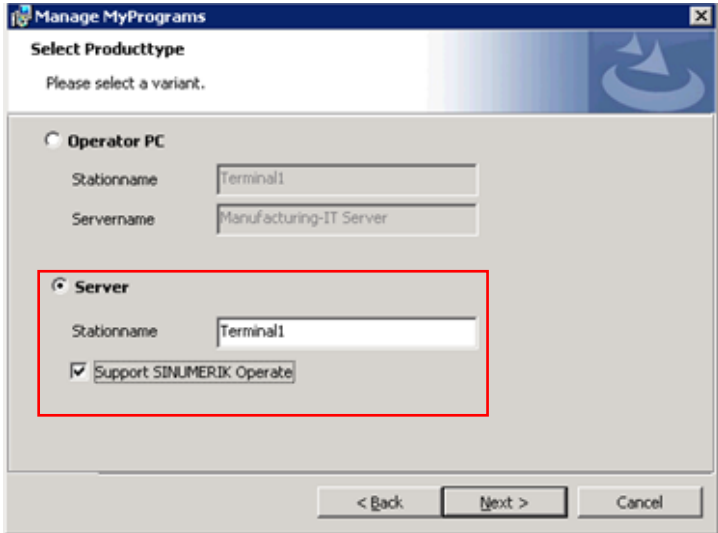
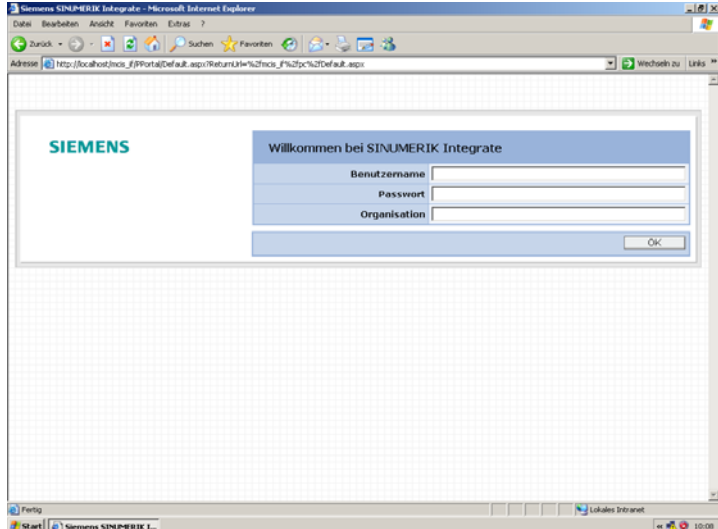
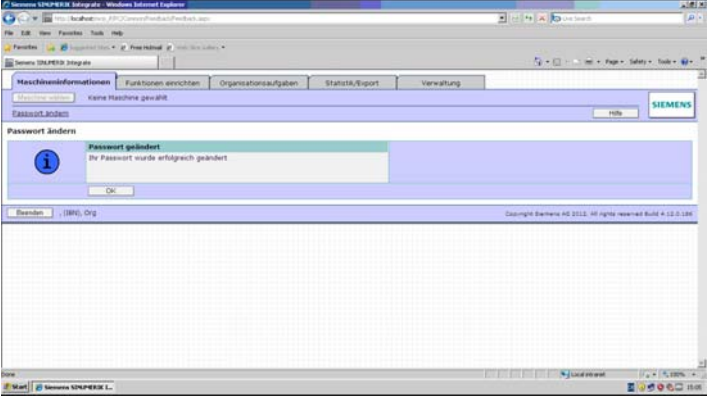
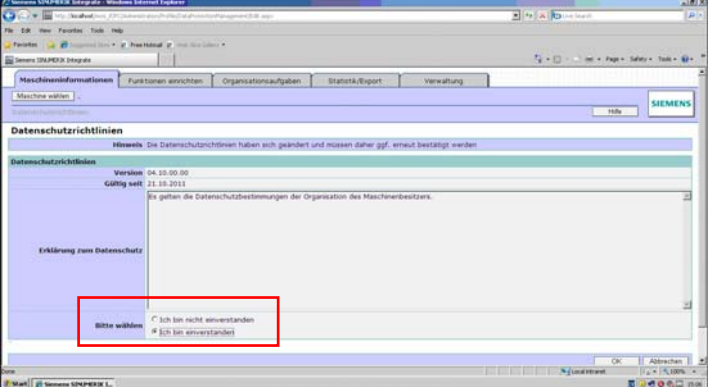
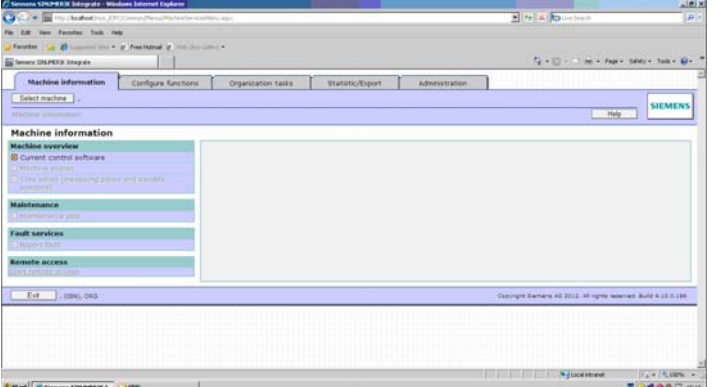
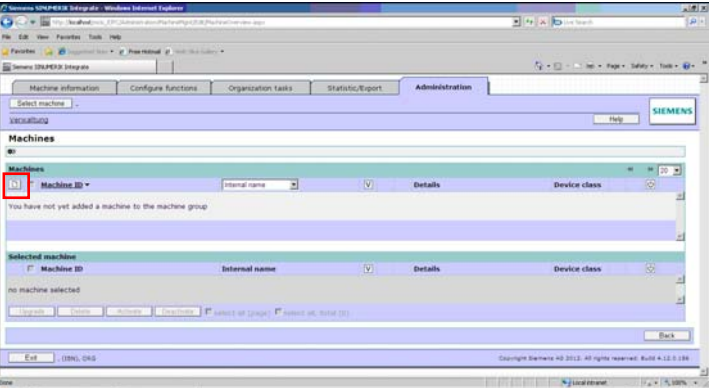
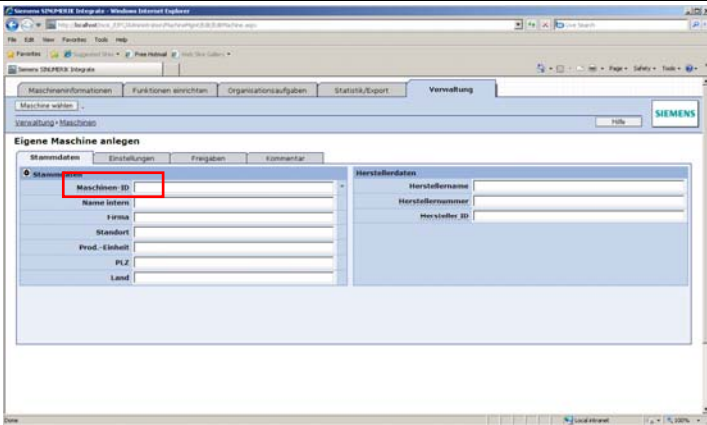
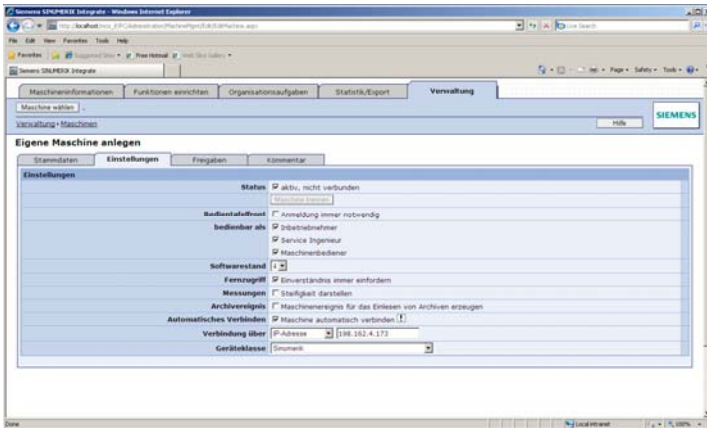
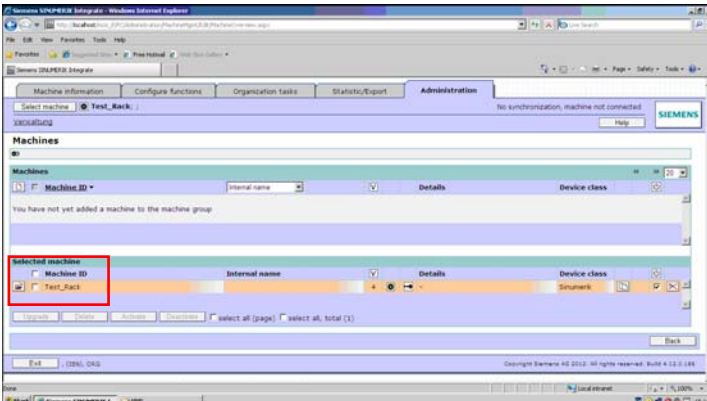


在服务器 PC 上的安装

Action	Remark/Screenshot
<p>安装条件 已安装了Microsoft .NET Framework 3.5.1 and the IIS (Internet Information Service)</p> <p>启动 MMP server 安装: 运行 "Setup_MMP_PC.exe".</p> <p>Note 安装文件位于安装DVD中的MMP文件夹里。</p>	
<p>安装完成以后，服务器必须重启。</p> <p>Note 安装过程的详细描述可以在安装手册"SINUMERIK Integrate MMT, MMP, AMB, AMC, AMM, AMP"的"Install server setup MMP"相应章节找到。</p>	
<p>现在机器必须在SINUMERIK Integrate 中set up</p> <p>要做到这点，打开 Internet Explorer 并且输入地址 http://localhost/mcis_if/pc.</p> <p>User name: IBN Password: IBN Organization: ORG</p>	

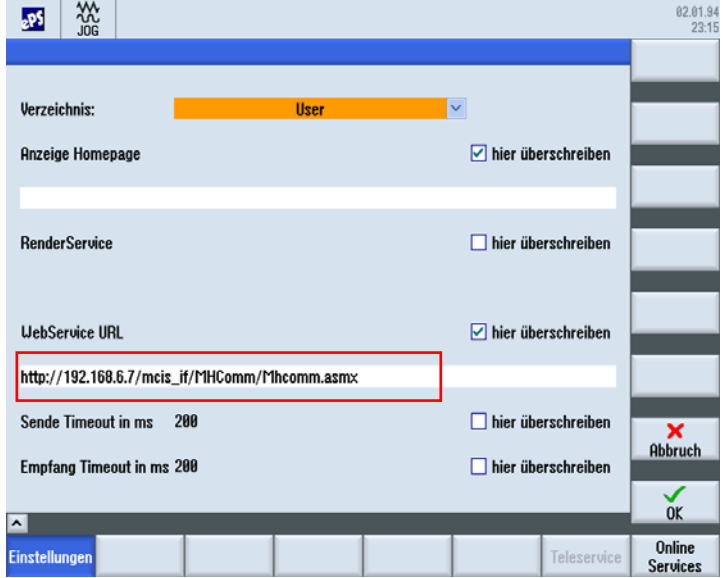
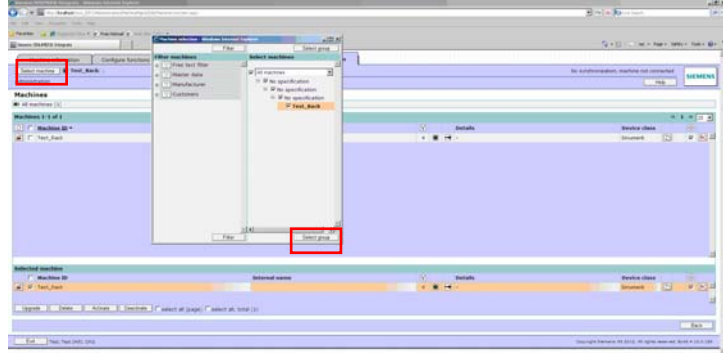
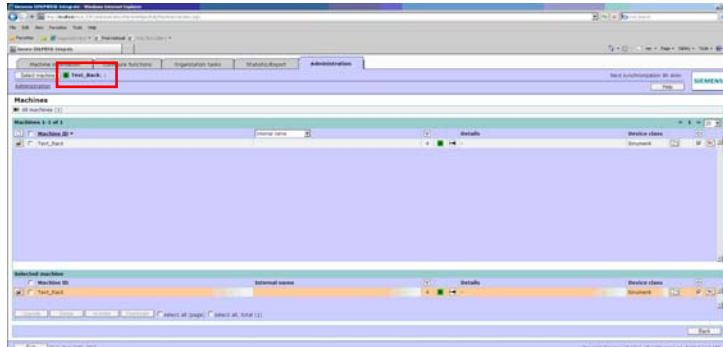
SINUMERIK 840D sl: Installing MMP SINUMERIK Integrate

Action	Remark/Screenshot
<p>在初次登录后，口令必须被修改。</p>	
<p>接受数据保护向导</p>	
<p>机器信息镜像将显示</p>	
<p>切到 "Administration" 标签 并且生成一个新的机器。</p>	

Action	Remark/Screenshot
<p>"Setup your own machine" 画面打开。</p> <p>在Master data 标签中, 输入所有必要的机器信息, 至少一个机器ID。</p>	
<p>在 Settings 里, 输入连接数据和机器设置。</p> <ul style="list-style-type: none"> ➔ 自动连接机器 ➔ 输入机器IP地址 	
<p>在"Selected machine"窗口将会显示新的机器。</p>	

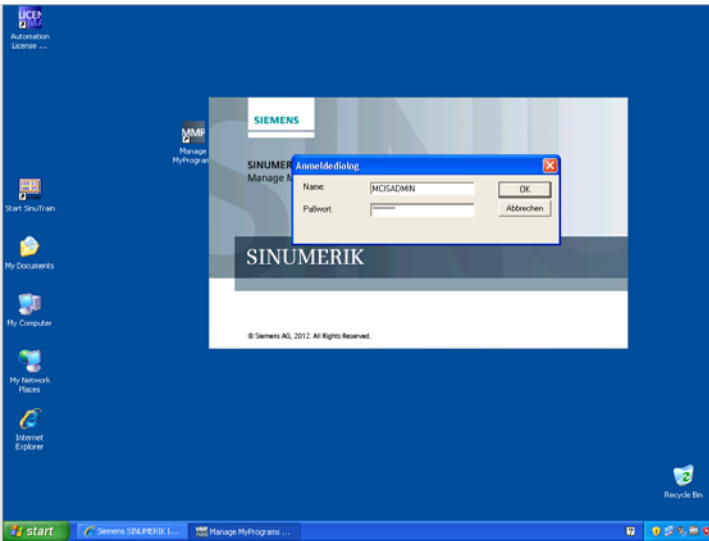
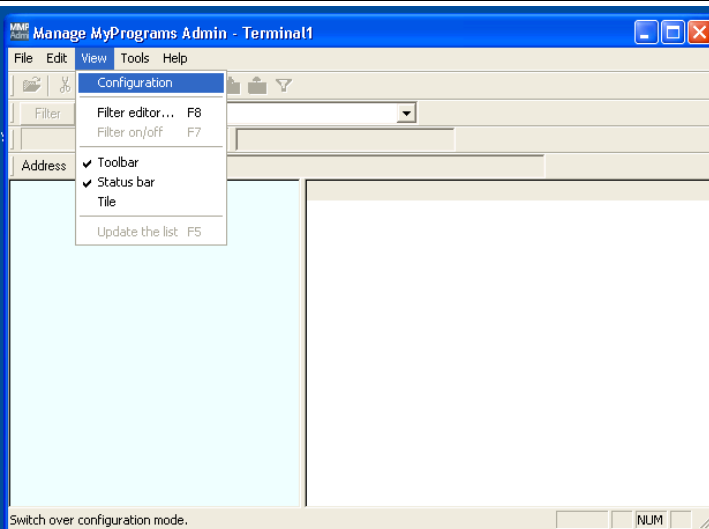
SINUMERIK 840D sl: Installing MMP SINUMERIK Integrate

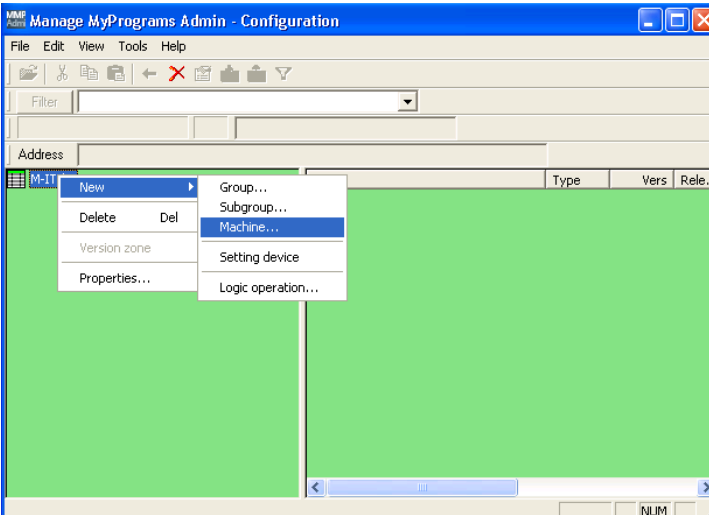
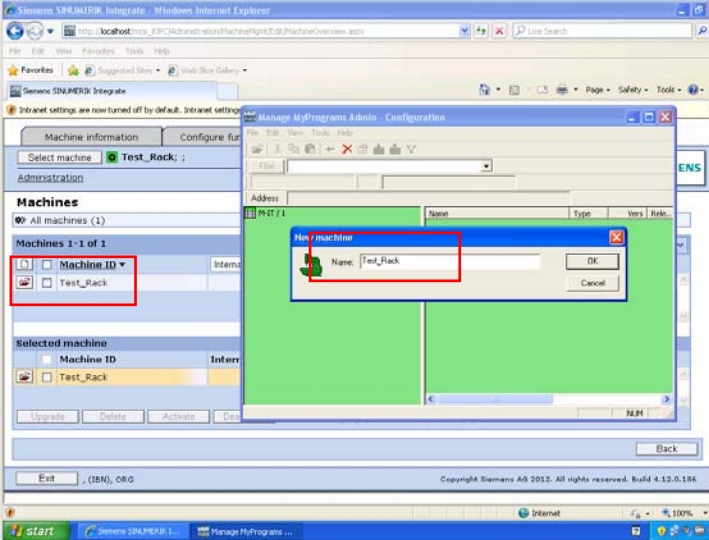
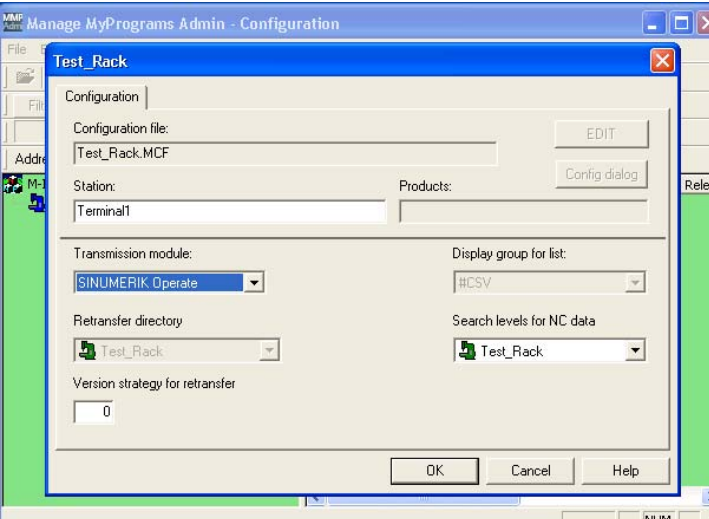
在 NCU/PCU 安装客户软件

Action	Remark/Screenshot
<p>应按照安装手册 "SINUMERIK Integrate MMT, MMP, AMB, AMC, AMM, AMP"中, "Client Setup Manage MyPrograms (MMP)"那一章中的内容操作</p>	
<p>激活 license</p> <p>“MC Information System DNC IFC (Interface Client)”</p> <p>下面的URL必须在 ePS/SINUMERIK under Settings --> URLs. 输入</p> <ul style="list-style-type: none"> ➔ SK ePS / SINUMERIK Integrate ➔ Settings ➔ 输入URLs ➔ OK ➔ HMI 重启 	 <p>Web service URL = http://ServerIPAdress/mcis_if/MHComm/Mhcomm.asmx</p>
<p>在服务器上选择机器</p> <ul style="list-style-type: none"> ➔ 选择机器 ➔ 选择机器 ➔ 选择组 	
<p>当连接成功后, 机器名前面的符号将点亮。</p>	

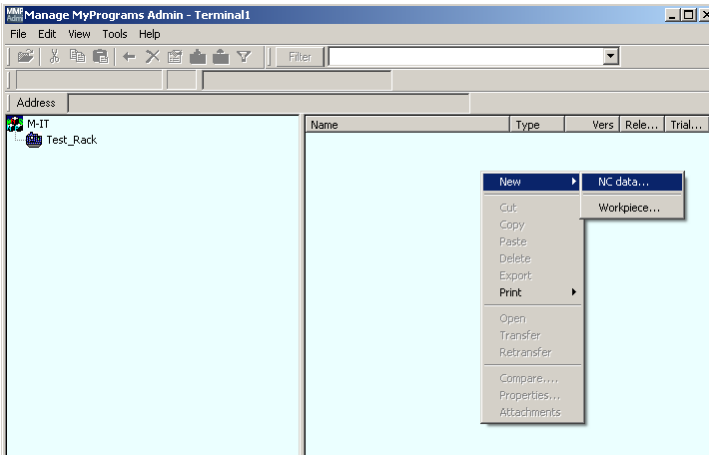
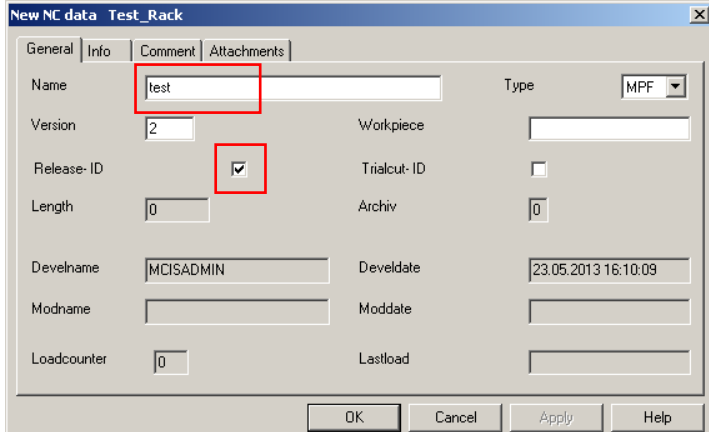
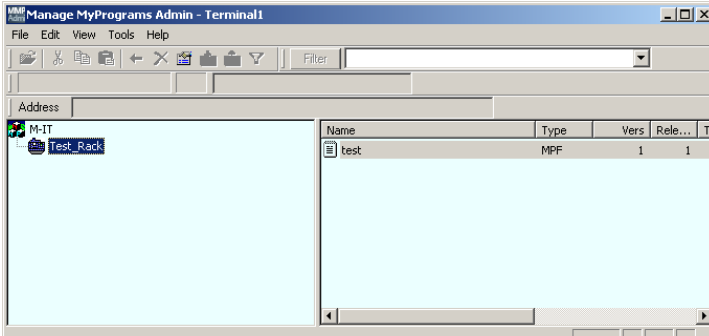
SINUMERIK 840D sl: Installing MMP SINUMERIK Integrate

Configure MMP

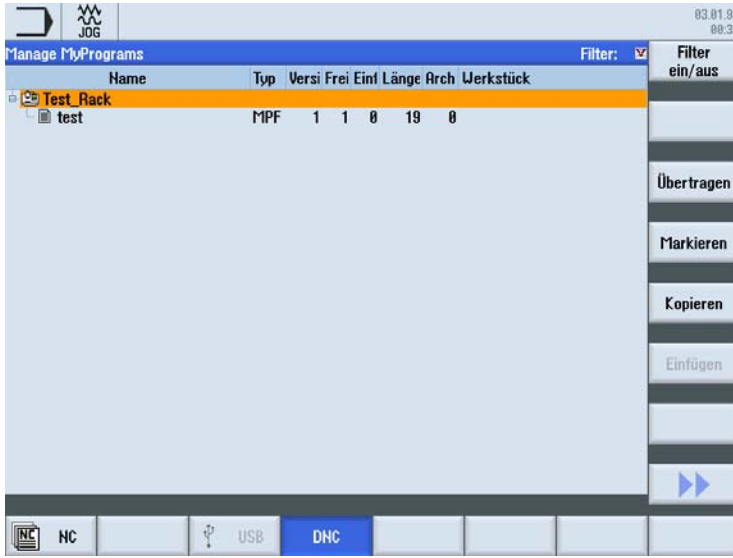
Action	Remark/Screenshot
<p>在服务器上打开“Manage MyPrograms Admin”。</p> <p>登录对话框：：</p> <p>Name: MCISADMIN Password: ADM4MCIC</p>	
<p>→ View → Configuration</p>	

Action	Remark/Screenshot
<ul style="list-style-type: none"> ➔ Right click on M-IT/1 ➔ New ➔ Machine 	
<ul style="list-style-type: none"> ➔ 输入新机器的名称 ➔ 与SINUMERIK Integrate Server上的机器名称和机器ID必须一致。1. 	
<ul style="list-style-type: none"> ➔ 选择传送模块“SINUMERIK Operate” ➔ OK 	

SINUMERIK 840D sl: Installing MMP SINUMERIK Integrate

Action	Remark/Screenshot
<p>→ 取消选定配置模式 --> View --> Configuration</p> <p>→ Right click on the right hand field</p> <p>→ New</p> <p>→ NC data</p>	
<p>输入文件名称并且check the release ID</p> <p>→ OK</p>	
<p>程序被 set up</p>	
<p>Note DNC 的详细描述可以在functionmanual中找到。</p>	

SINUMERIK 840D sl: Installing MMP SINUMERIK Integrate

Action	Remark/Screenshot																								
<p>In the SINUMERIK Operate:</p> <ul style="list-style-type: none"> ➔ Menu Select ➔ Program ➔ DNC 	 <p>The screenshot shows the 'Manage My Programs' window in the SINUMERIK Operate environment. The window title is 'Manage My Programs' and it includes a 'Filter:' dropdown and a 'Filter ein/aus' button. The main area contains a table with the following data:</p> <table border="1"> <thead> <tr> <th>Name</th> <th>Typ</th> <th>Versi</th> <th>Frei</th> <th>Einf</th> <th>Länge</th> <th>Arch</th> <th>Werkstück</th> </tr> </thead> <tbody> <tr> <td>Test_Rack</td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> <td></td> </tr> <tr> <td>test</td> <td>MPF</td> <td>1</td> <td>1</td> <td>0</td> <td>19</td> <td>0</td> <td></td> </tr> </tbody> </table> <p>Below the table, there are buttons for 'Übertragen', 'Markieren', 'Kopieren', and 'Einfügen'. At the bottom of the interface, the status bar shows 'DNC' selected, along with 'NC' and 'USB' options.</p>	Name	Typ	Versi	Frei	Einf	Länge	Arch	Werkstück	Test_Rack								test	MPF	1	1	0	19	0	
Name	Typ	Versi	Frei	Einf	Länge	Arch	Werkstück																		
Test_Rack																									
test	MPF	1	1	0	19	0																			