-2 Significance of DBW 160

Bit 15-12	Bit 11-8	Bit 7-4	Bit 3-0	Significance
0000	0000	0000	0000	
xxxx	xxxx	xxxx	xxx0	Show traversing block
xxxx	xxxx	xxxx	xxx1	Hide traversing block
xxxx	xxxx	0000	xxxx	End (0)
xxxx	xxxx	0001	xxxx	Continue with stop (1)
xxxx	xxxx	0010	xxxx	Continue flying (2)
xxxx	xxxx	0011	xxxx	Continue external (3)
xxxx	xxxx	0100	xxxx	Continue external wait (4)
xxxx	xxxx	0101	xxxx	Continue external alarm (5)
xxxx	0000	xxxx	xxxx	Absolute (0)
xxxx	0001	xxxx	xxxx	Relative (1)
xxxx	0010	xxxx	xxxx	ABS_POS (2)
xxxx	0011	xxxx	xxxx	ABS_NEG (3)
xxxx	xxxx	xxxx	xxxx	No significance

Further information in this regard may be found in the documentation of the FB283. (See /8/)

4.3.2 Reading and writing drive parameters

Traversing blocks can be read out and written to acyclically using the variable tables "VAT72_Parameter" and "VAT72_Para_1_10".

Further information in this regard may be found in the documentation of the FB283. /8/

4.3.3 Reading out the fault memory

The fault memory of the SINAMICS S120 can be read out using the "VAT72_Faultbuffer" variable table.

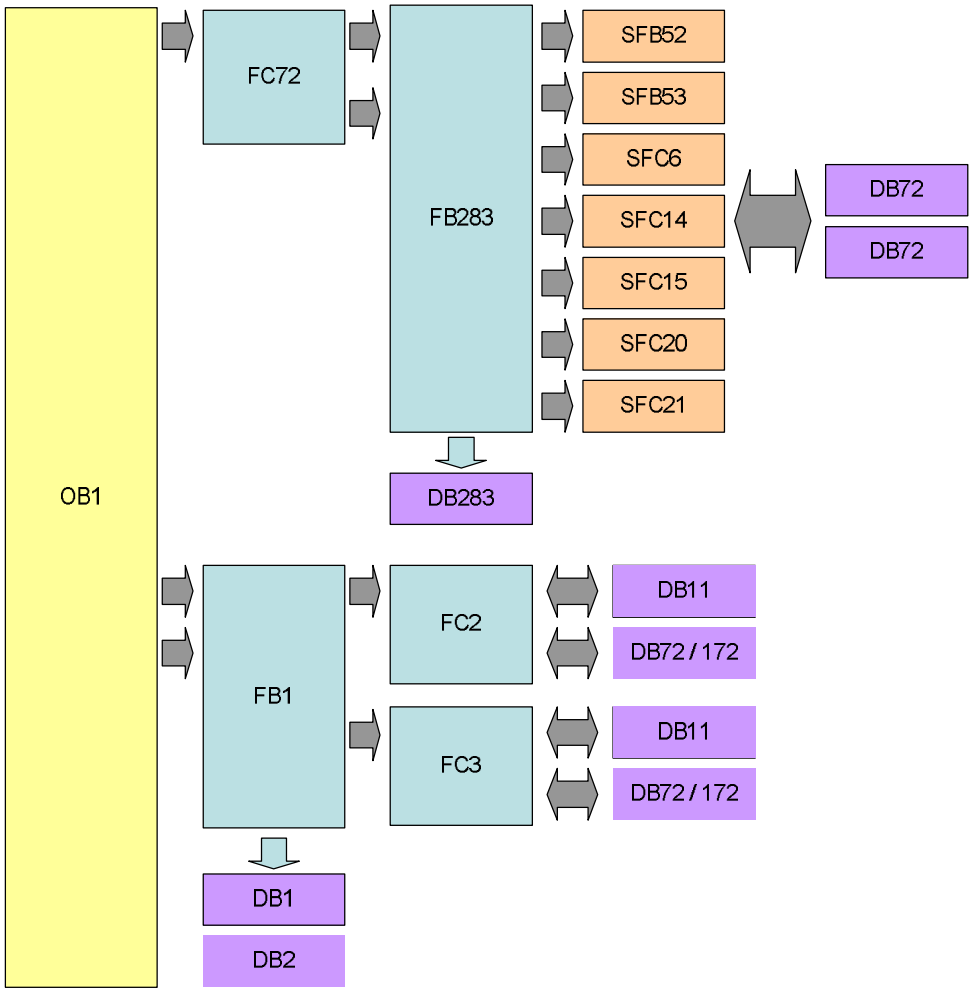
Further information in this regard may be found in the documentation of the FB283. /8/

5 Functional mechanisms of this application

5.1 Functions of the SIMATIC S7-300/400

5.1.1 Overview

Fig. 5-1



The SIMATIC S7-300/400 program comprises the following areas:

- Data exchange with the SINAMICS S120:

  Cyclic process data exchange
  In this area, process data are sent to the SINAMICS S120 (e.g. on command and position setpoint) or received (status and actual values)

  Acyclic parameter access
  Parameters of the SINAMICS S120 are accessed in this area. (e.g. reading or writing traversing blocks)

- Preparing data

  Converting the actual velocity for display on the HMI

  Splitting the traversing job parameters for display and selection on the HMI

5.1.2 FC72: Communication using FB283 and SIEMENS telegram 111

Telegram 111 includes 2 communication options. One option is pure cyclic communication using the system functions. The option involves the FB 283 available to the application, which in addition to the cyclic also has an acyclic communication option.

Communication with the FB283 is discussed in this example.

So that the acyclic interface is executed only once at the same time, the „busy“ feedback of both axes will be checked in network 1. If an acyclic order is active at an axis,the buttons for initiating new acyclic orders at the HMI become hided.

Fig. 5-2 FC72 Network 1

```
0     "Axis_TVB+MDI_TLG111_S2".Basis.single.busy    DB72.DBX14.3
0     "Axis_TVB+MDI_TLG111_S3".Basis.single.busy    DB172.DBX14.3
=     "ParameterAnzeige".HideAcyclic                DB11.DBX6.2
```

For every axis one instance DB from FB283 is generated. When calling the FB283, the following data are specified for each axis:

NR_ACHS_DB:	Number of the axis DB
LADDR: LADDR_DIAG	Start of the I/O address Diagnostics address of the drive
WR_PZD:	Target area (control words/setpoints)
RD_PZD:	Target area (status words/actual values)
AXIS_NO:	Axis No. (Number of the DriveObject)

Fig. 5-3 FC72 Network 2

```
CALL  "SINA_FB" , DB283                                                FB283
 NR_ACHS_DB:=72
 LADDR     :=256
 LADDR_DIAG:=2043
 WR_PZD    :="Axis_TVB+MDI_TLG111_S2".MDI_Positioning.WR_PZD_POSBETR    P#DB72.DBX172.0
 RD_PZD    :="Axis_TVB+MDI_TLG111_S2".MDI_Positioning.RD_PZD_POSBETR    P#DB72.DBX212.0
 CONSIST   :=TRUE
 RESTART   :=TRUE
 AXIS_NO   :=B#16#2
```

Note

In this example, for the first axis "SERVO_02", the instance 283 and axis DB72 are used. For the second axis "SERVO_03" are used the instance DB284 and DB172 as axis DB.

Start of the I/O address and diagnostics address is in HW Config.

Additional information about calling FB283 is provided in the block description. /8/

Cyclic communication with FB283

OB1 only calls the FC 72. In FC 72, FB283 is called for each axis.

The structure for sending and receiving is saved in the user-defined data type (UDT_30008 _TLG111).

The variable tables, prepared with the application, are available to control the SINAMICS S120.

Operate the 1st axis in the traversing block mode (VAT72_TVB)

Operate the 2nd axis in the MDI mode (VAT72_MDI)

Acyclic communication with FB283

Acyclic communication is based on the FB 283 internal interface "single". It is only permissible to execute this once simultaneously. This is the reason that the corresponding buttons are interlocked on the HMI while the interface is communicating.

Using this job interface, it is possible:

- To read/write individual parameters
- Read out the fault memory (special job: tasksi= 30002)
- Read/write individual traversing blocks (special job: tasksi= 30000)
- Read/write traversing blocks (special job: tasksi=30001)
- Pre-assign traversing blocks 0…63 (special job: tasksi= 30011)
- Read/write up to 10 parameters (special job: tasksi= 30010)

Further, for individual special jobs, additional entries are required or outputs possible. A description can be found on the specified pages 13 – 15 of the FB 283 documentation. /8/

Within the context of the application, four prepared variable tables are available for **parameter / traversing blocks, read and write function**. Depending on the required function/display, these tables can also be edited.

1. Reading/writing parameters (VAT72_Parameter)
2. Reading/writing several parameters (VAT72_Para_1_10)
3. Reading/writing individual traversing blocks (VAT72_TVBsingle)
4. Reading/writing several traversing blocks (VAT72_TVBblock)

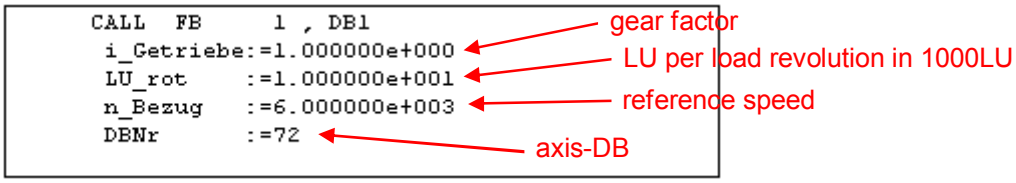
5.1.3 FB1: Preparing data for display on the HMI

Actual velocity

The speed actual value is transferred, scaled. The scaled value is converted into the actual velocity of the basic positioner in FB1.

To do this, when calling FB1, in addition to the number of the axis DB, the gearbox ratio, the position actual value resolution and the reference speed of the SINAMICS S120 must be specified.

Fig. 5-4



Note

The specified values must coincide with the parameters in the SINAMICS S120!

The gearbox ratio is determined by the ratio between parameters p2504 and p2505.

The position actual value resolution is in parameter p2506.

The reference speed is in parameter p2000.

FC2 and FC3: splitting the traversing job parameters

FB283 transfers the job type, the advance (continue) condition and the visibility of a traversing block in a word. The word is split in order that these values can be individually displayed and selected. The individual values are buffered in DB11.

FC2 reads the DBW160 word of the axis DBs and writes the values into DB11.

FC3 reads the values from DB11, and writes them into word DBW160 of the axis DB.

5.2 Basic positioner

5.2.1 Tasks that can be addressed with the basic positioner

The basic positioner (EPOS) is a very comprehensive and powerful function module for closed-loop position controlled traversing of an electric drive.

It is used to position linear and rotary axes (modulo) in absolute/relative terms with motor encoder (indirect measuring system) or machine encoder (direct measuring system).

It can be activated in the SINAMICS S120 as function module.

User-friendly configuration, commissioning, and diagnostic functions for the EPOS functionality are also available in the STARTER parameterizing software.

Using the STARTER control panel, commissioning and diagnostic functionality can be controlled from a PG/PC. It is also very helpful, especially when getting to know the individual operating modes also testing the function without having to control it from a higher-level automation system.

The position controller is also activated when activating the basic positioner. This is automatically run from the STARTER drive wizard. Further, the necessary "internal interconnections" (BICO technology) are automatically established, which are required between the EPOS and position controller (e.g. setpoints from the EPOS for closed-loop position control, axis cycle correction, etc.).

The position controller essentially comprises the following parts:

- Position actual value sensing (including the lower-level measuring input evaluation and reference mark search)
- Position controller (including limits, adaptation and pre-control calculation)

- Monitoring functions (standstill, positioning and dynamic following error monitoring, cam signals)

In addition, the following functions can be carried out using the basic positioner:

Mechanical system:

- Backlash compensation
- Modulo correction
- Position tracking

Limits:

- Velocity/acceleration/deceleration limits
- Software limit switches (traversing range limitation using position setpoint evaluation)
- Stop cams (traversing range limitation using hardware limit switch evaluation)
- Positioning/standstill monitoring
- Following error monitoring
- Two cam switching signals

5.2.2 Properties

Outstanding properties include:

- "flying" and "continuous" mode/setpoint changes while traversing
  - Without having to use handshaking
  - Including easy to use/connect
  - Including "process-shortening" transitions without axes coming to a standstill
- Can be simply connected to higher-level SIMATIC S7-300/400 control systems, also as described in this application
- Can be simply adapted as part of the application engineering and handled
- Simple traversing block handling and implementation of "fixed" traversing blocks
- Graphic configuring, commissioning and operating screen forms (tool including control panel)

5.2.3 Operating modes

EPOS has the following four operating modes (which can be toggled between for a "stationary" axis):

- Jogging (position controlled)
- Reference point approach
- Traversing blocks
- MDI/direct setpoint specification

Including subordinate "flying homing" in the "jog", "traversing blocks" and "MDI/direct setpoint specification" modes.

Priority of the operating mode with respect to one another when simultaneously selected:
Jog > Reference point approach > MDI > Traversing blocks

If a different operating mode is selected while one is already active, then an alarm is issued.

Jogging

This involves position-controlled traversing of an axis with two modes that can be toggled between

1. Modes: Endless, position controlled with v set input (where the sign is evaluated)
2. Modes: Incremental jog (= where the axis is traversed through a specified "increment")

...In the two modes, two selectable setpoints are available (jog 1 / 2)

Reference point approach

This is also known as "active homing".

Properties:

Fully automatic search and detection of the reference point for incremental measuring systems (encoders).

The following homing options are available:

- "Cam and encoder zero mark", "encoder zero mark" and "external zero mark (Bero)"
- "Set reference point" is also possible without travel. In this case, all operating modes must be deselected.
- Reversing cam functionality for the "cam and encoder zero mark" mode
- The start direction for the reference point approach can be specified
- Different approach velocities can be specified ("to the cams", "to the reference mark", "to the reference point"), e.g. to increase the precision for the reference mark detection
- Monitoring using maximum traversing distances/tolerance bands that can be specified, e.g. to the cam, between the cams and zero mark, distance to the zero mark
- Automatic travel for "reference point offset" regarding the reference mark and reference point coordinates that can be changed using BICO
- Automatic direction of rotation reversal at the reference cams, which means that, for example: Reversal cams or hardware limit switches (when STOP cam functionality is deactivated) can be used as reference cams (this reduces hardware costs)
  (in the start direction, which can be specified, the zero mark in front of the reference cam is valid as reference mark)

Flying homing ("passive homing")

This is also known as "passive homing"

Properties:

- Homing the axis during "standard" traversing using probe (standard setting) including possible continuous "post homing"
- This can be executed as subordinate function in the "jog", "traversing blocks" and "MDI/direct setpoint specification" modes

- Can be selected for incremental and absolute measuring systems (encoder)
- Probe selection can be switched over (2 probe inputs, pos./neg. edge can be selected)
- With "flying homing" during RELATIVE positioning, you can select whether the offset value is to be taken into account for the travel path or not.
- Possible for "post homing" evaluation of a "real/incorrect" BERO signal (inner/outer position difference "window")

Traversing blocks

They support positioning using traversing blocks saved in the device (for a homed axis). It is also possible to write the traversing blocks from the SIMATIC S7-300/400 into the drive and read these out.

Here, 64 traversing blocks are possible, including continue (advance) conditions and specific jobs.

Properties:

- User-friendly traversing block editor
- For instance, position, velocity, acceleration and deceleration override can be separately set for each block.
- Jobs; for example:

  "Absolute/relative positioning", "ABS_POS/_NEG" (forced direction of rotation specification for modulo axes), "Endless pos / neg", "Wait" (wait time), "GOTO" (block jump), "SET_O / RESET_O" (set/reset up to two digital outputs), set jerk value, travel to fixed stop using EPOS
- It is possible to "skip" traversing blocks
- By activating a new traversing block, a block being executed can be canceled and a flying change made into the new traversing block.

The traversing blocks can also be changed when a SINAMICS S120 is operational. The changes are directly transferred the next time that the traversing block is called.

MDI/direct setpoint specification

Properties:

Positioning/setting up with direct setpoint specifications (e.g. process data of the SIMATIC S7-300/400); continuous influence during traversing is also possible.

"Flying and continuous" setpoint transfer while an axis is moving is possible, i.e. position, velocity setpoint and override, acceleration, deceleration, forced direction of rotation specification can be changed during operation.

"Flying" change between the modes is possible while an axis is traversing:

- Mode: Setting up (endless, closed-loop position controlled, v-set input)
- Mode: Absolute/relative positioning (for modulo, also: specified direction of rotation or the shortest path)

In this mode, also in the setting up or relative positioning mode, a non-homed axis can also be traversed.

Note The screen forms of the position controller and basic positioner are discussed in more detail in Chapter 6.4.

6 Configuration and project engineering

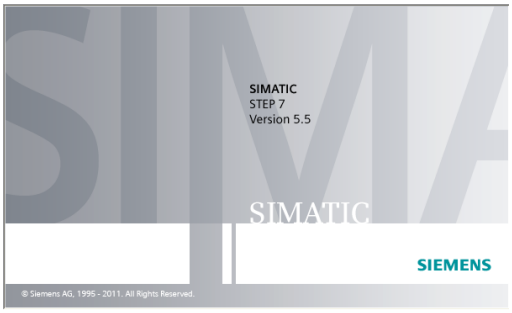
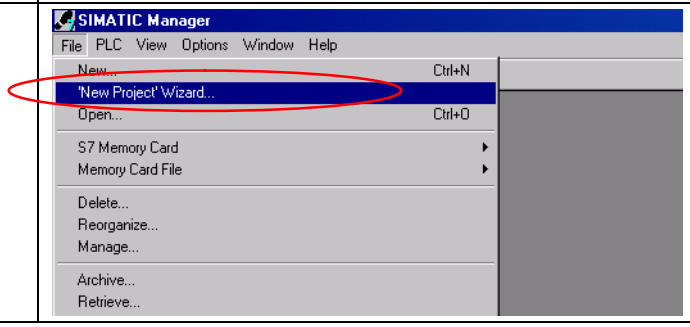
Note If you only wish to load the sample program and commission it, then follow the instructions in Chapter 3 „Configuring and commissioning the application.

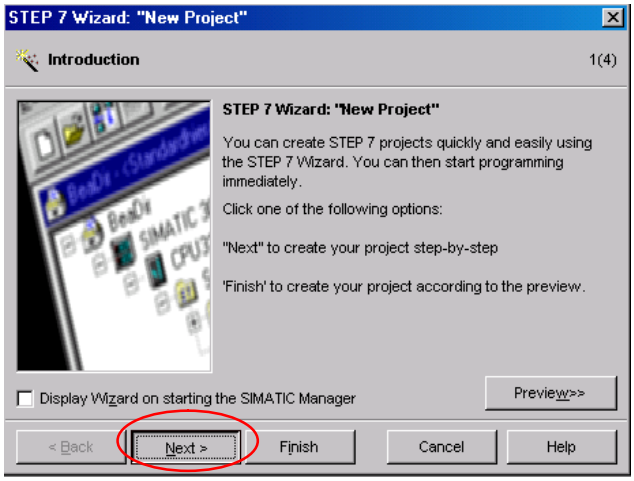
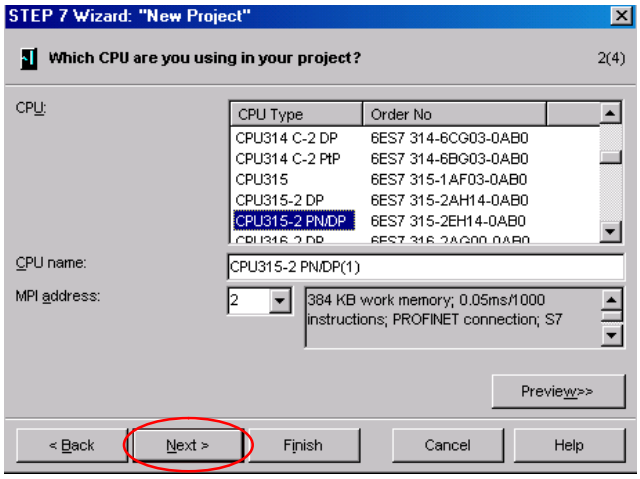
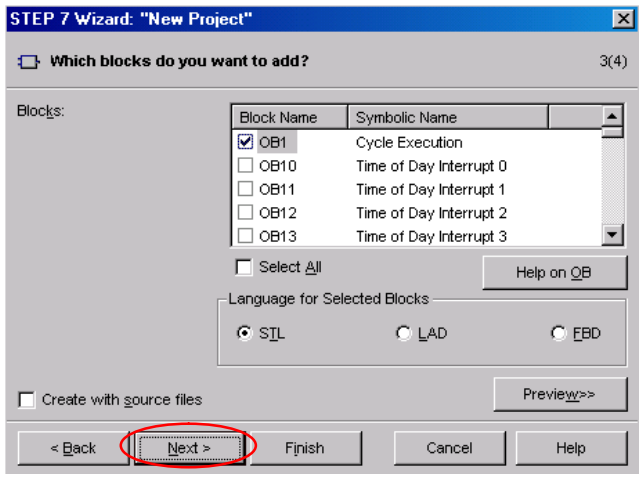
The following stepping tables describe what you must do if you do not wish to/cannot use the sample code and you wish to/must configure the SINAMICS S120 and the SIMATIC S7-300/400 CPU yourself.

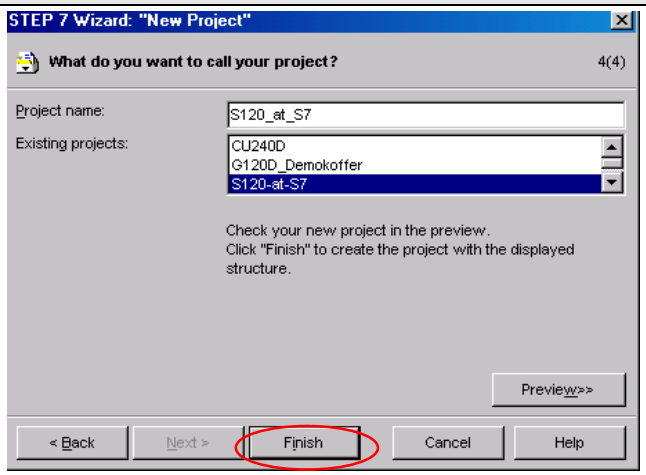
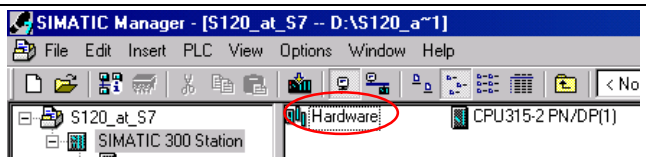
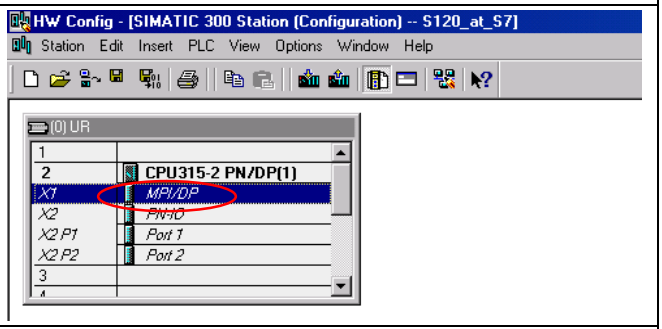
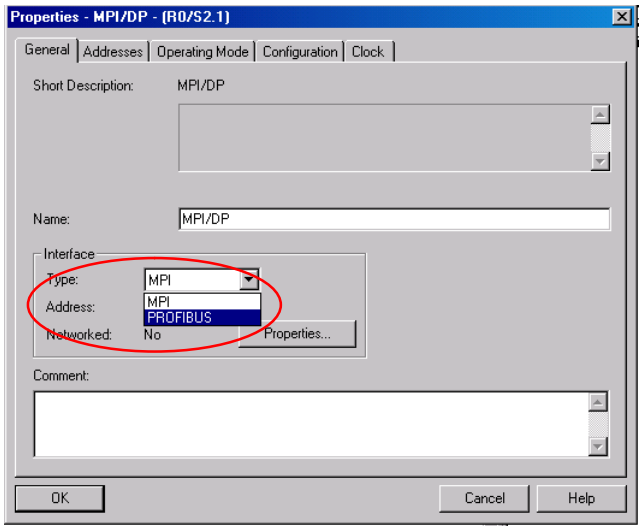
6.1 Configuring the SIMATIC S7-300/400 CPU

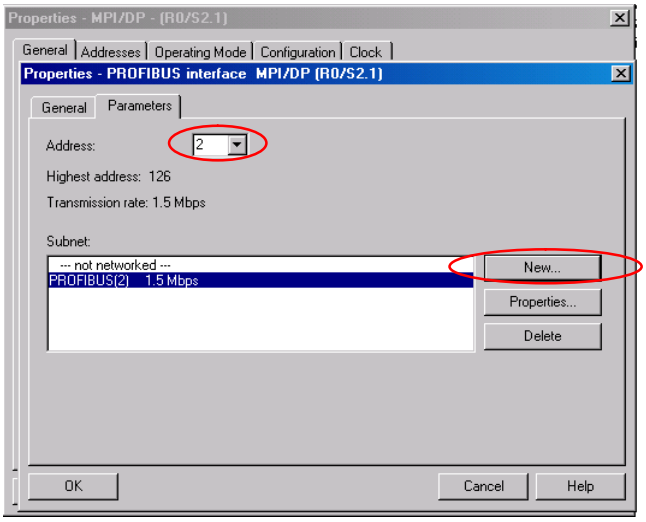
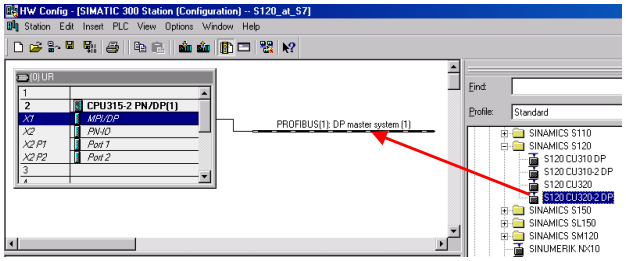
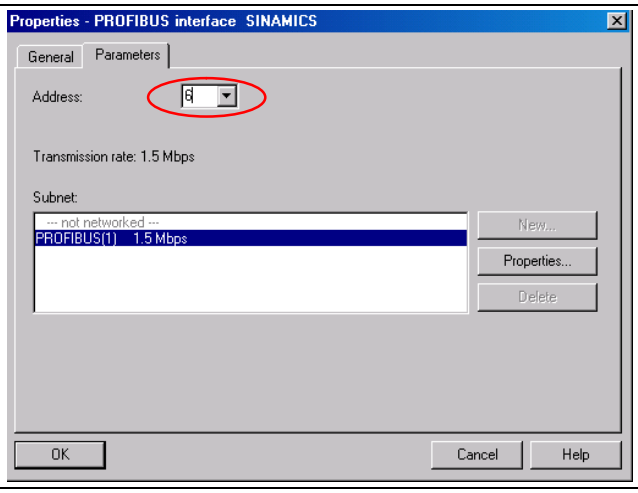
This chapter describes how the SIMATIC S7-300/400 should be configured for the sample program. Integrating the HMI and the detailed programming of the SIMATIC S7-300/400 are not explained in this chapter.

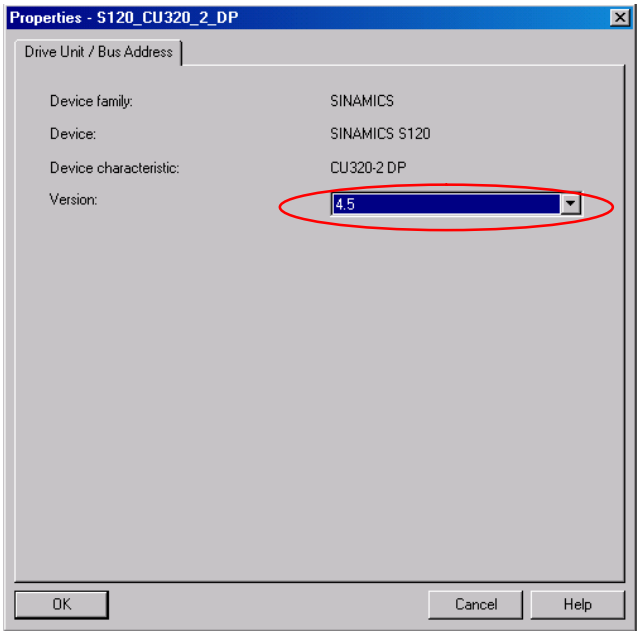
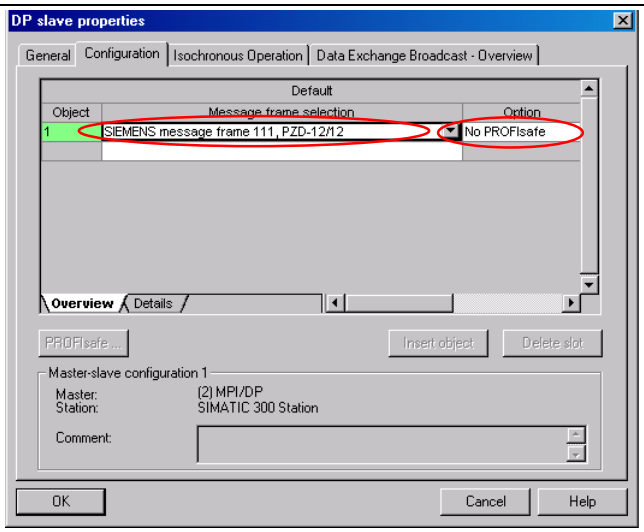
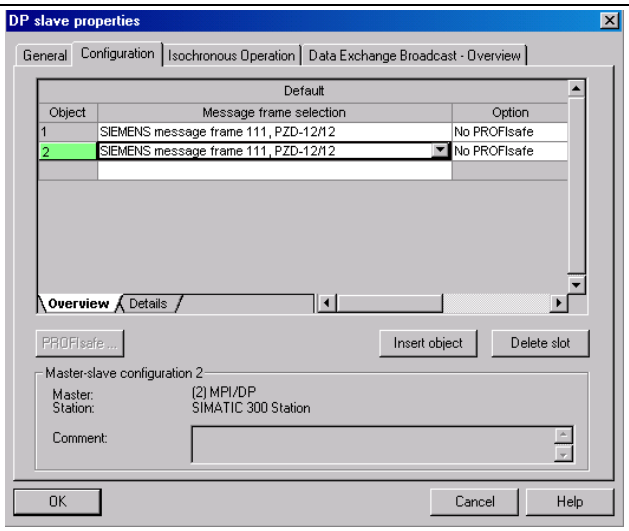
Table 6□1

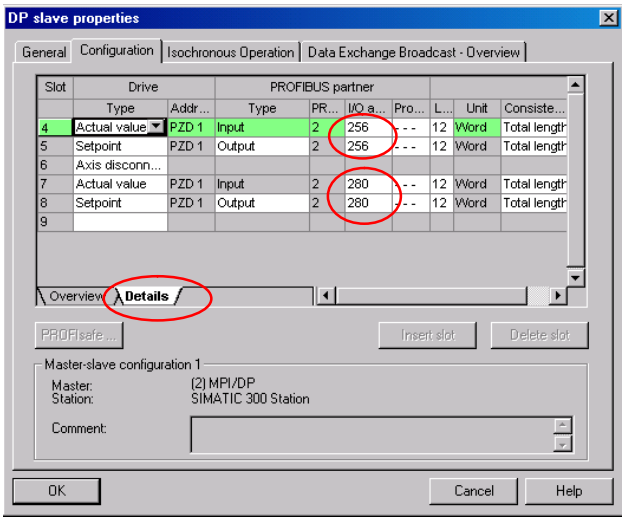
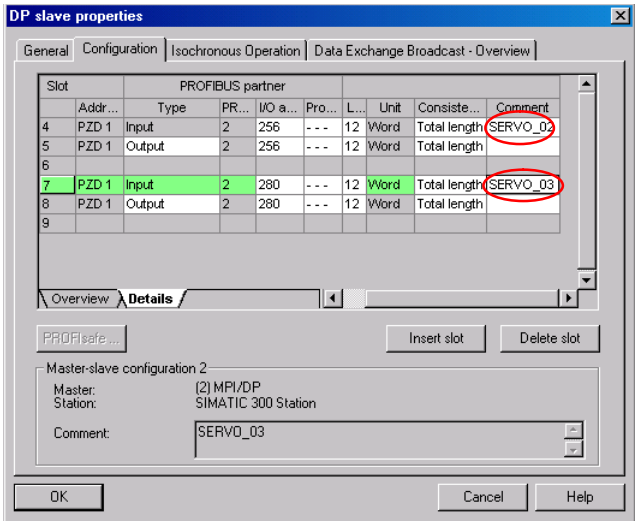
No.	Action	Remark
1.	Start STEP 7 V5.5	
2.	Start the "New Project" Wizard.	

No.	Action	Remark
3.		
4.	Select the CPU 315□2DP/PN or another SIMATIC S7-300/400 CPU	
5.	In this screen, click on "Next >".	

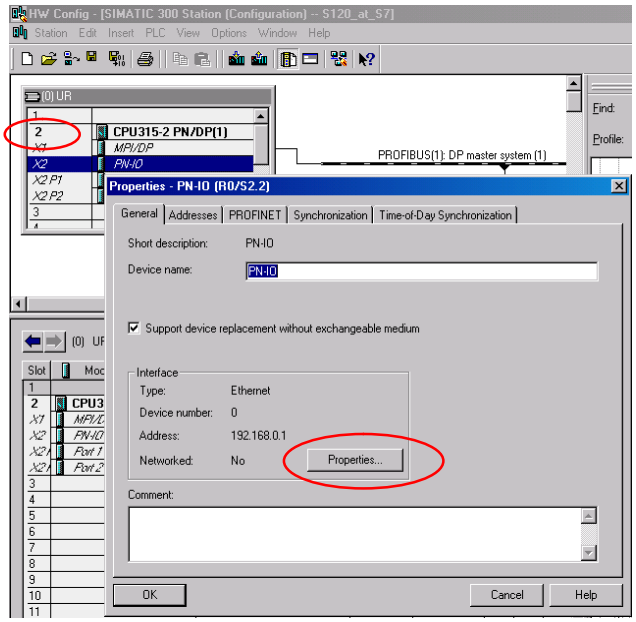
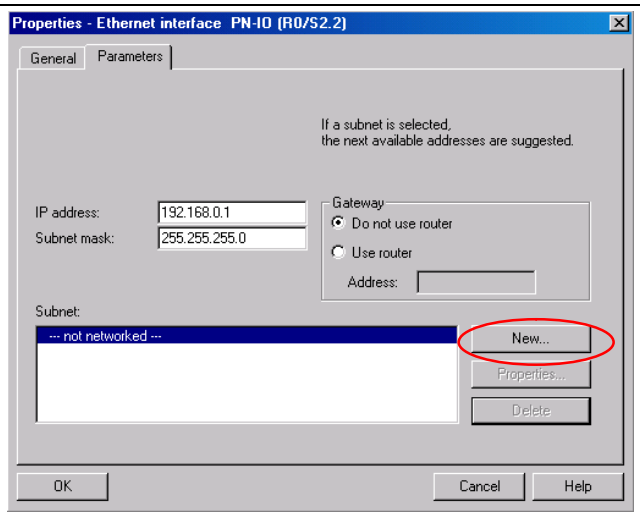
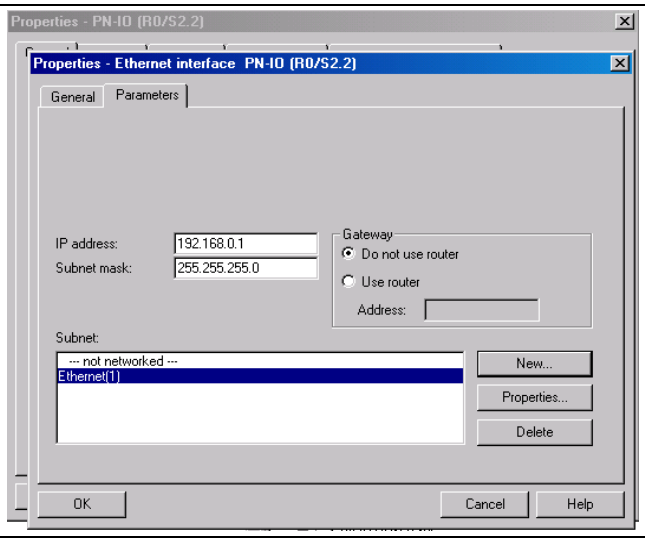
No.	Action	Remark
6.	Assign a name for the project (for instance, "S120-at-S7-300").	
7.	• Click on the SIMATIC 300 station • Open the hardware configuration with a double click.	
8.	Open the MPI/DP interface of the CPU with a double click.	
9.	Change the type to PROFIBUS -	

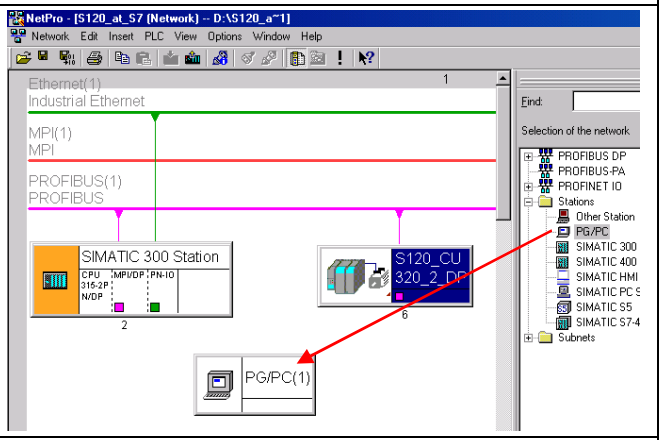
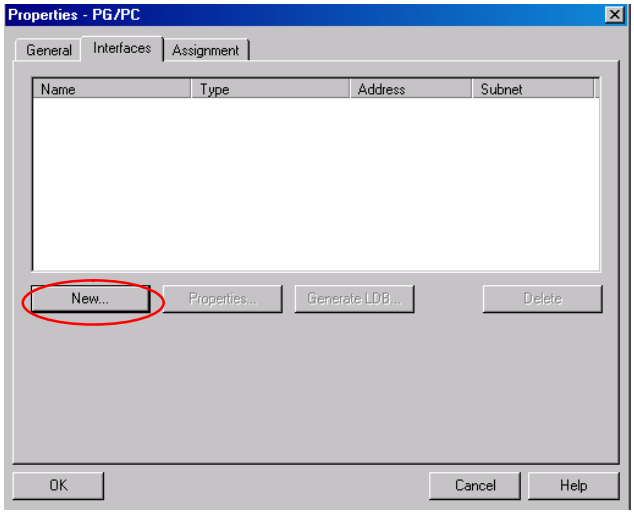
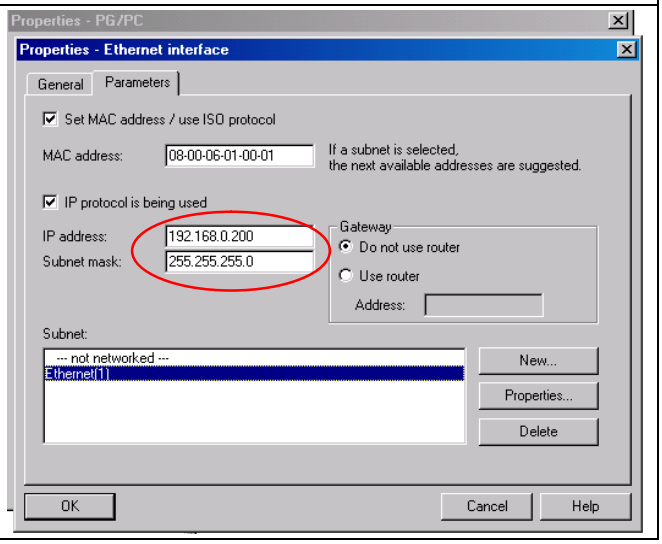
No.	Action	Remark
10.	A window opens with the properties Select address 2, and create a new PROFIBUS line. Then close the interface configuration.	
11.	In the Catalog, select the SINAMICS S120 Control Unit CU320-2 DP. In the hardware catalog, you can find the Control Unit in: -PROFIBUS-DP -SINAMICS -SINAMICS S120 -S120 CU320-2 DP Drag the selected CU **to** the PROFIBUS cable, and release the mouse button.	
12.	A window automatically opens to select the PROFIBUS interface: • Select the address for the SINAMICS S120[1], in the example, this is 6. • Click OK. [1] The address must match the address set at the SINAMICS S120.	

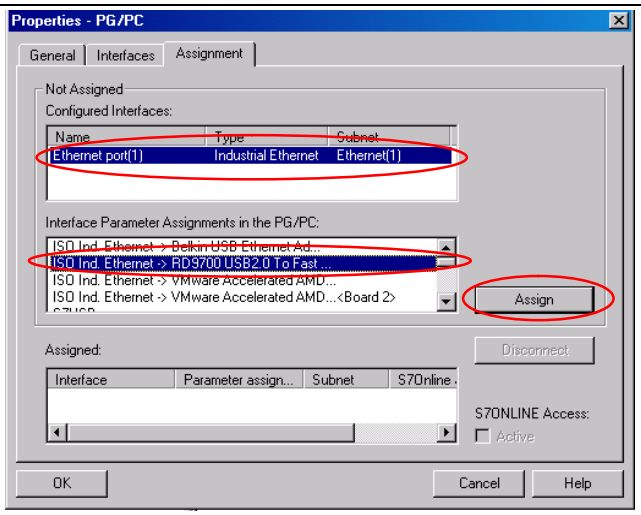
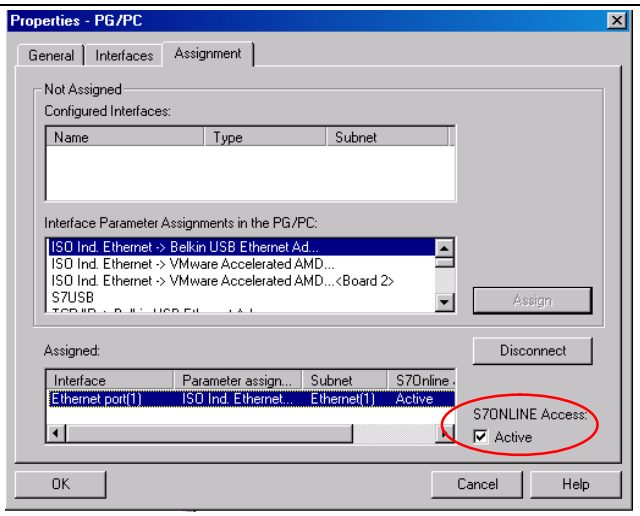
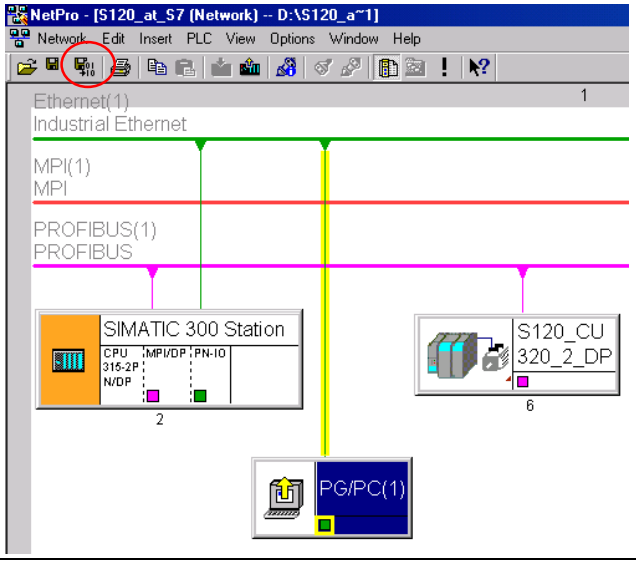
No.	Action	Remark
13.	A window automatically opens to select the firmware of the SINAMICS S120: • Then select the firmware version of your SINAMICS S120. The firmware release must match the firmware release on the CF card of the SINAMICS S120, otherwise an online connection will not be able to be established!	
14.	A window automatically opens to select the telegrams. • Select the "Siemens telegram 111, PZD 12/12" • As option, select "No PROFIsafe".	
15.	In line 2, select the telegram for the second drive: • Select the "Siemens telegram 111, PZD 12/12" • As option, select "No PROFIsafe".	

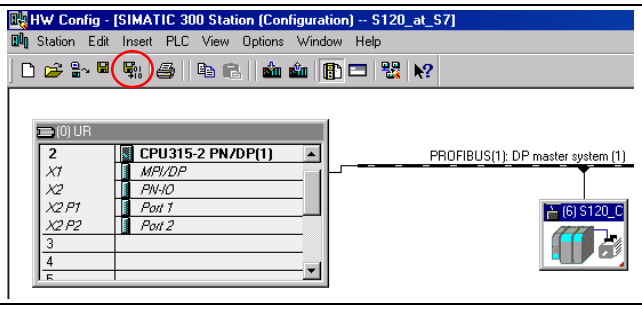
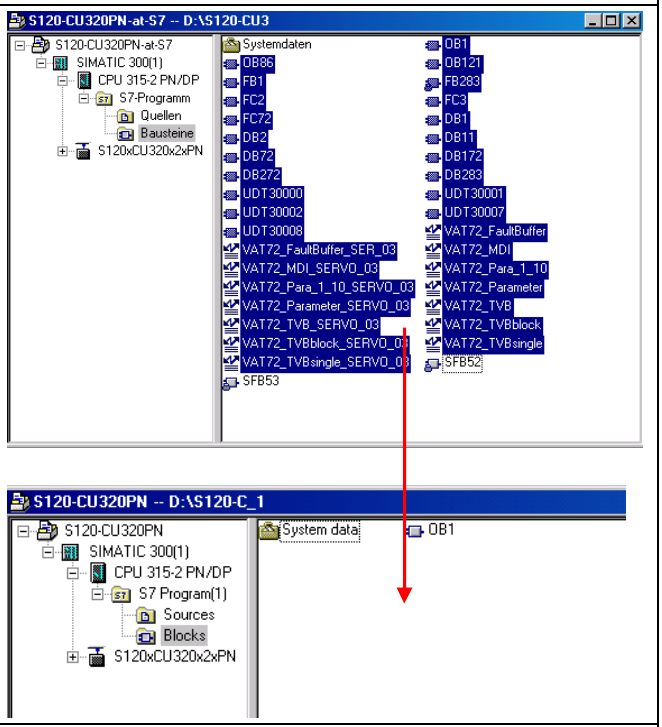
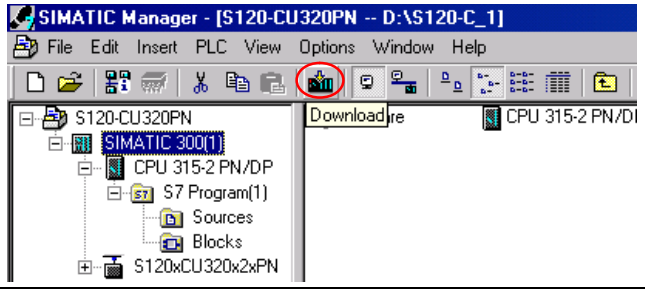
No.	Action	Remark
16.	Change to "Details" The I/O addresses are defined here. Input and output address must be identical. The I/O address is required to call the FB283!	
17.	The names of the drives can be entered in the "Comment" column, for example. Exit the window with "OK"	

Setting up the routing connection

18.	Open the properties of the PN interface of the SIMATIC S7-300/400 CPU by double-clicking on "X2" Click on "Properties"	
19.	Insert a subnet with "New...". You do not have to change any of the settings. Acknowledge with "OK"	
20.	Exit the two properties Windows with "OK"	

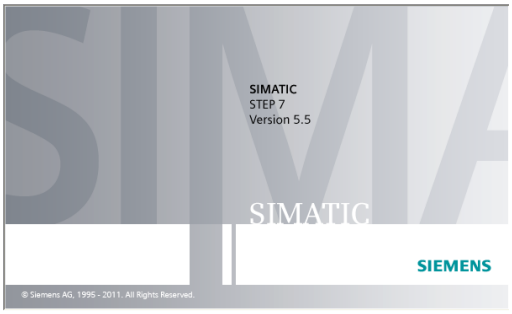
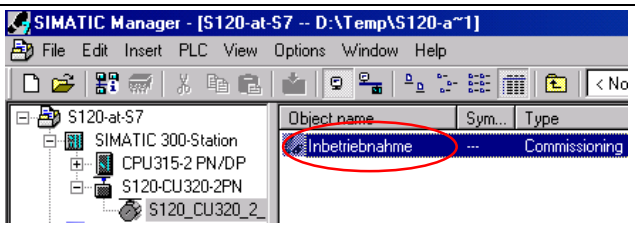
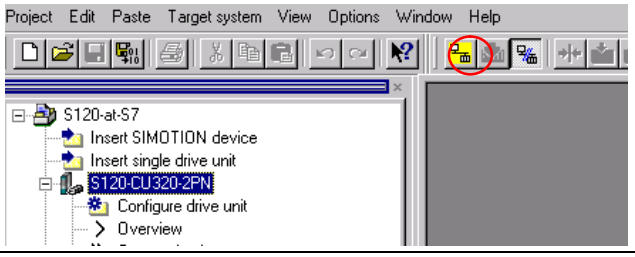
21.	Save the changes in the hardware configuration Open NetPro	
22.	Insert a PG/PC station. Open this with a double click	
23.	With "New...", create an interface, type "Industial Ethernet".	
24.	Set the IP configuration of your network card. Confirm the window with "OK"	

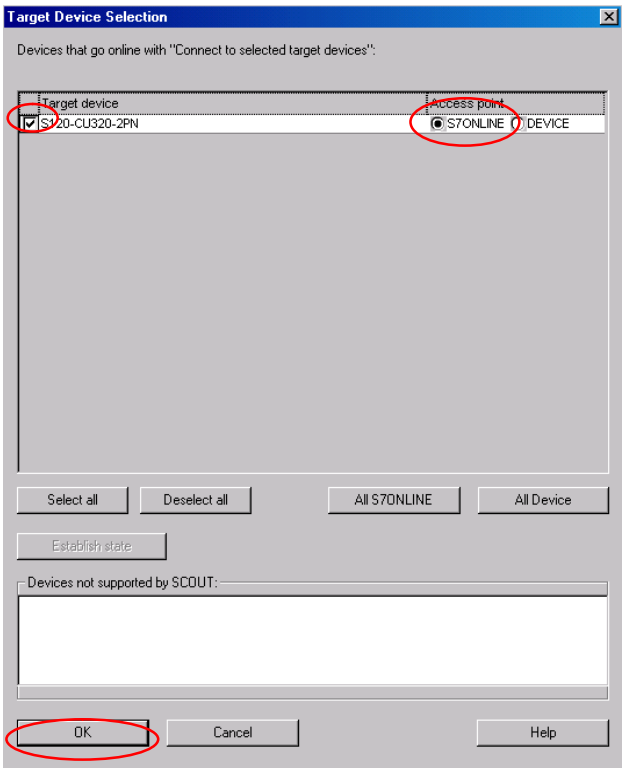
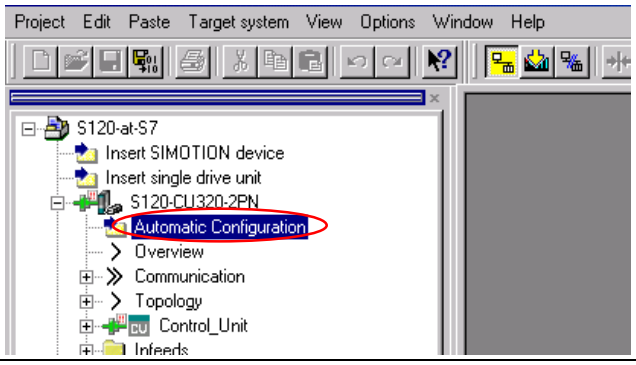
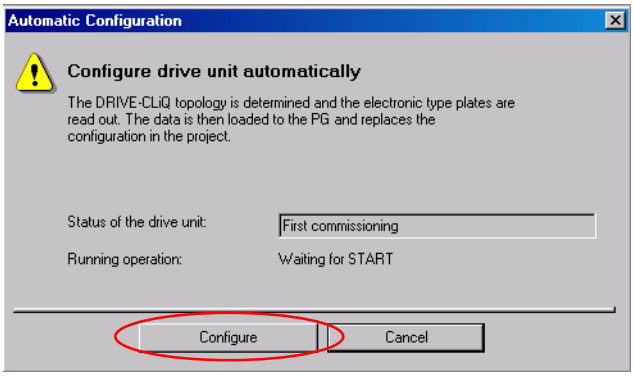
25.	Change to the "Assignment" tab Assign the Ethernet interface to your network card.	
26.	Check that the checkmark for "Active" is set. Exit the window with "OK"	
27.	The connection between the Ethernet and the PG/PC must now have a yellow background. Click on "Save and compile". You can now close NetPro	

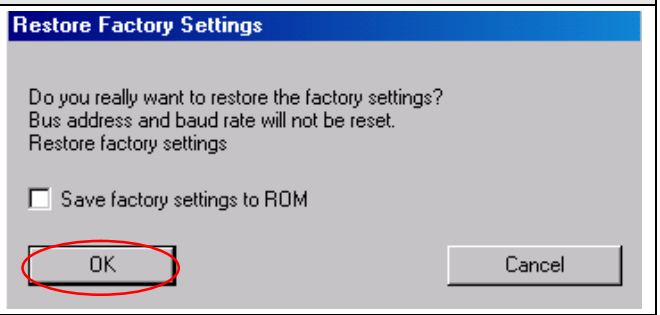
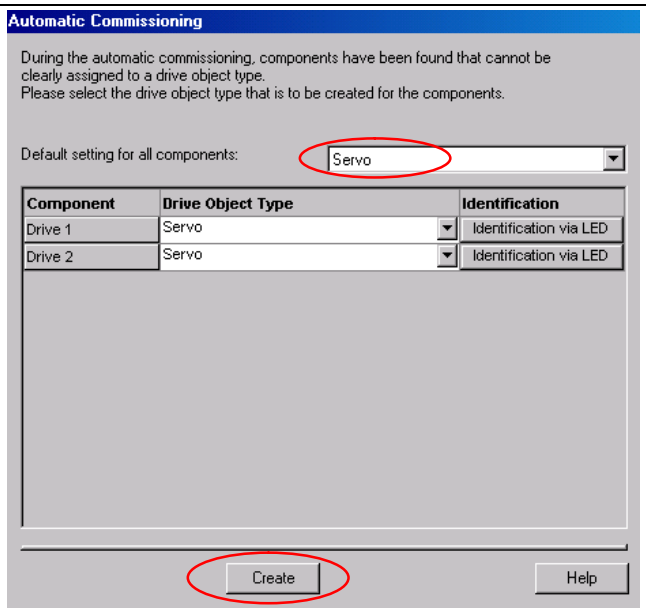
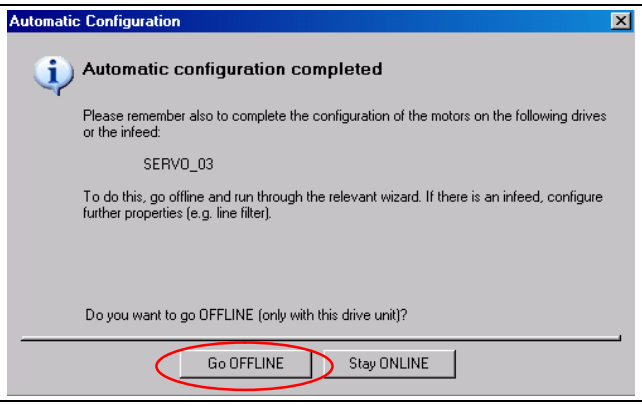
28.	This completes the hardware configuration. Click on "Save and compile". You can close HW Config	
29.	You can use the blocks from the project if you wish to use the sample program functions. To do this, open the project provided using the SIMATIC Manager.	
30.	Copy all of the blocks, with the exception of the system data and SFB functions, from the sample project into the block folder of the created project.	
31.	Select the SIMATIC 300 station Load the project into the SIMATIC 300 CPU. After loading, switch the SIMATIC 300 CPU back into run	

6.2 Configuration of the SINAMICS S120 drive

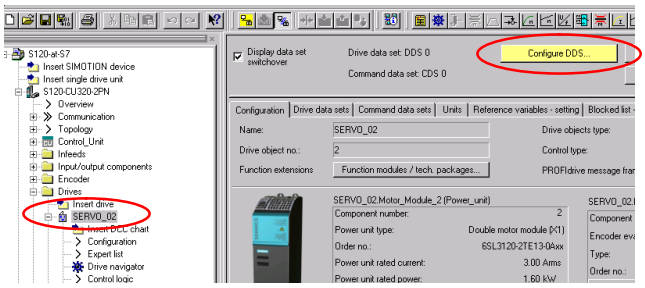
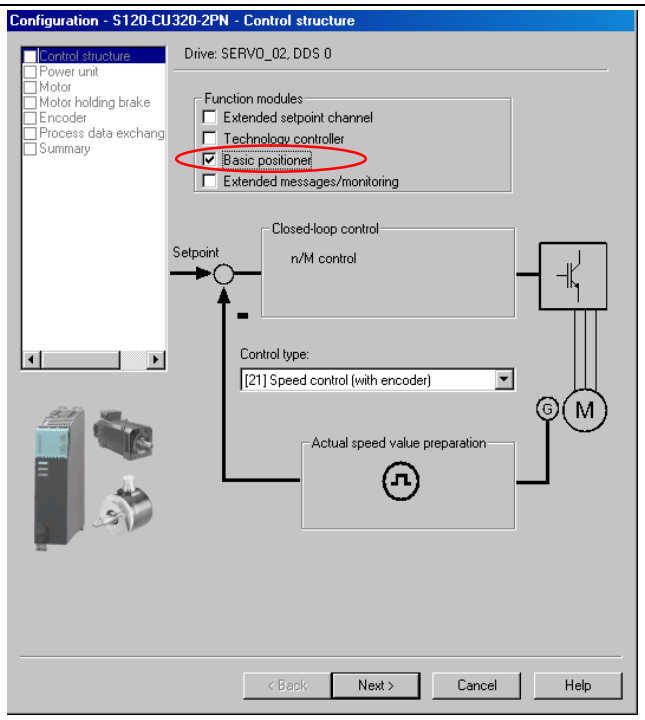
Table 6□2

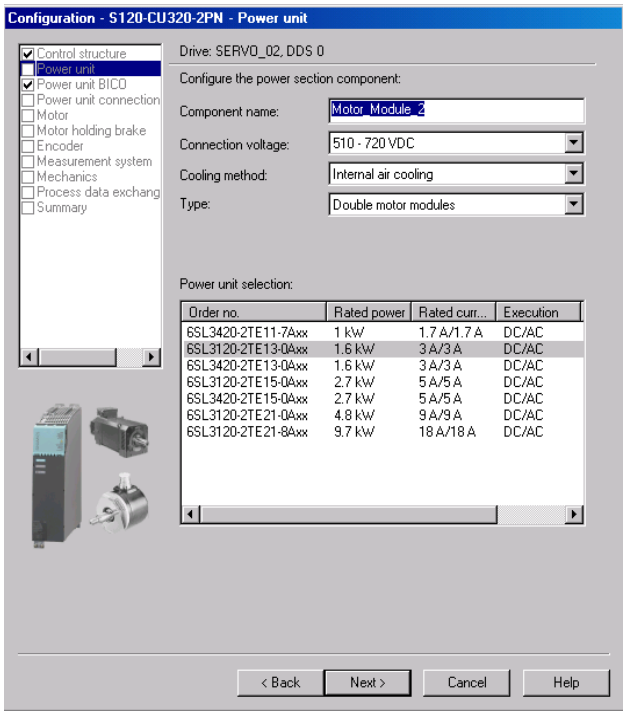
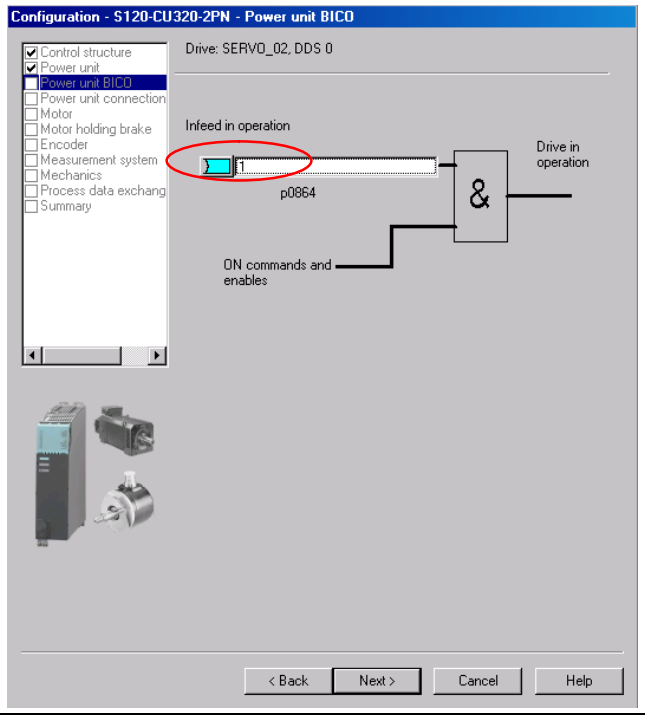
No.	Action	Remark
1.	If the STARTER commissioning software has not been installed, install it (also see /6/).	
2.	Connect the SINAMICS S120 to the S7-300 using the PROFIBUS cable – and your PG/PC to the SIMATIC S7-300 using a network cable.	
3.	Start the SIMATIC Manager and open the project created in Chapter 6.1.	
4.	In the SIMATIC Manager tree, select the SINAMICS S120 and open STARTER by double-clicking on the commissioning symbol.	
5.	Select the SINAMICS S120 in the project tree of STARTER Go online	

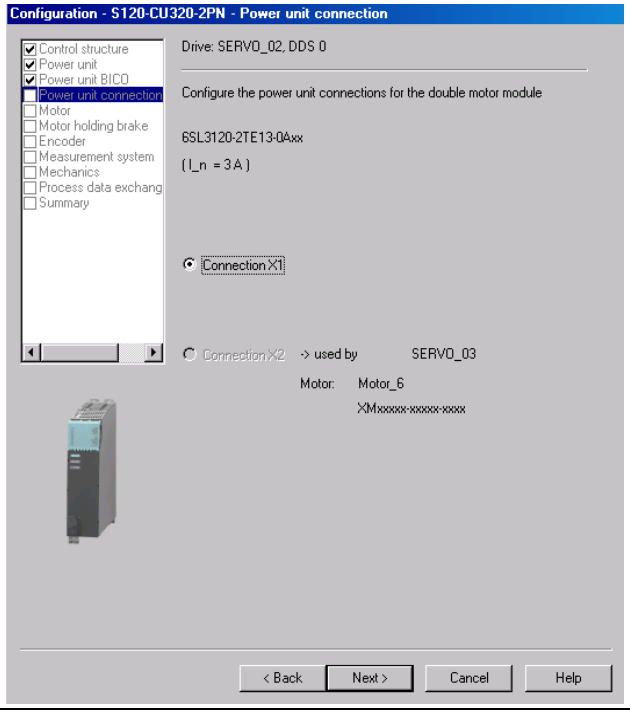
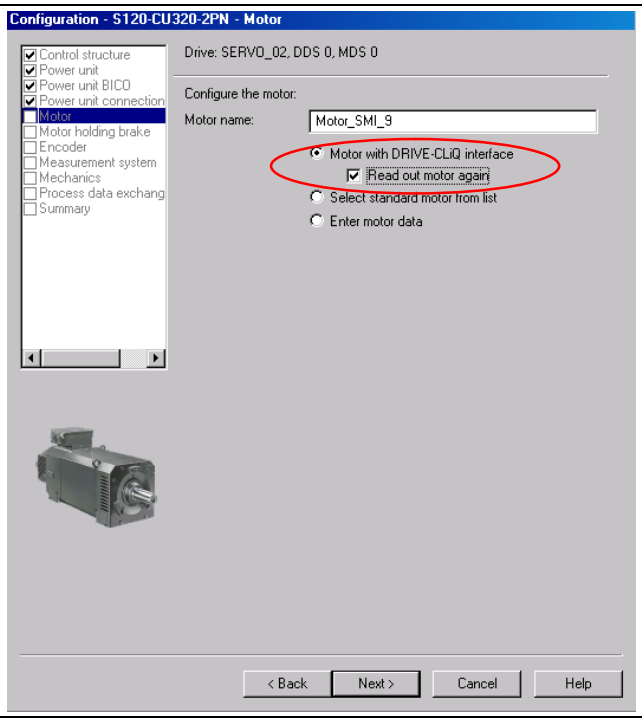
No.	Action	Remark
6.	If a target device has still not been selected, a window opens Select the SINAMICS S120, set the access point to S7_ONLINE Confirm the window with "OK"	
7.	Start the automatic configuration with a double click	
8.	Confirm the note with "Configure"	

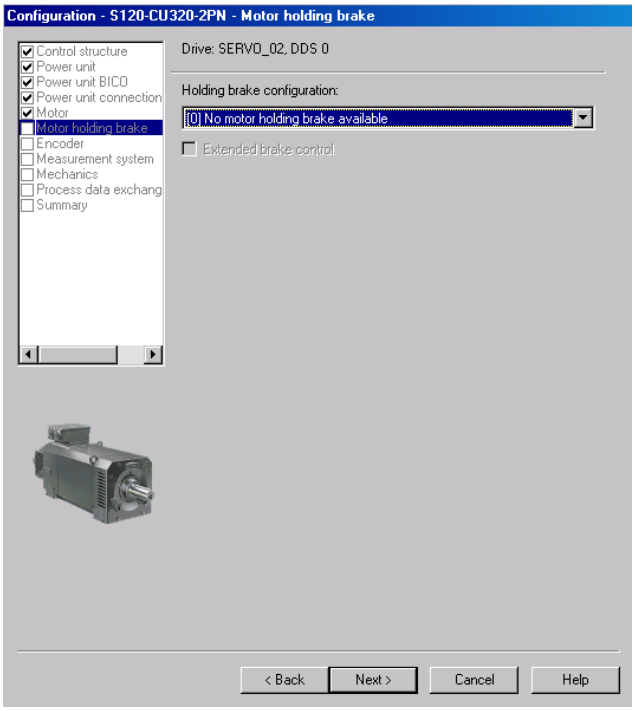
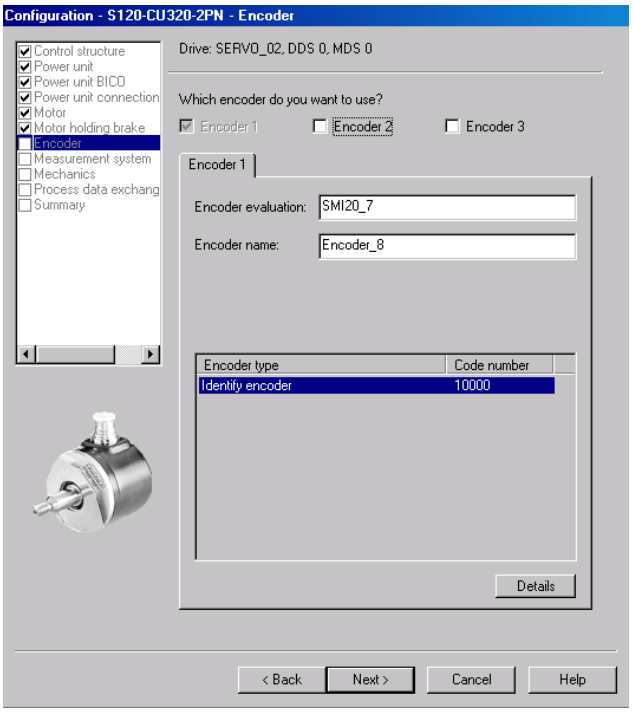
No.	Action	Remark
9.	It is not necessary to back up the factory settings in the ROM. Acknowledge with "OK"	
10.	Create the drives as "Servo"	
11.	Go offline after completing the automatic configuration	

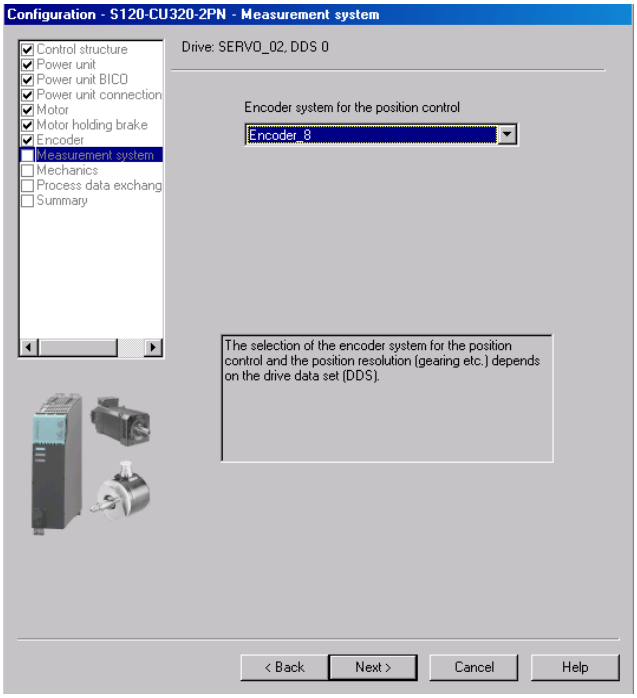
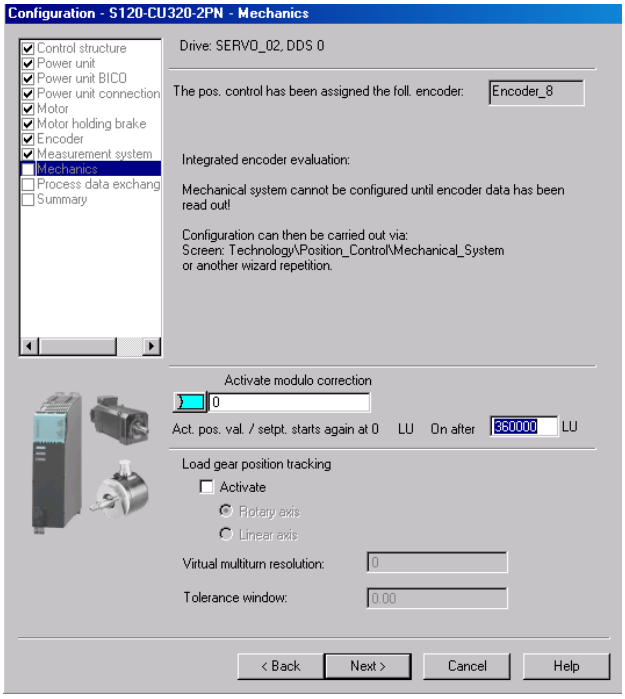
Configuring SERVO_02 with electronic rating plate

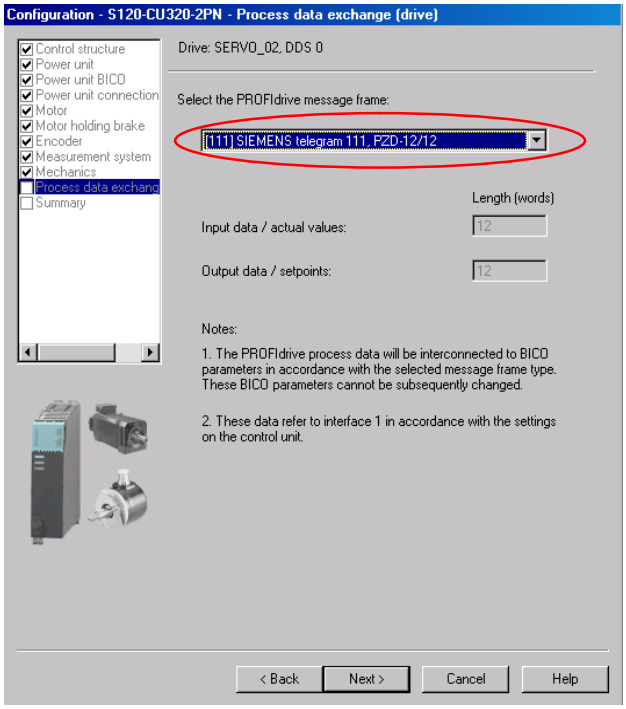
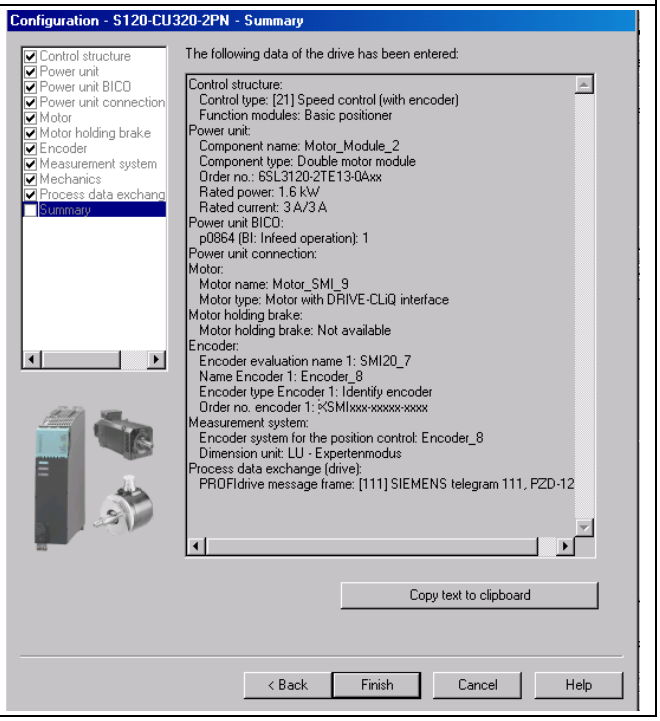
12.	Open SERVO_02 with a double click Start the configuration wizard with "Configure DDS"	
13.	Activate the "Basic positioner" function module Change to the next window with "Next"	

14.	The automatic configuration has already selected the power unit being used. Change to the next window with "Next". Confirm the note that the operating signal must be wired.	
15.	The operating signal is permanently interconnected to "1" as in the configuration used, the infeed is always operational. Change to the next window with "Next".	

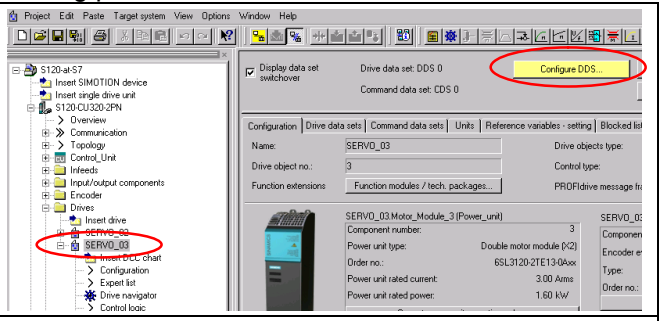
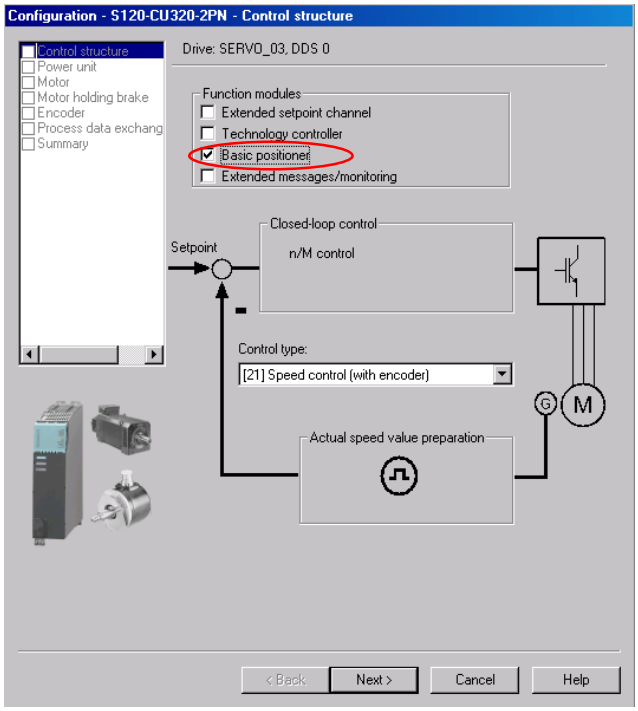
16.	Change to the next window with "Next".	
17.	Select the motor with "DRIVE-CLiQ interface" Change to the next window with "Next".	

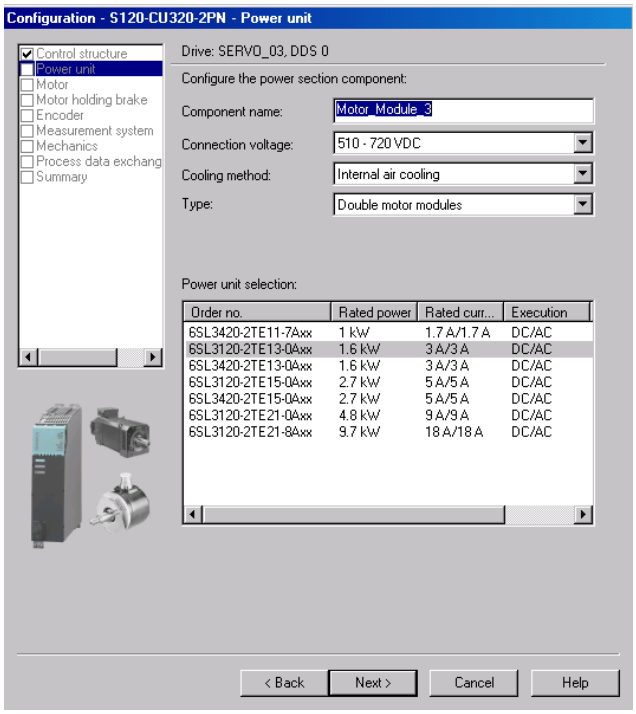
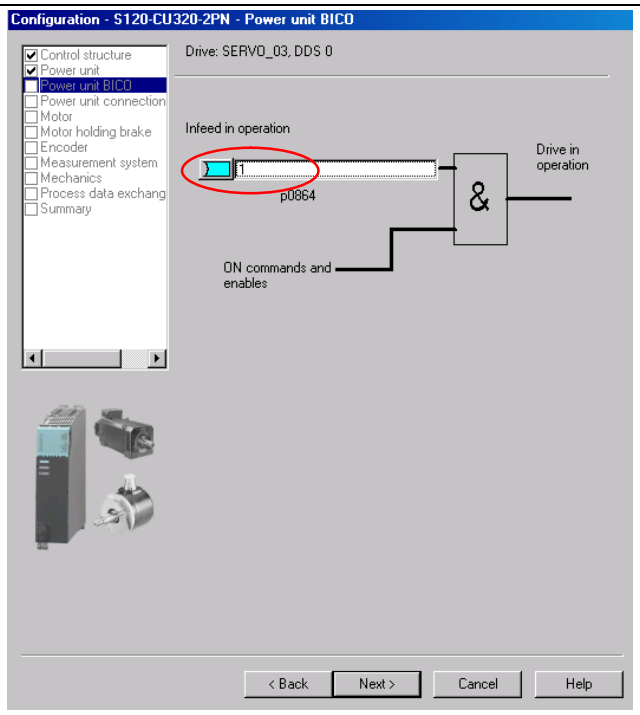
18.	Select "No motor holding brake available" Change to the next window with "Next".	
19.	Change to the next window with "Next".	

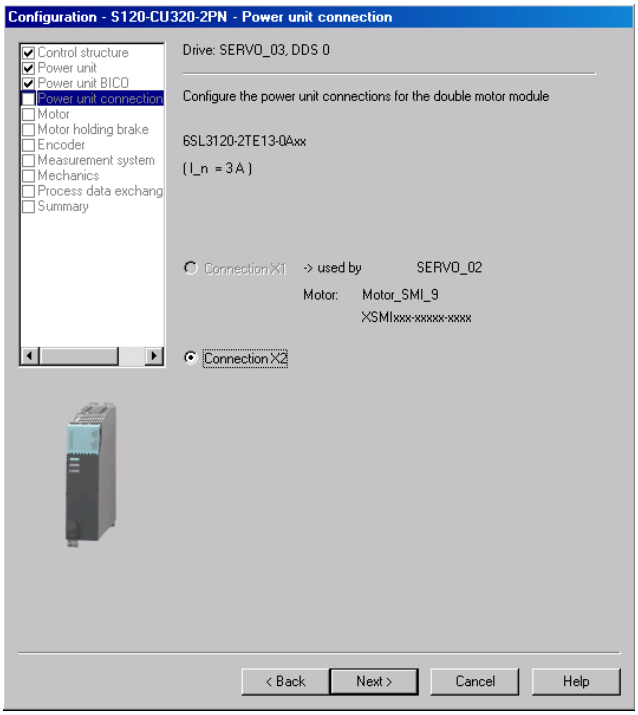
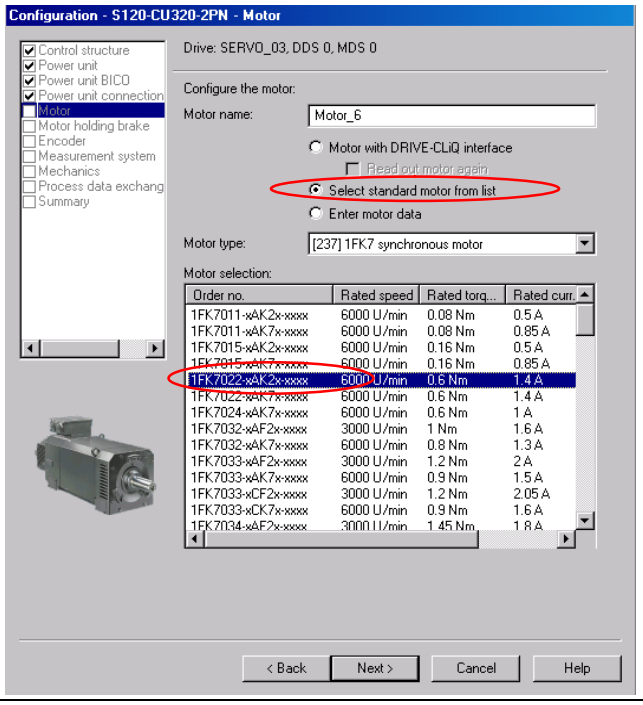
20.	Change to the next window with "Next".	
21.	The mechanical system still cannot be set, as the encoder has still not been read out. Change to the next window with "Next".	

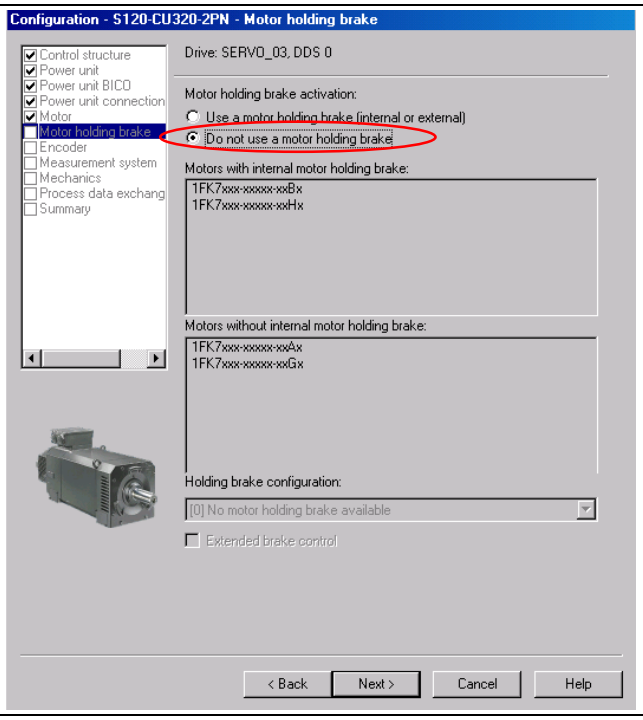
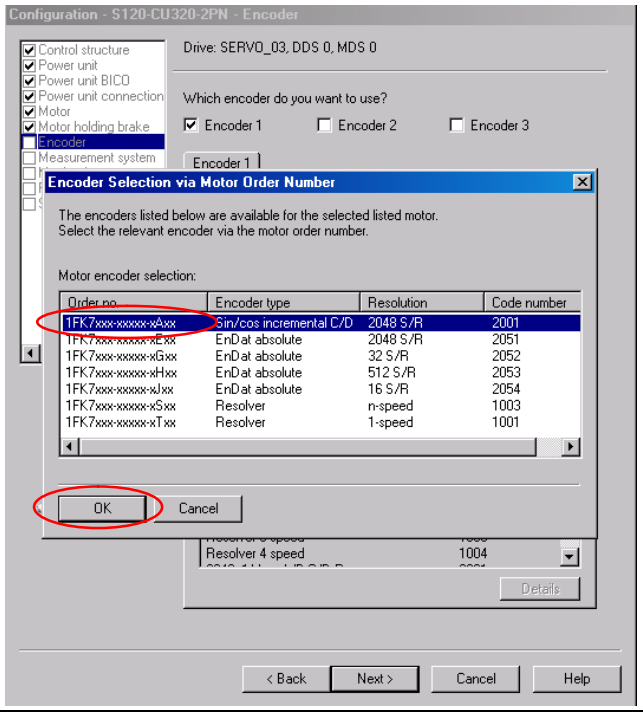
22.	Select "SIEMENS telegram 111" Change to the next window with "Next".	
23.	Close the wizard with "Finish"	

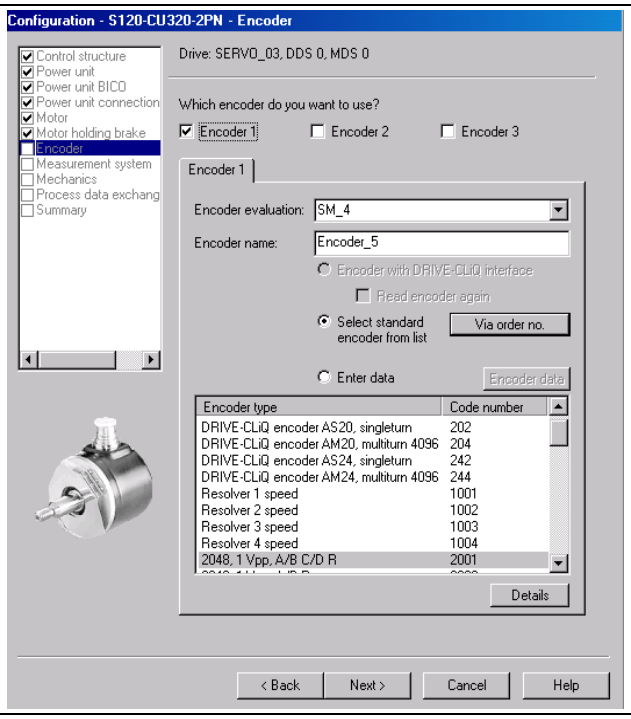
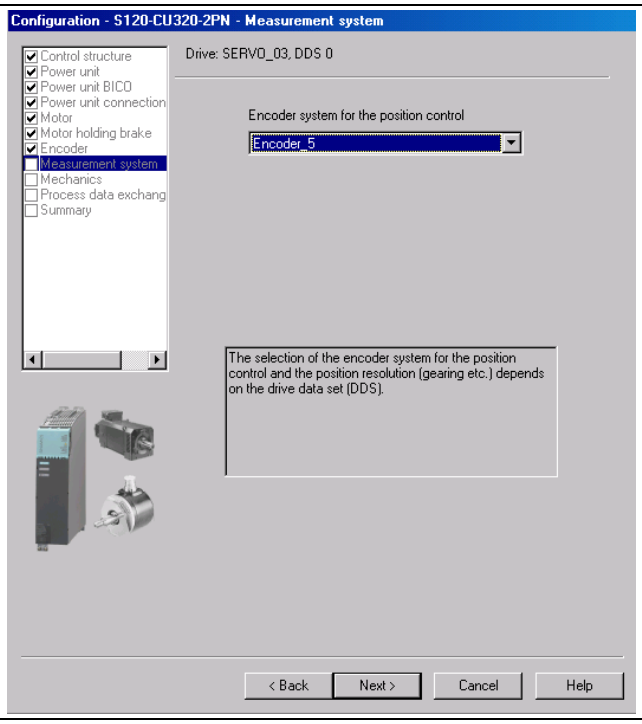
Configuring SERVO_03 without electronic rating plate

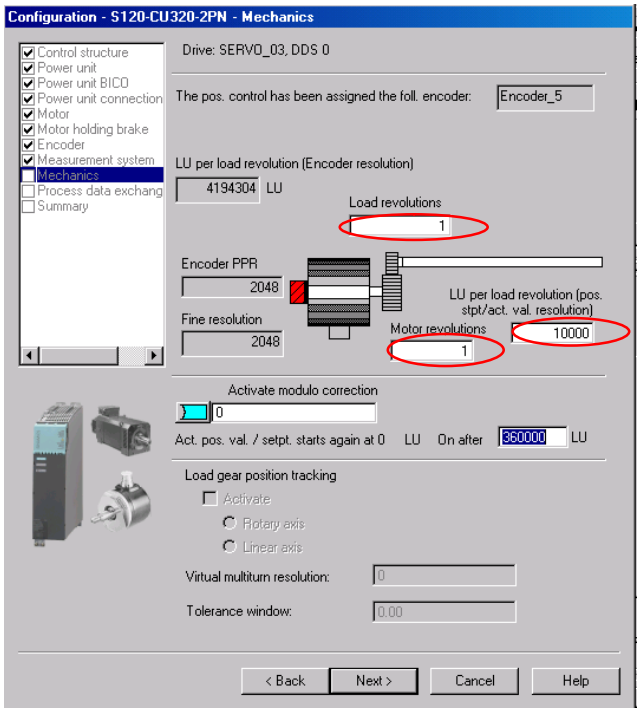
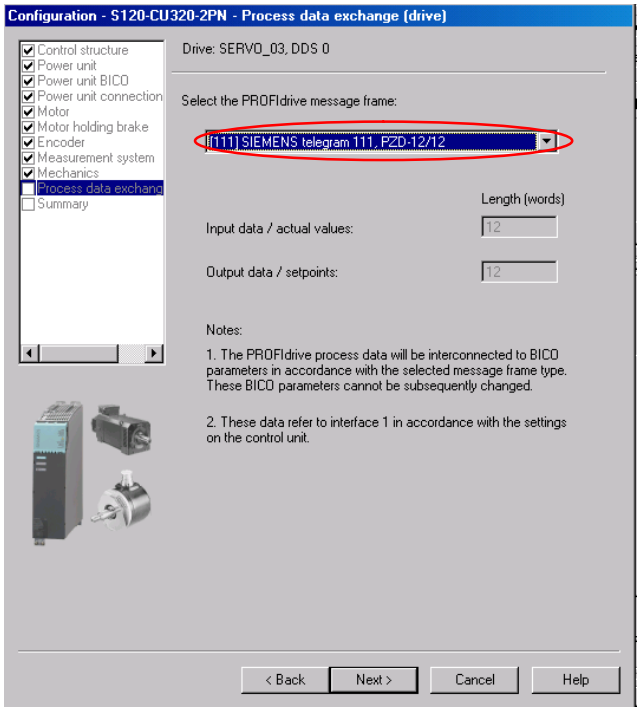
24.	Open SERVO_03 with a double click Start the configuration wizard with "Configure DDS"	
25.	Activate the "Basic positioner" function module Change to the next window with "Next".	

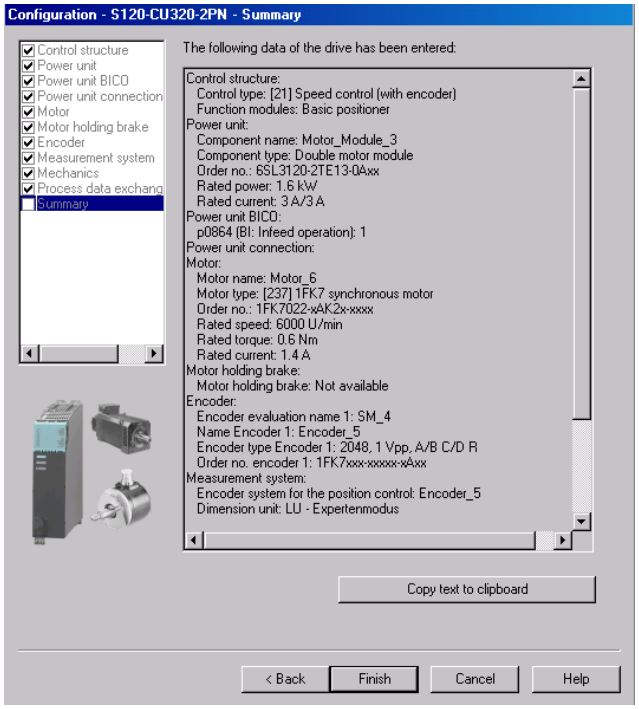
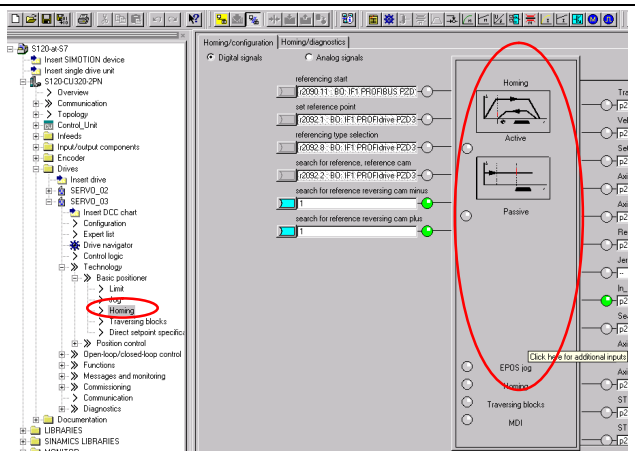
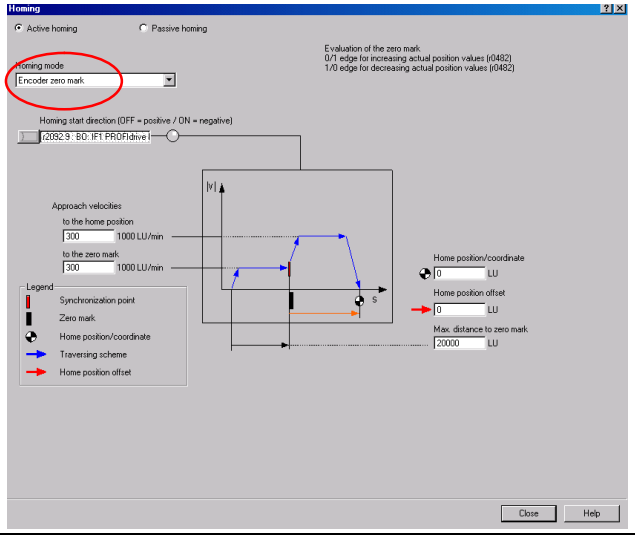
26.	The automatic configuration has already selected the power unit being used. Change to the next window with "Next". Confirm the note that the operating signal must be wired.	
27.	The operating signal is permanently interconnected to "1" as in the configuration used, the infeed is always operational. Change to the next window with "Next".	

28.	Change to the next window with "Next".	
29.	Choose "Select standard motor from list" Using the order number, select the motor being used from the list Change to the next window with "Next".	

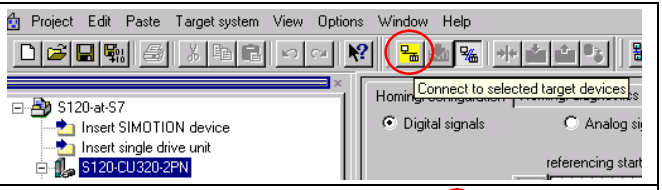
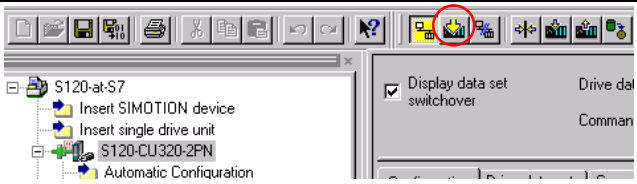
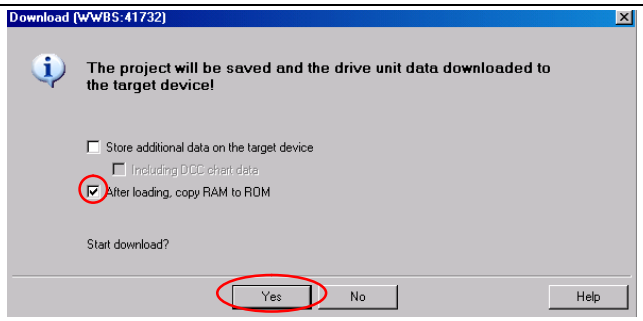
30.	Select "No motor holding brake available" Change to the next window with "Next".	
31.	Select the encoder being used based on the motor order number Confirm the encoder selection with "OK"	

32.	Change to the next window with "Next".	
33.	Change to the next window with "Next".	

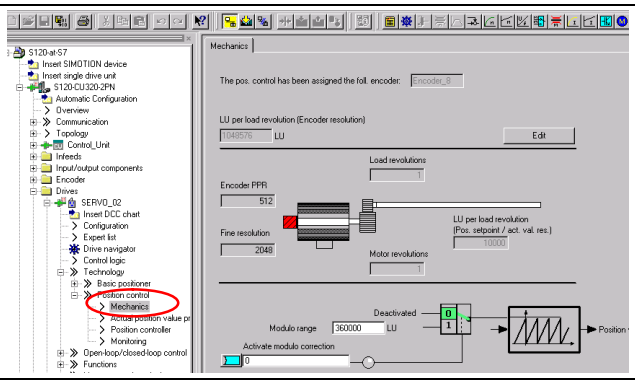
34.	Define the mechanical system. If you are using a gearbox between the motor and load, enter the ratio with "Motor revolutions" and "Load revolutions". Specify the "Pos. stpt/act. val. resolution" in "LU per load revolution". LU = Length Unit (artificial unit) (e.g. 3600 LU per load revolution 1LU □ 0.1° 360 LU per load revolution 1LU □ 1.0°) If relevant, activate the modulo correction with "1" Change to the next window with "Next".	
35.	Select "SIEMENS telegram 111" Change to the next window with "Next".	

36.	Close the wizard with "Finish"	
37.	From the project tree, open the "Homing" screen form of SERVO_03 Open the "Homing" block	
38.	As reference cams are not used in the configuration, the homing mode "Encoder zero mark" is selected. Exit the window with "Close"	

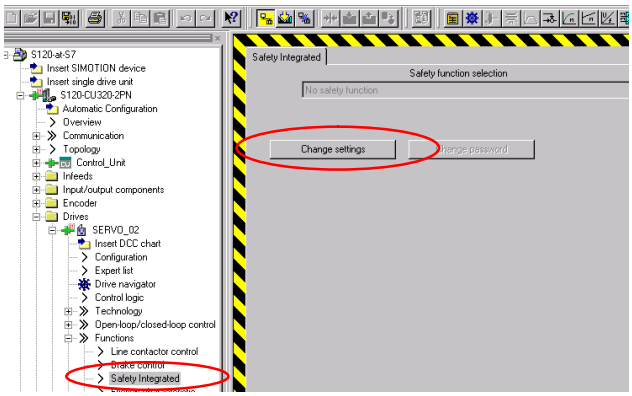
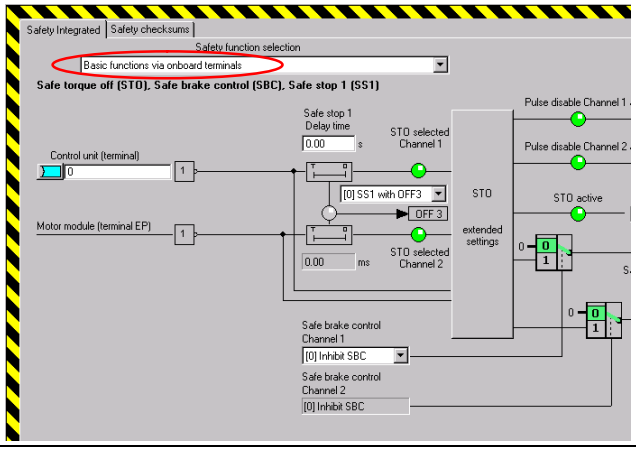
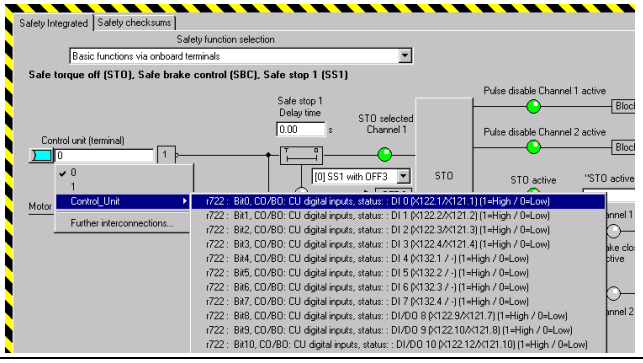
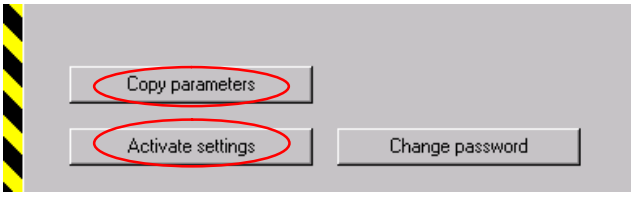
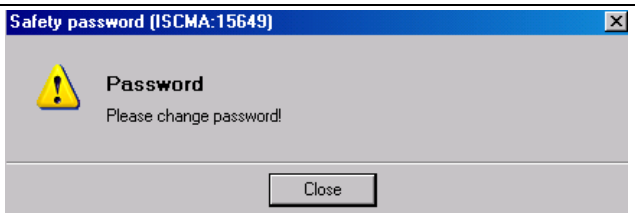
Loading the configuration

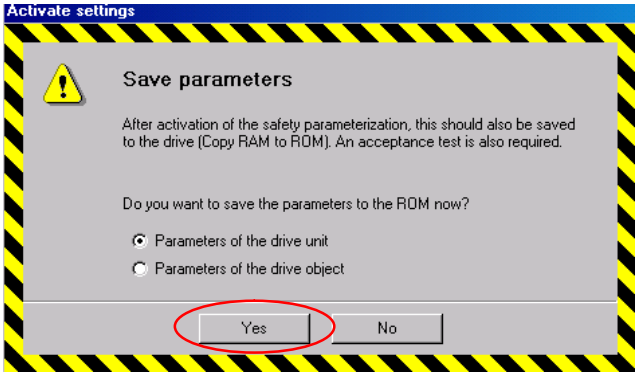
39.	Go online	
40.	Load the configuration into the SINAMICS S120	
41.	Select "After loading, copy RAM to ROM" Confirm the window with "Yes"	

Mechanical settings for SERVO_02

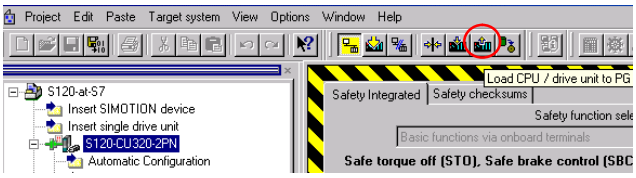
42.	From the project tree, open the "Mechanics" screen form of SERVO_02 The encoder was read out when downloading. The mechanics can now be set. No changes have to be made for the example.	

Activating the Safety Integrated functions

43.	From the project tree, open the "Safety Integrated" screen form of SERVO_02 Click on "Change settings"	
44.	Select "Basic functions via onboard terminals"	
45.	Interconnect the Control Unit terminal to DI0	
46.	Click on "Copy parameters" and then "Activate settings"	
47.	You will then be prompted to change the password. The initial password is "0" In the sample project, the password was changed to "1".	

48.	Back up the parameters of the drive device. **Carry out steps 43 to 48 also for SERVO_03!**	

Backing up the configuration in the project

49.	Select the S120 in the project tree. Load the configuration from the SINAMICS S120 to the PG/PC. Save the project	

6.3 Adding an additional SINAMICS drive to the project

The following steps describe how you can expand your configuration to include additional drives at the SINAMICS S120.

6.3.1 Changes to the SINAMICS S120

6.3.1.1 Changes to the configuration

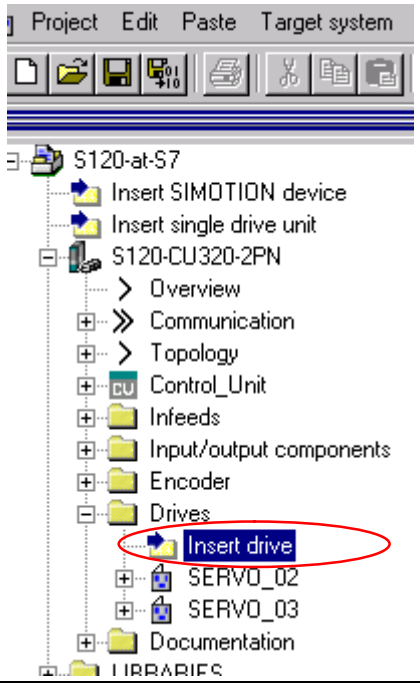
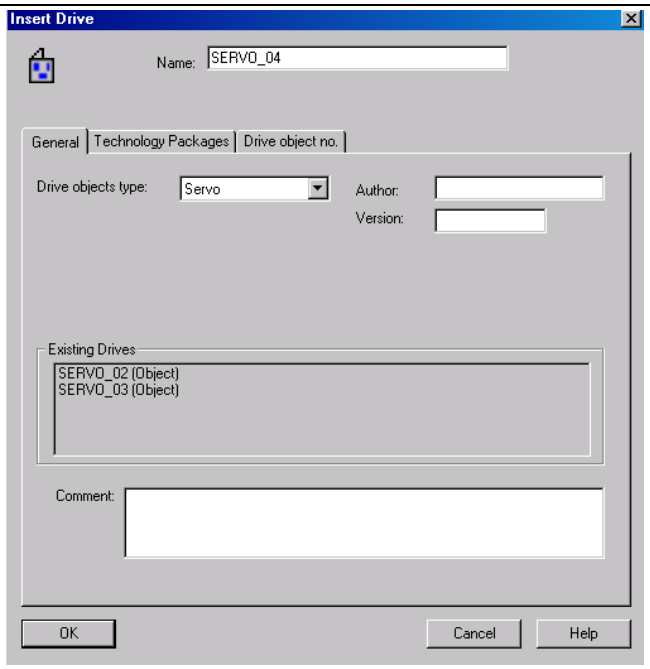
Connect the additional components to the existing configuration.

DANGER

Carefully observe the safety instructions and installation instructions in the device manuals!

6.3.1.2 Changes to the configuration

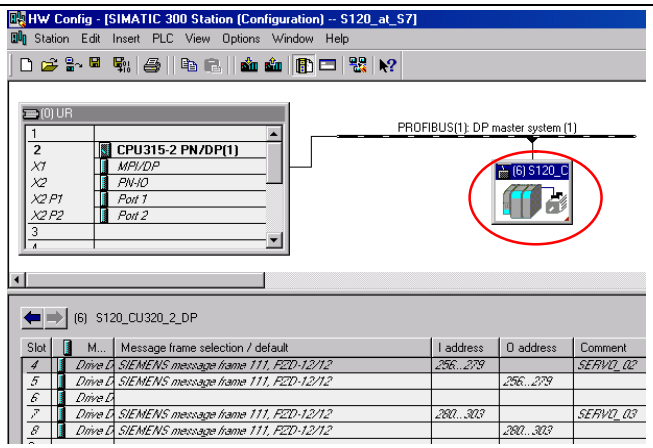
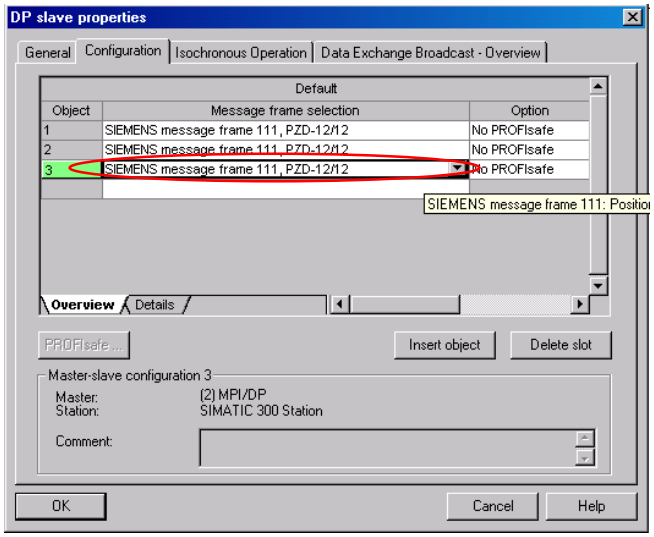
Table 6-3

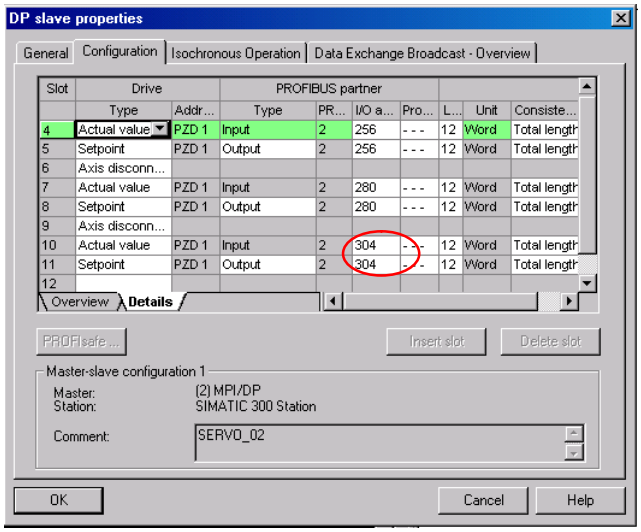
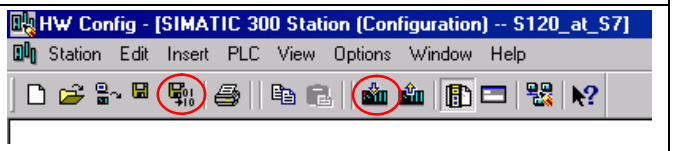
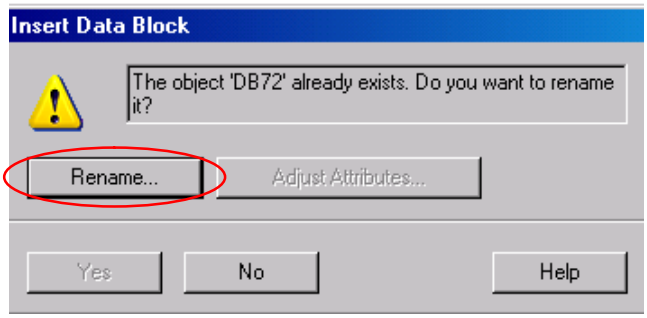
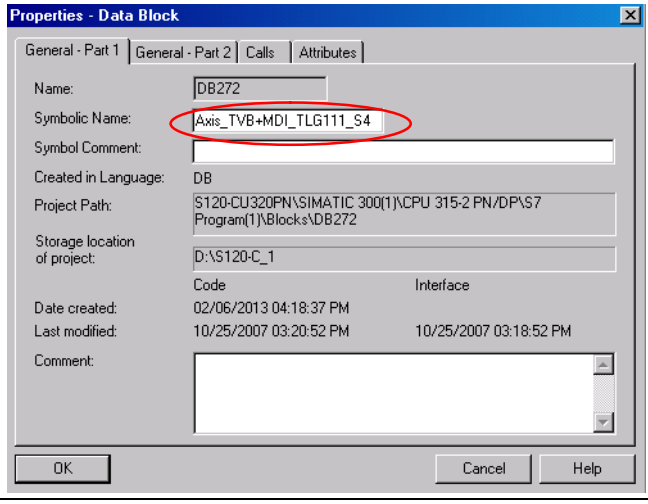
1.	Open the existing project with STARTER Insert a new drive by double clicking on "Insert single drive unit"	
2.	Run the Wizard. Depending on the power unit and motor being used, the same steps are required as listed in Chapter 6.2. Activate the "Basic positioner" function module Select SIEMENS telegram 111	
3.	After the Wizard has been completed, load the configuration into the SINAMICS S120 Back up the data from "RAM to ROM"	

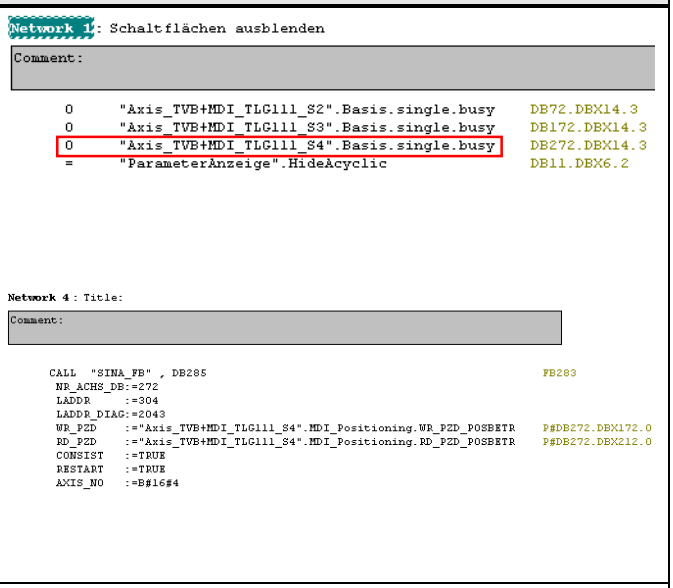
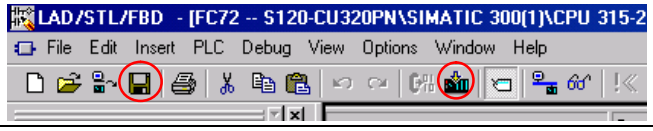
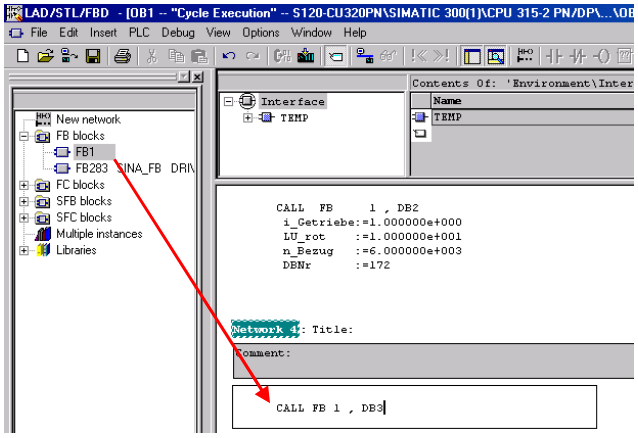
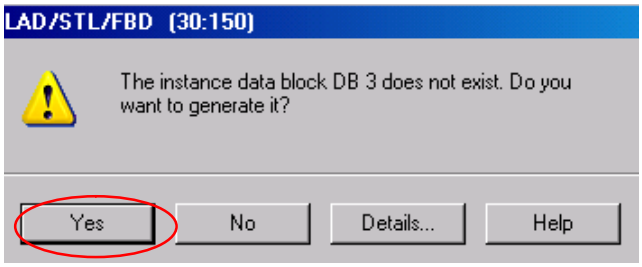
4.	If required, you can now activate the Safety Integrated functions as shown in Chapter 6.2.	

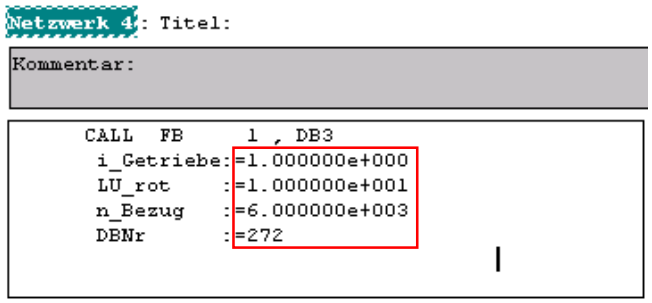
6.3.2 Changes to the SIMATIC S7-300/400

Table 6-4

1.	Open HW Config	
2.	Open the properties of the SINAMICS S120 with a double click	
3.	Change to the Configuration tab In line 3, select "SIEMENS Telegramm 111"	

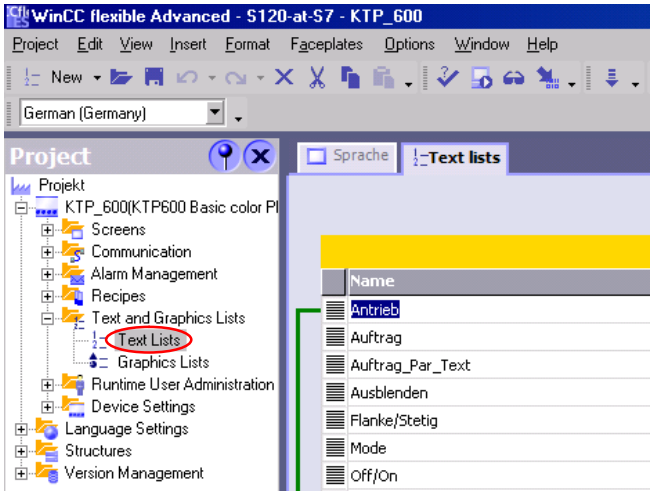
4.	Change to "Details" Note down the I/O address Exit the window with "OK"	
5.	Click on "Save and compile" Load the HW configuration into the module Restart the SIMATIC CPU after loading. You can close HW Config	
6.	Open the block folder of the SIMATIC CPU Copy DB72 When inserting the DB, you must rename it. Call it DB272, for example	
7.	Open the object properties of the new DB272 You can assign a symbolic name here. For example: "Axis_TVB+MDI_TLG111_S4" Exit properties with "OK"	

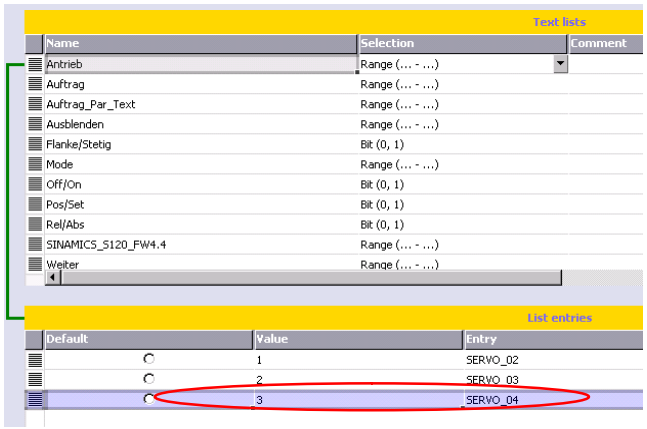
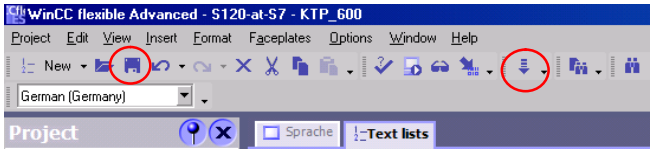
8.	Open the FC72 Enlarge the locking in network 1 with the “busy” signal from the new axis. Copy network 3 and reinsert it as network 4. After inserting, change the following data: • New instance DB 285" • Number of the axis DB to 272 • I/O address of the axis to 304 • Pointer to the target areas for reading and writing to DB272 • Number of the drive object of the axis to 4	
9.	Save the block. Close the FC72	
10.	Open OB1 Insert a new network. In the new network, call FB1 with DB3.	
11.	Generate the instance DB DB3 with "Yes"	

12.	Enter the gearbox ratio position actual value resolution reference speed and the number of the axis DB.	
13.	Save the block and close OB1	
14.	Load the changed project in the SIMATIC	

6.3.3 Changes to the HMI

Table 6-5

1.	Open the project with WinCC flexible	
2.	Open the text lists with a double click Select the "Antrieb" list	

3.	Write the data for the new axis in the first free line of the list entries Value: Number of the instance DB of FB1, in this case, 3 Entry: Name of the axis	
4.	Save the changes. Load the project into the HMI	

6.4 Position controller and basic positioner settings

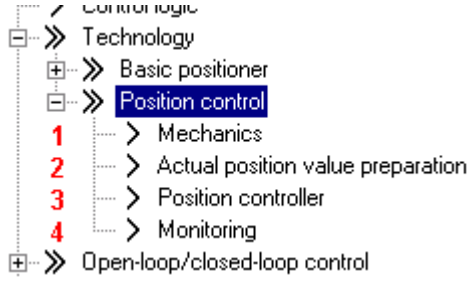
This chapter describes the screen forms for the position controller and basic positioner settings

6.4.1 Overview and settings of the position controller screen forms

For each axis of the SINAMICS S120, the position controller settings can be found under the main item Technology.

It is subdivided into four points.

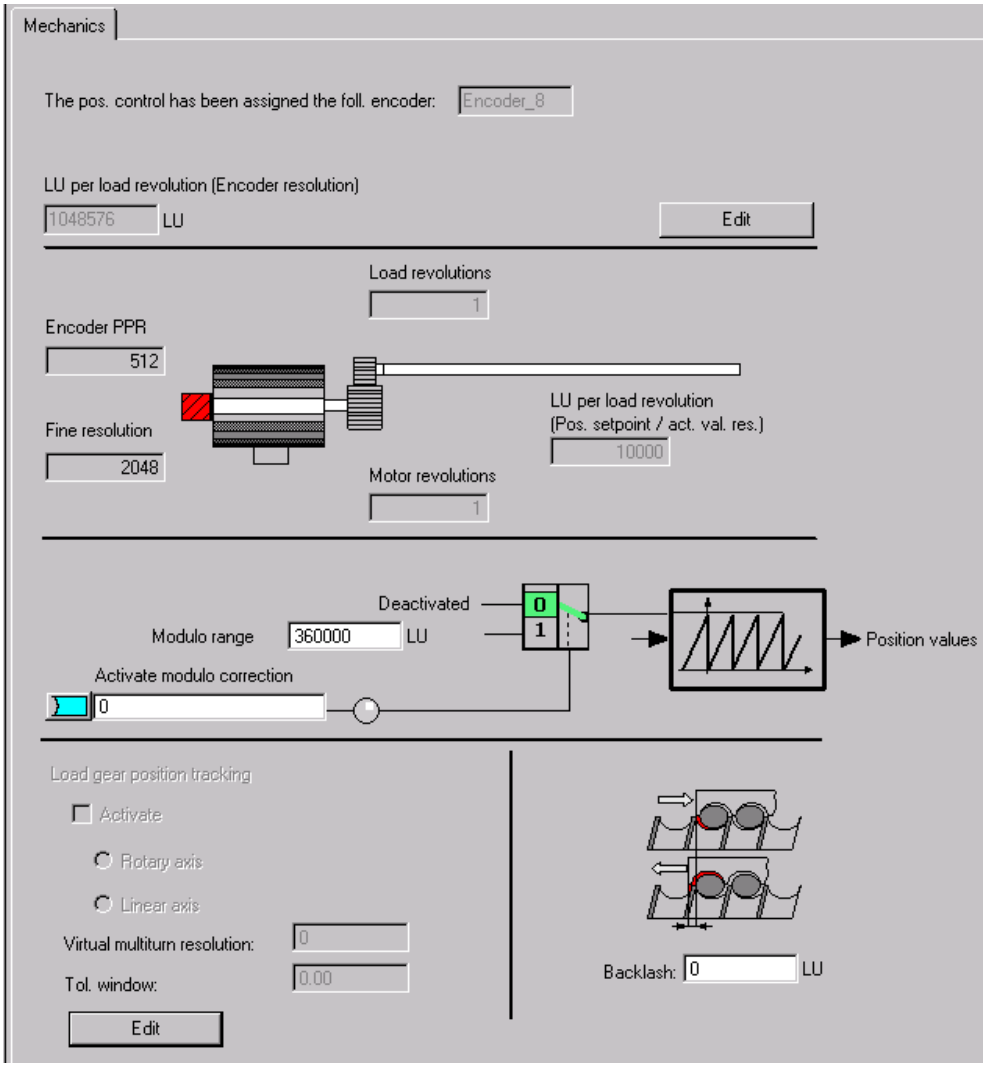
Fig. 6-1



6.4.1.1 Mechanical system

The mechanical settings were already carried out when commissioning. As a consequence, no changes have to be made here.

Fig. 6-2



In addition to the settings already made in the quick commissioning, when required, you can change the backlash value, which is then taken into account for the closed-loop position control.

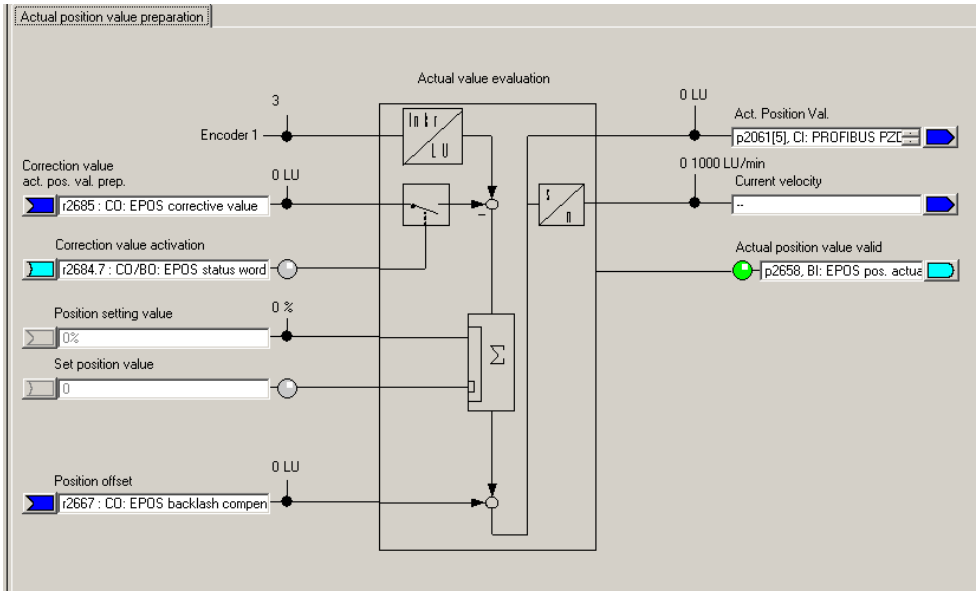
What is important for the absolute encoder is the position tracking; this ensures that encoder overruns are counted, and even for encoder overruns, the system can be correctly positioned.

For both of these topics, you can find detailed information in the SINAMICS S120 Function Manual. /7/

6.4.1.2 Actual position value processing

You can make various settings to adapt the position actual value in the position actual value conditioning. However, adaptations are not required for this example. Generally, when using EPOS only a few changes are required in this screen form. The reason for this is that EPOS has its own reference system, to which it refers.

Fig. 6-3



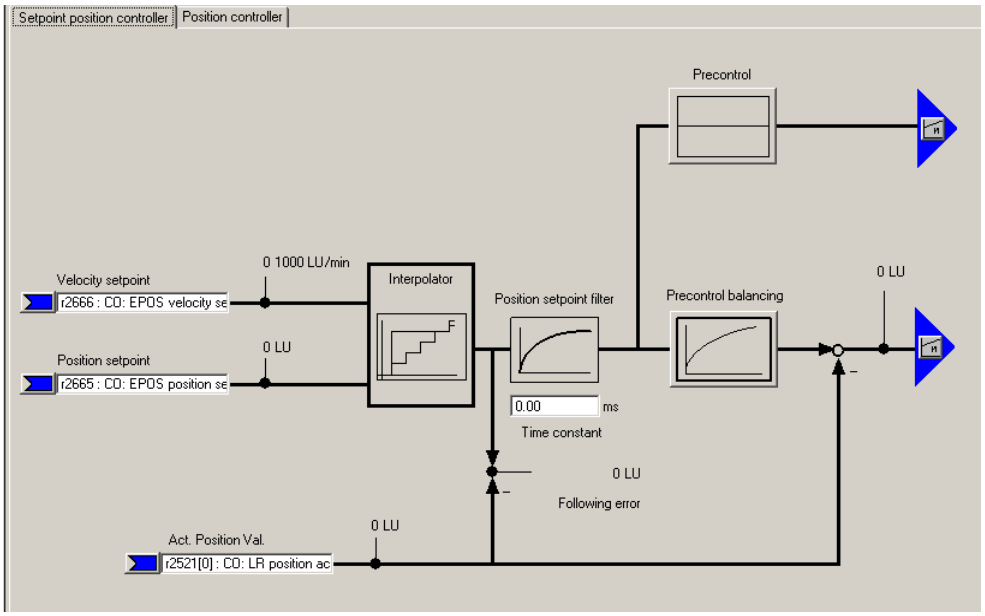
6.4.1.3 Position controller

The position controller has two tabs.

- Setpoints, position controller
- Position controller.

You can adapt the setpoint sources and position actual value source under the "Setpoint position controller" tab. As we are using EPOS, EPOS already pre-assigned these values, and they should not be changed.

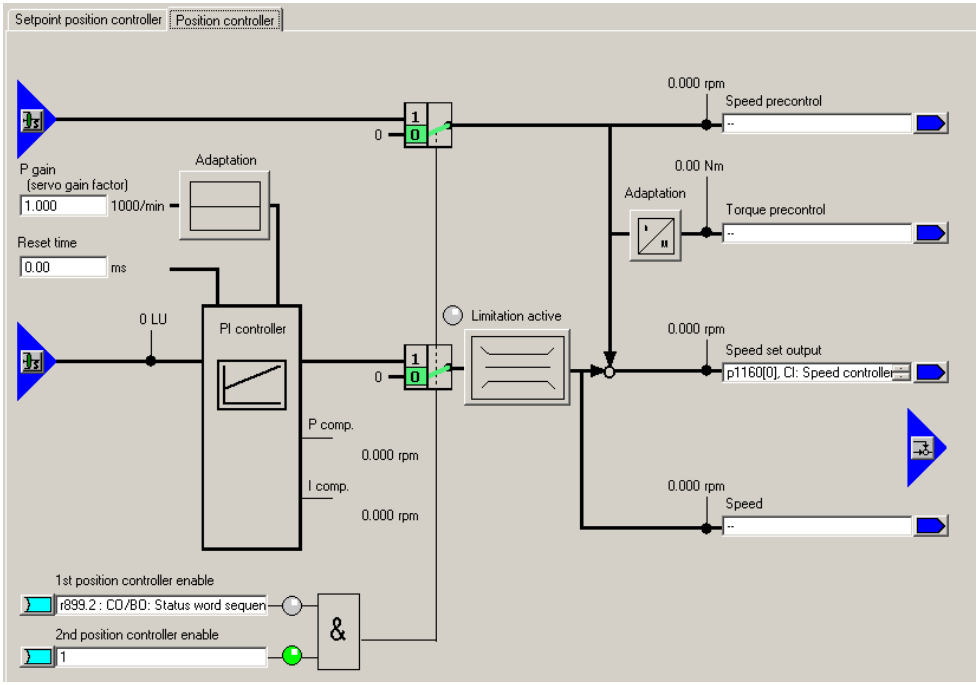
Fig. 6-4



- Using the position setpoint filter, the position setpoint is filtered with a PT1 element with the set time constant. This reduces precontrol dynamic response and provides jerk limiting.
- For the precontrol, a percentage value (0 – 200 %) can be entered, with which the position setpoint pre-controls a speed at the speed controller, bypassing the position controller. (0 % = deactivated)
- For the precontrol symmetrization (balancing), the position setpoint signal can be filtered again in order to emulate the response of the speed control loop. To do this, a dead time filter (0.0 – 2.0), which represents a factor of the sampling time of the position controller (1s), and a PT1 element (0 – 100 ms) are available.

Under the position controller tab, you can adapt the settings of the position controller, assign the controller enable and interconnect the outputs of the position controller.

Fig. 6-5



- You can optimize the position controller using the P gain and the integral time.
- Further, you can change the P component through adaptation. Here, the P gain can be variably scaled. This means that various position controller settings can be made to address different situations.
- The maximum permissible traversing velocity is set for the limitation.

6.4.1.4 Monitoring

The monitoring function comprises three tabs:

- Position and standstill monitoring
- Following error monitoring
- Output cam

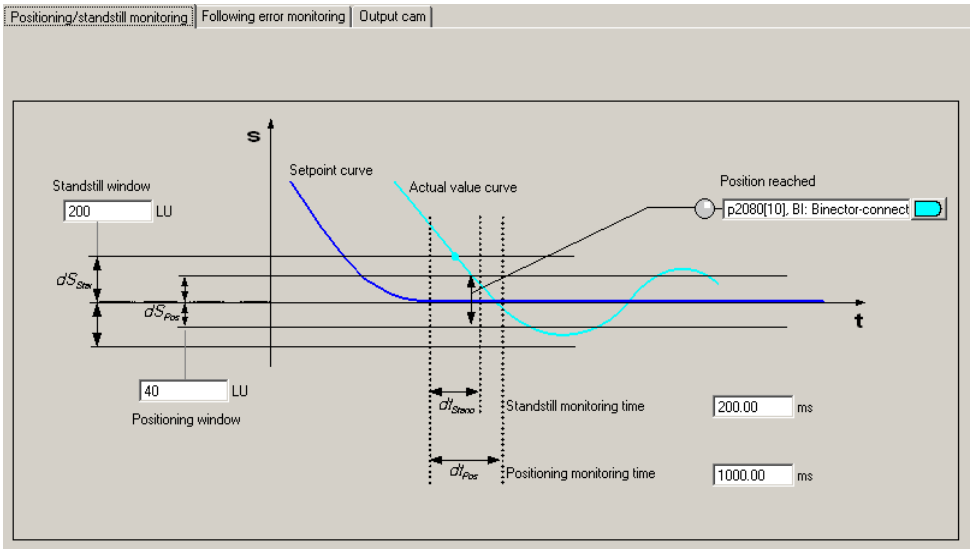
The position monitoring can be set using these screen forms.

Note The default values refer to a mechanical system with 10000 LU per load revolution (position setpoint/actual value resolution). They must be adapted to the mechanical system being used (position setpoint/actual value resolution).

Note The relevant monitoring functions can be deactivated by entering a 0.

The corresponding values should be parameterized under the "Positioning/standstill monitoring" tab.

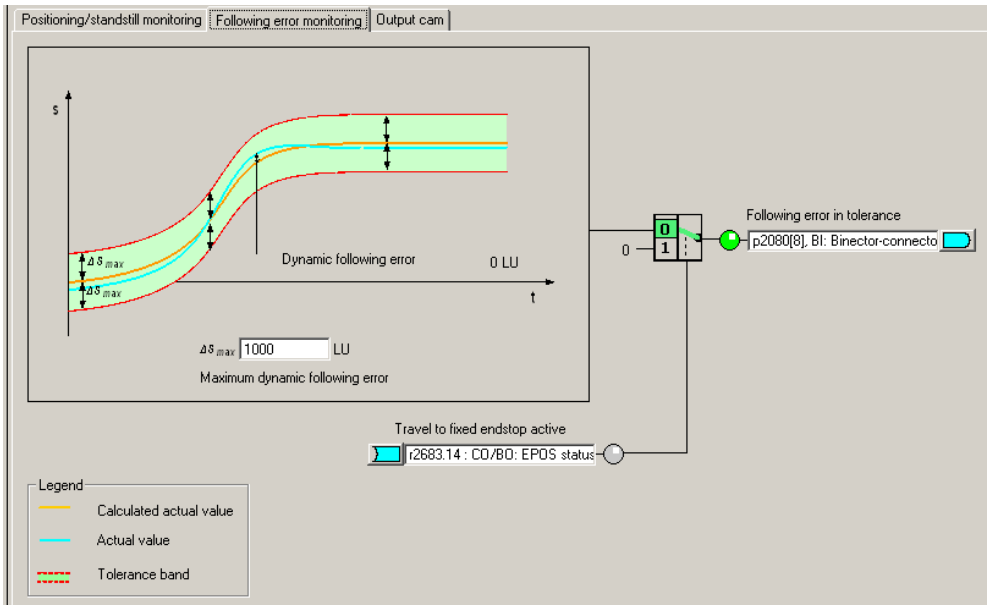
Fig. 6-6



The maximum difference between the setpoint and actual value is set under the "Following error monitoring" tab.

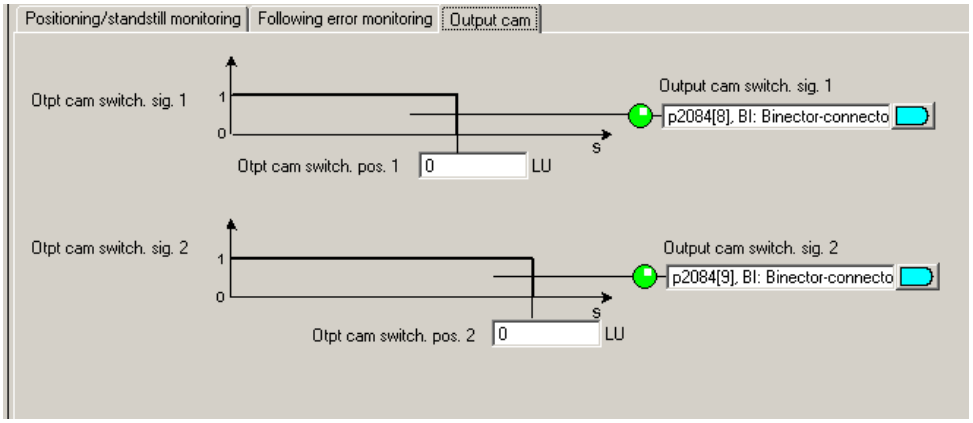
If the "Travel to fixed stop" function is used, if the following error is exceeded, an error is not output, but the "Fixed stop reached" bit is set.

Fig. 6-7



Two cam positions can be set under the "Cams" tab.

Fig. 6-8



The cams provide a feedback signal" 1" if the actual position is less than the value of the cam or 0, if the actual position is greater than the set value.

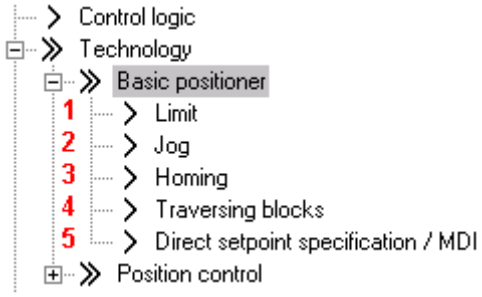
WARNING

Only after the axis has been homed, is it guaranteed that the cam switching signals really do have a "true" position reference when output.

6.4.2 Overview and settings of the basic positioner screen forms

For EPOS, five sub points are available, which are used to configure the individual functions.

Fig. 6-9



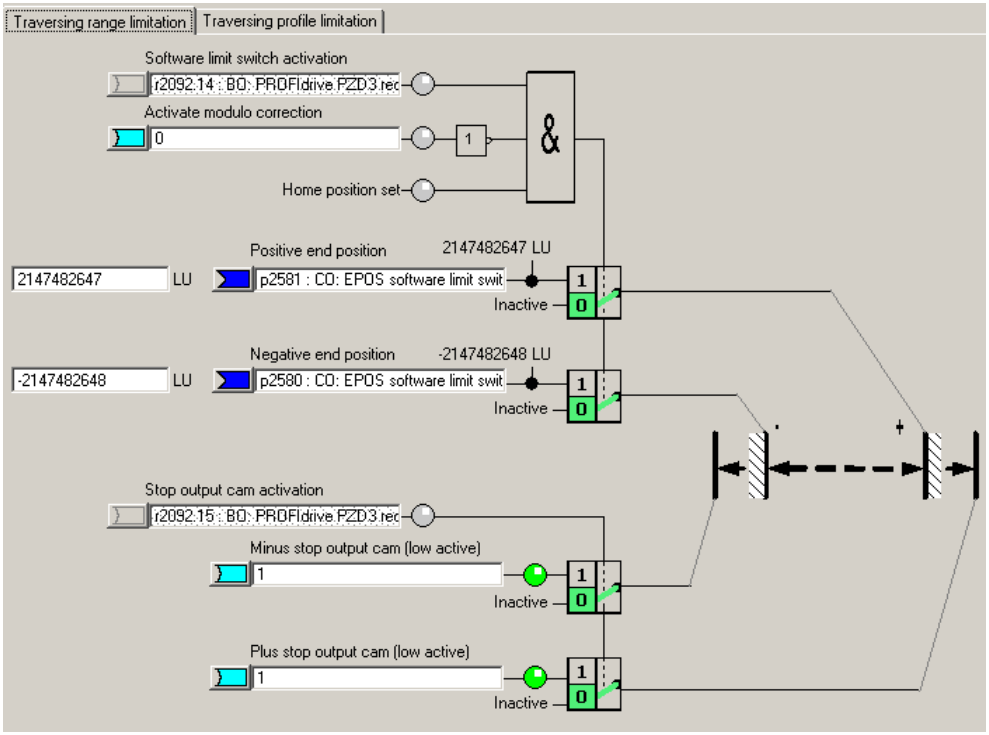
6.4.2.1 Limiting

The limit screen form has two tabs. One for the traversing range limitation and one for the traversing profile limitation.

The software limit switch and the stop cams are parameterized under the traversing range limitation tab. This parameterization is only necessary if you wish to use the associated functions.

The limit switches can be activated using the "Software limit switch activation" function; however, only if the modulo correction is not active and the axis was homed. When using telegram 111, the software limit switch is activated using bit 14 of the positioning control word 2.

Fig. 6-10



For the software limit switches, end positions are specified in LU, which the drive must not pass over. Generally, these end positions are located in front of the stop cams.

The software limit switches issue various alarms:

- A7469 or A7470 Target position in a traversing range exceeds the software limit switch range in the negative/positive direction.
- A7477 or A7478 Target position for the actual traversing motion is less than/greater than the negative/positive end position.
- A7479 or A7480 Axis is located at the negative/positive limit switch – an active traversing block was canceled.
- F7481 or F 7482 Software limit switch negative/positive was passed over

There are also the stop cams. These are generally connected with sensors to the digital inputs. The drive is stopped with a fault if the stop cams are passed over.

Note

Using p2118 and p2119, the standard response "Fault" can be changed to an alarm in the expert list.

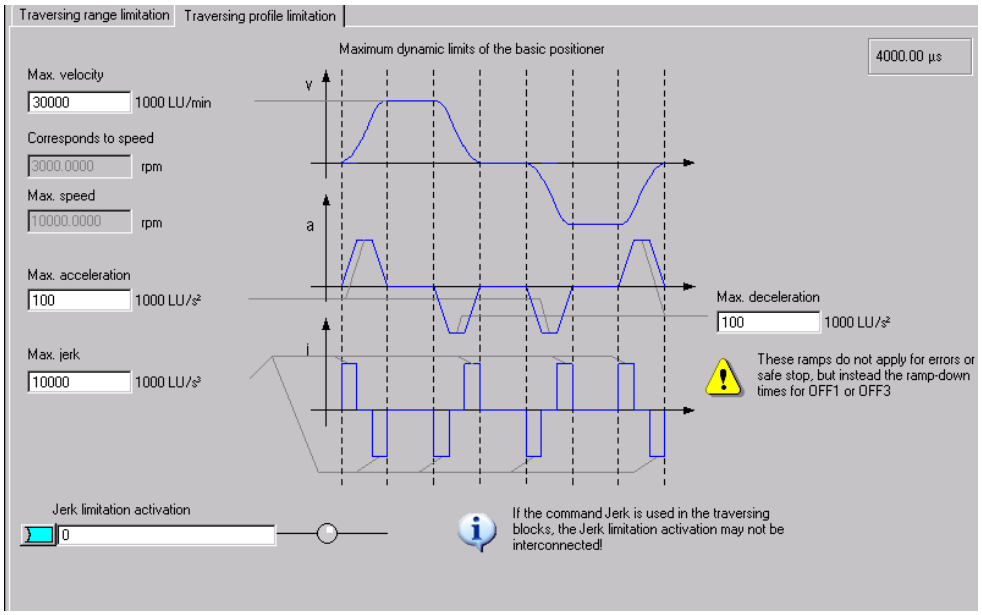
The stop cams can be activated using "Stop output cam activation. For telegram 111 this is realized using bit 15 of the positioning control word 2. In the axis DB, the stop cams can be activated using bit 176.7

The limits for the maximum velocity, acceleration, deceleration and jerk can be entered in the traversing profile limits tab. Just the same as for the monitoring, these values must be adapted. This is because a different resolution is involved than in the basic settings. Because the mechanical load is low when the motor is operating under no-load conditions, the positioning velocity can be set to the maximum speed without any problems; the acceleration and deceleration can also be appropriately increased.

CAUTION When the mechanical system is coupled, the load limits of the mechanical system must also be taken into account.

The maximum velocity must be set so that the corresponding maximum speed lies below the maximum motor speed (p1082). The value converted into speed as well as the maximum speed are displayed in the screen form.

Fig. 6-11



The maximum velocity can be calculated using the following formula:

$$\frac{n\max\left[\frac{1}{\min}\right] \bullet position\ setpo\,\mathrm{int}-/\,act.\,val.\,resolution\left[LU\right]}{1000} = \max.\,vel.\left[\frac{1000\ LU}{\min}\right]$$

The acceleration allows you to define how quickly the drive accelerates. This is comparable with the ramp-up time. If you wish to convert the acceleration into a ramp-time, then you must make the following calculation:

$$\frac{\max.\,velocity\left[\frac{1000\ LU}{\min}\right]}{60\left[\frac{s}{\min}\right] \bullet \max.\,accelaeration\left[\frac{1000\ LU}{s^2}\right]} = acceleration\ time\left[s\right]$$

The deceleration is analogous to the acceleration. This can be converted into a ramp-down time using the same formula.

The jerk limiting defines the permissible amount of jerk when a drive accelerates. This must be separately activated as it is not active in the default setting. If it is active, then it rounds off the ramps. You can calculate the rounding time as follows:

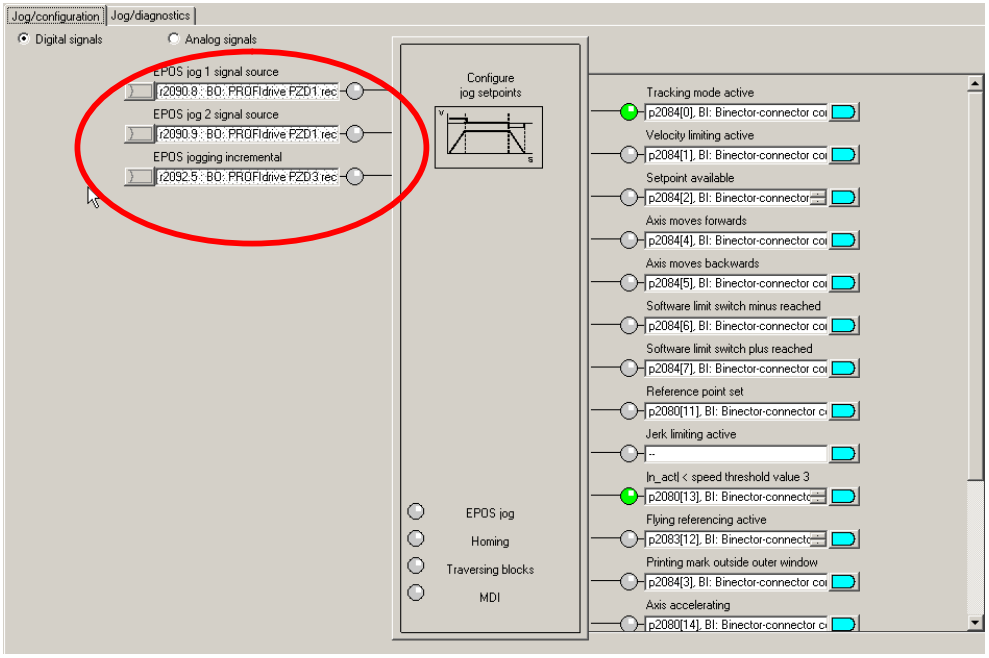
$$\frac{\max.\ acceleration\left[\frac{1000\ LU}{s^2}\right]}{\max.\ jerk\left[\frac{1000\ LU}{s^3}\right]} = rounding\ off\ time\ [s]$$

6.4.2.2 Jogging

Here, there are two tabs; one for configuring and one for diagnostics.

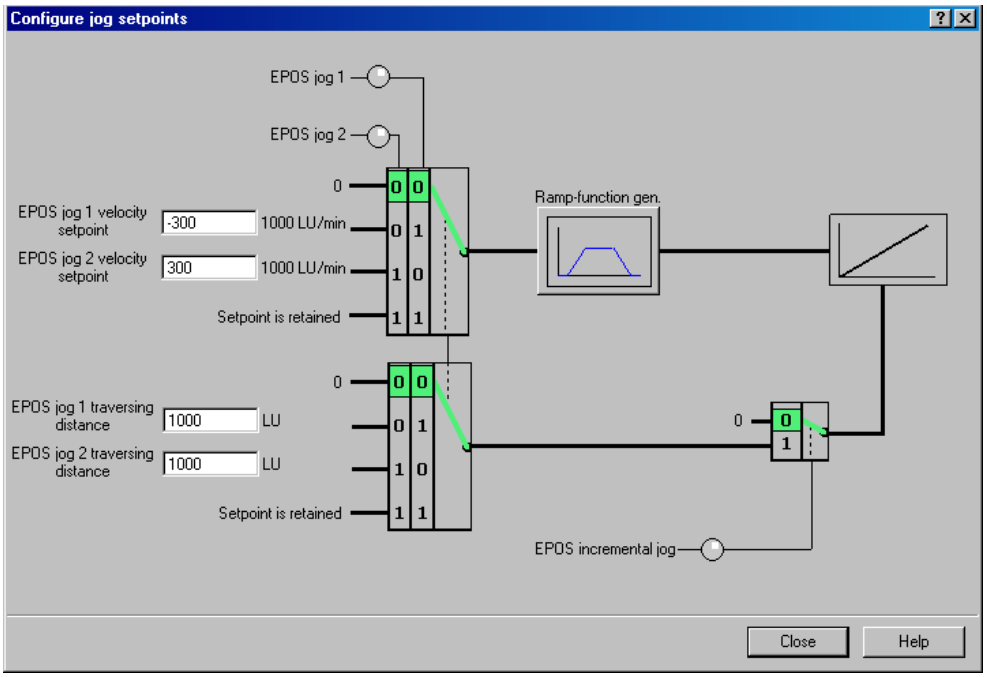
In the jog/configuration tab, using the selection at the top left you can toggle between the digital and analog inputs/outputs of the jog function.
All settings in this screen form have already been correctly set when selecting the telegram, and must not be changed.

Fig. 6-12



The configuration for the jog setpoints is opened when clicking on the jog block. Here, you can adapt the values to the mechanical system being used.

Fig. 6-13



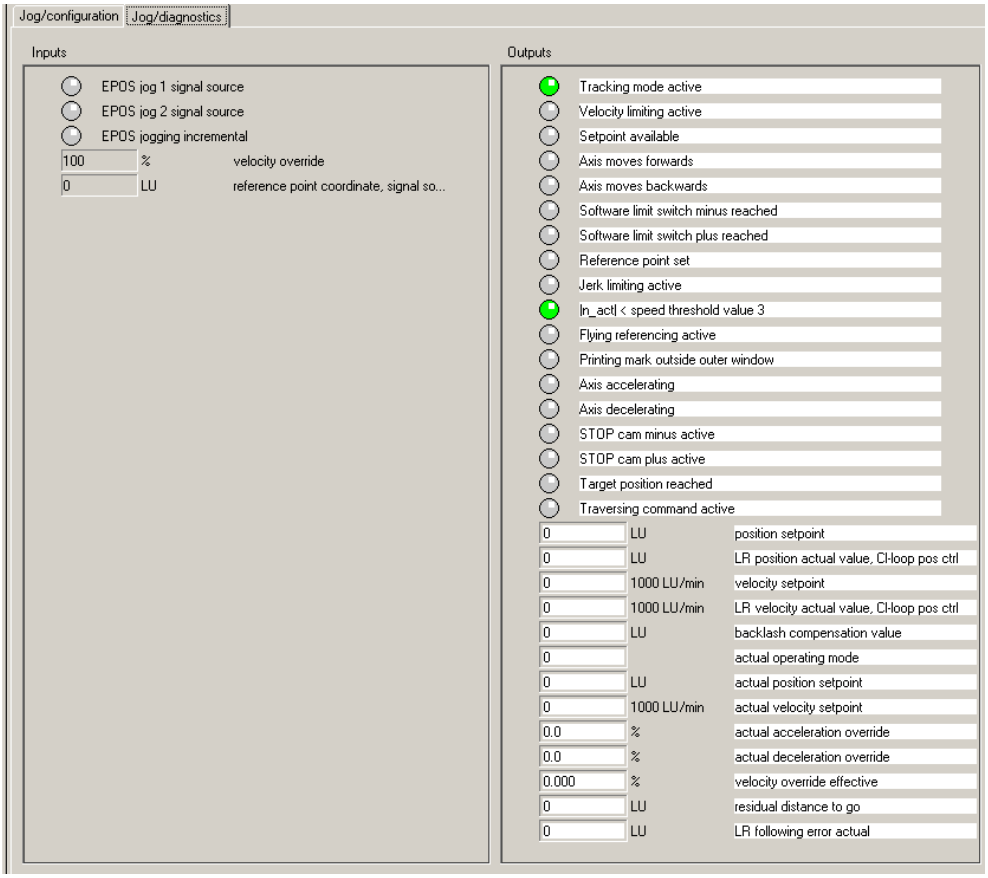
You can define the traversing velocity in the jog mode using the setpoint velocity values.

The traversing distance settings specify how far the drive is traversed for incremental jogging. The incremental jogging must be activated using "EPOS incremental jog"; however, it is then controlled just like normal jogging using the same inputs. (see Fig. 6-12)

In the ramp-function generator, you can set an up ramp that is only applicable in the jog mode.

An overview of all of the analog and digital inputs and outputs is displayed under the "Jog/diagnostics" tab.

Fig. 6-14



6.4.2.3 Homing

For incremental encoders, the tabs of the Homing screen have a similar structure to that for jog.

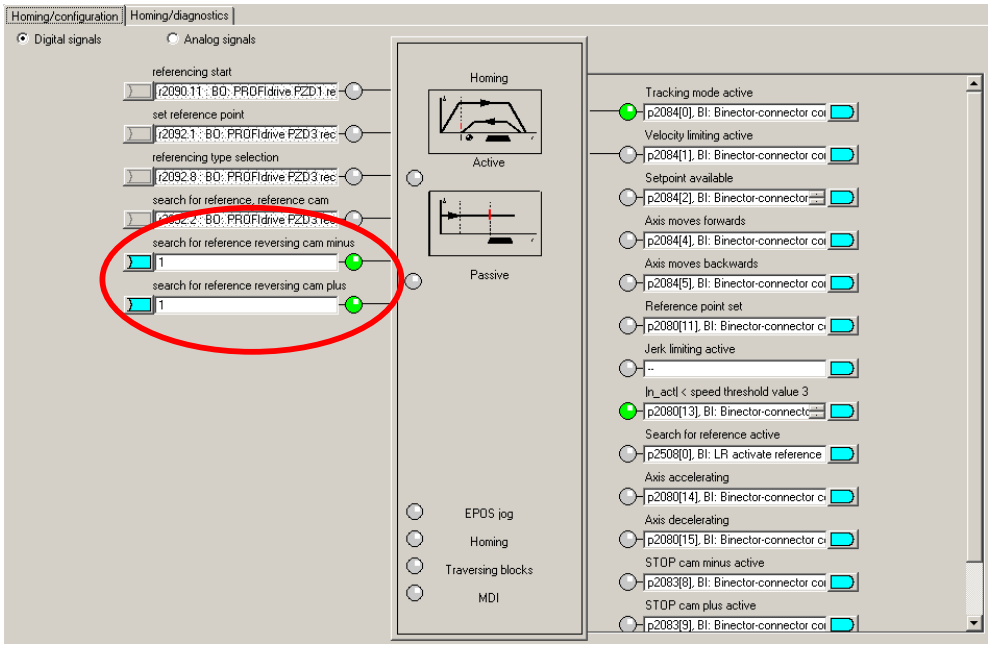
If an absolute encoder is being used, then the absolute encoder must be adjusted once.

Two additional inputs are available, which are not covered by the standard telegram 111 in the homing/configuration tab.

These are used for the reversing cams. Here, when a search is active, the drive changes its direction and searches for the reference point in the other direction.

However, the reversing cams are not used in the example.

Fig. 6-15



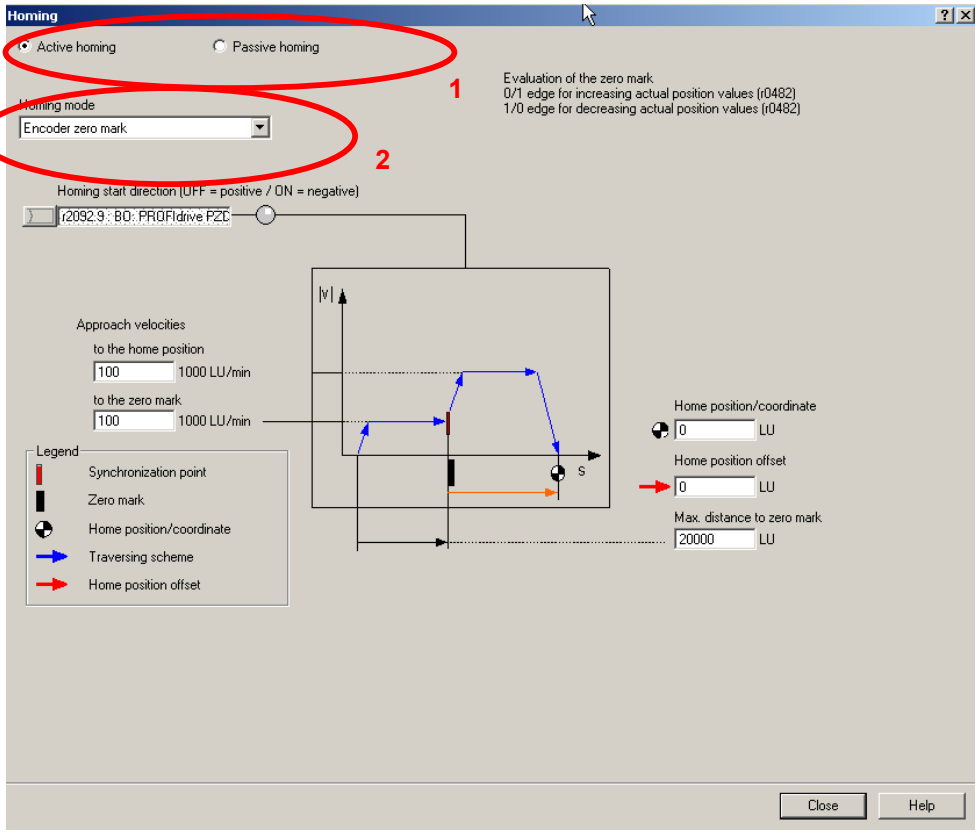
The homing type can be set by opening the homing block.
In the example, active homing is used and as homing mode, the encoder zero mark. In this case, when selecting homing, the drive is automatically traversed in order to search for the reference point, which is the encoder zero mark.

On the other hand, for passive homing, the axis is homed during normal traversing when the reference signal is detected.

Incremental encoders

The following screen form is used for active homing **Incremental encoders**.

Fig. 6-16



Here, you can select between different homing types ***(1.)*** and homing modes ***(2.)***.

The possible homing types are active (specific, automatic reference point approach) and passive (the drive is automatically homed during normal traversing)

For the homing mode, the following reference signals can be selected:

- Reference cam and encoder zero mark
- Encoder zero mark
- External zero mark

The settings for the approach velocities should be set corresponding to the mechanical system.

There are two options for correcting the position value to the required value:

1. Reference point/coordinate
   The value is specified that the position actual value has at the zero mark.
   This means that for active homing, the motor remains stationary at the encoder zero mark which represents the reference point.

2. Reference point offset
   It is specified by how many LU the reference point is away from the zero mark in the positive direction.

Absolute encoder

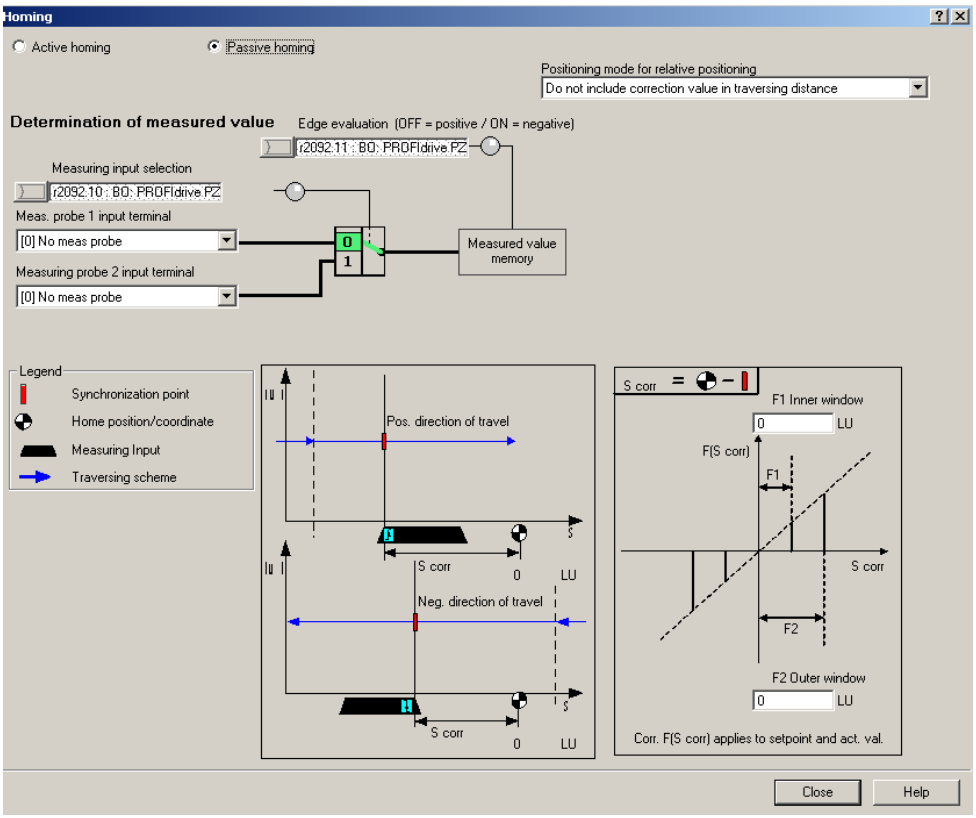
For **absolute encoders** in the "Active homing" screen form, there is only one button – "Absolute encoder adjustment" – as well as an input field for the reference point coordinate. Absolute encoders have the advantage that they do not have to be re-homed after each switch on.

Note The absolute encoder must be adjusted once when commissioning the system.

Passive homing is also possible for absolute encoders.

The screen form for passive homing is the same for absolute and incremental encoders; however, it is not used for the example.

Fig. 6-17



For passive homing, two probes can be parameterized as reference point source for passive homing. For telegram 111, the active probe is selected via the fieldbus.

You can set whether the probes are used high active or low active via the edge evaluation.

You can set whether the position actual value correction is taken into account for relative positioning, or only for absolute positioning.

You can set separate correction values when entering the inner and outer windows. This allows you to compensate for the probe width. Otherwise, this would lead to different zero positions, depending on the direction of travel.

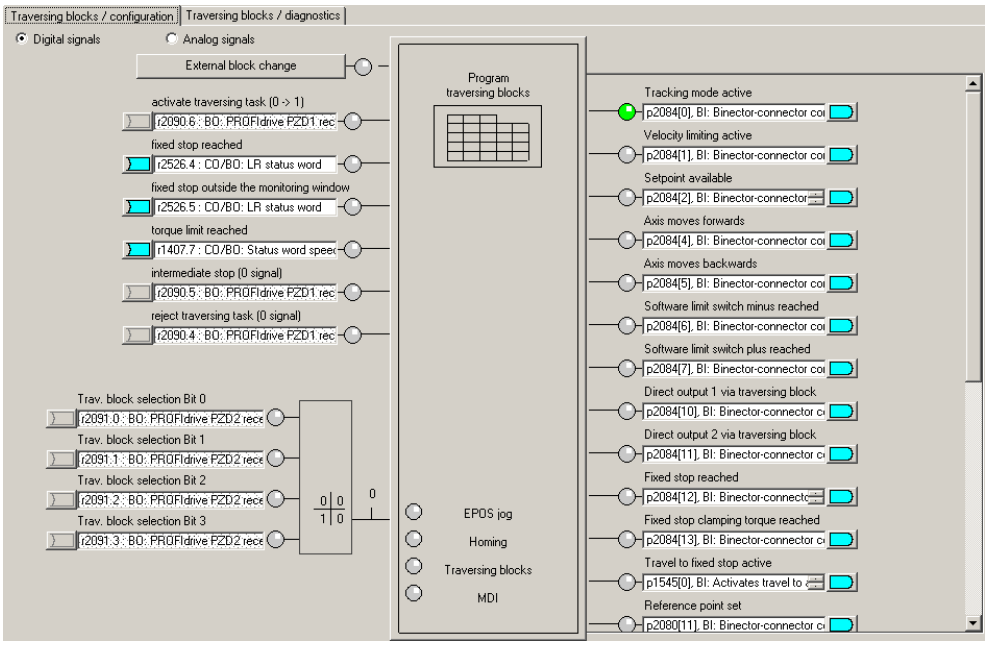
An overview of all of the analog and digital inputs and outputs is displayed under the "Homing/diagnostics" tab.

6.4.2.4 Traversing blocks

For the traversing blocks, there is one tab for configuring and one for diagnostics.

When selecting the telegram, all of the settings for this screen form have already been correctly set, and should not be changed.

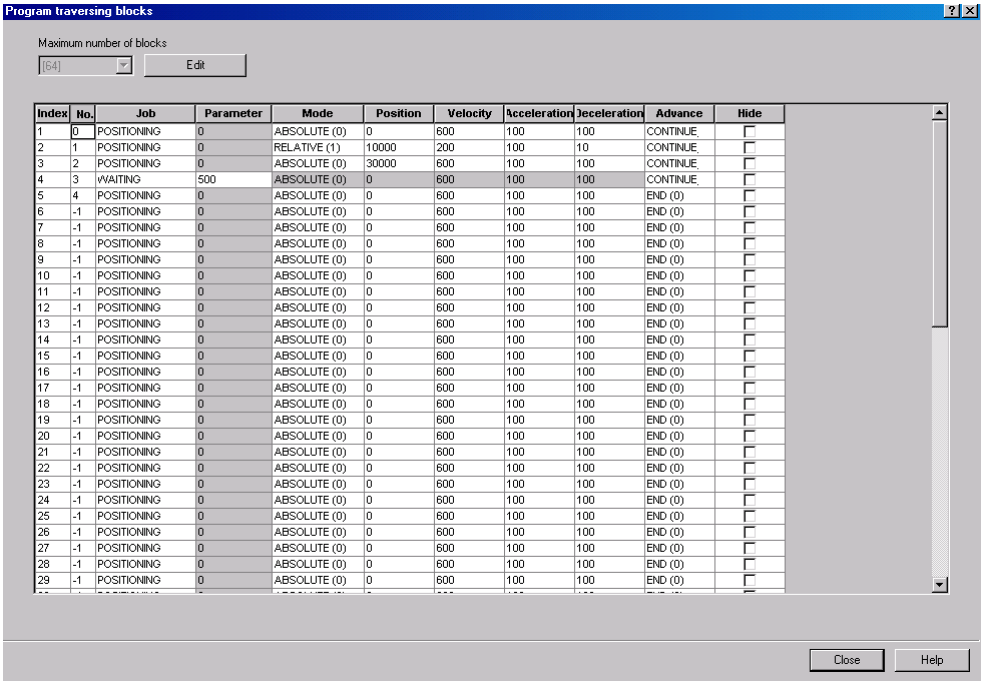
Fig. 6-18



With the block for the traversing blocks you can access the traversing block screen form.

Here, you can parameterize the traversing blocks. Parameters that are not required are grayed out. The sequence is defined by the block number, and not the sequence in the list. This means that for subsequent changes, a new line can be be simply inserted with the appropriate number.

Fig. 6-19



Index	No.	Job	Parameter	Mode	Position	Velocity	Acceleration	Deceleration	Advance	Hide
1	0	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	CONTINUE_	
2	1	POSITIONING	0	RELATIVE (1)	10000	200	100	10	CONTINUE_	
3	2	POSITIONING	0	ABSOLUTE (0)	30000	600	100	100	CONTINUE_	
4	3	WAITING	500	ABSOLUTE (0)	0	600	100	100	CONTINUE_	
5	4	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
6	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
7	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
8	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
9	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
10	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
11	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
12	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
13	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
14	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
15	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
16	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
17	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
18	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
19	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
20	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
21	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
22	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
23	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
24	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
25	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
26	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
27	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
28	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	
29	-1	POSITIONING	0	ABSOLUTE (0)	0	600	100	100	END (0)	

The example shown is only intended to show just how the traversing blocks could look like

The traversing blocks can also be written from the SIMATIC S7-300/400 into the SINAMICS S120. See Chapter 4.3.1

More detailed information on creating traversing programs is provided in the SINAMICS S120 Function Manual /7/.

The traversing block diagnostics tab shows all of the quantities that are relevant for the operating mode. This provides an overview and a diagnostic capability for the current state of the traversing blocks mode.

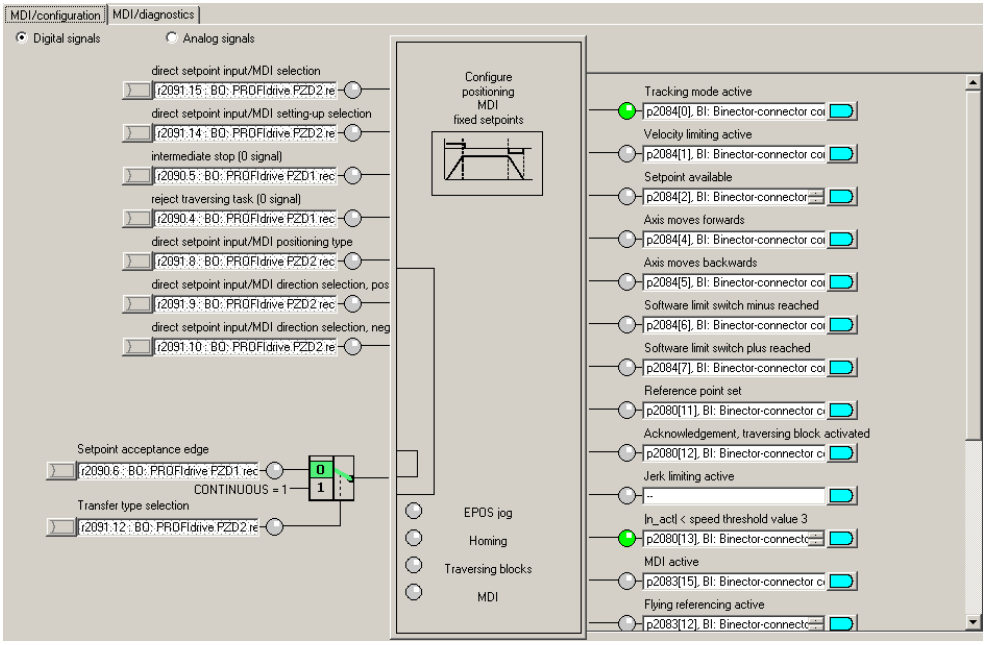
6.4.2.5 Direct setpoint specification / MDI

The direct setpoint specification / MDI is, just the same as the previous points, split up into two tabs for configuration and diagnostics.

When selecting the telegram, all of the settings for this screen form have already been correctly set, and should not be changed.

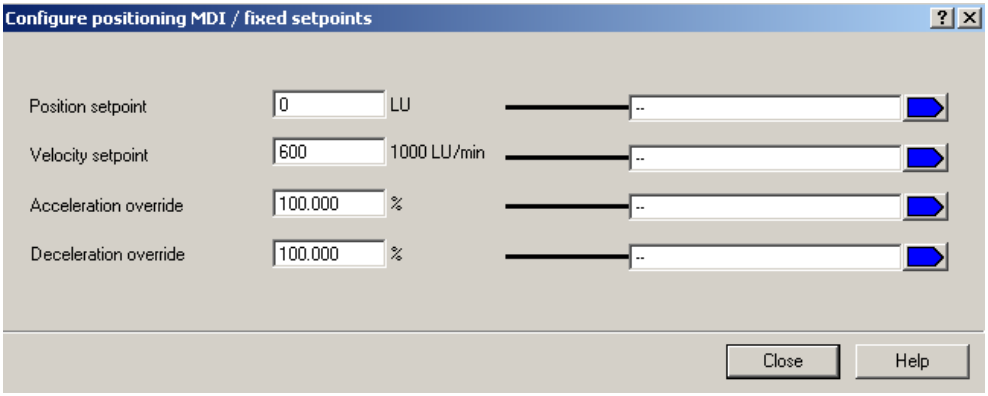
You can enter the input signals for MDI in the "MDI/configuration" tab. All inputs are pre-assigned as default setting via fieldbus.

Fig. 6-20



When selecting the "Positioning MDI" block, you can set 4 fixed setpoints, which are active if a setpoint is not entered via the bus.

Fig. 6-21



In this screen form, you can set setpoints, which are used if the setpoints are not entered externally. In this example, the SINAMICS S120 receives its setpoints from the control system (telegram 111); this means that changes in this screen form do not influence this particular example.

All variables relevant for the operating mode are displayed in the "MDI/configuration" tab. This provides an overview and a diagnostic capability for the current state of the direct setpoint specification/MDI mode.

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8 References

This list does not purport to be complete and merely reflects a selection of suitable information.

Table 8□1

	Topic	Title/link
/1/	STEP 7 SIMATIC S7-300/400	Automation with STEP 7 in STL and SCL Author: Hans Berger Publicis MCD Verlag ISBN: 978-3-89578-397-5
/2/		Automation with STEP 7 in LAD and FBD Author: Hans Berger Publicis MCD Verlag ISBN: 978-3-89578-296-1
/3/		Reference manual System and Standard Functions for S7-300/400 Volume 1/2 http://support.automation.siemens.com/WW/view/de/44240604
/4/	Reference to the article	http://support.automation.siemens.com/WW/view/de/67261457
/5/	Siemens Industry Online Support	http://support.automation.siemens.com
/6/	STARTER	http://support.automation.siemens.com/WW/view/de/26233208
/7/	SINAMICS S120	SINAMICS S120 Getting Started: http://support.automation.siemens.com/WW/view/de/61604910 List Manual (parameter and error list): http://support.automation.siemens.com/WW/view/de/49383082 Drive Functions Function Manual http://support.automation.siemens.com/WW/view/de/59737625 Control Units and Additional System Components Manual http://support.automation.siemens.com/WW/view/de/59714694 Booksize Power Units Manual http://support.automation.siemens.com/WW/view/de/59715084 Commissioning Manual http://support.automation.siemens.com/WW/view/de/61616686
/8/	FB283	Toolbox V2.1 http://support.automation.siemens.com/WW/view/de/25166781

9 History

Table 9-1

Version	Date	Change
V1.0	04/2013	First edition
V1.1	09/2013	Locking of acyclic orders changed